
Materials for printed boards and other interconnecting structures - Part 2-8:
Reinforced base materials clad and unclad - Modified brominated epoxide woven
fibreglass reinforced laminated sheets of defined flammability (vertical burning test),
copper-clad (IEC 61249-2-8:2003)

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**Materials for printed boards and other interconnecting structures
Part 2-8: Reinforced base materials clad and unclad –
Modified brominated epoxide woven fibreglass
reinforced laminated sheets of defined flammability
(vertical burning test), copper-clad
(IEC 61249-2-8:2003)**

Matériaux pour circuits imprimés
et autres structures d'interconnexion
Partie 2-8: Matériaux de base renforcés,
plaqués et non plaqués –
Feuilles stratifiées renforcées
en tissu de fibres de verre époxyde bromé
modifié, d'inflammabilité définie
(essai de combustion verticale),
plaquées cuivre
(CEI 61249-2-8:2003)

Materialien für Leiterplatten und
andere Verbindungsstrukturen
Teil 2-8: Kaschierte und unkaschierte
verstärkte Basismaterialien -
Kupferkaschierte mit Glasgewebe
verstärkte Laminattafeln
auf der Basis von bromhaltigem
modifiziertem Epoxidharz definierter
Brennbarkeit
(Brennprüfung mit vertikaler Prüflingslage)
(IEC 61249-2-8:2003)

This European Standard was approved by CENELEC on 2003-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 91/359/FDIS, future edition 1 of IEC 61249-2-8, prepared by IEC TC 91, Electronics assembly technology, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61249-2-8 on 2003-04-01.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2004-01-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2006-04-01

Annexes designated "normative" are part of the body of the standard.

Annexes designated "informative" are given for information only.

In this standard, annex ZA is normative and annexes A, B and C are informative.

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61249-2-8:2003 was approved by CENELEC as a European Standard without any modification.

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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	1997	Test methods for electrical materials, printed boards and other interconnection structures and assemblies Part 2: Test methods for materials for interconnection structures	EN 61189-2 + corr. August	1997 1997
IEC 61249-5-1	1995	Materials for interconnection structures Part 5: Sectional specification set for conductive foils and films with or without coatings – Section 1: Copper foils (for the manufacture of copper-clad base materials)	EN 61249-5-1	1996
ISO 9000	2000	Quality management systems Fundamentals and vocabulary	EN ISO 9000	2000
ISO 11014-1	1994	Safety data sheet for chemical products Part 1: Content and order of sections	-	-
ISO 14001	1996	Environmental management systems Specification with guidance for use	EN ISO 14001	1996

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**NORME
INTERNATIONALE
INTERNATIONAL
STANDARD**

**CEI
IEC**

61249-2-8

Première édition
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2003-02

**Matériaux pour circuits imprimés
et autres structures d'interconnexion –**

Partie 2-8:

**Matériaux de base renforcés, plaqués et non
plaqués – Feuilles stratifiées renforcées en tissu
de fibres de verre époxyde bromé modifié,
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Modified brominated epoxide woven fibreglass
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flammability (vertical burning test), copper-clad**

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International Electrotechnical Commission
Международная Электротехническая Комиссия

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CONTENTS

FOREWORD	7
1 Scope	11
2 Normative references	11
3 Materials and construction	11
3.1 Resin system	11
3.2 Reinforcement	13
3.3 Metal foil	13
4 Internal marking	13
5 Electrical properties	13
6 Non-electrical properties of the copper-clad laminate	15
6.1 Appearance of the copper-clad sheet	15
6.2 Appearance of the unclad face	17
6.3 Laminate thickness	17
6.4 Bow and twist	19
6.5 Properties related to the copper foil bond	21
6.6 Punching and machining	21
6.7 Dimensional stability	21
6.8 Sheet sizes	23
6.9 Cut panels	23
7 Non-electrical properties of the base material after complete removal of the copper foil	25
7.1 Appearance of the dielectric base material	25
7.2 Flexural strength	27
7.3 Flammability	27
7.4 Water absorption	29
7.5 Measling	29
7.6 Glass transition temperature and cure factor	29
8 Quality assurance	31
8.1 Quality system	31
8.2 Responsibility for inspection	31
8.3 Qualification inspection	31
8.4 Quality conformance inspection	31
8.5 Certificate of conformance	31
8.6 Safety data sheet	31
9 Packaging and marking	33
10 Ordering information	33
Annex A (informative) Engineering information	35
Annex B (informative) Common laminate constructions	39
Annex C (informative) Guideline for qualification and conformance inspection	43
Bibliography	45

Table 1 – Electrical properties	13
Table 2 – Nominal thickness and tolerance of metal-clad laminate	19
Table 3 – Bow and twist.....	19
Table 4 – Pull-off and peel strength	21
Table 5 – Dimensional stability	23
Table 6 – Size tolerance for cut panels	25
Table 7 – Rectangularity of cut panels	25
Table 8 – Flexural strength	27
Table 9 – Flammability	27
Table 10 – Water absorption.....	29
Table 11 – Measling	29
Table 12 – Glass transition temperature and cure factor	29

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MATERIALS FOR PRINTED BOARDS
AND OTHER INTERCONNECTING STRUCTURES –****Part 2-8: Reinforced base materials clad and unclad –
Modified brominated epoxide woven fibreglass reinforced laminated
sheets of defined flammability (vertical burning test), copper-clad**

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
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- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61249-2-8 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this standard is based on the following documents:

FDIS	Report on voting
91/359/FDIS	91/372/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 61249-2 consists of the following parts, under the general title *Materials for printed boards and other interconnecting structures – Part 2: Reinforced base materials, clad and unclad*

Part 2-1: Phenolic cellulose paper laminate, economic grade

Part 2-2: Phenolic cellulose paper reinforced laminated sheets, high electrical grade, copper-clad

- Part 2-4: Polyester non-woven/woven fibreglass laminated sheet of defined flammability (vertical burning test), copper-clad
- Part 2-5: Brominated epoxide cellulose paper reinforced core/woven E-glass reinforced surfaces laminate sheets of defined flammability (vertical burning test), copper-clad
- Part 2-6: Brominated epoxide non-woven/woven E-glass reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-7: Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad
- Part 2-8: Modified brominated epoxide woven fibreglass reinforced laminated sheets of defined flammability (vertical burning test), copper clad
- Part 2-9: Bismaleimide/triazine, modified epoxide or unmodified, woven E-glass reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-10: Cyanate ester, brominated epoxide, modified or unmodified, woven E-glass reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-11: Polyimide, brominated epoxide modified or unmodified, woven E-glass reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-12: Epoxide non-woven aramid laminate of defined flammability, copper-clad
- Part 2-13: Cyanate ester non-woven aramid laminate of defined flammability, copper-clad
- Part 2-18: Polyester non-woven fibreglass-reinforced laminated sheet of defined flammability (vertical burning test), copper-clad
- Part 2-19: Epoxide cross-ply linear fibreglass-reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-21: Non-halogenated epoxide woven E-glass reinforced laminated sheets of defined flammability (vertical burning test), copper-clad
- Part 2-22: Modified non-halogenated epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad¹
- Part 2-23: Non-brominated phenolic, cellulose paper sheet of defined flammability, economic grade, copper clad¹
- Part 2-26: Non-brominated epoxide, nonwoven/woven glass fabric sheet of defined flammability, copper-clad¹

The committee has decided that the contents of this publication will remain unchanged until 2004. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

¹ Under consideration.