



SLOVENSKI STANDARD SIST EN ISO 7328:2000

01-maj-2000

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Milk-based edible ices and ice mixes - Determination of fat content - Gravimetric method
(Reference method) (ISO 7328:1999)

Speiseeis und Eis-Mischungen auf Milchbasis - Bestimmung des Fettgehaltes -
Gravimetrisches Verfahren (Referenzverfahren) (ISO 7328:1999)

Glaces de consommation et préparations pour glaces a base de lait - Détermination de
la teneur en matiere grasse - Méthode gravimétrique (Méthode de référence) (ISO
7328:1999)

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Ta slovenski standard je istoveten z: EN ISO 7328:1999

ICS:

67.100.40 ù|æå[|^åÁ Á^å^} ^Á|ææ æ^ Ice cream and ice
confectionery

SIST EN ISO 7328:2000

en

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 7328

December 1999

ICS 67.100.40

English version

Milk-based edible ices and ice mixes - Determination of fat
content - Gravimetric method (Reference method) (ISO
7328:1999)

Glaces de consommation et préparations pour glaces à
base de lait - Détermination de la teneur en matière grasse
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7328:1999)

Speiseeis und Eis-Mischungen auf Milchbasis -
Bestimmung des Fettgehaltes - Gravimetrisches Verfahren
(Referenzverfahren) (ISO 7328:1999)

This European Standard was approved by CEN on 13 November 1999.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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EN ISO 7328:1999

Foreword

The text of the International Standard ISO 7328:1999 has been prepared by Technical Committee ISO/TC 34 "Agricultural food products" in collaboration with Technical Committee CEN/TC 302 "Milk and milk products - Methods of sampling and analysis", the secretariat of which is held by NNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2000, and conflicting national standards shall be withdrawn at the latest by June 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

NOTE FROM CEN/CS: The foreword is susceptible to be amended on reception of the German language version. The confirmed or amended foreword, and when appropriate, the normative annex ZA for the references to international publications with their relevant European publications will be circulated with the German version.

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Endorsement notice

[SIST EN ISO 7328:2000](#)

The text of the International Standard ISO 7328:1999 was approved by CEN as a European Standard without any modification.

INTERNATIONAL
STANDARD

ISO
7328

Second edition
1999-12-01

**Milk-based edible ices and ice mixes —
Determination of fat content — Gravimetric
method (Reference method)**

*Glaces de consommation et préparations pour glaces à base de lait —
Détermination de la teneur en matière grasse — Méthode gravimétrique
(Méthode de référence)*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 7328 was prepared by Technical Committee ISO/TC 34, *Agricultural food products*, Subcommittee SC 5, *Milk and milk products*, in collaboration with the International Dairy Federation (IDF) and AOAC International, and will also be published by these organizations.

This second edition cancels and replaces the first edition (ISO 7328:1984), which has been technically revised.

Annexes A and B of this International Standard are for information only.

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Milk-based edible ices and ice mixes — Determination of fat content — Gravimetric method (Reference method)

WARNING — The use of this International Standard may involve hazardous materials, operations and equipment. This standard does not purport to address all the safety problems associated with its use. It is the responsibility of the user of this standard to establish safety and health practices and determine the applicability of regulatory limitations prior to use.

1 Scope

This International Standard specifies the reference method for the determination of the fat content of most milk-based edible ices and ice mixes.

The method is also applicable to concentrated and dried ice mixes.

The method is not applicable to some milk-based edible ices and ice-mixes, in which the level of emulsifier, stabilizer or thickening agent or of egg yolk or of fruits, or of combinations of these constituents makes the Röse-Gottlieb method unsuitable. With such products, recourse should be made to a method utilizing the Weibull-Berntrop principle (see ISO 8262-2).

2 Normative reference

The following normative document contains provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, this publication do not apply. However, parties to agreement based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the normative document indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 3889, *Milk and milk products — Determination of fat content — Mojonnier-type fat extraction flasks*.

3 Term and definition

For the purposes of this International Standard, the following term and definition apply.

3.1

fat content of milk-based edible ices and ice mixes

mass fraction of substances determined by the procedure specified in this International Standard

NOTE The fat content is expressed as a mass fraction, in percent [formerly given as % (*m/m*)].

4 Principle

An ammoniacal ethanolic solution of a test portion is extracted with diethyl ether and light petroleum. The solvents are removed by distillation or evaporation. The mass of the substances extracted is determined.

NOTE This is usually known as the Röse-Gottlieb principle.

5 Reagents

Use only reagents of recognized analytical grade, unless otherwise specified, and distilled or demineralized water or water of equivalent purity.

The reagents shall leave no appreciable residue when the determination is carried out by the method specified (see 9.2.2).

5.1 Ammonia solution, containing a mass fraction of NH_3 of approximately 25 % ($\rho_{20} = 910 \text{ g/l}$).

NOTE If ammonia solution of this concentration is not available, a more concentrated solution of known concentration may be used (see 9.4.2).

5.2 Ethanol ($\text{C}_2\text{H}_5\text{OH}$), or ethanol denatured by methanol, containing a volume fraction of ethanol of at least 94 %. (See A.5.)

5.3 Congo red solution

Dissolve 1 g of Congo red in water in a 100 ml one-mark volumetric flask (6.16). Dilute to the mark with water.

NOTE The use of this solution, which allows the interface between the solvent and aqueous layers to be seen more clearly, is optional (see 9.4.4). Other aqueous colour solutions may be used provided that they do not affect the result of the determination.

5.4 Diethyl ether ($\text{C}_2\text{H}_5\text{OC}_2\text{H}_5$), free from peroxides (see A.3), containing no more than 2 mg/kg of antioxidants, and complying with the requirements for the blank test (see 9.2.2, A.1 and A.4).

NOTE The use of diethyl ether could lead to hazardous situations. Due to expected changes in safety regulations studies are ongoing to replace diethyl ether by another reagent provided that it does not affect the end result of the determination.

5.5 Light petroleum, with any boiling range between 30 °C and 60 °C or, as equivalent, **pentane** ($\text{CH}_3[\text{CH}_2]_3\text{CH}_3$) with a boiling point of 36 °C and complying with the requirements for the blank test (see 9.2.2, A.1 and A.4).

NOTE The use of pentane is recommended because of its higher purity and constant quality.

5.6 Mixed solvent

Shortly before use, mix equal volumes of diethyl ether (5.4) and light petroleum (5.5).

6 Apparatus

WARNING — Since the determination involves the use of volatile flammable solvents, all electrical apparatus employed shall comply with legislation relating to the hazards in using such solvents.

Usual laboratory equipment and, in particular, the following.

6.1 Analytical balance, capable of weighing to the nearest 1 mg, with a readability of 0,1 mg.

6.2 Centrifuge, capable of holding the fat-extraction flasks or tubes (6.6) and capable of spinning at a rotational frequency of 500 min^{-1} to 600 min^{-1} to produce a radial acceleration of 80 g to 90 g at the outer end of the flasks or tubes.

NOTE The use of the centrifuge is optional but recommended (see 9.4.7).

6.3 Distillation or evaporation apparatus, for distilling the solvents and ethanol from the boiling or conical flasks, or evaporating from beakers and dishes (see 9.4.14) at a temperature not exceeding 100 °C.

6.4 Drying oven, electrically heated, with ventilation port(s) fully open, capable of being maintained at a temperature of $102\text{ °C} \pm 2\text{ °C}$ throughout its working space.

The oven shall be fitted with a suitable thermometer.

6.5 Water bath, capable of being maintained at a temperature of $65\text{ °C} \pm 2\text{ °C}$.

6.6 Mojonnier-type fat-extraction flasks, as specified in ISO 3889.

NOTE It is also possible to use fat-extraction tubes, with siphon or wash-bottle fittings, but then the procedure is different. The alternative procedure is given in annex B.

The fat-extraction flasks shall be provided with good quality bark corks or stoppers of other material [e.g. silicone rubber or polytetrafluoroethylene (PTFE)] unaffected by the reagents used. Bark corks shall be extracted with the diethyl ether (5.4), kept in water at a temperature of 60 °C or more for at least 15 min, and shall then be allowed to cool in the water so that they are saturated when used.

6.7 Rack, for holding the fat-extraction flasks (or tubes) (6.6).

6.8 Wash bottle, suitable for use with the mixed solvent (5.6).

A plastics wash bottle shall not be used.

6.9 Fat-collecting vessels, such as boiling flasks (flat-bottomed), of capacities 125 ml to 250 ml, conical flasks, of capacity 250 ml, or metal dishes.

If metal dishes are used, they shall be of stainless steel, flat-bottomed with a diameter of 80 mm to 100 mm and a height of approximately 50 mm.

6.10 Boiling aids, fat-free, of non-porous porcelain or silicon carbide (optional when metal dishes are used).

6.11 Measuring cylinders, of capacities 5 ml and 25 ml.

6.12 Pipettes, graduated, of capacity 10 ml.

6.13 Tongs, made of metal, for holding flasks, beakers or dishes.

6.14 Pipette, with a wide tip, capable of delivering a liquid test portion.

NOTE The use of this pipette is optional (see 9.1).

6.15 High-speed blender, with a blender jar of capacity 1 l fitted with lid, or other suitable apparatus for the preparation of the test sample.

6.16 Volumetric flask, one-mark, of capacity 100 ml.

7 Sampling

Sampling is not part of the method specified in this International Standard. A recommended sampling method is given in ISO 707.

It is important that the laboratory receive a sample which is truly representative and has not been damaged or changed during transport or storage.

Store all samples, except dried ice-mixes, at a temperature of not more than -18 °C from the time of sampling to the time of commencing the procedure.