



Designation: E 2178 – 01

## Standard Test Method for Air Permeance of Building Materials<sup>1</sup>

This standard is issued under the fixed designation E 2178; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This test method is to determine the air permeance of building materials at various pressure differentials with the intent of determining an assigned air permeance rate of the material at the reference pressure difference ( $\Delta P$ ) of 75 Pa.

1.2 The method is intended to assess flexible sheet or rigid panel-type materials using a 1 m  $\times$  1 m specimen size.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurements are included in this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

2.1 *ASTM Standards:*

E 283 Test Method for Rate of Air Leakage through Exterior Windows, Curtain Walls and Doors<sup>2</sup>

E 1677 Specification for an Air Retarder Material or System for Low-Rise Framed Building Walls<sup>2</sup>

### 3. Terminology

3.1 *Definitions:*

3.1.1 *air permeance*—the rate of air flow (L/s), per unit area ( $m^2$ ) and per unit static pressure differential (Pa).

### 4. Significance and Use

4.1 The purpose of this test is to measure the air permeance of flexible or rigid sheet materials. The results of this test may be useful in determining suitability of that material as a component of an air retarder system.

4.2 This method does not address the installed air leakage performance of building materials. The installed performance of air retarder materials and air retarder systems in low-rise framed wall construction is addressed in Specification E 1677.

### 5. Sampling

5.1 The number of specimens to be tested must be suitable to establish an air leakage rate which is representative of the product. In no case shall less than five specimens be tested.

NOTE 1—Because of the variability in the manufacture of a product, the number of specimens to be tested may vary from product to product. Certain materials may have standard methods for sampling that shall be used to sample these materials.

### 6. Test Apparatus

6.1 A schematic of the air leakage test apparatus is presented in Fig. 1.

6.1.1 *Airtight Test Chamber*—The airtight test chamber shall be at least 0.32 m deep and capable of receiving a 1 m by 1 m test specimen, anchored to the test chamber by means of a compression frame and clamping devices. The test chamber and compression frame shall be stiff enough to limit deflection within the operating flexibility of the gaskets used to seal the test specimen to the chamber. Two parallel ribbons of self-adhesive gasket material shall be applied at all sealing points of the apparatus/test specimen assembly. The gasket ribbons shall be made of medium-density gasket material that can be fused or glued at joints. The test apparatus shall contain an over-pressure control device and windows to verify the specimen installation.

6.1.2 *Flow Measuring Devices*—The flow measuring devices used to gage the air flow through the test specimen shall be capable of measuring air flow rate from  $1 \times 10^{-6}$   $m^3/s$  (.001 L/s) up to  $1.88 \times 10^{-2}$   $m^3/s$  (18.8 L/s), with an accuracy of  $\pm 3\%$  of the reading.

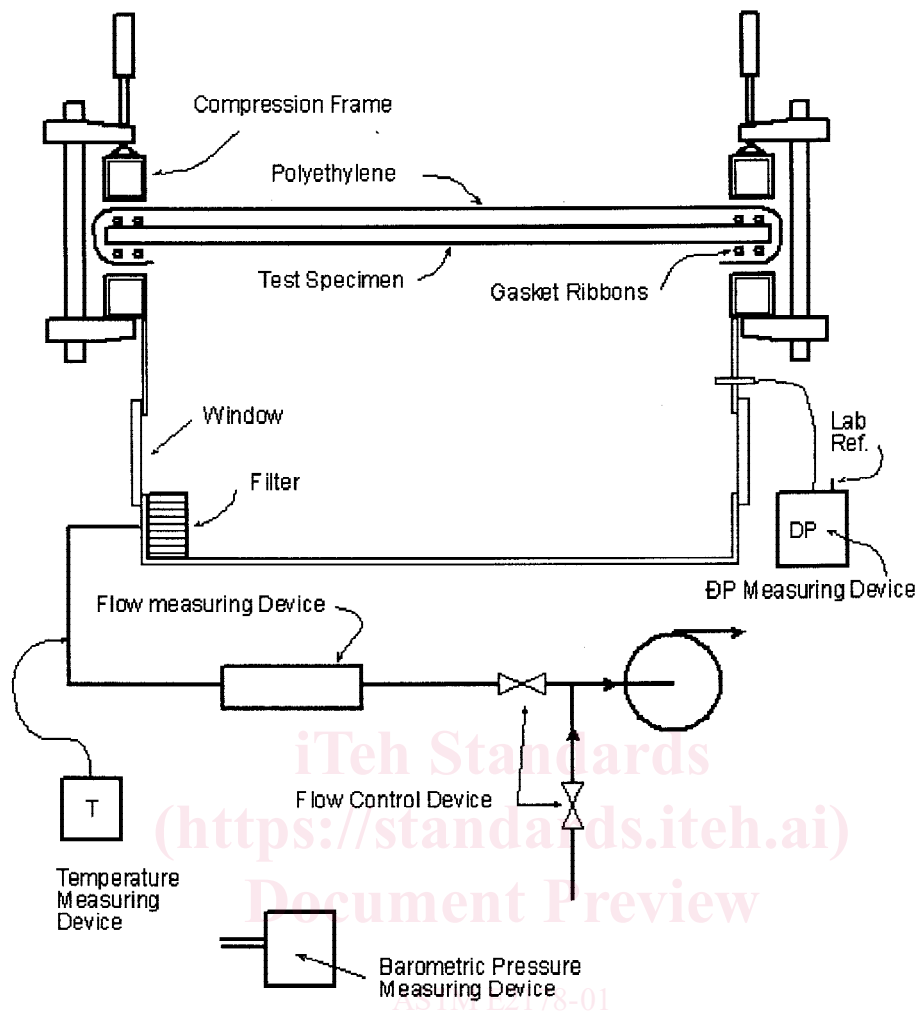
6.1.3 *Pressure Measuring Devices*—The static pressure differential across the test specimen shall be measured by pressure measuring devices with an accuracy of  $\pm 0.5\%$  of the pressure reading. The laboratory barometric pressure shall be measured with a device capable of measuring barometric pressure within  $\pm 3\%$  of the reading.

6.1.4 *Piping*—The piping connecting the flow measuring devices and the vacuum blower shall be airtight and contain flow control devices to regulate the static pressure across the test specimen within  $\pm 0.5\%$  of the pressure reading. The pipe connection to the test chamber shall contain an air filter to prevent dust or particulate matter from affecting the flow

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee E06 on Performance of Buildings and is the direct responsibility of Subcommittee E06.41 on Air Leakage and Ventilation Performance.

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<sup>2</sup> *Annual Book of ASTM Standards*, Vol 04.11.



<https://standards.iteh.ai/catalog/standards/astm-e2178-01> FIG. 1 General Configuration of Test Apparatus

measuring device reading. The piping downstream and upstream of the flow measuring device shall be designed so the flow regime does not affect the device's accuracy. The piping shall contain a temperature measuring device capable of measuring air temperature within  $\pm 0.5^\circ\text{C}$  to convert all flow rate measurement to STP.

6.1.5 *Vacuum Blower*—The blower used to create a vacuum in the test chamber shall be able to produce static pressure differential across the test specimen within  $\pm 0.5\%$  of the pressure reading.

## 7. Specimen Preparation

7.1 *Conditioning for Tests*—Unless otherwise stated, all specimens to be tested shall be conditioned for a minimum period of seven days at  $21 \pm 1^\circ\text{C}$  and  $40 \pm 5\%$  RH.

7.2 *Flexible Sheet Materials*—Due to lack of rigidity, flexible materials must be tested over a rigid support having an air permeance much greater than the test specimen. An open grill or wire mesh/screen, fabricated with welded wire having a minimum of  $25\text{ mm} \times 25\text{-mm-square}$  grid (or an alternative means that provides an equivalent degree of support and air permeance) shall be used for this purpose. The wire mesh

portion of the support should be welded to a solid metal frame which shall be gasketed and compressed within the test frame. A detailed description of the support grill, including the gage wire used, shall be included in the test report. Fig. 2 shows the preparation for a typical flexible sheet material. The following procedure must be used to seal the perimeter of the specimen:

7.2.1 Apply a self-adhesive gasket ribbon over the frame of the wire mesh/screen around the entire perimeter of the test area under investigation ( $1\text{ m} \times 1\text{ m}$ );

7.2.2 Apply a second self-adhesive gasket ribbon along the perimeter of the first ribbon in 7.2.1;

7.2.3 All joints in the gasket ribbons must be fused or glued;

7.2.4 Cut the flexible sheet material specimen to  $1100\text{ mm} \times 1100\text{ mm}$ ;

7.2.5 Upon removal of the protective paper over the self-adhesive gasket, install the specimen over the wire mesh/screen;

7.2.6 Apply the self-adhesive gasket over the specimen so it lines up with the first ribbon in 7.2.1, and then apply a second self-adhesive gasket along its perimeter;

7.2.7 All joints in the gasket ribbons must be fused or glued;

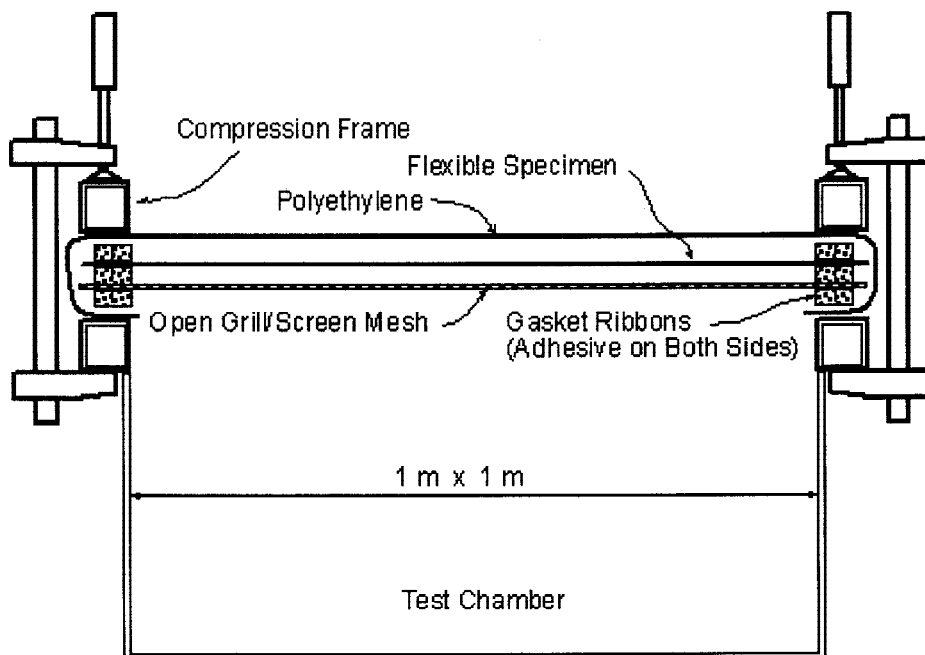


FIG. 2 Flexible Sheet Test Specimen

7.2.8 Cut polyethylene film (0.15 mm (6 mils)) to 1400 mm × 1400 mm;

7.2.9 Upon removal of the protective paper over the ribbon, cover the specimen with the polyethylene film;

7.2.10 Cut the polyethylene film at each corner as per Fig. 3;

7.2.11 Apply two self-adhesive gaskets to the underside of the wire mesh/screen support (the gaskets should line up below the first ribbon installed in 7.2.1);

7.2.12 Upon removal of the protective paper over the gasket, fold and tape each corner of the film with construction tape to ensure complete airtightness as per Fig. 4;

7.2.13 From the interior line of the adhesive gasket, cut and remove all the excess polyethylene film.

7.3 Rigid Materials—Fig. 5 shows the preparation for a typical rigid panel-type material. The following procedure must be used to seal the perimeter of the specimen:

7.3.1 Apply a self-adhesive gasket ribbon over the rigid test specimen around the entire perimeter of the area under investigation (1 m × 1 m);

7.3.2 All joints in the gasket ribbons must be fused or glued;

7.3.3 Cut polyethylene film (0.15 mm (6 mils)) to 1400 mm × 1400 mm;

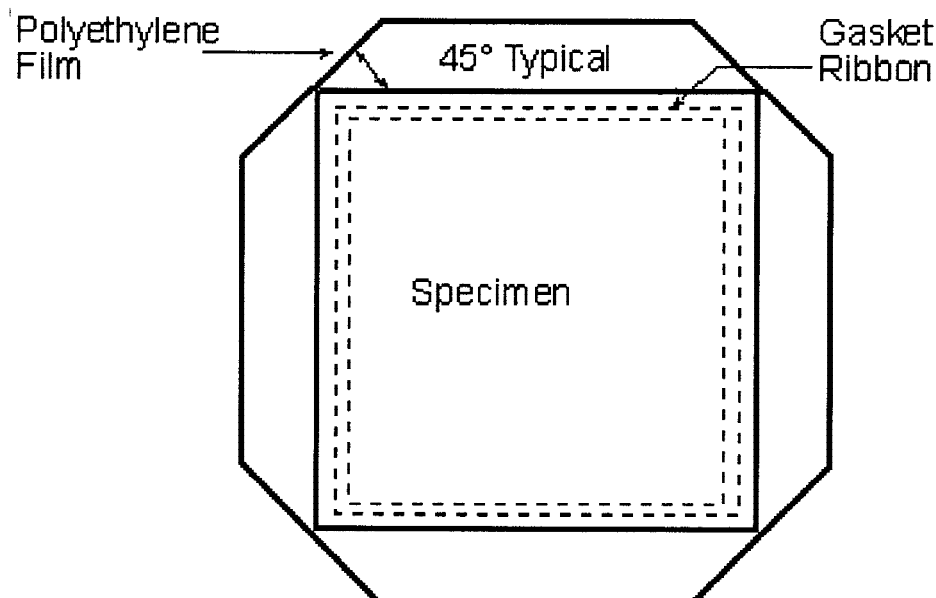


FIG. 3 Top View of Polyethylene Placement Over Specimen with Double Perimeter Gaskets