# SLOVENSKI STANDARD

# SIST EN 61131-1:2004

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Programmable controllers - Part 1: General information



ICS 25.040.40; 35.240.50

Referenčna številka
SIST EN 61131-1:2004(en)

EUROPEAN STANDARD **EN 61131-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM July 2003

ICS 25.040.40; 35.240.50 Supersedes EN 61131-1:1994

English version

# Programmable controllers
# Part 1: General information
(IEC 61131-1:2003)

Automates programmables
Partie 1: Informations générales
(CEI 61131-1:2003)

Speicherprogrammierbare Steuerungen
Teil 1: Allgemeine Informationen
(IEC 61131-1:2003)



This European Standard was approved by CENELEC on 2003-07-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.



Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Lithuania, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC
European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**



Ref. No. EN 61131-1:2003 E

## Foreword

The text of document 65B/484/FDIS, future edition 2 of IEC 61131-1, prepared by SC 65B, Devices, of IEC TC 65, Industrial-process measurement and control, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61131-1 on 2003-07-01.

This European Standard supersedes EN 61131-1:1994.

The following dates were fixed:

– latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2004-04-01

– latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2006-07-01

Annexes designated "normative" are part of the body of the standard.
In this standard, annex ZA is normative.
Annex ZA has been added by CENELEC.

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## Endorsement notice



The text of the International Standard IEC 61131-1:2003 was approved by CENELEC as a European Standard without any modification.

## Annex ZA
(normative)

## Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

| Publication | Year | Title | EN/HD | Year |
|---|---|---|---|---|
| IEC 61131-2 | - [1)] | Programmable controllers<br>Part 2: Equipment requirements and tests | EN 61131-2 | 2003 [2)] |
| IEC 61131-3 | 2003 | Part 3: Programming languages | EN 61131-3 | 2003 |



1) Undated reference.

2) Valid edition at date of issue.

# INTERNATIONAL STANDARD

# IEC 61131-1

Second edition
2003-05

## Programmable controllers –

## Part 1:
## General information



*Automates programmables –*

*Partie 1:*
*Informations générales*





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INTERNATIONAL ELECTROTECHNICAL COMMISSION

# PROGRAMMABLE CONTROLLERS –

## Part 1: General information

## FOREWORD

1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.

2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.

3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.

4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.

5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.

6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.



International Standard IEC 61131-1 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control.

This second edition of IEC 61131-1 cancels and replaces the first edition published in 1992 and constitutes a technical revision.

The text of this standard is based on the following documents:

| FDIS | Report on voting |
|---|---|
| 65B/484/FDIS | 65B/487/RVD |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 61131 consists of the following parts under the general title: *Programmable controllers.*

Part 1: General information

Part 2: Equipment requirements and tests

Part 3: Programming languages

Part 4: User guidelines

Part 5: Communications

Part 6: Reserved

Part 7: Fuzzy-control programming

Part 8: Guidelines for the application and implementation of programming languages for programmable controllers

The committee has decided that the contents of this publication will remain unchanged until 2007. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this standard may be issued at a later date.

# INTRODUCTION

This Part of IEC 61131 constitutes Part 1 of a series of standards on programmable controllers and their associated peripherals and should be read in conjunction with the other parts of the series.

Where a conflict exists between this and other IEC standards (except basic safety standards), the provisions of this standard should be considered to govern in the area of programmable controllers and their associated peripherals.

The purposes of this standard are:

Part 1 establishes the definitions and identifies the principal characteristics relevant to the selection and application of programmable controllers and their associated peripherals;

Part 2 specifies equipment requirements and related tests for programmable controllers (PLC) and their associated peripherals;

Part 3 defines, for each of the most commonly used programming languages, major fields of application, syntactic and semantic rules, simple but complete basic sets of programming elements, applicable tests and means by which manufacturers may expand or adapt those basic sets to their own programmable controller implementations;

Part 4 gives general overview information and application guidelines of the standard for the PLC end-user;



Part 5 defines the communication between programmable controllers and other electronic systems;



Part 6 is reserved;

Part 7 defines the programming language for fuzzy control;

Part 8 gives guidelines for the application and implementation of the programming languages defined in Part 3.