SLOVENSKI STANDARD

SIST EN 60862-1:2004

julij 2004

Surface acoustic wave (SAW) filters of assessed quality - Part 1: Generic specification (IEC 60862-1:2003)

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 60862-1:2004 https://standards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

> Referenčna številka SIST EN 60862-1:2004(en)

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN 60862-1:2004</u> https://standards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

EUROPEAN STANDARD

EN 60862-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2003

ICS 31.140

Supersedes EN 166000:1995

English version

Surface acoustic wave (SAW) filters of assessed quality Part 1: Generic specification

(IEC 60862-1:2003)

Filtres à ondes acoustiques de surface (OAS) sous assurance de la qualité Partie 1: Spécification générique (CEI 60862-1:2003) Oberflächenwellenfilter (OFW-Filter) mit bewerteter Qualität Teil 1: Fachgrundspezifikation (IEC 60862-1:2003)

iTeh STANDARD PREVIEW

This European Standard was approved by CENELEC on 2003-07-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.bbf-4fb6-b87e-

8f691cc11832/sist-en-60862-1-2004

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Lithuania, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 49/587/FDIS, future edition 2 of IEC 60862-1, prepared by IEC TC 49, Piezoelectric and dielectric devices for frequency control and selection, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60862-1 on 2003-07-01.

This European Standard supersedes EN 166000:1995.

The following dates were fixed:

 latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement

(dop) 2004-04-01

 latest date by which the national standards conflicting with the EN have to be withdrawn

(dow) 2006-07-01

Annexes designated "normative" are part of the body of the standard. In this standard, annex ZA is normative. Annex ZA has been added by CENELEC.

iTeh STEndorsement notice VIEW

The text of the International Standard IEC 60862-1:2003 was approved by CENELEC as a European Standard without any modification.

SIST EN 60862-1:2004

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

8f691cc11832/sist-en-60862-1-2004

IEC 60068-2-10 NOTE Harmonized as HD 323.2.10 S3:1988 (not modified).

IEC 60862-2 NOTE Harmonized as EN 60862-2:2002 (not modified).

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	Year	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60027	series	Letter symbols to be used in electrical technology	HD 245 HD 60027	series series
IEC 60050-561	1991	International Electrotechnical Vocabulary (IEV) Chapter 561: Piezoelectric devices for frequency control and selection	- E W	-
IEC 60068-1	1988	Environmental testing s.iteh.ai) Part 1: General and guidance	EN 60068-1 ¹⁾	1994
IEC 60068-2-1	1990 https://st	Part 2: Tests - Tests A. Cold andards.rteh.a/catalog/standards/sist/604cb68a-7bbf-4	EN 60068-2-1 fb6-b87e-	1993
IEC 60068-2-2	1974	Part 2. Tests - Test B. Dry heat -2004	EN 60068-2-2 ²⁾	1993
IEC 60068-2-6 + corr. March	1995 1995	Part 2: Tests - Test Fc: Vibration (sinusoidal)	EN 60068-2-6	1995
IEC 60068-2-7	1983	Part 2: Tests - Test Ga and guidance: Acceleration, steady state	EN 60068-2-7 3)	1993
IEC 60068-2-13	1983	Part 2: Tests - Test M: Low air pressure	EN 60068-2-13	1999
IEC 60068-2-14	1984	Part 2: Tests - Test N: Change of temperature	EN 60068-2-14 ⁴⁾	1999
IEC 60068-2-17	1994	Part 2: Tests - Test Q: Sealing	EN 60068-2-17	1994
IEC 60068-2-20	1979	Part 2: Tests - Test T: Soldering	HD 323.2.20 S3 5)	1988

-

¹⁾ EN 60068-1 includes corrigendum October 1988 + A1:1992.

²⁾ EN 60068-2-2 includes supplement A:1996 to IEC 60068-2-2.

³⁾ EN 60068-2-7 includes A1:1986 to IEC 60068-2-7.

⁴⁾ EN 60068-2-14 includes A1:1986 to IEC 60068-2-14.

⁵⁾ HD 323.2.20 S3 includes A2:1987 to IEC 60068-2-20.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60068-2-21	1999	Part 2-21: Tests - Test U: Robustness of terminations and integral mounting devices	EN 60068-2-21	1999
IEC 60068-2-27	1987	Part 2: Tests - Test Ea and guidance: Shock	EN 60068-2-27	1993
IEC 60068-2-29 + Corr.	1987	Part 2: Tests - Test Eb and guidance: Bump	EN 60068-2-29	1993
IEC 60068-2-30	1980	Part 2: Tests - Test Db and guidance: Damp heat, cyclic (12 + 12 hour cycle)	EN 60068-2-30 ⁶⁾	1999
IEC 60068-2-32	1975	Part 2: Tests - Test Ed: Free fall (Procedure 1)	EN 60068-2-32 ⁷⁾	1993
IEC 60068-2-45	1980	Part 2: Tests - Test Xa and guidance: Immersion in cleaning solvents	EN 60068-2-45	1992
IEC 60068-2-52	1996	Part 2: Tests - Test Kb: Salt mist, cyclic (sodium chloride solution)	EN 60068-2-52	1996
IEC 60068-2-58	1999 iT	Part 2-58: Tests - Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)	EN 60068-2-58	1999
IEC 60068-2-64 + corr. October	1993 1993 ^{os://st}	Part 2: Test methods - Test Fh: Vibration, broad-band random (digital bbf-4 control) and guidance n-60862-1-2004	EN 60068-2-64 fb6-b87e-	1994
IEC 60068-2-78	2001	Part 2-78: Tests - Test Cab: Damp heat, steady state	EN 60068-2-78	2001
IEC 60122-1	2002	Quartz crystal units of assessed quality Part 1: Generic specification	EN 60122-1	2002
IEC 60617	database	Graphical symbols for diagrams	-	-
IEC 60642	1979	Piezoelectric ceramic resonators and resonator units for frequency control and selection – Chapter I: Standard values and conditions - Chapter II: Measuring and test conditions	-	-
IEC 60695-2-2	1991	Fire hazard testing Part 2: Test methods – Section 2: Needle-flame test	EN 60695-2-2	1994

6) EN 60068-2-30 includes A1:1985 to IEC 60068-2-30.

⁷⁾ EN 60068-2-32 includes A2:1990 to IEC 60068-2-32.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 61000-4-2	1995	Electromagnetic compatibility (EMC) Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test	EN 61000-4-2	1995
A1	1998	,	A1	1998
A2	2000		A2	2001
IEC QC 001001	2000	IEC Quality Assessment System for Electronic Components (IECQ)- Basic rules	-	-
IEC QC 001002-2	1998	IEC Quality Assessment System for Electronic Components (IECQ) - Rules of Procedure Part 2: Documentation	-	-
IEC QC 001002-3	1998	Part 3: Approval procedures	-	-
IEC QC 001005	2000	Register of firms, products and services approved under the IECQ system, including ISO 9000	-	-
ISO 1000	1992 iT	SI units and recommendations for the cuse of their multiples and of certain VII other units (standards.iteh.ai)	E W	-

<u>SIST EN 60862-1:2004</u> https://standards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST EN 60862-1:2004</u> https://standards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

NORME INTERNATIONALE INTERNATIONAL STANDARD

CEI IEC 60862-1

QC 166000

Deuxième édition Second edition 2003-05

Filtres à ondes acoustiques de surface (OAS) sous assurance de la qualité –

Partie 1:

Spécification générique

iTeh STANDARD PREVIEW

Surface acoustic wave (SAW) filters of assessed quality –

https://chandards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

Generic specification

© IEC 2003 Droits de reproduction réservés — Copyright - all rights reserved

Aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'éditeur.

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



CODE PRIX
PRICE CODE



CONTENTS

FΟ	REWO	DRD	5
1	Gene	eral	9
	1.1	Scope	9
	1.2	Normative references	9
	1.3	Order of precedence of documents	13
2	Term	s, definitions, units and symbols	13
	2.1	General	13
	2.2	Definitions	
	2.3	Preferred values for ratings and characteristics	31
3	Mark	ing	
	3.1	Filter marking	35
	3.2	Package marking	
4		ity assessment procedures	
	4.1	Primary stage of manufacture	
	4.2	Structurally similar components	
	4.3	Subcontracting	
	4.4	Incorporated components	
	4.5	Manufacturer's approval	
	4.6	Approval procedures	37
	4.7	Approval procedures Procedures for capability approval rds.iteh.ai	39
	4.8	Procedures for qualification approval	
	4.9	SIST EN 60862-1:2004	11
	4.10	Screening requirements 8t691cc11832/sist-en-60862-1-2004	41
	4.11	Rework and repair work	41
	4.12	Certified records of released lots	
		Validity of release	
		Release for delivery	
		Unchecked parameters	
5	Test	and measurement procedures	43
	5.1	General	43
	5.2	Test and measurement conditions	
	5.3	Visual inspection	
	5.4	Dimensions and gauging procedures	
	5.5	Electrical test procedures	
	5.6	Mechanical and environmental test procedures	
	5.7	Endurance test procedure	
Bib	liogra _l	phy	77
⊏i~	uro 1	– Frequency response of a SAW filter	20
_		 Insertion attenuation, phase, and group delay measurement 	
_		– Return attenuation measurement	
Fig	ure 4	– Unwanted signal measurement	59
Fig	ure 5	– Unwanted signals on time domain measuring	59
Fia	ure 6	Intermodulation distortion measurement	61

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SURFACE ACOUSTIC WAVE (SAW) FILTERS OF ASSESSED QUALITY –

Part 1: Generic specification

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense. A NID A DID FIVE W
- Committees in that sense. Ch STANDARD PREVIEW

 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be inconformity with one of its standards 4cb68a-7bbf-4fb6-b87e-
- 6) Attention is drawn to the possibility that some of the elements of this Unternational Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60862-1 has been prepared by IEC technical committee 49: Piezoelectric and dielectric devices for frequency control and selection.

This second edition of IEC 60862-1 cancels and replaces the first edition published in 1989 and constitutes a technical revision.

International Standard IEC 60862-1 is the first part of a new edition of the IEC standard series for SAW filters, updated to include the quality assessment procedures and test requirements of the IECQ System.

The text of this standard is based on the following documents:

FDIS	Report on voting
49/587/FDIS	49/603/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 60862 consists of the following parts under the general title *Surface acoustic wave (SAW)* filters of assessed quality:

Part 1: Generic specification

Part 2: Guide to the use of surface acoustic wave (SAW) filters

Part 3: Standard outlines

The QC number which appears on the front cover of this publication is the specification number in the IEC Quality Assessment System for Electronic Components (IECQ).

The committee has decided that this publication remains valid until 2007. At this date, in accordance with the committee's decision, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition; or
- amended.

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 60862-1:2004 https://standards.iteh.ai/catalog/standards/sist/604cb68a-7bbf-4fb6-b87e-8f691cc11832/sist-en-60862-1-2004

SURFACE ACOUSTIC WAVE (SAW) FILTERS OF ASSESSED QUALITY –

Part 1: Generic specification

1 General

1.1 Scope

This part of IEC 60862 specifies the methods of test and general requirements for SAW filters of assessed quality using either capability approval or qualification approval procedures.

1.2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60027 (all parts), Letter symbols to be used in electrical technology

IEC 60050(561):1991, International Electrotechnical Vocabulary (IEV) – Chapter 561: Piezoelectric devices for frequency control and selection (Standards.iten.ai)

IEC 60068-1:1988, Environmental testing – Part 1: General and guidance

SIST EN 60862-1:2004

IEC 60068-2-1:1990, Environmental testing a Part 2: Tests & Tests A: Cold 8691cc11832/sist-en-60862-1-2004

IEC 60068-2-2:1974, Environmental testing – Part 2: Tests – Tests B: Dry heat

IEC 60068-2-6:1995, Environmental testing – Part 2: Tests – Test Fc: Vibration (sinusoidal)

IEC 60068-2-7:1983, Environmental testing – Part 2: Tests – Test Ga: Acceleration, steady state

IEC 60068-2-13:1983, Environmental testing – Part 2: Tests – Test M: Low air pressure

IEC 60068-2-14:1984, Environmental testing – Part 2: Tests – Test N: Change of temperature

IEC 60068-2-17:1994, Environmental testing – Part 2: Tests – Test Q: Sealing

IEC 60068-2-20:1979, Environmental testing - Part 2: Tests - Test T: Soldering

IEC 60068-2-21:1999, Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices

IEC 60068-2-27:1987, Environmental testing - Part 2: Tests - Test Ea and guidance: Shock