

Materiali za izoliranje, oplaščenje in prevleke nizkonapetostnih energetskih kablov - 7. del: Plastomerne mase za izoliranje brez halogenov

Insulating, sheathing and covering materials for low voltage energy cables - Part 7:
Halogen-free, thermoplastic insulating compounds

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EUROPEAN STANDARD

EN 50363-7

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English version

**Insulating, sheathing and covering materials
for low voltage energy cables**

Part 7: Halogen-free, thermoplastic insulating compounds

Matériaux pour enveloppe isolante,
gainage et revêtement pour les câbles
d'énergie basse tension

Partie 7: Mélanges thermoplastiques sans
halogène pour enveloppe isolante

Isolier-, Mantel- und
Umhüllungswerkstoffe für
Niederspannungskabel und -leitungen
Teil 7: Halogenfreie, thermoplastische
Isoliermischungen

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

This European Standard was prepared by the Technical Committee CENELEC TC 20, Electric cables.

The text of the draft was submitted to the formal vote and was approved by CENELEC as EN 50363-7 on 2005-11-01.

EN 50363 (in all its parts) supersedes the equivalent information at present in HD 21.1 S4, HD 21.14 S1, HD 22.1 S4, HD 22.10 S1, HD 22.14 S2 and prHD 21.15 S1. The existing information in these HDs will be deleted at the next maintenance review.

EN 50363-7 should be read in conjunction with EN 50363-0.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2006-11-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2007-11-01

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1 Scope

This part of EN 50363 specifies the requirements for the physical properties of the harmonised halogen-free thermoplastic insulating compounds given in Table 1. The relevant test methods are given in EN 60811 series, EN 50267-2 (series), EN 60684-2 and EN 50396.

NOTE 1 Requirements for smoke emission, which are based on tests on cables and not individual materials, are given in the relevant cable standard.

NOTE 2 This part of EN 50363 is to be read in conjunction with EN 50363-0.

Table 1 – Types of halogen-free thermoplastic insulating compounds

Type	Maximum material operating temperature °C	General application
TI 6	70	Ordinary duty for flexible cables
TI 7	70	General purpose

2 Normative references

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For the purposes of this part of EN 50363, the requirements of EN 50363-0, Clause 2, apply with regard to normative references. ([standards.iteh.ai](#))

3 Definitions

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For the purposes of this part of EN 50363, the definitions given in EN 50363-0, Clause 3, apply.

4 Properties

Each compound shall meet the particular requirements listed in Table 2, when using the test methods referenced in columns 4 and 5.

NOTE For cross-references to the latest editions of the test method standards see Table 2 of EN 50363-0.

Table 2 – Requirements for the tests for halogen-free thermoplastic insulating compounds

1	2	3	4	5	6	7
Ref No	Test ^a	Unit	Test method described in EN 60811 ^b		Type of compound	
			Section	Clause	TI 6	TI 7
1	Mechanical properties					
1.1	Properties before ageing		1-1	9.1		
1.1.1	Values to be obtained for the tensile strength: - median, min.	N/mm ²			7,5	10,0
1.1.2	Values to be obtained for the elongation at break: - median, min.	%	1-2	8.1	150	125
1.2	Properties after ageing in air oven					
1.2.1	Ageing conditions: - temperature	°C			80 ± 2	80 ± 2
	- duration of treatment	h			7 x 24	7 x 24
1.2.2	Value to be obtained for the tensile strength: - median, min.	N/mm ²			-	10,0
	- variation, max.	%	SIST EN 50363-7:2006		± 20	± 20
1.2.3	Values to be obtained for the elongation at break: - median, min.	%			-	125
	- variation, max.	%			± 20	± 20
2	Shrinkage test					
2.1	Test conditions: - sample length	mm	1-3	10		
	- temperature	°C			200	-
	- duration	h			100 ± 2	-
2.2	Result to be obtained: - shrinkage, max.	%			1	-
					4	-
3	Pressure test at high temperature					
3.1	Test conditions: - force exerted by the blade	N	3-1	8.1	c	c
	- duration of heating under load	h	3-1	8.1.4	c	c
	- temperature	°C	3-1	8.1.5		
3.2	Result to be obtained: - median of the depth of indentation, max.	%			80 ± 2	80 ± 2
					50	50

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**Table 2 – Requirements for the tests for halogen-free thermoplastic insulating compound
(continued)**

1	2	3	4	5	6	7
Ref No	Test ^a	Unit	Test method described in EN 60811 ^b		Type of compound	
			Section	Clause	TI 6	TI 7
4	Bending test at low temperature		1-4	8.1		
4.1	Test conditions: - temperature - period of application of low temperature	°C h	1-4	8.1.4	- 15 ± 2 ^c	- 15 ± 2 ^c
4.2	Result to be obtained				d	d
5	Elongation test at low temperature		1-4	8.3		
5.1	Test conditions: - temperature - period of application of low temperature	°C h	1-4	8.3.4	- 15 ± 2 ^c	- 15 ± 2 ^c
5.2	Result to be obtained - elongation without break min.	%			30	30
6	Ozone resistance test					
6.1	Method A - test temperature - duration - ozone concentration (by volume)	°C h %	2-1 SIST EN 50363-7:2006	8	25 ± 2 24 (250 to 300) x 10 ⁻⁴	-
6.2	Method B - test temperature - duration - ozone concentration (by volume)	°C h %	EN 50396	8.1.3	40 ± 2 72 (200 ± 50) x 10 ⁻⁶	-
6.3	Result to be obtained				d	-
7	Assessment of halogens					
7.1	- pH, min.		EN 50267-2-2		4,3	4,3
7.2	- conductivity, max.	µS/mm	EN 50267-2-2		10	10
7.3	- amount of halogen acid gas - HCl and HBr, max. - HF, max. ^e	%	EN 50267-2-1 EN 60684-2		0,5 0,1	0,5 0,1

^a Information on other tests is given in EN 50363-0, Clause 5.

^b Unless stated otherwise.

^c See test method referred to in columns 4 and 5.

^d No cracks.

^e This test need not be performed if a negative result is obtained for fluorine in the test to Annex D of HD 21.14.