



Designation: D 6809 – 02

## Standard Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials<sup>1</sup>

This standard is issued under the fixed designation D 6809; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This guide contains non-mandatory Quality Assurance/Quality Control (QA/QC) activities that may be referenced in standards maintained by ASTM Committee D16 on Aromatic Hydrocarbons and Related Materials.

1.2 This guide does not purport to address all of the issues that may be pertinent to an active QA/QC process.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:

D 4790 Terminology of Aromatic Hydrocarbons and Related Chemicals<sup>2</sup>

E 177 Practice for the Use of the Terms Precision and Bias in ASTM Test Methods<sup>3</sup>

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method<sup>3</sup>

#### 2.2 ASTM Document:

MNL7 Manual on Presentation of Data Control Chart Analysis, 6th Edition, Section 3: Control Charts for Individuals<sup>4</sup>

#### 2.3 Other Documents:

Western Electric Company, Inc., Statistical Quality Control Handbook (1982)<sup>5</sup>

Juran's Quality Control Handbook, Fourth Edition (1988)<sup>6</sup>

### 3. Terminology

#### 3.1 Definitions:

<sup>1</sup> This guide is under the jurisdiction of ASTM Committee D16 on Aromatic Hydrocarbons and Related Chemicals and is the direct responsibility of Subcommittee D16.06 on Statistical Procedure.

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<sup>2</sup> Annual Book of ASTM Standards, Vol 06.04.

<sup>3</sup> Annual Book of ASTM Standards, Vol 14.02.

<sup>4</sup> Available from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.

<sup>5</sup> Available from American Society for Quality, 600 N. Plankinton Ave., Milwaukee, WI 53203.

<sup>6</sup> Available from McGraw-Hill Inc, St. Louis, MO.

3.1.1 *precision*—the degree of agreement of repeated measurement of the same property, expressed in terms of dispersion of test results about an arithmetical mean result obtained by repetitive testing of a homogeneous sample under specified conditions. The precision of a test method is expressed quantitatively as a standard deviation computed from the results of a series of controlled determinations. **D 4790**

3.1.2 *quality assurance*—the general activity of providing evidence needed to establish confidence that the quality function is being effectively performed; may include quality planning, quality control, quality improvement, quality audit, and reliability. **Juran's Quality Control Handbook**

3.1.3 *quality control*—the specific tools, skills, or techniques through which the quality function is carried out, can be part of a control process, for example, product inspection. **Juran's Quality Control Handbook**

### 4. Summary of Guide

4.1 This guide contains non-mandatory information to be considered for reference in all ASTM Committee D16 standards on aromatic hydrocarbons and related materials. This information is provided as a QA/QC system guide for D16 standard users who do not have an active QA/QC process in their laboratory.

### 5. Significance and Use

5.1 Quality Control and Quality Assurance practices are important for the optimum operation of testing laboratories using D16 methods for aromatic hydrocarbons and related materials. Quality procedure guidelines, like those described in this document or other suitably correct QA/QC-related reference, can be useful to optimally perform these methods.

### 6. Quality Procedure Guidelines

6.1 *Statistical Control*—To establish the statistical control status of the testing process since the last valid calibration, quality control (QC) samples should be regularly tested as if they were routine samples. Results should be recorded and immediately analyzed by control charts, as described in MNL7, or other statistically equivalent techniques. Any out-of-control data should provide an immediate trigger for an investigation of root cause(s) that might require corrective action.