

International Standard



8138

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Hydraulic fluid power — Single rod cylinders, 160 bar (16 MPa) compact series — Port dimensions

Transmissions hydrauliques — Vérins 160 bar (16 MPa) série compacte à simple tige — Dimensions des orifices

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Descriptors : hydraulic fluid power, hydraulic equipment, hydraulic cylinders, single rod cylinders, dimensions, interchangeability.

Price based on 2 pages

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 8138 was prepared by Technical Committee ISO/TC 131, *Fluid power systems*.

Users should note that all International Standards undergo revision from time to time and that any reference made herein to any other International Standard implies its latest edition, unless otherwise stated.

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Hydraulic fluid power — Single rod cylinders, 160 bar (16 MPa) compact series — Port dimensions

0 Introduction

In hydraulic fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within an enclosed circuit.

One component of such systems is the fluid power cylinder. This is a device which converts power into linear mechanical force and motion. It consists of a movable element, i.e. a piston and piston rod, operating within a cylindrical bore.

1 Scope and field of application

This International Standard establishes port dimensions¹⁾ for 160 bar²⁾ (16 MPa) compact series cylinders as required for interchangeability of commonly used hydraulic cylinders.

NOTE — This International Standard allows manufacturers of hydraulic equipment freedom in design of metric cylinders; it does not restrict technical development but provides basic guidelines.

The compact series dimensions are most applicable to square head cylinders.

2 References

ISO 3320, *Fluid power systems and components — Cylinder bore and piston rod diameter — Metric series.*

ISO 5598, *Fluid power systems and components — Vocabulary.*

ISO 6020/2, *Hydraulic fluid power — Single rod cylinders — Mounting dimensions — 160 bar (16 000 kPa) series — Part 2 : Compact series.*

ISO 6149, *Fluid power systems and components — Metric ports — Dimensions and design.*

3 Definitions

For the purposes of this International Standard, the definitions given in ISO 5598 and the following definitions apply.

3.1 cylinder : A device which converts fluid power into linear mechanical force and motion.

3.2 cylinder bore : The internal diameter of the cylinder.

3.3 port : An internal or external terminus of a passage in a component.

4 Dimensions

Port sizes and dimensions for cylinders manufactured in accordance with ISO 6020/2 shall be selected from the table (see the figure).

1) This International Standard permits all ISO approved ports that are appropriate to fluid power applications.

2) 1 bar = 0,1 MPa = 10⁵ Pa; 1 Pa = 1 N/m²

5 Bore sizes

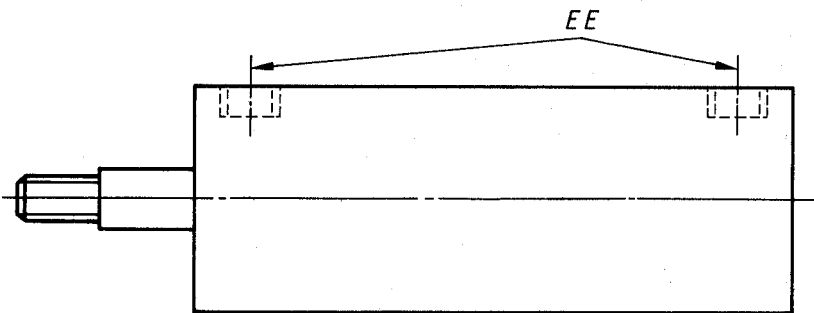
The following bore sizes¹⁾ are included in this 160 bar (16 MPa) compact series :

25 — 32 — 40 — 50 — 63 — 80 — 100 — 125 — 160 — 200 mm

6 Identification statement (Reference to this International Standard)

Use the following statement in test reports, catalogues and sales literature when electing to comply with this International Standard :

"Port dimensions selected in accordance with ISO 8138, Hydraulic fluid power — Single rod cylinders, 160 bar (16 MPa) compact series — Port dimensions."



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Figure — Ports
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Table — Port sizes
Dimensions in millimetres

Bore	EE ¹⁾
25	M14 × 1,5
32	M14 × 1,5
40	M18 × 1,5
50	M22 × 1,5
63	M22 × 1,5
80	M27 × 2
100	M27 × 2
125	M27 × 2
160	M33 × 2
200	M42 × 2

1) This assumes no change in ISO 6020/2.

1) Selected from ISO 3320.