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SIST EN 14264:2003

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EUROPEAN STANDARD

EN 14264

NORME EUROPÉENNE

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English version

Derivatives from coal pyrolysis - Coal tar and pitch based binders and related products : impregnating pitch - Characteristics and test methods

Produits dérivés de la pyrolyse du charbon - Liants à base de goudron et de brais issus de la houille et produits connexes: brai d'imprégnation - Caractéristiques et méthodes d'essai

Derivate der Kohlenpyrolyse - Bindemittel aus Steinkohlenteer und Steinkohlenteerpech und verwandte Produkte: Imprägnierpech - Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 10 July 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
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Foreword

This document (EN 14264:2003) has been prepared by Technical Committee CEN /TC 317, "Derivatives from coal pyrolysis", the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2004, and conflicting national standards shall be withdrawn at the latest by March 2004.

In this European Standard the annex A is informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

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EN 14264:2003 (E)**1 Scope**

This European Standard specifies the methods of test required to determine the characteristics for "impregnating pitch" used for industrial purposes.

Depending on the required application and the desired properties of the end product, different grades of impregnating pitch are available.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments)..

EN 1427, *Bitumen and bituminous binders - Determination of softening point - Ring and Ball method*

EN 13847:2001, *Coal tar and pitch based binders and related products - Terminology and classification*

EN ISO 2719, *Determination of flash point - Pensky-Martens closed cup method (ISO 2719:2002)*

ISO 6257:2002, *Carbonaceous materials used in the production of aluminium - Pitch for electrodes –Sampling*

ISO 6376, *Carbonaceous materials for the production of aluminium - Pitch for electrodes - Determination of content of toluene-insoluble material*

ISO 6791, *Carbonaceous materials for the production of aluminium - Pitch for electrodes - Determination of contents of quinoline-insoluble material*

ISO 6998, *Carbonaceous materials for the production of aluminium - Pitch for electrodes - Determination of coking value*

ISO 8006, *Carbonaceous materials used in the production of aluminium - Pitch for electrodes - Determination of ash*

DIN 51920, *Prüfung von Kohlenstoffmaterialien - Bestimmung des Erweichungspunktes nach Mettler - Binde-und Imprägniermittel*

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 13847:2001 apply.

4 Classification

For the purposes of this European Standard, the classification according to EN 13847:2001 applies.

5 Characteristics

The following characteristics shall be determined:

- a) Softening point;
- b) Flash point;
- c) Ash content;
- d) Toluene-insolubles content ;
- e) Quinoline-insolubles content ;
- f) Coking value.

6 Specifications

Specifications requested by the customers shall be applied.

The typical values given in annex A can be used as requirements.

7 Sampling

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ISO 6257 specifies methods for sampling and preparing samples for testing of impregnating pitch.

These methods are applicable to all grades of impregnating pitch in liquid or solid form, the latter having softening points higher than 30 °C (determined according to the method EN 1427) in bulk, or in a numbers of containers making up one batch at sites of manufacture, storage of delivery.

Sampling methods and sampling plans for large consignments, or lots, of pitch in liquid form during the loading and unloading of ships are included.

8 Test methods

For the determination of the characteristics according to clause 5, the methods listed in Table 1 have to be used.

Table 1 — Test methods

Characteristic	Test methods
Ash content	ISO 8006
Toluene-insoluble content	ISO 6376
Quinoline-insoluble content	ISO 6791
Coking value	ISO 6998
Softening point	DIN 51920
Flash point	EN ISO 2719

Annex A (informative)

Typical values

The typical values in Table A.1 can be used as requirements of the impregnating pitch

Table A.1 — Typical values

Softening point	50 °C to 130 °C
Flash point	> 100 °C
Ash content	0,1 to 1,0%
Toluene-insoluble content	5 % to 30 %
Quinoline-insoluble content	0 % to 10 %
Coking value	> 35 %

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