Designation: A 861 – 94$^{\epsilon 1}$

AMERICAN SOCIETY FOR TESTING AND MATERIALS
100 Barr Harbor Dr., West Conshohocken, PA 19428
Reprinted from the Annual Book of ASTM Standards. Copyright ASTM

Standard Specification for High-Silicon Iron Pipe and Fittings[1]

This standard is issued under the fixed designation A 861; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense. Consult the DoD Index of Specifications and Standards for the specific year of issue which has been adopted by the Department of Defense.

ϵ[1] NOTE—Section 14, keywords, was added editorially in October 1994.

1. Scope

1.1 This specification covers high-silicon iron pipe and pipe fittings intended for corrosion-resistant service for both above- and below-grade construction.

1.2 Pipe and pipe fittings shall be the mechanical joint or the bell and plain end design.

1.3 Pipe and pipe fittings shall be of the sizes specified in Table 1 and Table 2 and Figs. 1-71 or other sizes that may conform to the requirements given herein.

1.3.1 *Pipe*:

1.3.1.1 *Pipe (MJ) (Fig. 1)*:

Size (in.)	Length (ft)
1½	7
2	7
3	7
4	7

1.3.1.2 *Hub/Plain End (Fig. 35)*:

Size (in.)	Length (ft)
2	7
3	7
4	7
6	7
8	7
10	7
12	5
15	5

1.3.2 *Fitting (Plain End)*:

	Figs.
Quarter Bends	2
Sixth Bends	3
Return Bends	4
Double-Branch Quarter Bend	5
Eighth Bends	6
Sixteenth Bends	7
Long-Sweep Quarter Bends	8
Sanitary Y Branches	9
Double-Branch Sanitary Y	10
Sanitary Combination Y and ⅛ Bend	11
Double-Branch Sanitary Combination Y and ⅛ Bend	12
Sanitary T Branches	13
Double Branch Sanitary T	14
Sanitary Running Traps	15
Sanitary P Traps	16
Swivel Trap P-Style Short	17
Swivel Trap P-Style Long	18
Swivel Trap S-Style Long	19
Centrifugal Drum Trap P Swivel Type	20
Centrifugal Drum Trap S Swivel Type	21
Combination Cleanout and Test Tees	22
Coupling	23
Pipe Plugs	24
Cleanout Plugs	25
Adapter/Hub to "MJ"	26
Reducers—Increasers	27
Sink Outlet	28
Sink Overflows	29
Threaded Adapters	30
Trap Cleanout Details	31
Adapter—MJ and Split Flange	32
"MJ" to Lead Adapter	33
Floor Drains	34

1.3.3 *Fitting (Hub/Plain End)*:

	Figs.
Hub and Plain End Pipe	35
Straight Tees	36
Sanitary T Branches	37
Sanitary Y Branches	38
Double-Branch Sanitary Tee	39
Double-Branch Sanitary Y	40
Double-Branch Sanitary Combination Y and ⅛ Bend (T-Y)	41
Short-Sweep Quarter Bends	42
Long-Sweep Quarter Bends	43
Sanitary Combination Y and ⅛ Bend (T-Y)	44
Quarter Bends	45
Sixth Bends	46
Eighth Bends	47
Sixteenth Bends	48
Sanitary Increasers	49
Hub Strainers	50
Sanitary Reducers	51
Double Hubs	52
Pipe Plugs	53
Cleanout Plugs	54
Adapter—Spigot and Split Flange	55
Adapter—Bell and Split Flange	56
Combination Cleanout and Test Tees	57
Insertable Joints	58
Backwater Valves	59
Sanitary P Traps	60
Sanitary S Traps	61
Sanitary Running Traps	62

[1] This specification is under the jurisdiction of ASTM Committee A-4 on Iron Castings and is the direct responsibility of Subcommittee A04.12 on Pipes and Tubes.

Current edition approved July 15, 1994. Published September 1994. Originally published as A 861 – 86. Last previous edition A 861 – 92.

2. Referenced Documents

2.1 *ASTM Standards:*

A 438 Test Method for Transverse Testing of Gray Cast Iron[2]

A 518 Specification for Corrosion-Resistant High-Silicon Iron Castings[2]

E 350 Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron[3]

E 351 Test Methods for Chemical Analysis of Cast Iron—All Types[3]

2.2 *Other Standards:*

Uniform Classification Rules[4]

National Motor Freight Classification[4]

3. Ordering Information

3.1 Ordering for material under this specification shall include as a minimum the following information:

3.1.1 ASTM designation, grade (see Table 3) and year of issue.

3.1.2 Description of the casting by figure number (see Figs. 1 through 71) or by manufacturer's drawings or catalog number, or both.

3.1.3 Length, diameter, and type of pipe and size and shape of fittings.

3.1.4 Quantity.

3.1.5 Certification requirements.

3.1.6 Special packaging requirements (see Section 13).

3.1.7 Supplemental requirements desired, if any.

4. Materials and Manufacture

4.1 The castings may be produced by any established commercial practice applicable to high-silicon iron.

4.2 The castings shall be true to pattern, reasonably smooth, and free from defects that would make the castings unfit for the use for which they are intended.

5. Chemical Composition

5.1 An analysis of each heat shall be made by the manufacturer from a test sample that is representative of the heat and that is taken during the heat. A heat shall consist of all castings poured from a furnace or crucible melt without recharging new metal into the furnace. The chemical composition thus determined shall conform to the requirements for the grade selected specified in Table 3.

5.2 A product analysis may be made by the purchaser from material representing the heat. The chemical composition thus determined shall meet the requirements specified in Table 1 or shall be subject to rejection by the purchaser.

5.3 Spectrometric or other instrumental methods and wet laboratory methods are acceptable for routine control determinations. Any method employed shall give essentially the same results as reference methods listed in Test Methods E 350. (For selected detailed methods of analysis, see Specification A 518, paragraph 6.4).

6. Heat Treatment

6.1 All centrifugally cast high-silicon iron pipe may be supplied in the as-cast condition. All other pipe and fittings shall be supplied in the stress-relieved condition.

6.2 Stress relieving shall be performed as follows:

6.2.1 Hold the casting at 1650°F (870°C) minimum for 2 h plus an additional hour per inch of section thickness for castings over 2 in. in thickness.

6.2.2 Cool the castings to 400°F (205°C) maximum at a rate not to exceed 100°F (55°C)/15 min.

6.2.3 From 400°F (205°C) to ambient, the castings may be cooled in still, ambient air.

7. Joints

7.1 Acid-proof joints for B and S (bell and spigot) pipe shall require the use of an acid-proof rope packing.

7.2 Type MJ (mechanical joint) pipe and fittings shall require a special acid resistant MJ coupling. One satisfactory MJ coupling consists of an inner PTFE sleeve surrounded by neoprene. The two-bolt coupling is made of stainless steel. These couplings enable easy, reliable installations and are readily available.

7.3 High-silicon iron pipe can be cut with either manual or hydraulic snap cutters. Field cuts can be readily used with mechanical joint couplings to provide acceptable leak-proof joints.

8. Dimensions and Permissible Variations

8.1 *Pipe*:

8.1.1 Single-hub pipe shall have a hub at one end and a plain end at the other and may be cast in one piece (see Fig. 35).

8.1.2 Individual length of single-hub pipe shall be either 7 or 5 ft nominal laying lengths as shown in Fig. 35.

8.1.3 Any deflections in the barrel of a single length of pipe shall not exceed $\frac{3}{16}$ in.

8.1.4 MJ pipe shall be cast in a single piece and conform to nominal dimensions shown in Fig. 1.

8.1.5 No dimension of hub and plain-end pipe shall exceed the tolerances specified in Table 1.

8.2 *Fittings*—All fittings shall conform to the nominal dimensions specified in applicable figures and fall within the tolerances specified in Table 2 for fittings listed in Figs. 2 through 34 or in Table 1 for fittings listed in Figs. 36 through 39.

9. Inspection

9.1 *Inspection and Test by the Manufacturer*—Pipe and fittings shall be inspected by the manufacturer prior to shipment. Inspection by the manufacturer shall include all tests as

[2] *Annual Book of ASTM Standards*, Vol 01.02.

[3] *Annual Book of ASTM Standards*, Vol 03.05.

[4] Available from Available Trucking Assoc., Traffic Dept., 2200 Mill Rd., Alexandria, VA 22314.

specified herein. All tests and inspection with the exception of product analysis shall be made at the place of manufacture unless otherwise agreed upon.

9.2 *Inspection and Test by the Purchaser*—The manufacturer shall afford the purchaser's inspector all reasonable facilities necessary to satisfy him that the material is being produced and furnished in accordance with this specification. Foundry inspection by the purchaser shall not interfere unnecessarily with the manufacturer's operations.

10. Rejection and Rehearing

10.1 Material that shows unacceptable discontinuities as determined by the acceptance standards specified in the order, subsequent to its acceptance at the manufacturer's works, will be rejected and the manufacturer shall be notified within 30 days unless otherwise agreed upon.

11. Certification

11.1 Upon request of the purchaser, the manufacturer shall certify that his product conforms to the requirements of this specification. The results of tests shall be furnished to the purchaser upon request as mutually agreed upon.

12. Product Marking

12.1 Each length of pipe and fitting shall be identified by the manufacturer's name or identification mark. Marking shall be as not to impair the usefulness of the part.

12.2 Samples that represent rejected material shall be preserved for a minimum of 2 weeks from the date of transmission of the rejection report. In case of dissatisfaction with the results of the tests, the manufacturer may make claim for a rehearing within that time.

13. Packaging

13.1 Unless otherwise specified, the material will be packaged in accordance with the supplier's standard practice and acceptable to the carrier at the lowest rates. Containers and packing shall comply with Uniform Classification Rules or National Motor Freight Classification Rules.

14. Keywords

14.1 bell and spigot; corrosion resisitant; fittings; high-silicon iron; mechanical joint; pipe

SUPPLEMENTARY REQUIREMENTS

The following supplementary requirements are for use when desired by the purchaser. They shall not apply unless specified in the order, in which event the specified tests shall be made by the manufacturer before shipment of the castings.

S1. Transverse Bend Tests

S1.1 Transverse bend properties shall be determined from material representing each heat and shall meet the requirements shown in Table 4. Properties thus measured shall be considered representative of the quality of the high-silicon iron but may not represent properties in the actual castings.

S1.2 Transverse bend tests shall be conducted in accordance with Test Method A 438 except as follows:

S1.2.1 The specimens shall not be machined or ground and shall conform to the dimensions in Fig. 72

S1.2.2 The specimens shall be cast in patterns in accordance with Fig. 73. S1.2.3 The specimens shall be heat treated in accordance with Section 6.

S1.2.4 The actual breaking load shall be reported. The requirements of Table 2 allow for any deviation due to variations in test bar diameter. The deflection at fracture shall also be reported without correction.

S1.2.5 The rate of loading shall produce 0.025-in. (0.64-mm) deflection in 50 to 70 s. Continue loading at this rate until the specimen fractures.

S2. Hydrostatic Testing

S2.1 Hydrostatic tests at 40 psi, minimum, shall be conducted on all castings specified in the order. Any leak revealed by this test shall be cause for rejection for the individual piece. A leak shall include any evidence of moisture on the outside diameter of the part established to have occurred due to through-wall leakage.

TABLE 1 Tolerances for High-Silicon Iron Hub and Plain End Pipe and Bell and Spigot Ends

Note 1—1 in. = 25.4 mm.

Size, in.	Wall Thickness, in.	ID Tolerance, in.	OD Tolerance, in.
2	±1/32	±1/32	±1/32
3	±1/32	±1/32	±1/32
4	±1/32	±1/32	±1/32
6	±1/32	±1/32	±3/64
8	±1/32	±1/8	±1/8
10	±1/8	±1/8	±1/8
12	±1/8	±1/8	±1/8
15	±1/8	±1/8	±1/8

TABLE 2 Tolerances for High-Silicon Iron Fittings

Note 1—1 in. = 25.4 mm.

Size, in.	ID Tolerance, in.	OD Tolerance, in.	Stop Lug Depth Tolerance, in.
1½	±1/16	±1/16	±1/16
1½ × 1½	±1/16	±1/16	±1/16
2	±1/16	±1/16	±1/16
2 × 1½	±1/16	±1/16	±1/16
2 × 2	±1/16	±1/16	±1/16
3	±1/16	±1/16	±1/16
3 × 1½	±1/16	±1/16	±1/16
3 × 2	±1/16	±1/16	±1/16
3 × 3	±1/16	±1/16	±1/16
4	±1/16	±1/16	±1/16
4 × 1½	±1/16	±1/16	±1/16
4 × 2	±1/16	±1/16	±1/16
4 × 3	±1/16	±1/16	±1/16
4 × 4	±1/16	±1/16	±1/16

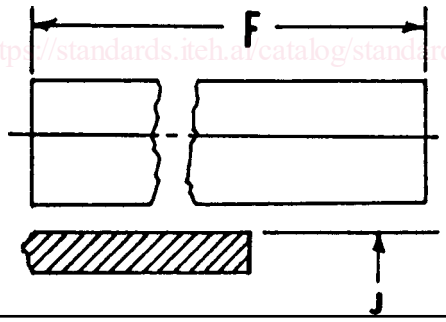
TABLE 3 Chemical Composition

Element	Composition, Weight %	
	Grade 1	Grade 2
Carbon	0.65–1.10	0.75–1.15
Manganese	1.50 max	1.50 max
Silicon	14.20–14.75	14.20–14.75
Chromium	0.50 max	3.25-5.00
Molybdenum	0.50 max	0.40-0.60
Copper	0.50 max	0.50 max

TABLE 4 Transverse Bend Test Minimum Requirements[A]

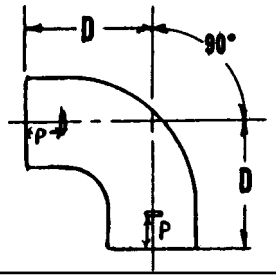
Load at Center, min, lbf (N)	930 (4090)
Deflection at Center, min, in. (mm)	0.026 (0.66)

[A]Test bars are to be tested on supports 12 in. (305 mm) apart.



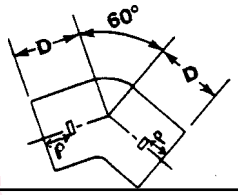
Size, in.	J, in.	F, in.	t, in.
1½	2 3/16 (2.19)	84	5/16
2	2 11/16 (2.69)	84	5/16
3	3 49/64 (3.77)	84	5/16
4	4 49/64 (4.77)	84	5/16

NOTE 1—1 in. = 25.4 mm.
FIG. 1 Type MJ Pipe



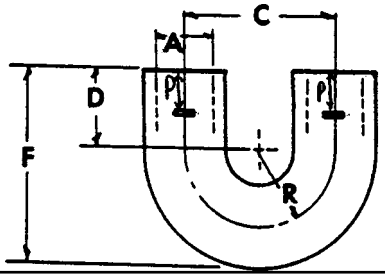
Size, in.	D, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	4¼	1½	2 3/16 (2.19)	1 1/32
2	4½	2	2 5/8 (2.62)	1 1/32
2 × 1½	4 3/16 × 4½	2 × 1½	2 5/8 × 2 3/16	1 1/32
3	5	3	3¾ (3.75)	1 1/32
4	5½	4	4¾ (4.75)	1 1/32

NOTE 1—1 in. = 25.4 mm.
FIG. 2 Quarter Bends



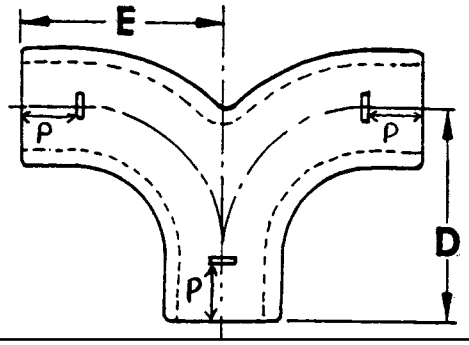
Size, in.	D, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	3	1½	2 3/16	1 1/32
2	3¼	2	2 5/8	1 1/32
3	3 ½	3	3¾	1 1/32
4	3¾	4	4¾	1 1/32

NOTE 1—1 in. = 25.4 mm.
FIG. 3 Sixth Bends



Size, in.	C, in.	D, in.	F, in.	R, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	4	2	5 3/32	2	1½	2 3/16	1 1/32
2	4¾	2	5 11/16	2 3/8	2	2 5/8	1 1/32

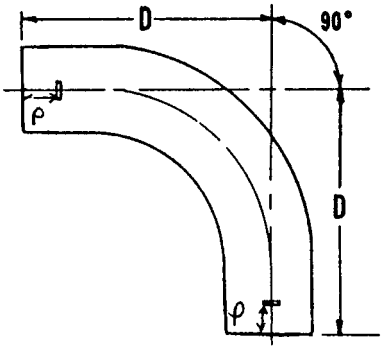
NOTE 1—1 in. = 25.4 mm.
FIG. 4 Return Bends



Size, in.	D, in.	E, in.	ID, in.	OD, in.	Stop LugDepth (P),in.
1½	3⅞	3¾	1½	2⁹⁄₁₆	1¹⁄₃₂

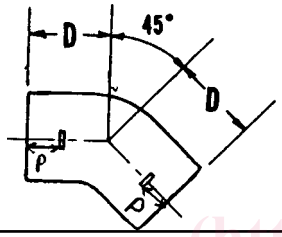
NOTE 1—1 in. = 25.4 mm.

FIG. 5 Double-Branch Quarter Bend



Size, in.	D, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	9¼	1½	2⁹⁄₁₆	1¹⁄₃₂
2	9½	2	2⅝	1¹⁄₃₂
3	10	3	3¾	1¹⁄₃₂
4	10½	4	4¾	1¹⁄₃₂

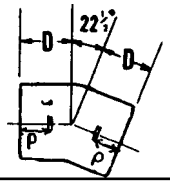
FIG. 8 Long-Sweep Quarter Bends



Size, in.	D, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	2½	1½	2⁹⁄₁₆	1¹⁄₃₂
2	2¾	2	2⅝	1¹⁄₃₂
3	3	3	3¾	1¹⁄₃₂
4	3¼	4	4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

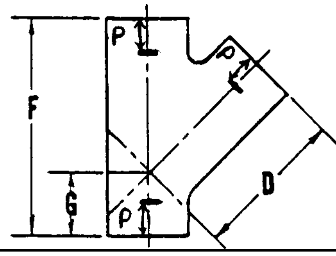
FIG. 6 Eight Bends



Size, in.	D, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	2	1½	2⁹⁄₁₆	1¹⁄₃₂
2	2⅛	2	2⅝	1¹⁄₃₂
3	2¼	3	3¾	1¹⁄₃₂
4	2⅜	4	4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

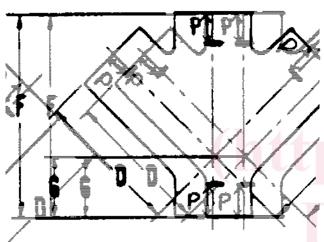
FIG. 7 Sixteenth Bends



Size, in.	D, in.	F, in.	G, in.	ID, in	OD, in.	Stop Lug Depth (P), in.
½ × 1½	4⅝	6½	1⅞	1½ × 1½	2³⁄₁₆ × 2³⁄₁₆	1¹⁄₃₂
2 × 1½	4⅞	6½	1⅝	2 × 1½	2⅝ × 2³⁄₁₆	1¹⁄₃₂
2 × 2	4⅝	6⅜	2	2 × 2	2⅝ × 2⅝	1¹⁄₃₂
3 × 1½	5⅝	6½	1¼	3 × 1½	3¾ × 2³⁄₁₆	1¹⁄₃₂
3 × 2	5⅞	7⅛	1½	3 × 2	3¾ × 2⅝	1¹⁄₃₂
3 × 3	6⅜	8⅝	2¼	3 × 3	3¾ × 3¾	1¹⁄₃₂
4 × 1½	6⅝	7½	1⅜	4 × 1½	4¾ × 2³⁄₁₆	1¹⁄₃₂
4 × 2	6⅝	7½	1⅜	4 × 2	4¾ × 2⅝	1¹⁄₃₂
4 × 3	7⅛	8¾	1¾	4 × 3	4¾ × 3¾	1¹⁄₃₂
4 × 4	7⅝	10¼	2⅝	4 × 4	4¾ × 4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

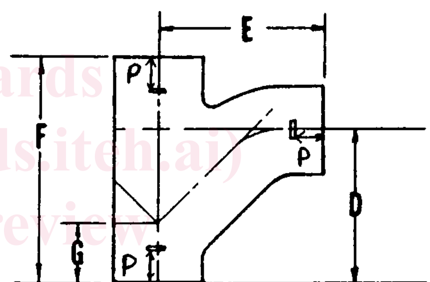
FIG. 9 Sanitary Y Branches



Size, in.	D, in.	F, in.	G, in.	ID, in.	OD, in.	Stop Lug Depth(P), in.
1½ × 1½	4⅝	6½	1⅞	1½ × 1½	2³⁄₁₆ × 2³⁄₁₆	1¹⁄₃₂
2 × 1½	4⅞	6½	1⅝	2 × 1½	2⅝× 2³⁄₁₆	1¹⁄₃₂
2 × 2	4⅝	6⅜	2	2 × 2	2⅝ × 2⅝	1¹⁄₃₂
3 × 1½	5⅝	6½	1¼	3 × 1½	3¾ × 2³⁄₁₆	1¹⁄₃₂
3 × 2	5⅞	7⅛	1½	3 × 2	3¾ × 2⅝	1¹⁄₃₂
3 × 3	6⅜	8⅝	2¼	3 × 3	3¾ × 3¾	1¹⁄₃₂
4 × 2	6⅝	7½	1⅜	4 × 2	4¾ × 2⅝	1¹⁄₃₂
4 × 3	7⅛	8¾	1¾	4 × 3	4¾ × 3¾	1¹⁄₃₂
4 × 4	7⅝	10¼	2⅝	4 × 4	4¾ × 4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

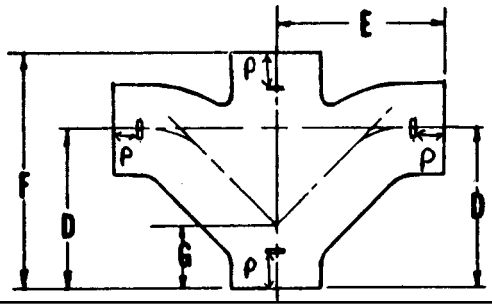
FIG. 10 Double-Branch Sanitary Y



Size, in.	D, in.	E, in.	F, in.	G, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½ × 1½	4¾	5⅜	6½	1⅞	½ × 1½	2³⁄₁₆× 2³⁄₁₆	1¹⁄₃₂
2 × 1½	4¾	5¾	6½	1⅝	2 × 1½	2⅝× 2³⁄₁₆	1¹⁄₃₂
2 × 2	5	5⅞	6⅝	1⅞	2 × 2	2⅝× 2⅝	1¹⁄₃₂
3 × 1½	4¼	5¼	6½	1⅝	3 × 1½	3¾ × 2³⁄₁₆	1¹⁄₃₂
3 × 2	5	6¼	7⅛	1½	3 × 2	3¾ × 2⅝	1¹⁄₃₂
3 × 3	6¼	7	8½	2¼	3 × 3	3¾ × 3¾	1¹⁄₃₂
4 × 1½	4⁵⁄₁₆	6⅛	6⅝	1⅜	4 × 1½	4¾ × 2³⁄₁₆	1¹⁄₃₂
4 × 2	5	6⅜	7⅜	1⅜	4 × 2	4¾ × 2⅝	1¹⁄₃₂
4 × 3	6	7¼	8¾	1¾	4 × 3	4¾ × 3¾	1¹⁄₃₂
4 × 4	7⅜	8	10¼	2⅝	4 × 4	4¾ × 4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

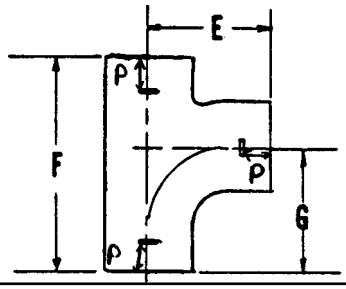
FIG. 11 Sanitary Combination Y and ⅛ Bend



Size, in.	D, in.	E, in.	F, in.	G, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½ × 1½	4¾	5⅜	6½	7⅞	1½ × 1½	2 3/16 × 2 3/16	1/32
2 × 1½	4¾	5¾	6½	1⅝	2 × 1½	2⅝ × 2 3/16	1/32
2 × 2	5	5⅞	6⅝	1⅝	2 × 2	2⅝ × 2⅝	1/32
3 × 1½	4¼	5¼	6½	1⅝	3 × 1½	3¾ × 2 3/16	1/32
3 × 2	5	6¼	7⅛	1½	3 × 2	3¾ × 2⅝	1/32
3 × 3	6¼	7	8½	2¼	3 × 3	3¾ × 3¾	1/32
4 × 2	5	6⅜	7⅜	1⅜	4 × 2	4¾ × 2⅝	1/32
4 × 3	6	7¼	8¾	1¾	4 × 3	4¾ × 3¾	1/32
4 × 4	7⅜	8	10¼	2⅝	4 × 4	4¾ × 4¾	1/32

NOTE 1—1 in. = 25.4 mm.

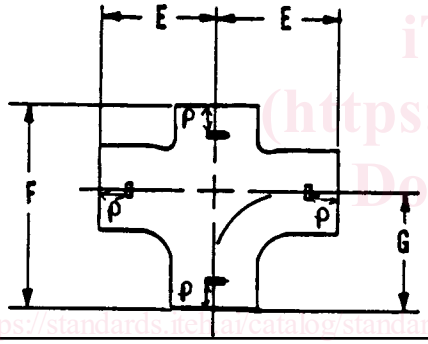
FIG. 12 Double-Branch Sanitary Combination Y and ⅛ Bend



Size, in.	E, in.	F, in.	G, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½ × 1½	4¼	6¾	4¼	1½ × 1½	2 3/16 × 2 3/16	1 1/32
2 × 1½	4½	6¾	4¼	2 × 1½	2 5/8 × 2 3/16	1 1/32
2 × 1½ × 1½	4½	6¾	4¼	2 × 1½ × 1½	2 5/8 × 2 3/16× 2 3/16	1 1/32
2 × 2	4½	6⅞	4½	2 × 2	2 5/8× 2 5/8	1 1/32
3 × 1½	5	6¾	4¼	3 × 1½	3¾ × 2 3/16	1 1/32
3 × 2	5	7¼	4½	3 × 2	3¾ × 2 5/8	1 1/32
3 × 3	5	8⅜	5	3 × 3	3¾ × 3¾	1 1/32
4 × 1½	5 9/16	6⅞	4 7/32	4 × 1½	4¾ × 2 3/16	1 1/32
4 × 2	5½	7¼	4½	4 × 2	4¾ × 2 5/8	1 1/32
4 × 3	5½	8¼	5	4 × 3	4¾ × 3¾	1 1/32
4 × 4	5½	9⅜	5½	4 × 4	4¾ × 4¾	1 1/32

NOTE 1—1 in. = 25.4 mm.

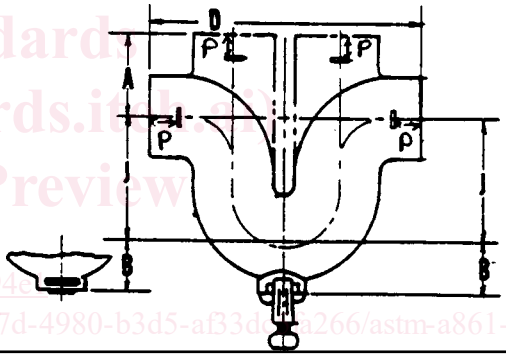
FIG. 13 Sanitary T Branches



Size, in.	E, in.	F, in.	G, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½ × 1½	4¼	6¾	4¼	1½ × 1½	2 3/16 × 2 3/16	1 1/32
2 × 1½	4½	6¾	4¼	2 × 1½	2 5/8× 2 3/16	1 1/32
2 × 2	4½	6⅞	4½	2 × 2	2 5/8 × 2 5/8	1 1/32
3 × 1½	5	6¾	4¼	3 ×1½	3¾ × 2 3/16	1 1/32
3 × 2	5	7¼	4½	3 × 2	3¾ × 2 5/8	1 1/32
3 × 3	5	8⅜	5	3 × 3	3¾ × 3¾	1 1/32
4 × 2	5½	7¼	4½	4 × 2	4⅜ × 2 5/8	1 1/32
4 × 3	5½	8¼	5	4 × 3	4¾ × 3¾	1 1/32
4 × 4	5½	9⅜	5½	4 × 4	4⅜ × 4⅜	1 1/32

NOTE 1—1 in. = 25.4 mm.

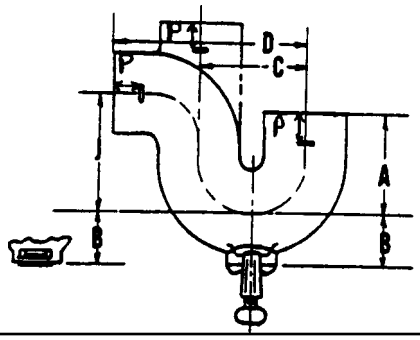
FIG. 14 Double-Branch Sanitary T



Size, in.	A, in.	B, in.	C, in.	D, in.	J, in.	R, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	2¾	1⅝	5	10	4	1¾	1½	2 3/16	1 1/32
2	3½	1 15/16	5½	11	4	2	2	2⅝	1 1/32
3	4	2 9/16	6½	13	5½	2½	3	3¾	1 1/32
4	4½	3	7½	15	6½	3	4	4¾	1 1/32

NOTE 1—1 in. = 25.4 mm.

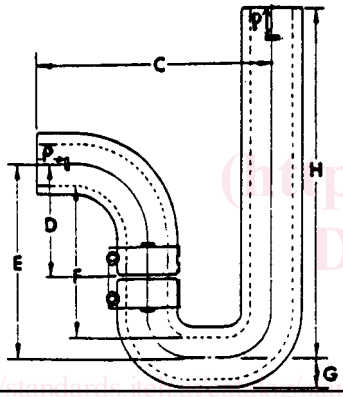
FIG. 15 Sanitary Running Traps



Size, in.	A, in.	B, in.	C, in.	D, in.	J, in.	R, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	3¾	1⅝	3½	6¾	4	1¾	1½	2³⁄₁₆	1¹⁄₃₂
2	4	1¹⁵⁄₁₆	4	7½	4	2	2	2⅝	1¹⁄₃₂
3	4½	2⁵⁄₁₆	5	9	5½	2½	3	3¾	1¹⁄₃₂
4	5	3	6	10½	6½	3	4	4¾	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

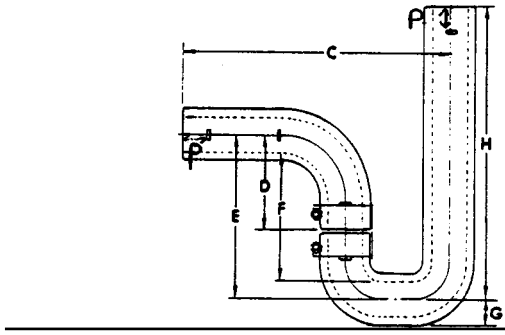
FIG. 16 Sanitary P Traps



Size, in.	C, in.	D, in.	E, in.	F, in.	G, in.	H, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	8¾	4	6¹⁵⁄₁₆	5⁷⁄₁₆	1³⁄₃₂	12½	1½	2³⁄₁₆	1¹⁄₃₂
2	9¾	4½	7¾	5¾	1⅜	12	2	2⅝	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

FIG. 17 Swivel Trap P-Style Short

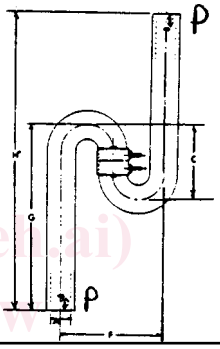


Size, in.	C[A], in.	D, in.	E, in.	F, in.	G, in.	H[A], in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	12¾	4	6¹⁵⁄₁₆	5⁷⁄₁₆	1³⁄₃₂	12½	1½	2³⁄₁₆	1¹⁄₃₂

[A]For shorter C or H dimension, snap-cut to desired length.

NOTE 1—1 in. = 25.4 mm.

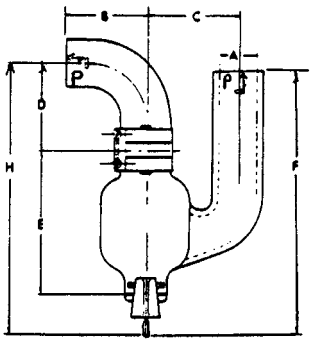
FIG. 18 Swivel Trap P-Style Long



Size, in.	C, in.	F, in.	G, in.	H, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	6	8	14⅜	22¾	1½	2³⁄₁₆	1¹⁄₃₂
2	6⅜	10½	12	17⅝	2	2⅝	1¹⁄₃₂

NOTE 1—1 in. = 25.4 mm.

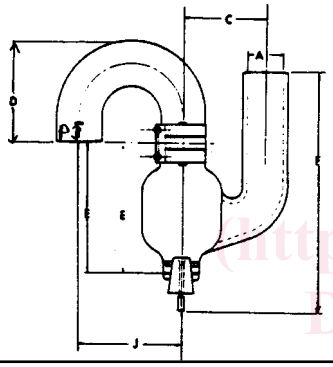
FIG. 19 Swivel Type-S Style Long



Size, in.	B, in.	C, in.	D, in.	E, in.	F, in.	H, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	8	4	4	6¾	12¾	12 15/16	1½	2 3/16	1 1/32
2	4½	4¾	4½	7 9/16	14¼	14¼	2	2⅝	1 1/32

NOTE—1 in. = 25.4 mm.

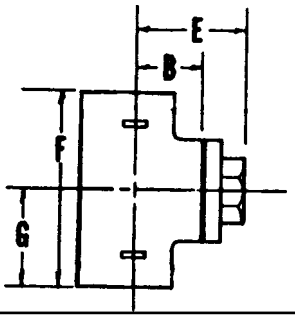
FIG. 20 Centrifugal Drum Trap P Swivel Type



Size, in.	C, in.	D, in.	E, in.	F, in.	J, in.	ID, in.	OD, in.	Stop Lug Depth (P), in.
1½	4	5 3/32	6¾	12¾	4	1½	1⅛	1 1/32
1½	4	15 15/32	6¾	12¾	4	1½	1⅛	1 1/32
2	4¾	5 11/16	7 9/16	14¼	4¾	2	2	1 1/32

NOTE 1—1 in. = 25.4 mm.

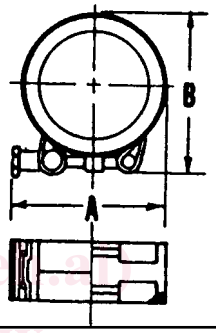
FIG. 21 Centrifugal Drum Trap S Swivel Type



Size, in.	B, in.	E, in.	F, in.	G, in.
2	2 7/16	3¾	6⅞	3 7/16
3	3⅜	4 11/16	8⅜	4 3/16
4	3⅞	5 7/16	9⅜	4 11/16

NOTE 1—1 in. = 25.4 mm.

FIG. 22 Combination Cleanout and Test Tees



Size, in.	A, in.	B, in.
1½	3⅜	2⅞
2	4	3⅜
3	4 7/16	4 3/16
4	4 15/16	5 3/16

NOTE 1—1 in. = 25.4 mm.

FIG. 23 Coupling

Size, in.	F, in.
½	2
2	2½
3	2½
4	2½

NOTE 1—1 in. = 25.4 mm.

FIG. 24 Pipe Plugs