



Edition 7.0 2008-06 REDLINE VERSION

# INTERNATIONAL STANDARD



Household and similar electrical appliances – Safety – Part 2-7: Particular requirements for washing machines

Appareils électrodomestiques et analogues - Sécurité - Partie 2-7: Règles particulières pour les machines à laver le linge



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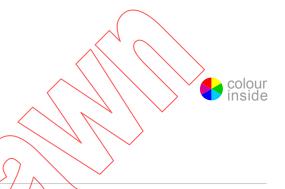
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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

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#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

### HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

#### Part 2-7: Particular requirements for washing machines

#### **FOREWORD**

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This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This seventh edition cancels and replaces the sixth edition published in 2002 and its Amendment 1 (2004) and Amendment 2 (2006). It constitutes a technical revision.

The principal changes in this edition as compared with the sixth edition of IEC 60335-2-7 are as follows (minor changes are not listed):

- the text of some notes in the identified subclauses has been converted to normative text (3.1.9, 5.7, 10.1, 10.2, 11.7, 18.101, 19.101, 20.101, 20.103, 22.6, 22.101, 22.103, 22.104, 23.101, AA.1, AA.2 and Clause 4 of Annex BB);
- the spillage test has been made applicable to all washing machines (15.2);
- additional requirements concerning the accessibility of mechanical release mechanisms have been added (22.105);
- requirements for washing machines employing an electrolyte, instead of detergent, have been introduced in Annex CC;
- the requirements for power driven wringers have been moved to informative Annex DD.

The text of this standard is based on the following documents:

FDIS	Report on voting
61/3564/FDIS	61/3653/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISQ/IEC Directives, Part 2.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fourth edition (2001) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric washing machines.

NOTE 2 The following annexes contain provisions suitably modified from other IEC or ISO standards.

Annex AA Detergent and rinsing agent IEC 60436 and IEC 60456

Annex BB Ageing test for elastomeric parts ISO 1817

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 3 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 4 The following print types are used:

- requirements: in roman type;
- test specifications: in italic type;
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

A list of all parts of the IEC 60335 series, under the general title: Household and similar electrical appliances – Safety, can be found on the IEC website.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- · amended.

NOTE 5 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 3.1.9: Different size cloths are used. The initial water temperature for machines without heating elements and without a wringer is 71 °C (USA).
- 6.1: Class 01 appliances are allowed (China and Japan).
- 6.2: IPX0 appliances are allowed (Canada and SA).
- 11.7: The test durations are different (USA)
- 15.101: The test is different (USA)
- 19.7: Appliances without a programmer are operated until steady conditions are established (USA).
- 19.101: A redungant set of contagts is not required (USA).
- 22.6: The test is different (USA).
- 22.101: The test is carried out at twice the permissible inlet pressure or 2,0 MPa, whichever is higher (Norway).
- 22.101: The test is not carried out (USA).
- Annex AA: The detergent and rinsing agent are different (USA).
- Annex BB: Different tests are carried out (USA).

#### INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

NOTE 1 For example, if appliances within the scope of this Part 2

- have a separate spin container for water extraction, IEC 60335 2 4 is also applicable as far as is reasonable;
- have a drying function, IEC 60335-2-11 is also applicable is applicable as far as is reasonable.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 2 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 3 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for not surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

### HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

#### Part 2-7: Particular requirements for washing machines

#### 1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric washing machines for household and similar use, that are intended for washing clothes and textiles, their rated voltage being not more than 250 V for single-phase appliances and 480 V for other appliances.

This standard also deals with the safety of electric washing machines for household and similar use employing an electrolyte instead of detergent Additional requirements for these appliances are given in Annex CC.

NOTE 101 Guidance is given in Annex DD for requirements that may be used to ensure an acceptable level of protection against electrical and thermal hazards for washing machines fitted with a power driven wringer.

Appliances not intended for normal household use but which nevertheless may be a source of danger to the public, such as appliances intended to be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

NOTE 102 Examples of such appliances are washing machines for communal use in blocks of flats or in launderettes.

As far as is practicable, this standard deals with the common hazards presented by washing machines that are encountered by all persons in and around the home. However, in general, it does not take into account

- persons (including children) whose
  - physical, sensory or mental capabilities; or
  - lack of experience and knowledge

prevents them from using the appliance safely without supervision or instruction;

children playing with the appliance.

NOTE 103 Attention is drawn to the fact that

- for washing machines intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

NOTE 104 This standard does not apply to

- washing machines intended exclusively for industrial purposes (ISO 10472-2);
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

#### 2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60456, Clothes washing machines for household use – Methods for measuring the performance

IEC 60730-2-12:2005, Automatic electrical controls for household and similar use – Part 2: Particular requirements for electrically operated door locks

ISO 1817:2005, Rubber, vulcanized – Determination of the effect of liquids

#### 3 Definitions

This clause of Part 1 is applicable except as follows.

#### 3.1.9 Replacement:

#### normal operation

operation of the appliance under the following conditions

The appliance is filled with dry textile material having a mass equal to the maximum mass stated in the instructions, and with the maximum quantity of water for which it is constructed. However, if the power input or current is higher when only 50 % of the textile material is used, the appliance is operated with this load instead if this gives more unfavourable conditions than the full load during the test of Clause 11.

NOTE 101 For some appliances incorporating a programmer, using the 50 % reduced load may result in automatic selection of a reduced wash programme.

The temperature of the water is

- 65 C ± 5 °C for appliances without heating elements;
- 15 °C ± 5 °C for appliances without heating elements and intended for connection to the cold water supply only;
- 15 °C ± 5 °C for other appliances.

If the appliance does not incorporate a programmer, the water is heated to 90 °C ± 5 °C or as high as the construction will allow if lower, before starting the first washing period.

The textile material consists of pre-washed double-hemmed cotton sheets having dimensions approximately 700 mm  $\times$  700 mm and a specific mass between 140 g/m<sup>2</sup> and 175 g/m<sup>2</sup> in the dry condition.

For impeller type washing machines, if the textile material does not move properly during operation,

- the quantity of textile material may be reduced until the maximum power input of the motor is attained, or
- a textile material comprising pre-washed double-hemmed cotton sheets, having dimensions of approximately 900 mm  $\times$  900 mm and a mass between 90 g/m<sup>2</sup> and 110 g/m<sup>2</sup> in the dry condition, may be used.

However, for impeller type washing machines, in case of doubt, the test is carried out using the reduced quantity of textile material.

#### 4 General requirement

This clause of Part 1 is applicable.

#### 5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

#### **5.2** Addition:

The relevant tests of 21.101, 21.102 and 22.104 shall be carried out on the same appliance as that used for the test of Clause 18.

#### **5.3** Addition:

The test of 15.101 is carried out before the test of 15.3.

The relevant tests of 21.101 and 21.102 are carried out before the test of Clause 18. The test of 22.104 is carried out after the test of Clause 18.

#### **5.7** Addition:

Doubt is considered to exist if the temperature of the water is within 6 K of the boiling point and the difference between the temperature rise of the relevant part and the limit specified does not exceed 25 K minus the room temperature.

#### 6 Classification

This clause of Part 1 is applicable except as follows.

#### 6.1 Modification:

Appliances shall be of class I, class II, or class III.

#### **6.2** Addition:

Appliances shall be at least IPX4.

#### 7 Marking and instructions

This clause of Part 1 is applicable except as follows.

#### 7.1 Addition:

Appliances without automatic water level control shall be marked with the maximum water level.

Appliances not intended for connection to the hot water supply and not provided with heating elements shall be marked with the substance of the following:

CAUTION: Do not connect to the hot water supply.

#### 7.10 Addition:

If the **off position** is only indicated by letters, the word "off" shall be used.

#### **7.12** Addition:

The instructions shall specify the maximum mass of dry cloth in kilograms to be used in the appliance.

#### **7.12.1** *Addition:*

For washing machines having ventilation openings in the base, the installation instructions shall state that the openings must not be obstructed by a carpet.

#### 7.15 Addition:

The caution relating to connection to the hot water supply shall be on the appliance at its point of attachment to the water supply.

#### 8 Protection against access to live parts

This clause of Part 1 is applicable.

#### 9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

#### 10 Power input and current

This clause of Part 1 is applicable except as follows.

#### 10.1 Addition:

The selected representative period is the period, such as filling with water, washing, rinsing, water extraction, spinning or braking, during which the power input is the highest.

#### 10.2 Addition:

The selected representative period is the period, such as filling with water, washing, rinsing, water extraction, spinning or braking, during which the current is the highest.

#### 11 Heating

This clause of Part 1 is applicable except as follows.

#### 11.7 Replacement:

Appliances incorporating a programmer are operated for three cycles with the programme that results in highest temperature rises, with a rest period of 4 min between cycles.