

Edition 2.0 2008-01

INTERNATIONAL STANDARD



Fixed capacitors for use in electronic equipment – Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount d.c. capacitors

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<u>4-20:2008</u> c9a-2a2b-4e72-bf96-61423e0e763a/iec-60384-20-2008

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QC 302000

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRICE CODE

ICS 31.060.10

ISBN 2-8318-9547-2

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT -

Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount d.c. capacitors

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International Standard IEC 60384-20 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This second edition cancels and replaces the first edition published in 1996 and constitutes a minor revision related to tables and references.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1871/FDIS	40/1888/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of the IEC 60384 series, under the (new) general title *Fixed capacitors for use in electronic equipment*, can be found on the IEC website.

The QC number that appears on the front cover of this publication is the specification number in the IECQ Quality Assessment System for Electronic Components.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

The contents of the corrigendum of February 2008 have been included in this copy.

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FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 20: Sectional specification – Fixed metallized polyphenylene sulfide film dielectric surface mount d.c. capacitors

1 General

1.1 Scope

This part of IEC 60384 is applicable to fixed surface mount capacitors for direct current, with metallized electrodes and polyphenylene sulfide dielectric for use in electronic equipment. These capacitors have metallized connecting pads or soldering strips and are intended to be mounted directly onto substrates for hybrid circuits or onto printed boards. These capacitors may have "self-healing properties" depending on conditions of use. They are primarily intended for applications where the a.c. component is small with respect to the rated voltage.

Capacitors for radio interference suppression are not included, but are covered by IEC 60384-14.

1.2 Object

The object of this standard is to prescribe preferred ratings and characteristics and to select from IEC 60384-1, the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. Test severities and requirements prescribed in detail specifications referring to this sectional specification shall be of equal or higher performance level, lower performance levels are not permitted.

1.3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60062, Marking codes for resistors and capacitors

IEC 60063, Preferred number series for resistors and capacitors

IEC 60068-1, Environmental testing – Part 1: General and guidance

NOTE For the tests in the IEC 60068 series of publications, the editions referenced in the applicable test clauses of the generic specification are applicable.

IEC 60384-1:1999, Fixed capacitors for use in electronic equipment – Part 1: Generic specification

IEC 60410, Sampling plans and procedures for inspection by attributes

ISO 3, Preferred numbers - Series of preferred numbers

1.4 Information to be given in a detail specification

Detail specifications shall be derived from the relevant blank detail specification.

Detail specifications shall not specify requirements inferior to those of the generic, sectional or blank detail specification. When more severe requirements are included, they shall be listed in 1.9 of the detail specification and indicated in the test schedules, for example by an asterisk.

NOTE The information given in 1.4.1 may for convenience, be presented in tabular form.

The following information shall be given in each detail specification and the values quoted shall preferably be selected from those given in the appropriate clause of this sectional specification.

1.4.1 Outline drawing and dimensions

There shall be an illustration of the capacitor as an aid to easy recognition and for comparison of the capacitor with others. Dimensions and their associated toterances, which affect interchangeability and mounting, shall be given in the detail specification. All dimensions shall preferably be stated in millimetres, however, when the original dimensions are given in inches, the converted metric dimensions in millimetres shall be added.

Normally the numerical values shall be given for the length, width and height of the body. When necessary, for example when a number of items (sizes and capacitance/voltage ranges) is covered by a detail specification, the dimensions and their associated tolerances shall be placed in a table below the drawing.

When the configuration is other than described above, the detail specification shall state such dimensional information as will adequately describe the capacitor.

1.4.2 Mounting

The detail specification shall give guidance on methods of mounting for normal use. Mounting for test and measurement purposes (when required) shall be in accordance with 4.1.

1.4.3 Ratings and characteristics

The ratings and characteristics shall be in accordance with the relevant clauses of this specification, together with the following.

1.4.3.1 Rated capacitance range

See 2.2.

NOTE When products approved to the detail specification have different ranges, the following statement should be added: "The range of capacitance values available in each voltage range is given on the IEC online service, www.iecq.org/certificates."

1.4.3.2 Particular characteristics

Additional characteristics may be listed, when they are considered necessary to specify adequately the component for design and application purposes.

1.4.3.3 Soldering

The detail specification shall prescribe the test methods, severities and requirements applicable for the solderability and the resistance to soldering heat tests.

1.4.4 Marking

The detail specification shall specify the content of the marking on the capacitor and on the package. Deviations from 1.6 shall be specifically stated.

1.5 Terms and definitions

For the purposes of this document and in addition to the applicable terms and definitions of IEC 60384-1 the following definitions apply.

1.5.1

surface mount capacitor

capacitor whose small dimensions and nature or shape of terminations make it suitable for surface mounting in hybrid circuits and on printed boards

1.5.2

performance grade 1 capacitors (long-life)

capacitors for long-life applications with stringent requirements for the electrical parameters

1.5.3

performance grade 2 capacitors (general purpose)

capacitors for general application where the stringent requirements for grade 1 capacitors are not necessary

1.5.4

performance grade 3 capacitors (low power, miniature type)

miniature type capacitors having a rated voltage of less than 63 V and for which less stringent requirements than for grade 2 capacitors are acceptable

1.5.5

rated voltage (U_R)

maximum d.c. voltage which may be applied continuously to a capacitor at the rated temperature

NOTE The sum of the d.c. voltage and the peak a.c. voltage applied to the capacitor should not exceed the rated voltage. The value of the peak a.c. voltage should not exceed the following percentages of the rated voltage at the frequencies stated and should not be greater than 280 V.

50 Hz:

100 Hz:

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1 000 Hz: 3 %

15 %

10 000 Hz: 1 %

unless otherwise specified in the detail specification.

1.6 Marking

See 2.4 of IEC 60384-1, with the following details:

1.6.1 The information given in the marking is normally selected from the following list. The relative importance of each item is indicated by its position in the list:

- a) rated capacitance (in clear or code according to IEC 60062);
- b) rated voltage (d.c. voltage may be indicated by the symbol _____ or ____);
- c) tolerance on rated capacitance;
- d) category voltage;
- e) year and month (or week) of manufacture;
- f) manufacturer's name or trade mark;
- g) climatic category;
- h) manufacturer's type designation;