
Inductive components - Reliability management (IEC 62211:2003)

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EUROPEAN STANDARD

EN 62211

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2004

ICS 29.100.10

English version

**Inductive components –
Reliability management
(IEC 62211:2003)**

Composants inductifs –
Gestion de la fiabilité
(CEI 62211:2003)

Induktive Bauelemente -
Zuverlässigkeitsmanagement
(IEC 62211:2003)

This European Standard was approved by CENELEC on 2003-12-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 51/724/FDIS, future edition 1 of IEC 62211, prepared by IEC TC 51, Magnetic components and ferrite materials, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 62211 on 2003-12-01.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2004-09-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2006-12-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 62211:2003 was approved by CENELEC as a European Standard without any modification.

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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | <u>EN/HD</u> | <u>Year</u> |
|--------------------|-----------------|--|----------------|--------------------|
| IEC 60068-2-1 | - ¹⁾ | Environmental testing Part 2: Tests - Tests A: Cold | EN 60068-2-1 | 1993 ²⁾ |
| IEC 60068-2-2 | - ¹⁾ | Part 2: Tests - Test B: Dry heat | EN 60068-2-2 | 1993 ²⁾ |
| IEC 60068-2-6 | - ¹⁾ | Part 2: Tests - Test Fc: Vibration (sinusoidal) | EN 60068-2-6 | 1995 ²⁾ |
| IEC 60068-2-14 | - ¹⁾ | Part 2: Tests - Test N: Change of temperature | EN 60068-2-14 | 1999 ²⁾ |
| IEC 60068-2-20 | - ¹⁾ | Part 2: Tests - Test T: Soldering | HD 323.2.20 S3 | 1988 ²⁾ |
| IEC 60068-2-27 | - ¹⁾ | Part 2: Tests - Test Ea and guidance: Shock | EN 60068-2-27 | 1993 ²⁾ |
| IEC 60068-2-29 | - ¹⁾ | Part 2: Tests - Test Eb and guidance: Bump | EN 60068-2-29 | 1993 ²⁾ |
| IEC 60068-2-30 | - ¹⁾ | Part 2: Tests - Test Db and guidance: Damp heat, cyclic (12 + 12 hour cycle) | EN 60068-2-30 | 1999 ²⁾ |
| IEC 60068-2-58 | - ¹⁾ | Part 2-58: Tests - Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD) | EN 60068-2-58 | 1999 ²⁾ |
| IEC 60068-2-78 | - ¹⁾ | Part 2-78: Tests - Test Cab: Damp heat, steady state | EN 60068-2-78 | 2001 ²⁾ |
| IEC 60424 | Series | Ferrite cores - Guide on the limits of surface irregularities | EN 60424 | Series |
| IEC 61007 (mod) | - ¹⁾ | Transformers and inductors for use in electronic and telecommunication equipment - Measuring methods and test procedures | EN 61007 | 1997 ²⁾ |

¹⁾ Undated reference.

²⁾ Valid edition at date of issue.

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | <u>EN/HD</u> | <u>Year</u> |
|--------------------|-------------|--|--------------|-------------|
| IEC 61248 | Series | Transformers and inductors for use in electronic and telecommunication equipment | EN 61248 | Series |

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STANDARD

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**INDUCTIVE COMPONENTS –
RELIABILITY MANAGEMENT****FOREWORD**

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International Standard IEC 62211 has been prepared by IEC technical committee 51: Magnetic components and ferrite materials.

The text of this standard is based on the following documents:

| FDIS | Report on voting |
|-------------|------------------|
| 51/724/FDIS | 51/739/RVD |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until 2005. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

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INDUCTIVE COMPONENTS – RELIABILITY MANAGEMENT

1 Scope

This International Standard is applicable to inductive components (chokes and transformers) based on magnetically soft materials. These are especially components based on laminated iron sheets, iron powder materials (including alloys), as well as ferrites and amorphous or crystalline metal band cores.

Winding assemblies means wire winding assemblies as well as multilayer and stacking technologies of planar technology including the coil based on non-magnetic materials. Discrete type components and the different types of surface-mountable inductive components (SMD) are also considered in this standard.

The reliability of assemblies of inductive components based on several technologies such as glued types, types with clamps (clips), impregnated (varnished) types as well as (vacuum) potted types can also be checked with this standard.

The subsequent determinations can be applied either for the primary qualification of inductive components or for all ways of requalification examinations (design, process, change of production facility). They can also be applied for the monitoring of products out of actual manufacturing processes.

This standard sets up a broad basis of electric and mechanical criteria of failure test procedures.

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If manufacturers advertise compliance with this standard in their data sheets, customers may request data to demonstrate compliance to this standard. The customers may also request the product to be in compliance to this standard by a recognised national institute.

Customers and manufacturers may elect to perform additional testing and acceptance criteria different than those defined in this standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-1, *Environmental testing – Part 2: Tests. Tests A: Cold*

IEC 60068-2-2, *Environmental testing – Part 2: Tests. Tests B: Dry heat*

IEC 60068-2-6, *Environmental testing – Part 2: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-14, *Environmental testing – Part 2: Tests. Test N: Change of temperature*

IEC 60068-2-20, *Environmental testing – Part 2: Tests. Test T: Soldering*