
**Konektorski pribor in povezovalne komponente za uporabo v
komunikacijskih sistemih z optičnimi vlakni – Specifikacije izdelka – 10-2. del:
Tip MU-APC, zaključen na enorodnem vlaknu kategorije B1 po IEC 60793-2**

Connectors sets and interconnect components to be used in optical fibre
communication systems - Product specifications - Part 10-2: MU-APC single mode
terminated on IEC 60793-2 category B1 fibre

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**Connectors sets and interconnect components
to be used in optical fibre communication systems –
Product specifications
Part 10-2: MU-APC singlemode terminated on IEC 60793-2
category B1 fibre**

Jeux de connecteurs et composants
d'interconnexion à utiliser dans
les systèmes de communication
par fibres optiques –
Spécifications de produit
Partie 10-2: Type MU-APC câblé
sur une fibre unimodale de la catégorie
B1 de la CEI 60793-2

Steckverbindersätze und Verbindungs-
bauelemente für Lichtwellenleiter-
Datenübertragungssysteme –
Produktnormen

Teil 10-2: Bauart MU-APC zum Anschluss
an Einmodenfasern der Kategorie B1.1
nach IEC 60793-50

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

This European Standard was prepared by the Technical Committee CENELEC TC 86BXA, Fibre optic interconnect, passive and connectorised components.

The text of the project was submitted to the Unique Acceptance Procedure and was approved by CENELEC on 2004-12-01.

The following dates were fixed:

- | | | |
|--|-------|------------|
| – latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement | (dop) | 2005-12-01 |
| – latest date by which the national standards conflicting with the EN have to be withdrawn | (dow) | 2007-12-01 |
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PRODUCT SPECIFICATION FOR CONNECTOR SET TO BE USED IN SINGLE MODE OPTICAL FIBRE COMMUNICATION SYSTEMS

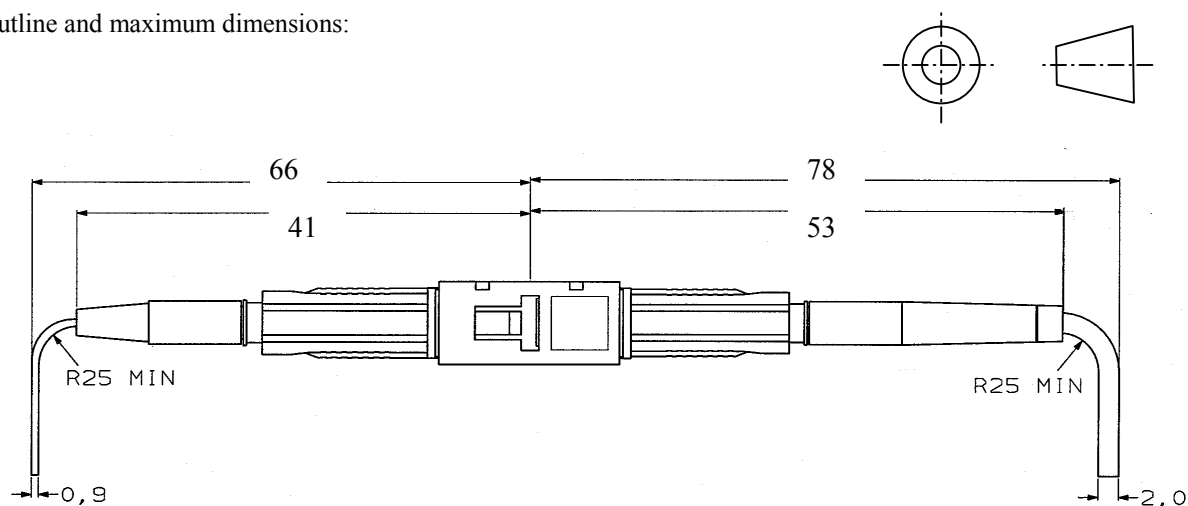
Type: **MU-APC singlemode terminated on IEC 60793-2 category B1 fibre**

Description		Performance	
Coupling mechanism:	push-pull	Application:	For use in EN Category U and ES 200-671 environments (see 1.3)
Configuration:	plug/adaptor/plug	Attenuation Grades:	P: <0,35 dB mean. <1,0 dB for >97% of measurements Q: <0,30 dB mean. <0,60 dB for >99% of measurements
Fibre category:	IEC 60793-2-50 type B1	Return Loss:	V: ≥ 55 dB unmated
Cable type	see Table 3		

Related documents:

IEC 61754-6	Fibre optic connector interfaces - Part 6: Type MU connector family
EN 61300-series	Fibre optic interconnecting devices and passive components – Basic test and measurement procedures
IEC 60794-2	Optical Fibre Cables - Part 2: Indoor cables – Sectional specification
IEC 61753-1-1	Fibre optic interconnecting devices and passive components performance standard – Part 1-1: General and guidance - Interconnecting devices (connectors)
EN 186000	Generic Specification – connector sets for optical fibres and cables
ES 200 671	Transmission and Multiplexing (TM) – Passive optical components – Optical fibre connectors for single-mode optical fibre communication systems – Common requirements and conformance testing
EN 300 019-series	Equipment Engineering (EE) – Environmental conditions and environmental tests for telecommunications equipment
IEC 60793-2 -50	Optical Fibre Cables, Part 2-50: Product Specifications

Outline and maximum dimensions:



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1 Scope

1.1 Product definition

This European Standard contains the initial, start of life dimensional, optical, mechanical and environmental performance requirements which a terminated and assembled singlemode resilient alignment sleeve MU-APC simplex connector set (plug adaptor plug) must meet in order for it to be categorised as an EN standard product.

Since different variants and grades of performance are permitted, product marking details are given in Section 3.5.

1.2 Intermateability

Although all products conforming to the requirements of this specification will intermate, the resulting level of random attenuation performance will only be ensured in accordance with Table 1. The intention is that this will be true irrespective of the manufacturing source(s) of the product.

In all cases, the intermating of plug variants having different attenuation or return loss grades will result in an uncertain level of random attenuation performance. When intermating plug variants having different return loss grades, the resulting level of return loss can not be assured to be any better than the worst return loss grade

Similarly, the intermating of a grade P plug with a grade Q plug will result in an uncertain level of random attenuation performance.

Table 1 - Ensured level of random attenuation

Plug variant/Attenuation grade	P	Q
P	P	P
Q	P	Q

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1.3 Operating environment

The tests selected combined with the severities and durations are representative of an IEC Category U environment and the ES 200 671 environment.

1.4 Reliability

Whilst the anticipated service life expectancy of the product in this environment is 20 years, compliance with this specification does not guarantee the reliability of the product. This should be predicted using a recognised reliability assessment programme.

1.5 Quality assurance

Compliance with this specification does not guarantee the manufacturing consistency of the product. This should be maintained using a recognised quality assurance programme.

2 Normative references

IEC 61754-6	Fibre optic connector interfaces dimensions - Part 6: Type MU connector family
EN 61300 series	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures (IEC 61300 series)
EN 61300-2-1	Part 2-1: Tests - Vibration (sinusoidal) (IEC 61300-2-1)
EN 61300-2-2	Part 2-2: Tests - Mating durability (IEC 61300-2-2)
EN 61300-2-4	Part 2-4: Tests - Fibre/cable retention (IEC 61300-2-4)
EN 61300-2-5	Part 2-5: Tests – Torsion/twist (IEC 61300-2-5)
EN 61300-2-6	Part 2-6: Tests - Tensile strength of coupling mechanism (IEC 61300-2-6)
EN 61300-2-7	Part 2-7: Tests – Bending moment (IEC 61300-2-7)
EN 61300-2-12	Part 2-12: Tests – Impact (IEC 61300-2-12)
EN 61300-2-17	Part 2-17: Tests – Cold (IEC 61300-2-17)
EN 61300-2-18	Part 2-18: Tests - Dry heat - High temperature endurance (IEC 61300-2-18)
EN 61300-2-19	Part 2-19: Tests - Damp heat (steady state) (IEC 61300-2-19)
EN 61300-2-21	Part 2-21: Tests – Composite temperature-humidity cyclic test (IEC 61300-2-21)
EN 61300-2-22	Part 2-22: Tests - Change of temperature (IEC 61300-2-22)
EN 61300-2-26	Part 2-26: Tests – salt mist (IEC 61300-2-26)
EN 61300-2-27	Part 2-27: Tests – Dust – Laminar flow (IEC 61300-2-27)
EN 61300-2-42	Part 2-42: Tests - Static side load for connectors (IEC 61300-2-42)
EN 61300-2-46	Part 2-46 Test Dampheat Cyclic
EN 61300-3-3	Part 3-3: Examinations and measurements – Monitoring change in attenuation and in return loss (multiple paths) (IEC 61300-3-3)
EN 61300-3-4	Part 3-4: Examinations and measurements – Attenuation (IEC 61300-3-4)
EN 61300-3-6	Part 3-6: Examinations and measurements – Return loss (IEC 61300-3-6)
EN 61300-3-23	Part 3-23: Examination and measurements - Fibre position relative to ferrule endface (IEC 61300-3-23)
EN 61300-3-28	Part 3-28: Examination and measurements - Transient loss (IEC 61300-3-28)
EN 61300-3-34	Part 3-34: Examinations and measurements - Attenuation of random mated connectors (IEC 61300-3-34)
EN 61753-1-1	Fibre optic interconnecting devices and passive components performance standard - Part 1-1: General and guidance - Interconnecting devices (connectors) (IEC 61753-1-1)
EN 186000-1	Generic Specification: Connector sets for optical fibres and cables – Part 1: Requirements, test methods and qualification approval procedures
EN 300 019-series	Equipment Engineering (EE) – Environmental conditions and environmental tests for telecommunications equipment
ES 200 671	Transmission and Multiplexing (TM) – Passive optical components – Optical fibre connectors for single-mode optical fibre communication systems – Common requirements and conformance testing
IEC 60793-2-50	Optical fibres - Part 2-50: Product specifications – Sectional specification for class B single-mode fibres
IEC 60794-2	Optical fibre cables - Part 2: Indoor cables - Sectional specification

3 Description

The MU-APC connector is a single position plug connector set of plug adaptor plug configuration characterised by a cylindrical, spring loaded butting ferrule of 1,25 mm nominal diameter and a push-pull coupling mechanism. The optical alignment mechanism of the connectors is of a resilient sleeve style.

3.1 Plug

The plug features a cylindrical zirconia ferrule and a push-pull mechanism. It has a single male key which is used to limit and may be used to orientate, the relative rotation between mated connectors.

A cover (dustcap) to protect the ferrule endface when the connector is in the unmated condition shall be provided.

Alternative materials may be used for the ferrule that have directly compatible material properties to the specified materials but the endface and performance requirements must be met under all conditions

3.2 Adaptor

The adaptor has a zirconia ceramic resilient alignment sleeve. The mounting styles are duplex rectangular flange with snap-latches with a panel cut out as SC connector and simplex rectangular flange with snap-latches.

Covers (dustcaps) shall be provided to protect each port of the adaptor.

Alternative material may be used for the sleeve that have directly compatible material properties to zirconia but the performance requirements must be met under all conditions

3.3 Materials

Materials which are not specified or which are not specifically described are left to the discretion of the manufacturer.

3.4 Dimensions

Outline dimensions and other dimensions necessary to ensure intermateability or which affect performance are specified. All other dimensions are left to the discretion of the manufacturer. Where the mating face limit dimensions are not in agreement with an IEC Interface Standard this is clearly stated.

3.5. Colour and marking

Marking of the product shall be in accordance with 2.6.2 of EN 186000-1 in the following order of precedence:

- Identification of manufacturer;
- Manufacturing date code: year/week;
- Manufacturers part number;
- Variant identification number;

The following colour scheme is preferred:

Table 2 - Preferred colour scheme

Adaptor	Delatch Housing
Green	Green

4 Variants

4.1 Terminated plug

The following variants are permitted:

Table 3 - Plug variants

Variant No.	Fibre/Cable mm	Structure	Note
P01	Ø 0,7 - 1,4	Buffered fibre	1 Fibre
P02	Ø 1,6 ± 0,2	Reinforced Cable	1 Fibre
P03	Ø 2,0 ± 0,2	Reinforced Cable	1 Fibre
Q01	Ø 0,7 - 1,4	Buffered fibre	1 Fibre
Q02	Ø 1,6 ± 0,2	Reinforced Cable	1 Fibre
Q03	Ø 2,0 ± 0,2	Reinforced Cable	1 Fibre

4.2 Adaptor

The following variants are permitted:

Table 4 - Adaptor variants

Variant No.	Format
A01	Simplex
A02	Rectangular flange - duplex

4.2.1 Identification of variants

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Table 5 - Grade P plug variants

Variant number	Performance grade (Return loss)	Identification number
P01	V	EN 50377-10-2-P01-V
P02	V	EN 50377-10-2-P02-V
P03	V	EN 50377-10-2-P03-V

Table 6 - Grade Q plug variants

Variant number	Performance grade (Return loss)	Identification number
Q01	V	EN 50377-10-2-Q01-V
Q02	V	EN 50377-10-2-Q02-V
Q03	V	EN 50377-10-2-Q03-V

Table 7 - Adaptor variants

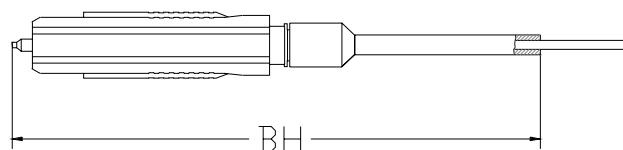
Variant number	Identification number
A01	50377-10-2-A01
A02	50377-10-2-A02

5 Dimensional requirements

5.1 Outline dimensions

5.1.1 Plug variants

Variants No. P01/Q01



Ref.	Dimensions		
	Min.	mm	Max.
BH	-		54

Variants No. P02, P03, Q02, Q03



Ref.	Dimensions		
	Min.	mm	Max.
BF	-		54

Figure 1 - Outline Dimensions - Plug