
Materiali za izoliranje in oplaščanje električnih in optičnih kablov – Splošne preskusne metode – 4-1. del: Posebne metode za polietilenske in polipropilenske mase – Odpornost proti razpokanju zaradi okoljskih vplivov - Merjenje indeksa talilnega lezenja - Merjenje količine saj oziroma mineralov v polietilenu pri direktnem zgorevanju – Merjenje količine saj s termogravimetrično analizo (TGA) - Ugotavljanje disperzije/disperzivnosti/razpršenosti saj v polietilenu z uporabo mikroskopa (IEC 60811-4-1:2004)

Insulating and sheathing materials of electric and optical cables – Common test methods – Part 4-1: Methods specific to polyethylene and polypropylene compounds – Resistance to environmental stress cracking – Measurement of the melt flow index – Carbon black and/or mineral filler content measurement in polyethylene by direct combustion – Measurement of carbon black content by termogravimetric analysis (TGA) – Assessment of carbon black dispersion in polyethylene using a microscope (IEC 60811-4-1:2004)

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English version

**Insulating and sheathing materials of electric and optical cables –
Common test methods**

Part 4-1: Methods specific to polyethylene and polypropylene compounds - Resistance to environmental stress cracking - Measurement of the melt flow index - Carbon black and/or mineral filler content measurement in polyethylene by direct combustion - Measurement of carbon black content by thermogravimetric analysis (TGA) - Assessment of carbon black dispersion in polyethylene using a microscope (IEC 60811-4-1:2004)

Matériaux d'isolation et de gainage des câbles électriques et optiques - Méthodes d'essais communes
Partie 4-1: Méthodes spécifiques pour les mélanges polyéthylène et polypropylène - Résistance aux craquelures sous contraintes dues à l'environnement - Mesure de l'indice de fluidité à chaud - Mesure dans le polyéthylène du taux de noir de carbone et/ou des charges minérales par méthode de combustion directe - Mesure du taux de noir de carbone par analyse thermogravimétrique - Evaluation de la dispersion du noir de carbone dans le polyéthylène au moyen d'un microscope

Isolier- und Mantelwerkstoffe für Kabel und isolierte Leitungen - Allgemeine Prüfverfahren
Teil 4-1: Besondere Verfahren für Polyethylen- und Polypropylen-Verbindungen - Spannungsrissbeständigkeit - Messung des Schmelzindex - Bestimmung des Ruß- und/oder Füllstoffgehaltes in Polyethylen durch direkte Verbrennung - Bestimmung des Rußgehaltes durch thermogravimetrische Analyse (TGA) - Bewertung der Rußverteilung in Polyethylen unter Verwendung eines Mikroskops

(IEC 60811-4-1:2004) <https://standards.iteh.ai/catalog/standards/sist/e3514978-d958-4c86-aedb-2615f6e53f7f/sist-en-60811-4-1-2005>

This European Standard was approved by CENELEC on 2004-07-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 20/687/FDIS, future edition 2 of IEC 60811-4-1, prepared by IEC TC 20, Electric cables, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60811-4-1 on 2004-07-01.

This European Standard supersedes EN 60811-4-1:1995.

The principal changes with respect to EN 60811-4-1:1995 are:

- a) the wrapping test after thermal ageing in air is deleted from this part of EN 60811. It is now given only in EN 60811-4-2;
- b) a thermogravimetric method is added for determination of carbon black content;
- c) a method is introduced for assessment of carbon black dispersion.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2005-04-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2007-07-01

Annex ZA has been added by CENELEC.

[SIST EN 60811-4-1:2005](https://standards.iteh.ai/catalog/standards/sist/e3514978-d958-4c86-aedb-2615f6e53f7f/sist-en-60811-4-1-2005)
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Endorsement notice

The text of the International Standard IEC 60811-4-1:2004 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- | | | |
|---------------|------|---|
| IEC 60811-4-2 | NOTE | Harmonized as EN 60811-4-2:2004 (not modified). |
| ISO 1133 | NOTE | Harmonized as EN ISO 1133:1997 (not modified). |

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE Where an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60811-1-3	1993	Insulating and sheathing materials of electric and optical cables - Common test methods Part 1-3: General application - Methods for determining the density - Water absorption tests - Shrinkage test	EN 60811-1-3	1995
ISO 18553	2002	Method for the assesment of the degree of pigment or carbon black dispersion in polyolefin pipes, fittings and compounds	-	-

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STANDARD

60811-4-1

Deuxième édition
Second edition
2004-06

**Matériaux d'isolation et de gainage des câbles
électriques et optiques – Méthodes d'essais
communes –**

Partie 4-1:

**Méthodes spécifiques pour les mélanges polyéthylène et
polypropylène – Résistance aux craquelures sous
contraintes dues à l'environnement – Mesure de l'indice de
fluidité à chaud – Mesure dans le polyéthylène du taux de
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par analyse thermogravimétrique – Evaluation de la
dispersion du noir de carbone dans le polyéthylène au
moyen d'un microscope**

**Insulating and sheathing materials of electric and
optical cables – Common test methods –**

Part 4-1:

**Methods specific to polyethylene and polypropylene
compounds – Resistance to environmental stress cracking –
Measurement of the melt flow index – Carbon black and/or
mineral filler content measurement in polyethylene by direct
combustion – Measurement of carbon black content by
thermogravimetric analysis (TGA) – Assessment of carbon
black dispersion in polyethylene using a microscope**

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**INSULATING AND SHEATHING MATERIALS OF ELECTRIC
AND OPTICAL CABLES – COMMON TEST METHODS –****Part 4-1: Methods specific to polyethylene and
polypropylene compounds –
Resistance to environmental stress cracking –
Measurement of the melt flow index –
Carbon black and/or mineral filler content measurement in polyethylene
by direct combustion – Measurement of carbon black content by
thermogravimetric analysis (TGA) –
Assessment of carbon black dispersion in polyethylene
using a microscope**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60811-4-1 has been prepared by IEC technical committee 20: Electric cables.

This second edition cancels and replaces the first edition, published in 1985, amendment 1 (1988) and amendment 2 (1993), and constitutes a technical revision.

The principal changes with respect to the previous edition are listed below:

- a) the wrapping test after thermal ageing in air is deleted from this part of IEC 60811. It is now given only in IEC 60811-4-2;
- b) a thermogravimetric method is added for determination of carbon black content;
- c) a method is introduced for assessment of carbon black dispersion.

The text of this standard is based on the following documents:

FDIS	Report on voting
20/687/FDIS	20/701/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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INSULATING AND SHEATHING MATERIALS OF ELECTRIC AND OPTICAL CABLES – COMMON TEST METHODS –

Part 4-1: Methods specific to polyethylene and polypropylene compounds – Resistance to environmental stress cracking – Measurement of the melt flow index – Carbon black and/or mineral filler content measurement in polyethylene by direct combustion – Measurement of carbon black content by thermogravimetric analysis (TGA) – Assessment of carbon black dispersion in polyethylene using a microscope

1 General

1.1 Scope

This part of IEC 60811 specifies the test methods to be used for testing polymeric insulating and sheathing materials of electric and optical fibre cables for power distribution and telecommunications, including cables used on ships and in offshore applications. These test methods apply specifically to PE and PP compounds, including cellular compounds and foam skin for insulation.

1.2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60811-1-3:1993, *Insulating and sheathing materials of electric cables – Common test methods – Part 1: General application – Section 3: Methods for determining the density – Water absorption tests – Shrinkage test*

ISO 18553:2002, *Method for the assessment of the degree of pigment or carbon black dispersion in polyolefin pipes, fittings and compounds*

2 Terms and definitions

For the purposes of this document, a distinction is made between low-density, medium-density and high-density PE as shown below:

Type of polyethylene	Density at 23 °C ^a g/cm ³
Low-density polyethylene	≤0,925
Medium-density polyethylene	>0,925 ≤0,940
High-density polyethylene	>0,940

^a These densities refer to unfilled resins as determined by the method specified in Clause 8 of IEC 60811-1-3.