



Designation: C 163 – 88 (Reapproved 1997)

Standard Practice for Mixing Thermal Insulating Cement Samples¹

This standard is issued under the fixed designation C 163; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers mixing thermal insulating cement samples with water in the preparation of specimens for use in all tests on the cement.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*

C 168 Terminology Relating to Thermal Insulating Materials²

C 405 Practice for Estimating Consistency of Wet-Mixed Thermal Insulating Cement²

3. Terminology

3.1 *Definitions:* Terminology C 168 shall be considered as applying to the terms used in this practice.

4. Apparatus

4.1 *Mixing Surface or Pan*, nonabsorbent and corrosion-resistant surface or shallow pan approximately 3 ft (0.9 m) square.

4.2 *Trowels*, 16-in. (about 400-mm) rectangular plasterer's trowel, and a 9-in. (about 230-mm) pointed trowel.

4.3 *Scales*, accurate to within 0.5 oz (14.1 g) with a minimum capacity of 15 lb (about 6.8 kg).

4.4 *Water Container*, suitable for holding approximately 2 gal (about 8 L) of water.

4.5 *Mold*, constructed of either wood or metal.

5. Mixing Water

5.1 The mixing water shall be equal in quality to that used for domestic purposes. Its temperature shall be between 70 and 75°F (21 and 24°C). The quantity used shall be that which gives the required consistency determined in accordance with Practice C 405.

6. Procedure

6.1 Test at least one specimen from each lot of cement unless otherwise agreed upon between user and supplier or as shown otherwise in a material specification.

6.2 Weigh the specimen (at least 3 lb (1.4 kg)) of dry cement and place it on a smooth, nonabsorbent, and corrosion-resistant surface.

6.3 Form a crater in the center of the dry cement. Pour the mixing water slowly into the crater and determine the weight used.

6.4 Fold the material on the outer edge into the crater by means of the rectangular trowel.

6.5 After the water has been in contact with the cement for the period of time recommended by the manufacturer, mix rapidly with the rectangular trowel until the entire batch is of uniform consistency.

6.6 Mold the cement specimen immediately after mixing or after the lapse of such period of time as may be recommended by the manufacturer.

7. Preparation of Dried Specimens for Later Tests

7.1 Cover a piece of flat, heavy-gage metal with wax paper. Place a flat mold 2 in. (51 mm) deep on the covered metal plate.

7.2 Using the rectangular trowel, place the wet mixed cement in the mold and trowel it sufficiently to ensure a solid, uniform block with a minimum of voids. Finish by troweling the top of the cement flush with the mold. Use the pointed trowel to pack small quantities of cement that are inaccessible to the large rectangular trowel.

7.3 Allow the filled mold to remain at room temperature for 24 h.

¹ This practice is under the jurisdiction of ASTM Committee C-16 on Thermal Insulation and is the direct responsibility of Subcommittee C16.31 on Chemical and Physical Properties.

Current edition approved Feb. 26, 1988. Published April 1988. Originally published as C 163 – 64. Last previous edition C 163 – 64 (1987).

² *Annual Book of ASTM Standards*, Vol 04.06.