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**Materiali za tiskane plošče in druge povezovalne strukture – 4-11. del:  
Skupina področnih specifikacij za prepreg materiale, nepokovinjene –  
Prepreg z E-stekleno tkanino z določeno gorljivostjo, brez halogenov (IEC  
61249-4-11:2005)**

Materials for printed boards and other interconnecting structures – Part 4-11:  
Sectional specification set for prepreg materials, unclad – Non-halogenated  
epoxide, woven E-glass prepreg of defined flammability (IEC 61249-4-11:2005)

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**Materials for printed boards and other interconnecting structures**  
**Part 4-11: Sectional specification set for prepreg materials, unclad –**  
**Non-halogenated epoxide,**  
**woven E-glass prepreg of defined flammability**  
**(IEC 61249-4-11:2005)**

Matériaux pour circuits imprimés et autres  
structures d'interconnexion  
Partie 4-11 : Série de spécifications  
intermédiaires pour matériaux  
préimprégnés, non plaqués –  
Tissu de verre époxyde préimprégné  
de type E non halogéné d'inflammabilité  
définie  
(CEI 61249-4-11:2005)

Materialien für Leiterplatten und andere  
Verbindungsstrukturen  
Teil 4-11: Rahmenspezifikationen für  
unkaschierte Prepreg-Materialien –  
Mit E-Glasgewebe verstärkte halogenfreie  
Epoxidharz-Prepregs mit definierter  
Brennbarkeit  
(IEC 61249-4-11:2005)

[SIST EN 61249-4-11:2006](https://standards.iteh.ai/catalog/standards/sist/07e23cc5-24b1-46f6-abf8-3a0c17a00c17/EN-61249-4-11-2005)

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

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CENELEC members are the national electrotechnical committees of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

**CENELEC**

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

## Foreword

The text of document 91/528/FDIS, future edition 1 of IEC 61249-4-11, prepared by IEC TC 91, Electronics assembly technology, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61249-4-11 on 2005-09-01.

The following dates were fixed:

- |  |       |            |
|--|-------|------------|
| – latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement | (dop) | 2006-07-01 |
| – latest date by which the national standards conflicting with the EN have to be withdrawn   | (dow) | 2008-09-01 |

Annex ZA has been added by CENELEC.

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## Endorsement notice

The text of the International Standard IEC 61249-4-11:2005 was approved by CENELEC as a European Standard without any modification.

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SIST EN 61249-4-11:2006

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## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE Where an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	1997	Test methods for electrical materials, printed boards and other interconnection structures and assemblies Part 2: Test methods for materials for interconnection structures	EN 61189-2 + corr. August 1997	1997
A1	2000		A1	2000
IEC 61249-2-7	2002	Materials for printed boards and other interconnecting structures Part 2-7: Reinforced base materials, clad and unclad - Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad	EN 61249-2-7 + corr. September 2005	2002
IEC 61249-6-3	- 1)	Materials for interconnection structures Section 6-3: Sectional specification for reinforcements - Part 3: Woven fibreglass fabrics	-	-
IEC 62326-4	- 2)	Printed boards Part 4: Rigid multilayer printed boards with interlayer connections - Sectional specification	EN 62326-4	1997 3)
ISO 9000	2000	Quality management systems - Fundamentals and vocabulary	EN ISO 9000	2000
ISO 11014-1	1994	Safety data sheet for chemical products Part 1: Content and order of sections	-	-

1) In preparation.

2) Undated reference.

3) Valid edition at date of issue.

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IEC

61249-4-11

Première édition  
First edition  
2005-09

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**Matériaux pour circuits imprimés et autres  
structures d'interconnexion –**

**Partie 4-11:**

**Série de spécifications intermédiaires pour  
matériaux préimprégnés, non plaqués –**

**Tissu de verre époxyde préimprégné de type E  
non halogéné d'inflammabilité définie**

[SIST EN 61249-4-11:2006](https://standards.iteh.ai/catalog/standards/sist/07e23cc5-24b1-46f6-abf8-5a655a6a0001/sist-en-61249-4-11-2006)

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**Materials for printed boards and  
other interconnecting structures –**

**Part 4-11:**

**Sectional specification set for prepreg materials,  
unclad – Non-halogenated epoxide, woven  
E-glass prepreg of defined flammability**

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International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland  
Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: [inmail@iec.ch](mailto:inmail@iec.ch) Web: [www.iec.ch](http://www.iec.ch)



Commission Electrotechnique Internationale  
International Electrotechnical Commission  
Международная Электротехническая Комиссия

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –

### Part 4-11: Sectional specification set for prepreg materials, unclad – Non-halogenated epoxide, woven E-glass prepreg of defined flammability

#### FOREWORD

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International Standard IEC 61249-4-11 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this standard is based on the following documents:

FDIS	Report on voting
91/528/FDIS	91/538/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.