



Designation: D 1188 – 96^{ε1}

Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples¹

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^{ε1} NOTE—The title of this standard was corrected editorially in April 1998.

1. Scope

1.1 This test method covers the determination of bulk specific gravity of specimens of Parafilm-coated, compacted bituminous mixtures as defined in Terminology E 12.

1.2 This method should be used with samples that contain open or interconnecting voids or absorb more than 2 % of water by volume, or both, as determined by Section 8.

1.3 The bulk specific gravity of the compacted bituminous mixtures may be used in calculating the unit weight of the mixture.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 979 Practice for Sampling Bituminous Paving Mixtures²

D 1461 Test Method for Moisture or Volatile Distillates in Bituminous Paving Mixtures²

D 2726 Test Method for Bulk Specific Gravity and Density of Non-Absorptive Compacted Bituminous Mixtures²

D 3203 Test Method for Percent Air Voids in Compacted Dense and Open Bituminous Paving Mixtures²

D 4753 Specification for Evaluating, Selecting and Specifying Balances and Scales for Use in Testing Soil, Rock, and Related Construction Materials³

E 12 Terminology Relating to Density and Specific Gravity of Solids, Liquids, and Gases⁴

3. Significance and Use

3.1 This test method is useful in calculating percent air voids as given in Test Method D 3203. Since specific gravity

has no units, it must be converted to density when this type of measurement is required. This conversion is made by multiplying the specific gravity at a given temperature by the density of water at the same temperature.

4. Apparatus

4.1 *Balance*, with ample capacity, and with sufficient sensitivity to enable bulk specific gravities of the specimens to be calculated to at least four significant figures, that is, to at least three decimal places. It shall be equipped with a suitable apparatus to permit weighing the specimen while it is suspended in water. The balance shall conform to Specification D 4753 as a class GP2 balance.

4.1.1 Since there are no more significant figures in the quotient (bulk specific gravity) than appear in either the dividend (the mass of the specimen in air) or in the divisor (the volume of the specimen, obtained from the difference in mass of the specimen in air and in water), this means that the balance must have a sensitivity capable of providing both mass and volume values to at least four figures. For example, a sensitivity of 0.1 g would provide four significant figures for the determination of a mass in the range from 130.0 to 999.9 g when the specific gravity is 2.300.

4.2 *Water Bath*, for immersing the specimen in water while suspended, equipped with either an overflow outlet for maintaining a constant water level or an electronic tare feature on the scale.

5. Materials

5.1 *Parafilm*—Is an elastomeric film obtainable from most scientific suppliers.

5.2 *Polyurethane Foam*—A foam mat of a minimum of 50 × 50 cm (20 × 20 in.) shall be used for the working surface by about 12.5 mm (0.5 in.) thick. Additionally, a minimum of one foam pad with a size approximately equal to the top surface dimensions of the sample shall be on hand.

5.3 *Calibration Cylinder*—An approximately 100-mm (4-in.) diameter by 60-mm (2.5-in.) smooth-sided aluminum cylinder.

6. Test Specimens

6.1 Test specimens may be molded from laboratory-mixed

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² *Annual Book of ASTM Standards*, Vol 04.03.

³ *Annual Book of ASTM Standards*, Vol 04.08.

⁴ *Annual Book of ASTM Standards*, Vol 15.05.

field samples or be cut from bituminous pavement in the field. Field samples should be obtained in accordance with Practice D 979.

6.2 *Size of Specimens*—It is recommended, (1) that the diameter of cylindrically molded or cored specimens, or the length of the sides of sawed specimens be at least equal to four times the maximum size of the aggregate; and (2) that the thickness of specimens be at least one and one half times the maximum size of the aggregate.

6.3 Take pavement specimens from pavements with a core drill, diamond or Carborundum saw, or by other suitable means.

6.3.1 Take care to avoid distortion, bending, or cracking of specimens during and after removal from pavement or mold. Store specimens in a safe, cool place.

6.3.2 Specimens shall be free of foreign materials such as seal coat, tack coat, foundation material, soil, paper, or foil. When any of these materials are visually evident, they shall be removed in accordance with 6.3.3.

6.3.3 If desired, specimens may be separated from other pavement layers by sawing or other suitable means.

7. Determine if Coating of Specimens is Needed

7.1 Determine the bulk specific gravity of the uncoated specimen according to Test Method D 2726.

7.2 Use the data collected in 7.1 to calculate the percent water absorbed by the specimen (on volume basis) as follows:

$$\% \text{ Water Absorbed by Vol.} = \frac{B - A}{B - C} 100 \quad (1)$$

where:

A = mass of the dry specimen in air, g

B = mass of the saturated surface-dry specimen in air, g

C = mass of specimen in water, g.

7.3 If the percent water absorbed by the specimen in Section 7.2 exceeds 2 %, continue with the procedures outlined in Section 8. If the percent water absorbed by the specimen does not exceed 2 %, report the bulk specific gravity of the uncoated specimen as determined in 7.1.

8. Procedure

8.1 *Mass of Uncoated Specimens*—After the sample has been dried under a fan until a constant mass has been achieved, determine the mass of the sample. Designate this as mass A .

8.2 *Mass of Coated Specimen:*

8.2.1 On a hard surface, cut two 100 × 100-mm (4 × 4-in.) and one 100 × 200-mm (4 × 8-in.) pieces of Parafilm from the roll with a sharp blade.

8.2.2 Peel the backing off of one of the 100 × 100-mm (4 × 4-in.) pieces.

8.2.3 Grasp opposite sides of the film and stretch. Repeat the stretching with the other two sides until the film has been stretched to an approximately 150 × 150-mm (6 × 6-in.) square. Take care not to create holes in the film.

8.2.4 Place the stretched film over one end of the specimen and press the sides of the film around the sample.

8.2.5 Turn the specimen over and place on the foam mat. Repeat 8.2.2-8.2.4 for the other end of the specimen.

8.2.6 After both ends have been wrapped (and working on

the foam mat) place another piece of foam on top of the specimen that is approximately the same size and shape as the specimen. Use another specimen of the same size to press down on top of the foam. This will eliminate the air pockets from both surfaces.

8.2.7 Use a sharp knife to trim the excess film from the sides of the sample. Take care not to damage the sample. There should be a minimum of 15 mm (approximately 0.5 in.) of film remaining on the side of the specimen at each end.

8.2.8 Next, peel the backing off of the remaining piece of film. Grasp the film at the ends and stretch out to about 400 mm (16 in.).

8.2.9 Place one end of the stretched film on the side of the specimen and roll it over so that the film is stretched tightly over the surface.

8.2.10 Fold and press the edges around and over the edges of the specimen.

8.2.11 Determine the mass of the coated specimen in air. Designate this mass as D .

8.2.12 Determine the mass of the coated specimen in a water bath at 25°C (77°F). Designate this mass as E . Measure the temperature of the water and if it is different from 25°C ± 1°C (77 ± 1.8°F), a correction to the bulk specific gravity to 25°C must be made in accordance with 10.3. If the temperature of the specimen differs from the temperature of the water bath by more than 2°C (3.6°F), the specimen shall be immersed in the water bath for 10 to 15 min.

8.3 *Apparent Specific Gravity of Parafilm:*

8.3.1 Determine the specific gravity of the aluminum calibration cylinder at 25°C (77°F) ± 1°C (1.8°F) first determining the mass in air and then under water. The specific gravity is:

$$G_{Al} = \frac{A_{Al}}{A_{Al} - B_{Al}} \quad (2)$$

where:

A_{al} = dry mass in air, g,

B_{al} = mass under water, g.

8.3.2 Dry and wrap aluminum cylinder as described in 8.2 and determine the dry, wrapped mass and the mass of the wrapped specimen under water.

8.3.3 Determine the specific gravity of the Parafilm at 25°C (77°F) ± 1°C (1.8°F):

$$F = \frac{D_{Al} - A_{Al}}{D_{Al} - E_{Al} - \frac{A_{Al}}{G_{Al}}} \quad (3)$$

where:

D_{Al} = dry mass of wrapped specimen, g,

E_{al} = mass of wrapped specimen under water, g.

9. Moisture Correction

9.1 In case the specimen has been obtained during construction or from a pavement and contains moisture, it is necessary to correct the masses determined in the following sections.

9.2 The moisture may be determined by one of two methods.

9.2.1 Determine the original mass of the sample. Then dry the uncoated sample to a constant mass in an oven maintained