SLOVENSKI STANDARD
SIST EN 2802:2005

01-november-2005

Aerospace series - Aluminium alloy AL-P7475-T761 - Sheet and strip - 0,6 mm <a <6 mm

Aerospace series - Aluminium alloy AL-P7475-T761 - Sheet and strip - 0,6 mm <a <6 mm

Luft- und Raumfahrt - Aluminiumlegierung AL-P7475-T761 - Bleche und Bänder - 0,6 mm <a <6 mm

Série aérospatiale - Alliage d'aluminium AL-P7475-T761 - Tôles et bandes - 0,6 mm <a <6 mm

Ta slovenski standard je istoveten z: **EN 2802:2005**

ICS:

49.025.20	Aluminij	Aluminium

SIST EN 2802:2005 **en**

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 2802

June 2005

ICS 49.025.20

English version

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This European Standard was approved by CEN on 22 April 2005.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Ref. No. EN 2802:2005: E

Foreword

This document (EN 2802:2005) has been prepared by the European Association of Aerospace Manufacturers - Standardization (AECMA-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of AECMA, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2005, and conflicting national standards shall be withdrawn at the latest by December 2005.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-2.

1 Scope

This standard specifies the requirements relating to:

Aluminium alloy AL-P7475-
T761
Sheet and strip
0,6 mm ≤ a ≤ 6 mm

for aerospace application.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use.*

EN 4400-2, *Aerospace series — Aluminium and aluminium alloy wrought products — Technical specification — Part 2: Sheet and strip.* [1)]

EN 4500-2, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 2: Specific rules for aluminium, aluminium alloys and magnesium alloys.* [1)]

1) Published as AECMA Prestandard at the date of publication of this standard.

1	Material designation		Aluminium alloy AL-P7475-										
2	Chemical composition %	Element	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others		Al
											Each	Total	
		min.	–	–	1,2	–	1,9	0,18	5,2	–	–	–	Base
		max.	0,10	0,12	1,9	0,06	2,6	0,25	6,2	0,06	0,05	0,15	
3	Method of melting		–										
4.1	Form		Sheet and strip										
4.2	Method of production		Rolled										
4.3	Limit dimension(s)	mm	$0,6 \le a \le 6$										
5	Technical specification		EN 4400-2										

6.1	Delivery condition	T761
	Heat treatment	460 °C ≤ θ ≤ 485 °C [a] / WQ θ ≤ 40 °C + 115 °C ≤ θ ≤ 125 °C / 3 h ≤ t ≤ 6 h + 158 °C ≤ θ ≤ 178 °C / 14 h ≤ t ≤ 70 h
6.2	Delivery condition code	U
7	Use condition	T761
	Heat treatment	Delivery condition

Characteristics

8.1	Test sample(s)				See EN 4400-2.
8.2	Test piece(s)				See EN 4400-2.
8.3	Heat treatment				Use condition
9	Dimensions concerned			mm	$0,6 \le a \le 6$
10	Thickness of cladding on each face			%	–
11	Direction of test piece				LT
12	T	Temperature	θ	°C	Ambient
13		Proof stress	$R_{p0,2}$	MPa	≥ 415
14		Strength	R_m	MPa	≥ 490
15		Elongation	A	%	$A_{50\ mm} \ge 9$
16		Reduction of area	Z	%	–
17	Hardness				–
18	Shear strength		R_c	MPa	–
19	Bending		k	–	–
20	Impact strength				–
21	C	Temperature	θ	°C	–
22		Time		h	–
23		Stress	σ_a	MPa	–
24		Elongation	a	%	–
25		Rupture stress	σ_R	MPa	–
26		Elongation at rupture	A	%	–
27	Notes (see line 98)				[a]

32	Electrical conductivity	–	See EN 4400-2.	
		7	$\gamma \geq 22{,}7$ MS/m	Acceptable
			$22{,}0 \text{ MS/m} \leq \gamma < 22{,}7$ MS/m	Acceptable if $R_{p0,2} \leq 475$ MPa and/or if exfoliation corrosion tests meet the acceptance criteria: see line 49.
			$\gamma < 22{,}0$ MS/m	Not acceptable
40	Fracture toughness (K_c)	–	See EN 4400-2.	
		7	Dimensions (mm)	T-L MPa $\sqrt{m}$
			$1{,}0 \leq a \leq 3{,}2$	≥ 95
			$3{,}2 < a \leq 6$	≥ 85
44	External defects	–	See EN 4400-2.	
47	Notch/yield ratio ($R_e/R_{p0,2}$)	–	See EN 4400-2.	
49	Exfoliation corrosion	–	See EN 4400-2.	
		2	The "capability clause" shall apply unless testing is required to determine acceptance: see line 32. In that case, frequency of testing shall be agreed between the manufacturer and purchaser.	
		7	Exfoliation corrosion shall not be greater than that of grade EB	
82	Batch uniformity	–	See EN 4400-2.	
		7	Electrical conductivity	See EN 4400-2.
			or	
		7	Hardness HB	145 (Typical value)
				$\delta \leq 20$ per product; $\Delta \leq 30$ per batch
95	Marking inspection	–	See EN 4400-2.	
96	Dimensional inspection	–	See EN 4400-2.	
98	Notes	–	[a] This temperature range may be extended to 525 °C (particularly to facilitate the use of a continuous solution heat treatment furnace) with the proviso that appropriate prior homogenisation heat treatments are applied to the rolling ingot and/or sheet/strip to avoid incipient melting (overheating).	
99	Typical use	–	–	

100	–	Product qualification	–	See EN 4400-2.
				Qualification programme to be agreed between manufacturer and purchaser.