
Keramične ploščice - 6. del: Ugotavljanje odpornosti neloščениh ploščic proti globinski obrabi

Ceramic tiles - Part 6: Determination of resistance to deep abrasion for unglazed tiles (ISO 10545-6:1995)

Keramischen Fliesen und Platten - Teil 6: Bestimmung des Widerstandes gegen Teifenverschleiß-Unglasierte Fliesen und Platten (ISO 10545-6:1995)

Carreaux et dalles céramiques - Partie 6: Détermination de la résistance a l'abrasion profonde pour les carreaux non emailés (ISO 10545-6:1995)

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Ta slovenski standard je istoveten z: EN ISO 10545-6:1997

ICS:

91.100.23 Keramične ploščice Ceramic tiles

SIST EN ISO 10545-6:1998 **en**

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EUROPEAN STANDARD

EN ISO 10545-6

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 1997

Supersedes EN 102:1991

ICS 91.100.20

Descriptors: see ISO document

English version

**Ceramic tiles - Part 6: Determination of resistance
to deep abrasion for unglazed tiles
(ISO 10545-6:1995)**

Carreaux et dalles céramiques - Partie 6:
Détermination de la résistance à l'abrasion
profonde pour les carreaux non émaillés
(ISO 10545-6:1995)

Keramische Fliesen und Platten - Teil 6:
Bestimmung des Widerstandes gegen
Tiefenverschleiß-Unglasierte Fliesen und
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This European Standard was approved by CEN on 1997-05-01. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Foreword

The text of the International Standard from Technical Committee ISO/TC 189 "Ceramic tiles" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 67 "Ceramic tiles", the secretariat of which is held by UNI.

This European Standard supersedes EN 102:1991.

EN ISO 10545 consists of the following parts, under the common title, "Ceramic tiles":

- Part 1: Sampling and basis for acceptance
- Part 2: Determination of dimensions and surface quality
- Part 3: Determination of water absorption, apparent porosity, apparent relative density and bulk density
- Part 4: Determination of modulus of rupture and breaking strength
- Part 5: Determination of impact resistance by measurement of coefficient of restitution
- Part 6: Determination of resistance to deep abrasion for unglazed tiles
- Part 7: Determination of resistance to surface abrasion for glazed tiles
- Part 8: Determination of linear thermal expansion
- Part 9: Determination of resistance to thermal shock
- Part 10: Determination of moisture expansion
- Part 11: Determination of crazing resistance for glazed tiles
- Part 12: Determination of frost resistance
- Part 13: Determination of chemical resistance
- Part 14: Determination of resistance to stains
- Part 15: Extraction of lead and cadmium from glazed tiles
- Part 16: Determination of colour differences
- Part 17: Determination of coefficient of friction

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 1998, and conflicting national standards shall be withdrawn at the latest by January 1998.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 10545-6:1995 has been approved by CEN as a European Standard without technical modifications.

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INTERNATIONAL STANDARD

ISO 10545-6

First edition
1995-11-01

Ceramic tiles —

Part 6:

Determination of resistance to deep abrasion for
unglazed tiles

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(Carreaux et dalles céramiques) —

*Partie 6: Détermination de la résistance à l'abrasion profonde pour les
carreaux non émaillés*

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Reference number
ISO 10545-6:1995(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10545-6 was prepared by Technical Committee ISO/TC 189, *Ceramic tile*.

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ISO 10545 consists of the following parts, under the general title *Ceramic tiles*:

[SIST EN ISO 10545-6:1998](https://standards.iteh.ai/catalog/standards/sist/4abe2eb8-1c9b-4d83-8f5c-e11d5ccd46/sist-en-iso-10545-6-1998)

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- *Part 1: Sampling and basis for acceptance*
- *Part 2: Determination of dimensions and surface quality*
- *Part 3: Determination of water absorption, apparent porosity, apparent relative density and bulk density*
- *Part 4: Determination of modulus of rupture and breaking strength*
- *Part 5: Determination of impact resistance by measurement of coefficient of restitution*
- *Part 6: Determination of resistance to deep abrasion for unglazed tiles*

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- *Part 7: Determination of resistance to surface abrasion for glazed tiles*
- *Part 8: Determination of linear thermal expansion*
- *Part 9: Determination of resistance to thermal shock*
- *Part 10: Determination of moisture expansion*
- *Part 11: Determination of crazing resistance for glazed tiles*
- *Part 12: Determination of frost resistance*
- *Part 13: Determination of chemical resistance*
- *Part 14: Determination of resistance to stains*
- *Part 15: Determination of lead and cadmium given off by glazed tiles*
- *Part 16: Determination of small colour differences*
- *Part 17: Determination of coefficient of friction*

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