



Designation: D 3462 – 01

Standard Specification for Asphalt Shingles Made from Glass Felt and Surfaced with Mineral Granules¹

This standard is issued under the fixed designation D 3462; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers asphalt roofing in shingle form, composed of glass felt or felts impregnated and coated on both sides with asphalt, and surfaced on the weather side with mineral granules. This specification is designed for the evaluation of products as manufactured. The test methods, physical requirements, and minimum masses are to be measured immediately after packaging or at a reasonable time, as agreed upon between buyer and seller, after manufacture and before installation. Physical and performance requirements after application and during in-service use of the products described herein are beyond the scope of this material specification.

1.2 Shingles meeting this specification are intended to be applied with a headlap of not less than 51 mm (2 in.).

1.3 The shingles shall be supplied with a factory-applied self-sealing adhesive or be designed to be locked together during installation of the shingles.

1.4 The values stated in SI units are to be regarded as the standard.

1.5 The following safety hazards caveat pertains only to the test method described in this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 5 Test Method for Penetration of Bituminous Materials²

D 36 Test Method for Softening Point of Bitumen (Ring-and-Ball Apparatus)³

D 228 Test Methods for Asphalt Roll Roofing, Cap Sheets, and Shingles³

D 1079 Terminology Relating to Roofing, Waterproofing, and Bituminous Materials³

D 1370 Test Method for Contact Compatibility Between Asphaltic Materials (Oliensis Test)³

D 1922 Test Method for Propagation Tear Resistance of Plastic Film and Thin Sheeting by Pendulum Method⁴

D 3161 Test Method for Wind-Resistance of Asphalt Shingles (Fan-Induced Method)³

D 4977 Test Method for Granule Adhesion to Mineral Surfaced Roofing by Abrasion³

E 108 Test Methods for Fire Tests of Roof Coverings⁵

3. Terminology

3.1 Definitions:

3.1.1 For definitions of terms, see Terminology D 1079.

3.1.2 For testing purposes, under Test Methods D 228, glass felt shall be considered as felt.

4. Materials and Manufacture

4.1 The glass felt shall be a thin porous sheet composed predominately of fine glass fibers uniformly deposited in a nonwoven pattern. It is permitted to reinforce the glass felt with random or parallel-oriented glass yarns, or both, which are permitted to be gathered or twisted, bonded or unbonded. The felt shall contain a substantially water-insoluble binding agent.

4.2 In the process of manufacture, one or more thicknesses of glass felt shall be impregnated with an asphaltic material. When more than one thickness of felt is used, the mats shall be adhered to each other with a continuous layer of asphaltic material between adjacent felts. The nature of the asphaltic material and the thickness of the adhering layers shall ensure a firm bond between adjacent glass felts. The single felt or laminated felts shall then be coated on both sides with a hot asphaltic coating.

4.3 The asphaltic material used to impregnate, laminate, and coat the glass felt, in any or all of these functions, is permitted to be compounded with a mineral stabilizer. Glass fibers are permitted to be compounded with the asphalt in addition to, or instead of, the mineral stabilizer.

¹ This specification is under the jurisdiction of ASTM Committee D08 on Roofing, Waterproofing, and Bituminous Materials and is the direct responsibility of Subcommittee D08.02 on Prepared Roofings, Shingles, and Siding Materials.

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² Annual Book of ASTM Standards, Vol 04.03.

³ Annual Book of ASTM Standards, Vol 04.04.

⁴ Annual Book of ASTM Standards, Vol 08.01.

⁵ Annual Book of ASTM Standards, Vol 04.07.

4.4 The weather side shall be completely surfaced with mineral granules embedded in the asphaltic coating.

4.5 The reverse side shall be covered with a suitable material such as pulverized sand, talc, or mica to prevent the shingles from sticking together in the package.

4.6 The shingles shall have a factory-applied adhesive that will seal the shingles together after application when activated by heat and sunlight, or be designed to be locked together during installation of the shingles.

5. Physical Requirements

5.1 Shingles shall not stick together in the package so as to cause damage upon being unpacked at ambient temperatures.

5.2 The shingles shall conform to the requirements prescribed in Table 1.

5.3 *Fire Test Classification*—Shingles shall pass all of the Class A fire exposure test requirements of Test Method E 108.

5.4 *Wind Resistance*, Shingles shall pass the wind resistance test requirements of Test Method D 3161.

6. Dimensions, Masses, and Permissible Variations

6.1 The form and size of the shingles shall be as agreed upon by the purchaser and seller.

6.2 The shingles shall not vary in length or width by more than 3.2 mm ($\pm 1/8$ in.) from nominal dimensions established for each size, except that the length (long dimension) of shingles without cutouts shall not vary by more than 6.4 mm ($\pm 1/4$ in.).

6.3 The shingles shall conform to the masses prescribed in Table 2.

7. Workmanship, Finish, and Appearance

7.1 The glass felt shall be uniformly encapsulated with asphalt and shall show no uncoated fibers. The fiber pattern may be discernible on the back side of the shingle.

7.2 The weather surface shall be uniform in finish and may be embossed to simulate a grain texture. The mineral granules shall cover the entire surface and shall be firmly embedded in

the asphalt coating. The granules may project into the mat to a limited degree. There shall be no damage to the mat by penetrating granules as determined after extraction.

7.3 The finished shingles shall be free of visible defects such as holes, edges not cleanly cut, rents, cracks, or indentations.

8. Sampling and Test Methods

8.1 Sample the material in accordance with Test Methods D 228 and determine conformance to the requirements of this specification in accordance with the following test methods:

8.1.1 *Weight Loss and Behavior on Heating*—Test Methods D 228.

8.1.2 *Tear Strength*—Use Test Method D 1922 as modified here.

8.1.2.1 Specimens shall be rectangular, 76 by 63 mm (3 by 2.5 in.) $\pm 3\%$.

8.1.2.2 Condition specimens at $23 \pm 2^\circ\text{C}$ ($73 \pm 4^\circ\text{F}$) for at least 2 h before testing and conduct tests at $23 \pm 2^\circ\text{C}$ ($73 \pm 4^\circ\text{F}$).

8.1.2.3 Each specimen will be composed of a single ply. Cut specimens from shingles in areas free of sealing resin and release tape. The 76-mm edges of the specimens shall be parallel to the long dimension (machine direction) of the shingles so that the tears will run in the short dimension (cross-machine direction) of the shingle. Enough specimens shall be prepared so that ten results can be recorded after excluding any that must be rejected as prescribed in 8.1.2.4.

8.1.2.4 Use an Elmendorf Tear Strength Tester with 3200- or 6400-g (31- to 63-N) full-scale capacity. Make all tests with granule surface of specimens facing away from knife blade. Do not reject the results from specimens that tear through a side edge as opposed to the top edge. Reject results of specimens that tear in such a way that the portion of the specimen that is in the stationary jaw rubs against the pendulum.

8.1.2.5 Report the average tear resistance of ten specimens to the nearest 10 g (0.1 N).

8.1.2.6 The following criteria shall be used to judge the

TABLE 1 Physical Requirements of Asphalt Shingles Made from Glass Felt

	max	min
<i>Behavior on heating:</i>		
Loss of volatile matter, %	1.5	...
Sliding of granular surfacing, mm (in.)	1.6 ($1/16$)	...
Tear strength, g	...	16.7 N (1700)
Fastener pull-through resistance at $23 \pm 2^\circ\text{C}$ ($73 \pm 4^\circ\text{F}$), newtons (lbf)		
Single-ply product	...	90 (20)
Multi-ply product	...	135 (30)
Fastener pull-through resistance at $0 \pm 2^\circ\text{C}$ ($32 \pm 4^\circ\text{F}$), newtons (lbf)		
Single-ply product	...	104 (23)
Multi-ply product	...	180 (40)
Wind resistance	...	pass
Fire resistance	...	Class A
Penetration of asphalt, 0.1 mm^A (tested without mineral stabilizer)	...	15
Pliability at $23 \pm 2^\circ\text{C}$ ($73 \pm 4^\circ\text{F}$)		
Weather side up machine direction	...	4 of 5 shall pass
Weather side up cross direction	...	4 of 5 shall pass
Weather side down machine direction	...	4 of 5 shall pass
Weather side down cross direction	...	4 of 5 shall pass
Asphalt softening point, $^\circ\text{C}$ ($^\circ\text{F}$) ^A (tested without mineral stabilizer)	113 (235)	88 (190)
Compatibility of factory-applied, self-sealing adhesive and asphaltic coating at 66°C (150°F), mm^A	0.5	...
Weight of displaced granules	1.0 g	...

^AThe requirements are to be tested for by the manufacturer of the shingles. They cannot be determined on the finished product.