

## SLOVENSKI STANDARD SIST HD 632 S2:2009

01-marec-2009

BUXca Yý U. SIST HD 632 S1:1999 SIST HD 632 S1:1999/A1:2002

# Elektroenergetski kabli z ekstrudirano izolacijo in njihov pribor za nazivne napetosti nad 36 kV (Um = 42 kV) in do 150 kV (Um = 170 kV)

Power cables with extruded insulation and their accessories for rated voltages above 36 kV (Um = 42 kV) up to 150 kV (Um = 170 kV)

### iTeh STANDARD PREVIEW

Starkstromkabel mit extrudierter Isolierung und ihre Garnituren für Nennspannungen über 36 kV (Um = 42 kV) bis 150 kV (Um = 170 kV)

#### SIST HD 632 S2:2009

Câbles d'énergie à isolation extrudée et leurs accessoires pour des tensions assignées supérieures à 36 kV (Um = 42 kV) et jusqu'à 150 kV (Um = 170 kV)

#### Ta slovenski standard je istoveten z: HD 632 S2:2008

ICS: 29.060.20 Kabli

Cables

SIST HD 632 S2:2009

en



## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST HD 632 S2:2009 https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbfbcb8452872a/sist-hd-632-s2-2009



#### HARMONIZATION DOCUMENT

## HD 632 S2

## DOCUMENT D'HARMONISATION HARMONISIERUNGSDOKUMENT

November 2008

ICS 29.060.20

Supersedes HD 632 S1:1998 + A1:2002

English version

#### Power cables with extruded insulation and their accessories for rated voltages above 36 kV ( $U_m$ = 42 kV) up to 150 kV ( $U_m$ = 170 kV)

Câbles d'énergie à isolation extrudée et leurs accessoires pour des tensions assignées supérieures à 36 kV ( $U_m$  = 42 kV) et jusqu'à 150 kV ( $U_m$  = 170 kV) Starkstromkabel mit extrudierter Isolierung und ihre Garnituren für Nennspannungen über 36 kV ( $U_m = 42$  kV) bis 150 kV ( $U_m = 170$  kV)

## iTeh STANDARD PREVIEW

This Harmonization Document was approved by CENELEC on 2008-10-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for implementation of this Harmonization Document at national level.

Up-to-date lists and bibliographical references concerning such national implementations may be obtained on application to the Central Secretariat or to any CENELEC member 2-b0fa-422a-b3cb-

fbcb8452872a/sist-hd-632-s2-2009

This Harmonization Document exists in three official versions (English, French, German).

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

© 2008 CENELEC - All rights of exploitation in any form and by any means reserved worldwide for CENELEC members.

Page 0-2 HD 632 S2:2008

#### FOREWORD

This Harmonization Document was prepared by WG 9 of the Technical Committee CENELEC TC 20, Electric cables.

The text of the draft was submitted to the Unique Acceptance Procedure and was approved by CENELEC as HD 632 S2 on 2008-10-01.

This Harmonization Document supersedes HD 632 S1:1998 + corrigendum November 1998 and its amendment A1:2002.

By comparison with the S1 version, this full revision of HD 632:

- uses IEC 60840, Ed 3, 2004, as its Part 1;
- amends Part 2 "Additional test methods" accordingly;
- revises the particular sections in Parts 3-11 inclusive in one of three ways, namely:
  - a) by presenting a fully updated section;
  - b) by indicating only those requirements that differ from, or add to, those of Part 1;
  - c) by withdrawing the section.

The consequential parts and particular sections are listed hereafter. In respect of the particular sections in Parts 3 to 11, and by decision of the Technical Board (D68/047), National Committees need only implement those sections having national applicability. The obligation remains however to announce the full HD in public by titles and numbers, and also to withdraw any conflicting national standards.

Page numbering reflects the arrangements into Parts and Particular sections, e.g. Page 4-C-3 is page 3 of particular Section C of Part 4. (standards.iteh.ai)

References to other HDs, ENs and international standards are given in the particular parts or sections.

https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cb-

By decision of the Technical Board (D81/139 extended by D104/118 & D114/076) this HD exists only in English.

The following dates were fixed:

_	latest date by which the existence of the HD has to be announced at national level	(doa)	2009-04-01
_	latest date by which the HD has to be implemented at national level by publication of a harmonized national standard or by endorsement	(dop)	2009-10-01
_	latest date by which the national standards conflicting with the HD have to be withdrawn	(dow)	2011-10-01

#### CONTENTS

- PART 1 Test methods and requirements
- PART 2 Additional test methods

PART 3 Test requirements for cables with XLPE insulation and metallic screen and their accessories

- 3-D Cables with XLPE insulation and copper screen and their accessories (Test list 3D)
- 3-K Cables with XLPE insulation and copper screen and their accessories (Test list 3K)
- 3-L Cables with XLPE insulation and metallic
- screen and their accessories (Test list 3L)3-M Cables with XLPE insulation, copper
- screen and their accessories (Test list 3M)
  3-N Cables with XLPE insulation and copper
  - screen and their accessories (Test list 3N)

PART 4 Test requirements for cables with XLPE insulation, metallic screen and metal-laminated sheath and their accessories EVIEW

- 4-A Cables with XLPE insulation and polyolefine
- 4-C compound sheath (Types 1, 2 and 3)(Test list 4A)
  Cables with XLPE insulation, copper or aluminium wires screen and aluminium or copper-laminated sheath
  https://doi.org/10.1016/j.accessories.com/accessories.com/accessories/accesories/accessories/accessories/access
- 4-D Cables with XLRE insulation, copper<sub>2-2009</sub> screen and aluminium-laminated sheath and their accessories (Test list 4D)
- 4-F Cables with XLPE insulation, copper screen and aluminium-laminated sheath and their accessories (Test list 4F)
- 4-G Cables with XLPE insulation and metallaminated screen and their accessories (Test list 4G)
- 4-K Cables with XLPE insulation, copper screen and aluminium-laminated sheath and their accessories (Test list 4K)
- 4-L Cables with XLPE insulation, copper screen and aluminium-laminated sheath and their accessories (Test list 4L)
- 4-M Cables with XLPE insulation, copper screen and aluminium-laminated sheath and their accessories (Test list 4M)
- 4-O Cables with XLPE insulation, copper or aluminium screen and copper or aluminium laminated sheath and their accessories (Test list 4O)
- 4-P Cables with XLPE insulation, copper screen and metal-laminated sheath and their accessories (Test list 4P)
- PART 5 Test requirements for cables with XLPE insulation and metallic sheath and their accessories

Page 0-4 HD 632 S2:2008

- 5-C Cables with XLPE insulation and lead or lead alloy sheath, or aluminium or copper sheath and their accessories (Test list 5C)
- 5-D Cables with XLPE insulation and metallic sheath and their accessories (Test list 5D)
- 5-F Cables with XLPE insulation and lead or lead alloy sheath and their accessories (Test list 5F)
- 5-G Cables with XLPE insulation and lead sheath and their accessories (Test list 5G)
- 5-H Cables with XLPE insulation and metallic sheath and their accessories (Test list 5H)
- 5-K Cables with XLPE insulation and lead sheath and their accessories (Test list 5K)
- 5-L Cables with XLPE insulation and metallic sheath and their accessories (Test list 5L)
- 5-M Cables with XLPE insulation and metallic sheath and their accessories (Test list 5M)
- 5-0 Cables with XLPE insulation and metallic sheath and their accessories (Test list 50)
- 5-P Cables with XLPE insulation and lead alloy sheath and their accessories (Test list 5P)

# PART 6 Test requirements for cables with EPB PREVIEW insulation and metallic screen and their accessories (standards.iteh.ai)

- 6-A Cables with HEPR insulation and polyolefine compound sheath (Types 1, 2 and 3) (Test list 6A).
- 6-J Cables with HEPR insulation and copper screen and their accessories (Test list 6J)<sup>9</sup>
- 6-O Cables with EPR insulation and copper or aluminium screen and their accessories (Test list 6O)
- PART 7 Test requirements for cables with EPR insulation, metallic screen and metal-laminated sheath and their accessories
  - 7-O Cables with EPR insulation, copper or aluminium screen and copper or aluminiumlaminated sheath and their accessories (Test list 7O)

Page 0-5 HD 632 S2:2008

#### PART 8 Test requirements for cables with EPR insulation and metallic sheath and their accessories

- 8-J Cables with HEPR insulation and metallic sheath and their accessories (Test list 8J)
- 8-O Cables with EPR insulation and metallic sheath and their accessories (Test list 8O)
- PART 9 (Spare)

#### PART 10 Test requirements for cables with PE or HDPE insulation, metallic screen and metal-laminated sheath and their accessories

10-G Cables with PE or HDPE insulation and metallaminated screen and their accessories (Test list 10G)

#### PART 11 Test requirements for cables with PE or HDPE insulation and metallic sheath and their accessories

11-G Cables with PE or HDPE insulation and lead sheath and their accessories (Test list 11G)

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST HD 632 S2:2009 https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbfbcb8452872a/sist-hd-632-s2-2009 Page 0-6 HD 632 S2:2008

– Blank Page –

## iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST HD 632 S2:2009</u> https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbfbcb8452872a/sist-hd-632-s2-2009

#### CONTENTS

1	Scop	Scope4		
2	Norm	Normative references		
3	Defin	itions	5	
	3.1	Definitions of dimensional values (thicknesses, cross-sections, etc.)	5	
	3.2	Definitions concerning the tests	5	
4	Voltage designations and materials			
	4.1 Rated voltages		6	
	4.2	Cable insulating materials	6	
	4.3	Cable oversheathing materials	6	
5	Preca	autions against water penetration in cables	6	
6	Cable characteristics			
7	Accessory characteristics 7			
8	Test	conditions	8	
•	8 1	Ambient temperature	8	
	8.2	Frequency and waveform of power frequency test voltages	0 8	
	8.3	Waveform of lightning impulse test voltages	0 8	
	8.4	Relationship of test voltages to rated voltages to Tav/1000	8	
	8.5	Determination of the cable conductor temperature	8	
9	Rout	ine tests on cables and on the main insulation of prefabricated accessories	8	
	91	General	8	
	9.2	Partial discharge test SIST HD 632 S2:2009	9	
	9.3	https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cb-	9	
	9.4	Electrical test on oversheath of the cable	9	
10	Sam	ple tests on cables	9	
	. 10.1	General	9	
	10.2	Frequency of tests	10	
	10.3	Repetition of tests	10	
	10.4	Conductor examination	10	
	10.5	Measurement of electrical resistance of conductor and metallic screen	10	
	10.6	Measurement of thickness of cable insulation and oversheath	10	
	10.7	Measurement of thickness of metallic sheath	11	
	10.8	Measurement of diameter	12	
	10.9	Hot set test for XLPE, EPR and HEPR insulations	12	
	10.10	) Measurement of capacitance	13	
	10.11	I Measurement of density of HDPE insulation	13	
11	Sam	ple tests on accessories	13	
	11.1	Tests on components	13	
	11.2	Tests on complete accessory	13	
12	Туре	tests on cable systems	14	
	12.1	Range of type approval	14	
	12.2	Summary of type tests	14	
	12.3	Electrical type tests on complete cable systems	15	
	12.4	Non-electrical type tests on cable components and on completed cable	18	

Page 1-2 HD 632 S2:2008 PART 1

13 Type tests on cables	23
13.1 Range of type approval	24
13.2 Summary of type tests	24
13.3 Electrical type tests on completed cables	24
14 Type tests on accessories	25
14.1 Range of type approval	25
14.2 Summary of type tests	26
15. Electrical tests after installation	20
15.1 DC voltage test of the oversheath	27
15.2 AC voltage test of the insulation	27
Annex A (informative) Determination of the cable conductor temperature	34
Annex B (normative) Rounding of numbers	38
Annex C (informative) Summary of type tests of cable systems, of cables and of accessories	39
Annex D (normative) Method of measuring resistivity of semi-conducting screens	40
Annex E (normative) Determination of hardness of HEPR insulations	42
Annex F (normative) Water penetration test	44
Annex G (normative) Tests on components of cables with a longitudinally applied metal foil CO. S. A. D. A. D. A. D. A. R. P. A. S. J. A. S	46
Annex H (normative) Tests of outer protection for buried joints	49
Bibliography	51
SIST HD 632 S2:2009	
Figure A.1 – Typical test set-up for the reference loop and the main test loop	35
Figure A.2 – Arrangement of the thermocouples on the conductor of the reference loop	36
Figure D.1 – Preparation of samples for measurement of resistivity of conductor and insulation screens	41
Figure E.1 – Test on surfaces of large radius of curvature	43
Figure E.2 – Test on surfaces of small radius of curvature	43
Figure F.1 – Schematic diagram of apparatus for water penetration test	45
Figure G.1 – Adhesion of metal foil	46
Figure G.2 – Example of overlapped metal foil	47
Figure G.3 – Peel strength of overlapped metal foil	47
Table 1 – Insulating compounds for cables	27
Table 2 – Oversheathing compounds for cables	28
Table 3 – Tan $\delta$ requirements for insulating compounds for cables	28
Table 4 – Test voltages	28
Table 5 – Non-electrical type tests for insulating and oversheathing compounds for cables	29
Table 6 – Test requirements for mechanical characteristics of insulating compounds for	
cables (before and after ageing)	30
I able / – I est requirements for mechanical characteristics of oversheathing      compounds for cables (before and after ageing)	31

#### SIST HD 632 S2:2009

Page 1-3 HD 632 S2:2008 PART 1

Table 8 – Test requirements for particular characteristics of insulating compounds for cables	32
Table 9 – Test requirements for particular characteristics of PVC oversheathing        compounds for cables	33
Table C.1 – Type tests on cable systems, on cables and on accessories	39
Table H.1 – Impulse voltage tests	50

## iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST HD 632 S2:2009</u> https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbfbcb8452872a/sist-hd-632-s2-2009 Page 1-4 HD 632 S2:2008 PART 1

#### POWER CABLES WITH EXTRUDED INSULATION AND THEIR ACCESSORIES FOR RATED VOLTAGES ABOVE 36 kV ( $U_m$ = 42 kV) UP TO 150 kV ( $U_m$ = 170 kV) – TEST METHODS AND REQUIREMENTS

#### 1 Scope

This standard specifies test requirements for power cables with extruded insulation, of the types listed in Table 1, and their accessories, of rated voltage, U, above 36 kV ( $U_m = 42$  kV) up to and including 150 kV ( $U_m = 170$  kV), for fixed installations intended for transmission and distribution systems, and for use in power generating plants and sub-stations.

Depending on the design and the system conditions, additional or even fewer tests or other requirements which are not described in the Part 1 can be specified in the particular sections of Parts 3 to 11.

In these parts each section is either:

- 1) A full tabulation showing how the particular section either agrees, or deviates from, each clause of Part 1; or
- 2) A reduced tabulation showing only those places where the particular section deviates from Part 1.

#### (standards.iteh.ai)

The requirements apply to single-core cables and three-core cables with separate cores and to their accessories for usual conditions of installation and operation, but not to special cables and their accessories, such as those designed for submarine cables, for which modification to the standard tests may be necessary or special test conditions may need to be devised.

This standard does not cover transition joints between cables with extruded insulation and paper insulated cables.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 60228	Conductors of insulated cables (IEC 60228)
EN 60229	Tests on cable oversheaths which have a special protective function and are applied by extrusion (IEC 60229)
EN 60230	Impulse tests on cables and their accessories (IEC 60230)
EN 60332-1-2	Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame (IEC 60332-1-2)
EN 60811 (Series)	Insulating and sheathing materials of electric and optical fibre cables – Common test methods (IEC 60811 Series)
EN 60885 (Series)	Electrical test methods for electric cables (IEC 60885 Series)

HD 588.1	High voltage f	est techniques -	Part 1:	General	definitions	and	test
	requirements (	Endorsing IEC 60	060-1)				

- HD 605 Electric cables: Additional test methods
- IEC 60183 Guide to selection of high voltage cables
- IEC 60287-1-1:2006 Electric cables Calculation of the current rating Part 1: Current rating equations (100 % load factor) and calculation of losses Section 1: General
- ISO 48:1994<sup>1)</sup> Rubber, vulcanized or thermoplastic Determination of hardness (hardness between 10 IRHD and 100 IRHD)

#### 3 Definitions

For the purposes of this document, the following definitions apply.

#### 3.1 Definitions of dimensional values (thicknesses, cross-sections, etc.)

#### 3.1.1

#### nominal value

value by which a quantity is designated and which is often used in tables/

NOTE Usually, in this standard, nominal values give rise to values to be checked by measurements taking into account specified tolerances.

#### 3.1.2

#### SIST HD 632 S2:2009

median value https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbwhen several test results have been 40btained and 30rdered in an increasing (or decreasing) succession, middle value if the number of available values is odd, and mean of the two middle values if the number is even

#### 3.2 Definitions concerning the tests

#### 3.2.1

#### routine tests

tests made by the manufacturer on each manufactured component (length of cable or accessory) to check that the component meets the specified requirements

#### 3.2.2

#### sample tests

tests made by the manufacturer on samples of completed cable or components taken from a completed cable or accessory, at a specified frequency, so as to verify that the finished product meets the specified requirements

#### 3.2.3

#### type tests

tests made before supplying on a general commercial basis a type of cable system or cable or accessory covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application. Once successfully completed, these tests need not be repeated, unless changes are made in the cable or accessory materials, or design or manufacturing process which might change the performance characteristics

<sup>1)</sup> ISO 48:1994 is superseded by ISO 48:2007.

Page 1-6 HD 632 S2:2008 PART 1

## 3.2.4 electrical tests after installation

tests made to demonstrate the integrity of the cable system as installed

3.3

cable system cable with installed accessories

3.4

nominal electrical stress

electrical stress calculated at  $U_0$  using nominal dimensions

#### 4 Voltage designations and materials

#### 4.1 Rated voltages

In this standard, the symbols  $U_0$ , U and  $U_m$  are used to designate the rated voltages of cables and accessories where these symbols have the meanings given in IEC 60183.

#### 4.2 Cable insulating materials

This standard applies to cables insulated with one of the materials listed in Table 1. It also specifies for each type of insulating compound the maximum operating conductor temperatures on which the specified test conditions are based.

# 4.3 Cable oversheathing materials (standards.iteh.ai)

Tests are specified for four types of oversheath, as follows:

- https://standards.iteh.ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cb-
  - ST1 and ST2 based on polyviny chloride://sist-hd-632-s2-2009
- ST<sub>3</sub> and ST<sub>7</sub> based on polyethylene.

The choice of the type of oversheath depends on the design of the cable and the mechanical and thermal constraints during installation and operation.

The maximum conductor temperatures in normal operation for the different types of oversheathing materials covered by this standard are given in Table 2.

#### 5 Precautions against water penetration in cables

When cable systems are installed in ground, easily flooded galleries or water, a radial water impermeable barrier around the cable is recommended.

NOTE A test for radial water penetration is not currently available.

Longitudinal water barriers may also be applied to avoid the need to replace long sections of cable in case of damage in the presence of water.

A test for longitudinal water penetration is given in 12.4.18.

#### 6 Cable characteristics

For the purpose of carrying out the cable system or cable tests described in this standard and recording the results, the cable shall be identified. The following characteristics shall be known or declared.

- a) Name of manufacturer, type, designation and manufacturing date or date code.
- b) Rated voltage: values shall be given for  $U_0$ , U,  $U_m$  (see 4.1 and 8.4).
- c) Type of conductor, its material and nominal cross-sectional area, in square millimetres. If the nominal cross-sectional area is not in accordance with EN 60228, the d.c. conductor resistance and the conductor construction shall be declared. Presence, if any, and nature of measures taken to achieve longitudinal watertightness.
- d) Material and nominal thickness of insulation (see 4.2). If the insulation is XLPE, special additives shall be declared if the higher value of tan  $\delta$  according to Table 3 is applicable.
- e) Type of manufacturing process for insulation system.
- f) Presence, if any, and nature of watertightness measures in the screening area.
- g) Material and construction of metallic screen, e.g. number and diameter of wires. The d.c. resistance of the metallic screen shall be declared. Material, construction and nominal thickness of metallic sheath, or longitudinally applied metal foil, if any.
- h) Material and nominal thickness of oversheath.
- i) Nominal diameter of the conductor (d).
- j) Nominal overall diameter of the cable (b) ARD PREVIEW
- k) Inner and outer nominal diameters of the insulation hail
- I) Nominal capacitance between conductor and metallic screen/sheath.

SIST HD 632 S2:2009

#### 7 Accessory characteriistics ai/catalog/standards/sist/0b4d9dc2-b0fa-422a-b3cbfbcb8452872a/sist-hd-632-s2-2009

For the purpose of carrying out the cable system or accessory tests described in this standard and recording the results, the accessory shall be identified. The following characteristics shall be known or declared.

- a) Cables used for testing accessories shall be correctly identified as in Clause 6.
- b) Conductor connections used within the accessories shall be correctly identified, where applicable, with respect to
  - assembly technique;
  - tooling, dies and necessary setting;
  - preparation of contact surfaces;
  - type, reference number and any other identification of the connector;
  - details of the type test approval of the connector.
- c) Accessories to be tested shall be correctly identified with respect to
  - name of manufacturer;
  - type, designation and manufacturing date or date code;
  - rated voltage (see 6 b) above);
  - installation instructions (reference and date).