
Regulacijski ventili za industrijske procese - 4. del: Preverjanje in rutinsko preskušanje (IEC 60534-4:2006)

Industrial-process control valves - Part 4: Inspection and routine testing

Stellventile für die Prozessregelung - Teil 4: Abnahme und Prüfungen

Vannes de régulation des processus industriels - Partie 4: Inspection et essais individuels

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Ta slovenski standard je istoveten z: EN 60534-4:2006

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**Industrial-process control valves
Part 4: Inspection and routine testing
(IEC 60534-4:2006)**

Vannes de régulation
des processus industriels
Partie 4: Inspection et essais individuels
(CEI 60534-4:2006)

Stellventile für die Prozessregelung
Teil 4: Abnahme und Prüfungen
(IEC 60534-4:2006)

This European Standard was approved by CENELEC on 2006-09-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 65B/588/FDIS, future edition 3 of IEC 60534-4, prepared by SC 65B, Devices, of IEC TC 65, Industrial-process measurement and control, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60534-4 on 2006-09-01.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2007-06-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2009-09-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60534-4:2006 was approved by CENELEC as a European Standard without any modification.

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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60534	Series	Industrial-process control valves	EN 60534	Series
IEC 61298	Series	Process measurement and control devices - General methods and procedures for evaluating performance	EN 61298	Series

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Commission Electrotechnique Internationale
International Electrotechnical Commission
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INDUSTRIAL-PROCESS CONTROL VALVES –**Part 4: Inspection and routine testing****FOREWORD**

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International Standard IEC 60534-4 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control.

This third edition cancels and replaces the second edition published in 1999 and constitutes a technical revision. The main changes with respect to the previous edition are listed below.

This standard has been revised to:

- a) clarify the reading of the requirements;
- b) introduce the measurement of leakage class V with air;
- c) delete the inspection requirements as they are of a contractual nature.

The text of this standard is based on the following documents:

FDIS	Report on voting
65B/588/FDIS	65B/594/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 60534 consists of the following parts, under the general title: *Industrial-process control valves*:

- Part 1: Control valve terminology and general considerations
- Part 2-1: Flow capacity – Sizing equations for fluid flow under installed conditions
- Part 2-3: Flow capacity – Test procedures
- Part 2-4: Flow capacity – Section Four: Inherent flow characteristics and rangeability
- Part 2-5: Flow capacity – Sizing equations for fluid flow through multistage control valves with interstage recovery
- Part 3-1: Dimensions – Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves
- Part 3-2: Dimensions – Face-to-face dimensions for rotary control valves except butterfly valves
- Part 3-3: Dimensions – End-to-end dimensions for butt-weld, two-way, globe-type, straight pattern control valves
- Part 4: Inspection and routine testing
- Part 5: Marking
- Part 6-1: Mounting details for attachment of positioners to control valves – Section 1: Positioner mounting on linear actuators
- Part 6-2: Mounting details for attachment of positioners to control valves – Positioner mounting on rotary actuators
- Part 7: Control valve data sheet
- Part 8-1: Noise considerations – Laboratory measurement of noise generated by aerodynamic flow through control valves
- Part 8-2: Noise considerations – Section 2: Laboratory measurement of noise generated by hydrodynamic flow through control valves
- Part 8-3: Noise considerations – Control valve aerodynamic noise prediction method
- Part 8-4: Noise considerations – Prediction of noise generated by hydrodynamic flow

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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