

SLOVENSKI STANDARD SIST ISO/TR 9122-3:1999

01-september-1999

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Toxicity testing of fire effluents -- Part 3: Methods for the analysis of gases and vapours in fire effluents

Essais de toxicité des effluents du feu -- Partie 3. Méthodes d'analyse des gaz et des vapeurs dans les effluents du feustandards.iteh.ai)

Ta slovenski standard je istoveten z: ISO/TR 9122-3:1993

56cb58c21303/sist-iso-tr-9122-3-1999

ICS:

13.220.99 Drugi standardi v zvezi z varstvom pred požarom

Other standards related to protection against fire

SIST ISO/TR 9122-3:1999

en



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SIST ISO/TR 9122-3:1999 https://standards.iteh.ai/catalog/standards/sist/e242aa46-9b8b-414f-9259-56cb58c21303/sist-iso-tr-9122-3-1999

TECHNICAL REPORT

ISO TR 9122-3

> First edition 1993-05-15

Toxicity testing of fire effluents —

Part 3:

Methods for the analysis of gases and vapours iTeh Sh fire effluents REVIEW

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Essais de toxicité des effluents du feu -

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International Organization for Standardization Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The main task of technical committees is to prepare International Standards, but in exceptional circumstances a technical committee may propose the publication of a Technical Report of one of the following types:

type 1, when the required support cannot be obtained for the publication of an International Standard, despite repeated efforts;

- type 2, when the subject is still under technical development or where https://standards.iteh.for.anygother.reason2there6is.the_future_but not immediate possibility 56cof an jagreement_on an international Standard;

 type 3, when a technical committee has collected data of a different kind from that which is normally published as an International Standard ("state of the art", for example).

Technical Reports of types 1 and 2 are subject to review within three years of publication, to decide whether they can be transformed into International Standards. Technical Reports of type 3 do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

ISO/TR 9122-3, which is a Technical Report of type 2, was prepared by Technical Committee ISO/TC 92, *Fire tests on building materials, components and structures*, Sub-Committee SC 3, *Toxic hazards in fire*.

ISO/TR 9122 consists of the following parts, under the general title *Toxicity testing of fire effluents*:

- Part 1: General
- Part 2: Guidelines for biological assays to determine the acute inhalation toxicity of fire effluents (basic principles, criteria and methodology)
- Part 3: Methods for the analysis of gases and vapours in fire effluents
- Part 4: The fire model (furnaces and combustion apparatus used in small-scale testing)

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- Part 5: Prediction of toxic effects of fire effluents

Annexes A, B, C and D of this part of ISO/TR 9122 are for information only.

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Introduction

During recent years, analytical techniques have been used widely for the measurement of the concentrations of specific volatiles generated during both laboratory studies and fires. These measurements are necessary for those involved with research and testing of materials and composites, particularly in the toxicological and related fields of interest.

The analysis of gases in fire effluents, whilst occasionally needing to rely upon methods perfected in other fields (e.g. atmospheric pollution), represents a very specialized field of study due to the complexity and reactivity of the gas mixtures and the possibility of a rapid change in concentration with time. This has led a number of scientists from different countries to develop new, or adapt existing methods of analysing the

iTeh Spases present during compustion, in accordance with their own requirements.

standards itch ai) in some cases, common lines of analysis have emerged, and there is now sufficient expertise and experience to define standard methods for analysing selected gases:1999

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5This part of ISQ/TR 91223is therefore produced to aid all those involved with the analysis of fire gases in research or testing fields to proceed along common, agreed lines. It primarily covers methods of analysis, but also recommends the best state of the art knowledge in sampling methods.

This part of ISO/TR 9122 includes analytical methods for nine common gases. References are also included to other gases of interest where, so far, experience does not permit a standardization of methods.

In each case, specific details of the analytical methods are given. However, with chromatography (reference method for carbon monoxide, carbon dioxide and oxygen), considerable experience exists and different but acceptable techniques are in widespread use internationally.

In these cases, analysis is based on performance requirements with a recommended (i.e. non-mandatory) method of analysis.

In ISO/TR 9122-1, great emphasis was directed towards the need to address the problem of total toxic hazard rather than toxicity per se and to attempt to integrate toxicity and combustibility information (and not to use toxicity information by itself as a basis for decisions on control of materials).

Specific methods are presented in this part of ISO/TR 9122 for the analyses of airborne concentrations of carbon monoxide, carbon dioxide, oxygen, hydrogen cyanide, hydrogen chloride, hydrogen bromide, hydrogen fluoride, oxides of nitrogen, and acrolein. Details of several analytical methods are presented for each gas, along with a commentary on the scope, sensitivity, calibration methodology and advantages/disadvantages of the procedures. Chromatography methods are in widespread use

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internationally and were, therefore, selected to be the "recommended" methods for most gases.

Its purpose is also to identify the role of analytical techniques, i.e. solely to measure/define/identify atmospheres in terms of specific standard gases. It does not give directions on how the atmosphere is created, which is integral to the evaluation of toxic hazard.

Proper use of the analytical methods in this part of ISO/TR 9122 implies that

- the analysis of sampled gases has been carried out in accordance with standardized procedures;
- the sampling procedure is in accordance with the general recommendations given, and with due consideration to the reactive nature of the species analysed.

A list of additional compounds is also given in this part of ISO/TR 9122 which are known to be of interest in fire effluents, together with literature references for methods of analysis which are given for information only.

The methods cited are generally applicable to the analysis of effluents arising from fires ranging from small-scale laboratory combustion tests to full-scale fires. However, sampling techniques may vary, depending upon the size of the fire and the rate of fire growth. Since sampling is often the most critical part of a procedure for the analysis of gases in fire effluents, considerable attention must be given to sampling techniques. This part of VIEW ISO/TR 9122 provides guidelines for such consideration.

(standards.iteh.ai) The primary purpose of the analytical methods described in this part of ISO/TR 9122 is to measure the concentration of toxic species to aid in

- a) the characterization of firet models dards.iteh.ai/catalog/standards/sist/e242aa46-9b8b-414f-9259-56cb58c21303/sist-iso-tr-9122-3-1999
- b) setting the conditions for exposure in biological studies;
- c) monitoring of biological studies;
- d) the interpretation of biological studies.

The methods are also generally applicable to the analysis of fire effluents in many situations including large-scale fires.

It is not technically valid and, therefore, not recommended

- a) to use chemical analyses alone as a basis for a general toxicity test for materials in fire (because of the possible presence of unknown species);
- b) to use either chemically or biologically derived toxicity data as direct criteria for fire safety acceptability of materials in specifications or regulations. It is emphasized that the use of these data without knowledge and integration of other material flammability characteristics imparts a serious risk of reaching faulty conclusions, which would be counter-productive to safety objectives.

Toxicity testing of fire effluents —

Part 3:

Methods for the analysis of gases and vapours in fire effluents

1 Scope

This part of ISO/TR 9122 specifies methods for the individual analysis of airborne concentrations of carbon monoxide (CO), carbon dioxide (CO₂), oxygen (O₂), hydrogen cyanide (HCN), hydrogen chloride (HCI), hydrogen bromide (HBr), hydrogen fluoride (HF), oxides of nitrogen (NO_x), and acrolein (CH₂CHCHO) in fire effluents.

A second list of chemicals is also given which are known to be of interest in fire effluents, together with literature references for methods of analysis (see annex B). Analysis of any one of these chemicals by any literature method does not form part of this part of ISO/TR 9122.

It should be noted that the list of chemicals is not exhaustive.

https://standards.iteh.ai/catalog/standards/sisGast2a.concentrations259should be expressed as 56cb58c21303/sist-iso-tr-volume/volume ratios [e.g. % (V/V) or parts per million] rather than mass/volume ratios (e.g. milligrams per cubic metre) for calculation purposes.

2 General

In some cases, experience has led to several different methods of analysis being used internationally with acceptable results. In these cases, several methods are given in this part of ISO/TR 9122 with one method identified as the reference method to be used in the event of apparent disagreements in analytical results (e.g. between laboratories). However, it should be noted that the reference method cited need not necessarily be the ideal method for day-to-day operations. Also, newer methods may be developed which are equally suitable.

The analysis of gases in fire effluents is very complex due to the great number of different organic and inorganic chemicals which representative atmospheres can contain.

Compliance with this part of ISO/TR 9122 implies that

- the analysis of sampled gases has been carried out by standardized procedures;
- the sampling procedure is in accordance with the general recommendations noted in clause 3, and with the nature of the species.

3 Sampling

3.1 General requirements and recommendations

3.1.1 Sampling is perhaps the most critical part of the procedure for the analysis of gases in fire effluents. Whereas analytical methods are commonly in use for many gaseous species, sampling from fire atmospheres presents unusual and difficult problems.

3.1.2 The sample presented to the analyser shall be as representative as possible of the test atmosphere, without any change caused by the sampling system.

3.1.3 The sampling procedure should influence the test atmosphere as little as possible (e.g. by depletion of the test volume).

3.1.4 The sampling procedure should be as uncomplicated as possible, while incorporating all of the necessary features detailed herein.

3.1.5 The sampling procedure shall be capable of operating without blockage in the sampling lines, melting or other disruption of the probes, condensation of moisture, etc. for the duration of the sampling period.

3.1.6 Ideal gas behaviour is assumed for the gases and concentrations encountered. The temperature of the gases should be measured at the sampling point.

3.1.7 Suitable and efficient filtering should be maintained in order to protect the measuring equipment.

3.2 Special considerations

There are many factors (e.g. range of analyte concentrations anticipated, limit of analyte detectability, presence of analyte interferences, peak versus average analyte concentration values, etc.) which will have a direct influence on the specific type of sample analysis system selected. Sampling of the extremely complex atmosphere produced during combustion requires a very thorough evaluation and assessment of all potential factors which might affect optimum conditions for sample collection and analysis.

The large number of different products frequently encountered in fire effluents often requires the use of a variety of sampling procedures and approaches to ensure an accurate identification and quantification of component combustion products. The selected sampling procedure will depend on the instrumentation and analytical procedures available for the specific stand analyte being examined. Sampling may involve either ^{3/sist} continuous on-line analysis (e.g. non-dispersive infrared analysis) or non-continuous batch sampling (e.g. evacuated flask or bubbler samples followed by analysis). Batch-type sampling can be further subdivided into two categories:

- a) instantaneous or grab;
- b) average or integrated.

Although there is no sharp distinction between the categories, it is generally understood that grab samples relate to samples taken over a short time period, usually less than 1 min; whereas integrated samples are usually taken over a longer time period.

In some cases, continuous or semi-continuous on-line or frequent instantaneous sampling can be very well suited for following the rapidly changing combustion environment, and will provide a representative concentration profile. Frequently, however, the minimum detectable limit of the analyte under consideration requires larger sample volumes than can be taken with these techniques. If this analytical limitation exists, sampling has to occur over a longer integrated time. While using longer sampling periods permits the analysis of lower concentrations, this approach has some limitations. For example, these types of samples only permit determination of the integrated average concentration obtained over the sampling period and do not discern any abrupt change in the evolution of the analyte. However, abrupt concentration changes can be missed with instantaneously obtained samples, if samples are not taken frequently enough.

When batch-type sampling procedures are used it is essential to specify sampling frequency, the starting time of each sample and the sample duration time. This information is essential in order to ensure proper evaluation of the data in conjunction with other fire properties that can be monitored (e.g. mass loss, smoke evolution, flame spread).

Test fires may be roughly classified as "small" (laboratory size), "intermediate" or "large" (usually full scale). The sampled gases can be hot or near room temperature. Gases generally need to be extracted from the test atmosphere along suitable tubing, using a suction pump. Stainless steel tubing, as short as possible, is often used. In the case of the production of hot gases, the sampling line should be heated to above 110 °C. Most analytical methods require a dry, particulate-free sample. Glass wool may be used (in most instances) as a particulate filter, with a further trap of a drying agent (e.g. calcium sulfate) for removing moisture. The traps should be located just before the analyser and after any heated sections of sampling tubes. Simple cold traps are often insufficient to remove the quantity of moisture present in fire effluents, however, they can be useful in conjunction with other filters and traps. The individual sampling and analytical system being used will dictate flow requirements and the necessity for moisture removal. Precautions should be taken to minimize the volume of filtering systems to reduce sampling time.

Acid gases (other than hydrogen fluoride) and hydrogen cyanide should be sampled using glass or epoxylined tubes to minimize losses due to reactivity and condensation on surfaces. For hydrogen fluoride, tubes lined with polytetrafluoroethylene (PTFE) should be used (glass and glass-lined tubes are unsuitable). Moisture and particulate traps should be avoided prior to the sampling medium (i.e. impinger or absorption tubes, see 3.3 and 3.4). For these species, sampling lines should be as short as possible and should be heated to 130 °C \pm 10 °C. The acid gases are particularly susceptible to loss on to the surfaces of sampling lines.

For organic materials (e.g. acrolein), unlined stainless steel tubing is suitable. Heated lines are necessary to avoid condensation and moisture. Particulate traps should be avoided unless necessary for the instrumentation.

The location of sampling probes is influenced by the size of the test apparatus and the requirements placed on the analytical system. For example, in small-scale toxicity test chambers, it may be desirable to sample near the noses of the animals, however, it should be noted that this procedure might detect a higher than normal carbon dioxide concentration due to the animals' exhalation. The possibility of stratification of gases in chambers without good mixing must be considered. Also, sampling too near the walls should be avoided.

Calibration of the entire sampling and analysis system is recommended in order to ensure that there is no loss of the gases of interest. This may be done with calibrated mixed gases in cylinders. However, it is advisable that the concentration stated by the supplier be verified by an independent analysis. This is especially true of reactive gases such as hydrogen chloride and hydrogen fluoride. The concentration of these species will change with time, even in a closed cylinder. The "calibration gas" should be introduced at the sampling inlet and allowed to travel the same course as a test gas, through filters and traps if present, to the analyser or sampling medium.

3.3 Sampling using gas-solution absorbers

Absorption of gases in solution by the use of gas washing bottles, bubblers, impingers, etc., all rely on the same principles. The test atmosphere is drawn or pushed through the absorbing medium at a measured rate for a specified period of time. At the end of the sampling period, the solution is analysed for the species of interest (e.g. chloride ion for absorption of hydrogen chloride gas in water). Assuming 100 % efficiency (see below), the concentration of the species measured in solution can be calculated. A typical equation is as follows:

$$G = \frac{S \times V \times H \times g/s \times 10^7}{R \times T}$$

where

- G is the gas concentration in parts per million (V|V);
- is the solution concentration in grams per li-S tre or moles per litre (see H for consistent units):
- Vis the volume of solution, in litres;
- is the gas constant at the particular tem-Η perature and pressure, in litres per gram or litres per mole (see S for units);
- g/s is the ratio of atomic or molecular weights for the gaseous species (g) and solution species (s), if different (e.g. hydrogen chloride/chloride);
- R is the rate of flow of gas through an impinger, in litres per minute;
- Τ is the time of gas flow, in minutes.

For example, if the measured solution concentration of chloride (Cl⁻) was 0,006 g/l in 25 cm³ of solution (0,025 l) at 20 °C and 1 atmosphere pressure, and flow of gas was 0,25 l/min for 2 min

$$G = \frac{6 \times 0,025 \times 0,659 \times \frac{(36,5)}{(35,5)} \times 10^{-6}}{0.25 \times 2}$$

G = 203 ppm of hydrogen chloride

The volume of the absorber solution and the total flow of gas directly affect the ratio of the gas and solution concentrations. For a given gas concentration, smaller solution volume and/or larger gas volume sampled will produce higher solution concentrations. The choice of sampling conditions will be dictated by the requirements of the analytical technique including the volume and sampling rate tolerated, expected concentration of gas in the test atmosphere, necessity for frequent sampling, etc.

The efficiency of absorption of a gas in a liquid is affected by

- a) the solubility of the gas in the solution;
- b) the physical characteristics of the absorber;
- c) the ratio of gas flow rate to solution volume.

Generally, absorption efficiency is estimated empirically by allowing the flow of a known concentration of the gas of interest through a series of impingers and measuring the "breakthrough" from the first impinger (i.e. whatever is collected in the other traps). Another check on the efficiency of a given https://standards.iteh.ai/catalog/standards/sisflow//impingeb-system6 would be to conduct a series 56cb58c21303/sist-iso-tr-of2experiments with a known concentration of gas, using different impingers and various flow rates. In practice, however, one is often limited in the choice of apparatus and must then choose gas flow rates and solution volumes based on the equation above, with knowledge of the possible gas concentration and limitations of the analytical measurement.

> There are basically four types of gas-solution absorbers: simple gas washing bottles (including midget impingers), spiral or helical absorbers, packed glassbead columns and fritted bubblers. The gas washing bottles, or impingers, function by drawing the gas through a tube (usually with a constricted opening) which is immersed in the liquid. This type is most suitable for highly soluble gases because contact time between solution and gas is short and bubble size is relatively large. For less soluble species, the other absorbers offer longer contact time and/or smaller bubbles size (which increases relative surface contact). The spiral or helical absorbers are built in specialized shapes to allow long contact time. Flow rate in these bubblers is limited because of solution overflow. The packed glass-bead columns allow increased gas/liquid contact by dispersing the bubbles through a bed of glass beads. Flow rates can be higher than for the spiral absorbers.

> The fritted bubblers contain a sintered or fritted glass disc on the gas inlet tube to disperse the gas into fine

bubbles (the size of the bubbles is dependent on the porosity of the frit). Caution should be exercised in using such bubblers so that frothing does not occur and coalescence of the fine bubbles does not defeat the purpose of the frit. Also, smoky atmospheres (containing particulates or liquid aerosols) shall be filtered before drawing through a fritted bubbler in order to prevent clogging of the frit (which occurs very easily). Precautions on filtration of combustion atmospheres have been presented elsewhere (see 3.2). Certain gas species (e.g. hydrogen chloride) may be absorbed on to a filter, especially once it has collected soot particulates.

3.4 Sampling using solid sorption tubes

Solid sorption tubes are an alternative method to gas-solution absorbers for sampling certain gases from fire effluents. Following sampling, the species of interest is desorbed in water and analysis is performed similarly to that for aqueous solution absorbers.

The advantages of solid sorption tubes over solution absorbers are

- a) ease of handling;
- b) compactness;
- c) high absorption efficiency; <u>SIST ISO/IR</u> https://standards.iteh.ai/catalog/standa
- d) ability to be located directly at the point of sam 03/sist-itube will reduce the tendency to blocking from soot pling.

This last advantage can have dramatic consequences in the measurement of hydrogen fluoride, hydrogen chloride and hydrogen bromide in fire effluents because these species are easily lost to the inside surfaces of sampling lines. With solid sorption tubes, except in areas of extreme heat, there is no need for any sampling line ahead of the sorption tube itself. All associated hardware (valves, rotameters and pumps) may be located behind the tubes, even far from the sampling point. This ensures that the sample is as representative as possible of the fire atmosphere.

Sorption tubes have been used for many years for atmosphere sampling and for staff monitoring in the workplace. Only recently have similar tubes been reexamined for potential use in sampling fire effluents. Two studies^{[1} and ²] were carried out using solid sorbents to measure certain gases in real building fires. These tubes were located in portable sampling boxes carried by firemen who were actually fighting the fires. Tubes of similar design, containing activated charcoal, have been used to sample hydrogen fluoride^[3] and, with soda lime, for sampling hydrogen chloride^[3] and ^{4]} and hydrogen cyanide^[4]. Tubes containing flake sodium hydroxide for absorption of acid gases have also been described^[5]. A procedure for sampling tubes at one location in succession (e.g. every 3 min or 5 min) without removing or replacing tubes has been described for sampling gases in full-scale fires^[4].

Calculation of the original gas concentration (e.g. hydrogen chloride) from that in the desorbent solution (e.g. chloride ions) is the same as that described for solution absorbers, except that the solution volume is the volume of the desorbent liquor. In practice, a small aliquot of the desorbent solution is often used, rather than the entire solution, so this factor must be taken into account.

The same consideration for solution absorbers relative to inefficient absorption, breakthrough and the relationship of volume sampled to gas and solution concentration also applies to the use of solid sorbents. Instead of bubble size, one must be concerned with the particulate size of the absorbent (large particles offer less surface area per unit volume and more opportunity for channelling, small particles can cause the tube to plug when sampling moist gas). The tubes are small enough (typically 10 cm long, \emptyset ext. 0,6 cm) that two tubes can easily be placed in series to reduce the possibility of breakthrough.

iTeh STANDA Solid sorption tubes are subject to plugging due to soot collection. This is easily observed during a test (standardby a decrease in flow. The same flow rate should be maintained over the duration of sampling using a

constant flow device; otherwise, an error is introduced in the calculation of gas concentration. Loose arpacking of a glass-fibre plug in the inlet end of the t-itube will reduce the tendency to blocking from soot collection.

Thermal desorption of the adsorbed sample is also possible, where the sample tube is heated in an inert gas stream, thus driving off the sample without the need for a liquid solution stage.

4 Analytical methods for carbon monoxide

4.1 General

The methods in this clause cover the analysis of carbon monoxide (CO) at concentrations between 50 ppm and 10 % in air, or in an oxygen-depleted atmosphere. The reference method is gas chromatography (batch method); an alternative method is non-dispersive infrared analysis (continuous).

Because gas chromatography is now a common laboratory tool, compliance with this part of ISO/TR 9122 is based primarily on performance specifications so that various methods can be employed. Details are given of recommended methods. Use of these methods is not mandatory if the performance of other methods can be shown to be within the desired accuracy range.

4.2 Gas chromatography

4.2.1 Performance requirements

Gas chromatography is an ideal batch method for analysing carbon monoxide in combustion gases[6 to 11]. For concentrations of 500 ppm to 10 %, direct chromatography is used with thermal conductivity detection. For concentrations of 50 ppm to 500 ppm, the carbon monoxide is reduced to methane for flame ionization detection.

The analysis shall be carried out within a calibrated range of operation suitable for the experiment. This calibrated range shall be set up with a minimum of three pure gas injections of known gas concentration covering the lower, middle and upper end of the range so that interpolations of any "unknown" gas concentration can be achieved. If this is not possible with a linear interpolation then a calibration curve may be drawn but a minimum of five separate calibration points are required. It may not be necessary to set up the full calibration range at frequent intervals, but regular checks are necessary to ensure that the instrument is operating within the defined range.

4.2.3.2 Column

Molecular sieve 5A or 13X (0,5 m, Ø int. 5 mm).

4.2.3.3 Operating conditions

The test shall be carried out under the following conditions:

Carrier gas flow:	about 30 ml/min
Oven temperature:	about 40 °C to 70 °C
Detector temperature:	about 120 °C

4.2.4 Temperature-programmed method

4.2.4.1 Apparatus

4.2.4.1.1 Temperature-programmed gas chromatograph, with thermal conductivity detector, column and oven capable of temperature programme from 20 °C to 200 °C at a rate of 10 °C/min to 35 °C/min. Other details as for isothermal method.

4.2.4.2 Column

Teh STANDARDMolecular sieve 5A, Carbosieve S-II or Carbosieve G.

4.2.2 Sampling and procedure

For examples, see annex A. standards.i

Sample the gases from the apparatus using a suitable probe and inert collection vessel to ensure that the -3:1999 sample is representative of the atmosphere under

test and that a sufficients volume schevelage available storads/sisiTheseashould be chosen to give the best chromatoanalysis. Ensure that the sample is adequately sealed-iso-tr-graphic peak for carbon monoxide. and does not leak or lose contents by diffusion through the walls.

Transfer the sample to the gas sampling valve to ensure full purging, or take a syringe sample as appropriate.

Analyse gas and report.

4.2.3 Isothermal method

4.2.3.1 Apparatus

4.2.3.1.1 Gas chromatograph, comprising column and oven (temperature control better than ± 2 °C), with flow regulators to control carrier gas. Helium should be used as the carrier gas.

4.2.3.1.2 Bypass injector (gas sampling valve), capable of injecting a sample volume ranging from 0,1 ml to 5 ml in stainless steel or PTFE, or conventional injection point for precision syringe injection.

4.2.3.1.3 Thermal conductivity detector, capable of being separately heated and controlled. Suitable potentiometric recorder or integrator.

4.2.4.3 Operating conditions

Detector temperature should be 200 °C to 275 °C.

4.2.5 Calibration

Use carbon monoxide or calibration gases of carbon monoxide in air to give the required performance requirement (see 4.2.1) using peak height or peak area by integration. Ensure that carbon monoxide is fully separated from other peaks. A typical chromatogram is shown in annex A.

4.2.6 Interference and limitations

Since molecular sieves 5A and 13X readily absorb water, the column will gradually be deactivated, reducing the quality of the permanent gas analysis. As water from samples (or the carrier gas) accumulates in the column, both retention times and peak separations decrease.

Molecular sieve columns totally absorb chlorine, hydrogen chloride, hydrogen sulfide and sulfur dioxide and other corrosive gases. Hydrocarbons heavier than methane are either absorbed by these packings or have excessively long retention times. Absorption of any of these materials will generally deactivate the column and reduce performance. Reactivation can normally be achieved by heating to 150 °C with carrier