

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Hand-held motor-operated electric tools – Safety –
Part 2-18: Particular requirements for strapping tools

Outils électroportatifs à moteur – Sécurité –
Partie 2-18: Règles particulières pour les outils de cerclage

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Part 2-18: Particular requirements for strapping tools**

**Outils électroportatifs à moteur – Sécurité –
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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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CONTENTS

FOREWORD.....	3
1 Scope.....	5
2 Normative references	5
3 Terms and definitions	5
4 General requirements	5
5 General conditions for the tests	5
6 Void.....	5
7 Classification.....	5
8 Marking and instructions.....	5
9 Protection against access to live parts.....	5
10 Starting	6
11 Input and current	6
12 Heating	6
13 Leakage current	6
14 Moisture resistance	6
15 Electric strength	6
16 Overload protection of transformers and associated circuits	6
17 Endurance.....	6
18 Abnormal operation	7
19 Mechanical hazards	7
20 Mechanical strength	7
21 Construction.....	7
22 Internal wiring.....	7
23 Components	7
24 Supply connection and external flexible cords	7
25 Terminals for external conductors.....	7
26 Provision for earthing	7
27 Screws and connections.....	7
28 Creepage distances, clearances and distances through insulation.....	7
29 Resistance to heat, fire and tracking.....	8
30 Resistance to rusting.....	8
31 Radiation, toxicity and similar hazards.....	8
Annexes	9
Annex K (normative) Battery tools and battery packs	9
Annex L (normative) Battery tools and battery packs provided with mains connection or non-isolated sources.....	9
Bibliography.....	9

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[IEC 60745-2-18:2003+A1:2008 CSV](#)

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HAND-HELD MOTOR-OPERATED ELECTRIC TOOLS –
SAFETY –****Part 2-18: Particular requirements for strapping tools**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This part of International Standard IEC 60745 has been prepared by subcommittee 61F: Safety of hand-held motor-operated electric tools, of IEC technical committee 61: Safety of household and similar electrical appliances.

This consolidated version of IEC 60745-2-18 consists of the first edition (2003) [documents 61F/455/FDIS and 61F/498/RVD] and its amendment 1 (2008) [documents 61F/677/CDV and 61F/725/RVC].

The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience.

It bears the edition number 1.1.

A vertical line in the margin shows where the base publication has been modified by amendment 1.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This Part 2 is to be used in conjunction with the latest edition of IEC 60745-1, *Hand-held motor-operated electric tools – Safety – Part 1: General requirements*, and its amendments. It was established on the basis of the third edition (2001) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60745-1.

This part 2 supplements or modifies the corresponding clauses of IEC 60745-1, so as to convert that publication into the IEC standard: Safety requirements for electric strapping tools.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- additional annexes are lettered AA, BB, etc.

NOTE 3 In this standard, the following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in smaller roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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 - withdrawn,
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 - amended.

HAND-HELD MOTOR-OPERATED ELECTRIC TOOLS – SAFETY –

Part 2-18: Particular requirements for strapping tools

1 Scope

This clause of Part 1 is applicable, except as follows:

Addition:

This standard applies to strapping tools.

2 Normative references

This clause of Part 1 is applicable.

3 Terms and definitions

This clause of Part 1 is applicable, except as follows:

3.101

strapping tool

tool for clinching straps on boxes

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4 General requirements

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable.

6 Void

7 Classification

This clause of Part 1 is applicable.

8 Marking and instructions

This clause of Part 1 is applicable.

9 Protection against access to live parts

This clause of Part 1 is applicable.

10 Starting

This clause of Part 1 is applicable.

11 Input and current

This clause of Part 1 is applicable.

12 Heating

This clause of Part 1 is applicable, except as follows:

12.2 Replacement:

The tool is operated for 30 cycles, each cycle comprising of clinching four straps around a test package within 2 min then the tool switched off for a period of 1 min. The test package is a wooden box 1 m cubic with an internal bracing to prevent collapsing.

12.4 Replacement:

The temperature rises are measured at the end of the "on" period of the 30th cycle of 12.2 or, at the manufacturers option, the tool can be operated continuously until thermal stabilization.

13 Leakage current

This clause of Part 1 is applicable.

14 Moisture resistance

This clause of Part 1 is applicable.

15 Electric strength

This clause of Part 1 is applicable.

16 Overload protection of transformers and associated circuits

This clause of Part 1 is applicable.

17 Endurance

This clause of Part 1 is applicable.

18 Abnormal operation

This clause of Part 1 is applicable.

19 Mechanical hazards

This clause of Part 1 is applicable.

20 Mechanical strength

This clause of Part 1 is applicable, except as follows:

20.5 This subclause is not applicable.

21 Construction

This clause of Part 1 is applicable, except as follows:

21.32 This subclause is not applicable.

22 Internal wiring

This clause of Part 1 is applicable.

23 Components

This clause of Part 1 is applicable.

24 Supply connection and external flexible cords

This clause of Part 1 is applicable.

25 Terminals for external conductors

This clause of Part 1 is applicable.

26 Provision for earthing

This clause of Part 1 is applicable.

27 Screws and connections

This clause of Part 1 is applicable.

28 Creepage distances, clearances and distances through insulation

This clause of Part 1 is applicable.

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29 Resistance to heat, fire and tracking

This clause of Part 1 is applicable.

30 Resistance to rusting

This clause of Part 1 is applicable.

31 Radiation, toxicity and similar hazards

This clause of Part 1 is applicable.

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Annexes

The annexes of Part 1 are applicable except as follows.

Annex K (normative)

Battery tools and battery packs

K.1 *Addition:*

All clauses of this Part 2 apply unless otherwise specified in this annex.

K.12.2 This subclause of Part 2 is not applicable.

K.12.4 This subclause of Part 2 is not applicable.

Annex L (normative)

Battery tools and battery packs provided with mains connection or non-isolated sources

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L.1 *Addition:*

All clauses of this Part 2 apply unless otherwise specified in this annex.

Bibliography

The bibliography of Part 1 is applicable.
