

---

---

**Polprevodniški elementi - Mehanske in klimatske preskusne metode - 35. del:  
Akustična mikroskopija za elektronske komponente v plastičnih okrovi (IEC  
60749-35:2006)**

**(istoveten EN 60749-35:2006)**

Semiconductor devices - Mechanical and climatic test methods - Part 35: Acoustic  
microscopy for plastic encapsulated electronic components (IEC 60749-35:2006)

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN 60749-35:2007](https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007)  
[https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-  
3aa509dbb065/sist-en-60749-35-2007](https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007)

## **iTeh STANDARD PREVIEW** **(standards.iteh.ai)**

SIST EN 60749-35:2007

<https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007>



## Foreword

The text of document 47/1863/FDIS, future edition 1 of IEC 60749-35, prepared by IEC TC 47, Semiconductor devices, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60749-35 on 2006-09-01.

The following dates were fixed:

- latest date by which the EN has to be implemented  
at national level by publication of an identical  
national standard or by endorsement (dop) 2007-06-01
- latest date by which the national standards conflicting  
with the EN have to be withdrawn (dow) 2009-09-01

---

## Endorsement notice

The text of the International Standard IEC 60749-35:2006 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 60749-20

NOTE Harmonized as EN 60749-20:2003 (not modified).

**ITeH STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN 60749-35:2007

<https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007>

**NORME  
INTERNATIONALE  
INTERNATIONAL  
STANDARD**

**CEI  
IEC**

**60749-35**

Première édition  
First edition  
2006-07

---

---

**Dispositifs à semiconducteurs – Méthodes  
d'essais mécaniques et climatiques –**

**Partie 35:  
Microscopie acoustique pour composants  
électroniques à boîtier plastique**

**(standards.iteh.ai)**

**Semiconductor devices – Mechanical and  
climatic test methods –**

**Part 35:  
Acoustic microscopy for plastic encapsulated  
electronic components**

© IEC 2006 Droits de reproduction réservés — Copyright - all rights reserved

Aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'éditeur.

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland  
Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



Commission Electrotechnique Internationale  
International Electrotechnical Commission  
Международная Электротехническая Комиссия

CODE PRIX  
PRICE CODE

**S**

Pour prix, voir catalogue en vigueur  
For price, see current catalogue

## CONTENTS

FOREWORD.....	5
1 Scope.....	11
2 Terms and definitions .....	11
3 Test apparatus .....	19
3.1 Reflective acoustic microscope system.....	19
3.2 Through transmission acoustic microscope system.....	19
3.3 Reference packages or standards .....	19
3.4 Sample holder .....	19
4 Procedure .....	21
4.1 General.....	21
4.2 Equipment setup .....	21
4.3 Performance of acoustic scans.....	21
Annex A (informative) Acoustic microscopy check sheet (example only – not a mandatory template).....	25
Annex B (informative) Potential image pitfalls .....	35
Annex C (informative) Some limitations of acoustic microscopy .....	37
Annex D (informative) Reference checklist for presenting applicable scanned data.....	39
Bibliography.....	43
Figure 1 – Example of A-mode display .....	11
Figure 2 – Example of B-mode display (bottom half of picture on left) .....	13
Figure 3 – Example of C-mode display.....	13
Figure 4 – Example of through transmission display.....	15
Figure 5 – Diagram of a reflective acoustic microscope system.....	17
Figure 6 – Diagram of a through transmission acoustic microscope system .....	17

[SIST EN 60749-35:2007](https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007)  
<https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SEMICONDUCTOR DEVICES –  
MECHANICAL AND CLIMATIC TEST METHODS –****Part 35: Acoustic microscopy for plastic encapsulated  
electronic components**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60749-35 has been prepared by IEC technical committee 47: Semiconductor devices.

This first edition cancels and replaces IEC/PAS 62191 published in 2000, which was based on a Joint (IPC/JEDEC) Industry Standard. This edition constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
47/1863/FDIS	47/1877/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 60749 consists of the following parts, under the general title *Semiconductor devices – Mechanical and climatic test methods*:

- Part 1: General
- Part 2: Low air pressure
- Part 3: External visual inspection
- Part 4: Damp heat, steady state, highly accelerated stress test (HAST)
- Part 5: Steady-state temperature humidity bias life test
- Part 6: Storage at high temperature
- Part 7: Internal moisture content measurement and the analysis of other residual gases
- Part 8: Sealing
- Part 9: Permanence of marking
- Part 10: Mechanical shock
- Part 11: Rapid change of temperature – Two-fluid-bath method
- Part 12: Vibration, variable frequency
- Part 13: Salt atmosphere
- Part 14: Robustness of terminations
- Part 15: Resistance to soldering temperature for through-hole mounted devices
- Part 16: Particle impact noise detection (PIND)
- Part 17: Neutron irradiation
- Part 18: Ionizing radiation (total dose)
- Part 19: Die shear strength
- Part 20: Resistance of plastic-encapsulated SMDs to the combined effect of moisture and soldering heat
- Part 21: Solderability
- Part 22: Bond strength
- Part 23: High temperature operating life
- Part 24: Accelerated moisture resistance – Unbiased HAST
- Part 25: Temperature cycling
- Part 26: Electrostatic discharge (ESD) sensitivity testing – Human body model (HBM)
- Part 27: Electrostatic discharge (ESD) sensitivity testing – Machine model (MM)



- Part 28: Electrostatic discharge (ESD) sensitivity testing – Charged device model (CDM) (under consideration)
- Part 29: Latch-up test
- Part 30: Preconditioning of non-hermetic surface mount devices prior to reliability testing
- Part 31: Flammability of plastic-encapsulated devices (internally induced)
- Part 32: Flammability of plastic-encapsulated devices (externally induced)
- Part 33: Accelerated moisture resistance – Unbiased autoclave
- Part 34: Power cycling
- Part 35: Acoustic microscopy for plastic encapsulated electronic components
- Part 36: Acceleration, steady state
- Part 37: Board level drop test method of components for handheld electronic products (to be published)
- Part 38: Soft error rate testing of electronic components (under consideration)
- Part 39: Measurement of moisture diffusivity and water solubility in organic materials used for semiconductor components (to be published)

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**iTeh STANDARD PREVIEW**  
([standards.iteh.ai](http://standards.iteh.ai))

SIST EN 60749-35:2007

<https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007>

## SEMICONDUCTOR DEVICES – MECHANICAL AND CLIMATIC TEST METHODS –

### Part 35: Acoustic microscopy for plastic encapsulated electronic components

#### 1 Scope

This part of IEC 60749 defines the procedures for performing acoustic microscopy on plastic encapsulated electronic components. This standard provides a guide to the use of acoustic microscopy for detecting anomalies (delamination, cracks, mould-compound voids, etc.) reproducibly and non-destructively in plastic packages.

#### 2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

##### 2.1

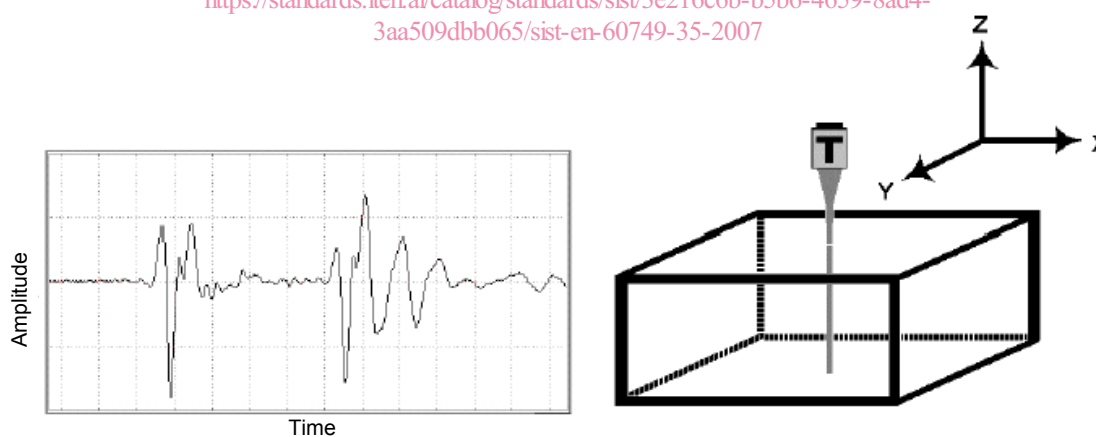
##### A-mode

acoustic data collected at the smallest X-Y-Z region defined by the limitations of the given acoustic microscope

NOTE An A-mode display contains amplitude and phase/polarity information as a function of time of flight at a single point in the X-Y plane. In this test method, A-mode is primarily used for focussing the acoustic microscope. See Figure 1.

[SIST EN 60749-35:2007](https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007)

<https://standards.iteh.ai/catalog/standards/sist/3e216c6b-b5b6-4659-8ad4-3aa509dbb065/sist-en-60749-35-2007>



IEC 1333/06

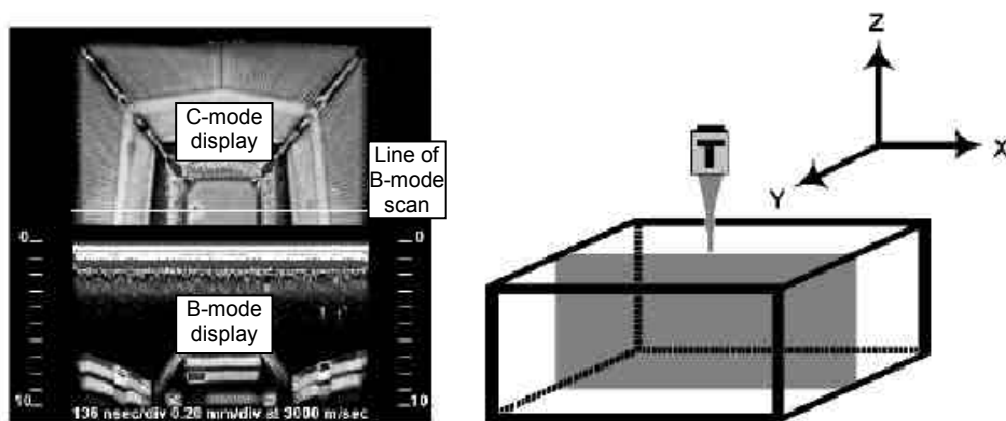
Figure 1 – Example of A-mode display

##### 2.2

##### B-mode

acoustic data collected along an X-Z or Y-Z plane versus depth using a reflective acoustic microscope. A B-mode scan contains amplitude and phase/polarity information as a function of time of flight at each point along the scan line

NOTE A B-mode scan furnishes a two-dimensional (cross-sectional) description along a scan line (X or Y). In this test method B-mode is used to provide cross-sectional acoustic information. When scanned, B-mode can be used to track the depth of a defect. See Figure 2.



IEC 1334/06

Figure 2 – Example of B-mode display (bottom half of picture on left)

### 2.3

#### back-side substrate view area

interface between the encapsulant and the back of the substrate within the outer edges of the substrate surface (refer to Annex A, type IV)

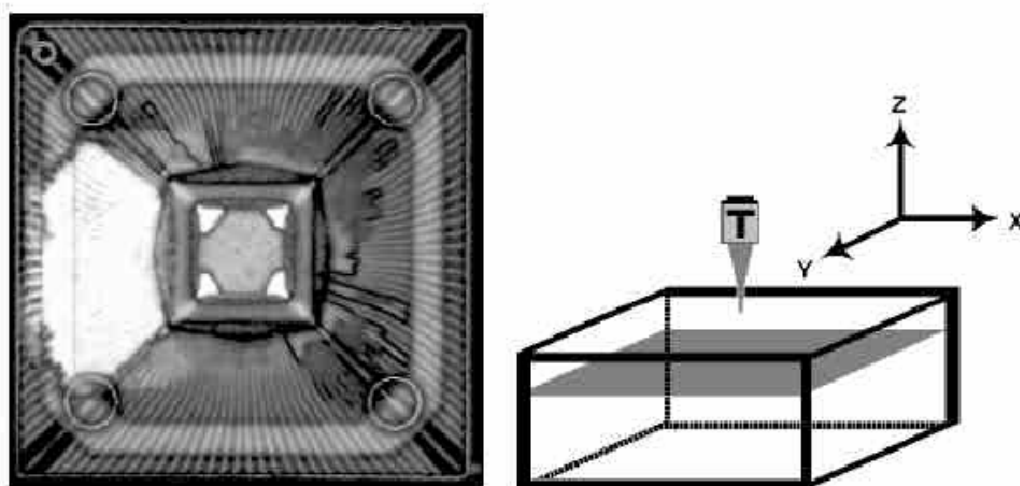
### 2.4

#### C-mode

acoustic data collected in an X-Y plane at depth (Z) using a reflective acoustic microscope

NOTE 1 A C-mode scan contains amplitude and phase/polarity information at each point in the scan plane. A C-mode scan furnishes a two-dimensional (area) image of echoes arising from reflections at a particular depth (Z). See Figure 3.

NOTE 2 C-mode is the preferred mode for scanning devices to determine compliance to the criteria of IEC 60749-20.



IEC 1335/06

Figure 3 – Example of C-mode display