SLOVENSKI STANDARD
SIST EN 3329:2009

01-julij-2009

Aeronavtika - Jeklo FE-PL1503 (35CrMo4) - Ģarjeno - Ploļ evina in trakovi - 0,3 mm Òa Ò2 mm - Za pritrditvene matice

Aerospace series - Steel FE-PL1503 (35CrMo4) - Annealead - Sheet and strip - 0,3 mm Òa Ò2 mm - For prevailing torque nuts

Luft- und Raumfahrt - Stahl FE-PL1503 (35CrMo4) - Gegl¿ht - Bleche und Bª nder - 0,3 mm Òa Ò2 mm - F¿r klemmende Sicherungsmuttern

S®rie a®rospatiale - Acier FE-PL1503 (35CrMo4) - Recuit - T¹ les et bandes - 0,3 mm Òa Ò2 mm - Pour ®crous ¨ freinage interne par d®formation

Ta slovenski standard je istoveten z: **EN 3329:2009**

ICS:

49.025.10	Jekla	Steels

SIST EN 3329:2009 **en**

EUROPEAN STANDARD

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English Version

Aerospace series — Steel FE-PL1503 (35CrMo4) — Annealed — Sheet and strip — 0,3 mm ≤ a ≤ 2 mm — For prevailing torque nuts

Série aérospatiale — Acier FE-PL1503 (35CrMo4) — Recuit — Tôles et bandes — 0,3 mm ≤ a ≤ 2 mm — Pour écrous à freinage interne par déformation

Luft- und Raumfahrt — Stahl FE-PL1503 (35CrMo4) — Geglüht — Bleche und Bänder — 0,3 mm ≤ a ≤ 2 mm — Für klemmende Sicherungsmuttern

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 3329:2009) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2009, and conflicting national standards shall be withdrawn at the latest by November 2009.

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After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

1 Scope

This standard specifies the requirements relating to:

Steel FE-PL1503 (35CrMo4)
Annealed
Sheet and strip
0,3 mm ≤ *a* ≤ 2 mm
For prevailing torque nuts

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2033, *Aerospace series — Strips, cold rolled in steel — Thickness 0,1 mm ≤ a ≤ 2,5 mm — Dimensions*[1]

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels*[2]

EN 4700-1, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 1: Plate, sheet and strip*[2]

1 Published as ASD Standard at the date of publication of this standard.

2 Published as ASD Prestandard at the date of publication of this standard.

1	Material designation		Steel FE-PL1503 (35CrMo4)								
2	Chemical composition %	Element	C	Si	Mn	P	S	Cr	Mo	Ni	Fe
		min.	0,30	0,15	0,50	–	–	0,90	0,15	–	Base
		max.	0,37	0,40	0,80	0,025	0,020	1,20	0,30	0,40	
3	Method of melting		Air melted								
4.1	Form		Sheet and strip								
4.2	Method of production		–								
4.3	Limit dimension(s)	mm	$0,3 \leq a \leq 2$								
5	Technical specification		EN 4700-1								

6.1	Delivery condition	Annealed
	Heat treatment	–
6.2	Delivery condition code	U
7	Use condition	Delivery condition
	Heat treatment	–

				Characteristics	
8.1	Test sample(s)			See EN 4700-1.	
8.2	Test piece(s)			–	
8.3	Heat treatment			Annealed	Reference on a washer $a \leq 2$ mm (see line 29)
9	Dimensions concerned		mm	$0,3 \leq a \leq 2$	–
10	Thickness of cladding on each face		%	–	
11	Direction of test piece			–	
12	T	Temperature	θ °C	Ambient	
13	T	Proof stress	$R_{p0,2}$ MPa*	–	
14	T	Strength	R_m MPa*	–	
15	T	Elongation	A %	–	
16	T	Reduction of area	Z %	–	
17	Hardness			HRB ≤ 96 [a] HV5 ≤ 228	40 ≤ HRC ≤ 43 [a] 390 ≤ HV5 ≤ 430
18	Shear strength		R_c MPa*	–	
19	Bending		k –	–	
20	Impact strength			–	
21	C	Temperature	θ °C	–	
22	C	Time	h	–	
23	C	Stress	σ_a MPa*	–	
24	C	Elongation	a %	–	
25	C	Rupture stress	σ_R MPa*	–	
26	C	Elongation at rupture	A %	–	
27	Notes (see line 98)			*, a	