



Standard Test Method for Water in Paints and Paint Materials by Karl Fischer Method¹

This standard is issued under the fixed designation D 4017; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is applicable to all paints and paint materials, including resins, monomers, and solvents, with the exception of aldehydes and certain active metals, metal oxides, and metal hydroxides. While the evaluation was limited to pigmented products containing amounts of water in the 30 to 70 % range, there is reason to believe that higher and lower concentrations can be determined by this test method.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. Specific hazard statements are given in Section 7.*

2. Referenced Documents

2.1 ASTM Standards:

D 1193 Specification for Reagent Water²

D 3960 Practice for Determining Volatile Organic Compound (VOC) Content of Paint and Related Coatings³

E 180 Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial Chemicals⁴

E 203 Test Method for Water Using Karl Fischer Reagent⁴

2.2 Other Standard:

EPA Federal Reference Method 24—Determination of Volatile Matter Content, Density, Volume Solids, and Weight Solids of Surface Coatings⁵

3. Summary of Test Method

3.1 The material is dissolved in a suitable solvent, and titrated directly with standardized Karl Fischer reagent, to an electrometric end point. The sluggish reaction with water in pyridine is accelerated with a chemical catalyst, 1-ethylpiperidine.

3.1.1 Karl Fischer reagent is a mixture of iodine, amine,

sulfur dioxide, and an alcohol. In the reaction with water, iodine is reduced to hydrogen iodide. Once all the water is consumed, the appearance of free iodine is detected electrochemically and the titration is stopped. The following depicts the chemistry that takes place:



3.2 In classical Karl Fischer titrations the base used is pyridine, and the solvent either methanol or methoxy ethanol. In order to accelerate the reaction when pyridine is used, 1-ethylpiperidine is used as a catalyst/buffer. The additional buffer capacity is usually already built in to most nonpyridine based reagents such as hydranal (see Hydranal Manual).⁶

4. Significance and Use

4.1 Control of water content is often important in controlling the performance of paint and paint ingredients, and it is critical in controlling volatile organic compound (VOC) content.

4.2 Paint materials are often insoluble in common Karl Fischer solvents such as methanol. Pyridine has been found to be a nearly universal solvent for these materials; however, the Karl Fischer reaction is too slow in that solvent at room temperature. To speed it up, 1-ethylpiperidine is added at 5 % as a buffer, or “catalyst”.

4.3 For nonpyridine based reagents, a number of different solvent systems are available to increase solubility and to minimize interferences from ketones and aldehydes.

5. Apparatus

5.1 *Karl Fischer Apparatus*, manual or automatic, encompassed by the description in Test Method E 203. Apparatus should be equipped with a 25-mL buret, Class A, or equivalent.

5.2 *Syringe*, 100-μL capacity, with needle.

5.3 *Syringes*, 1-mL and 10-mL capacity, without needle, but equipped with caps.

6. Reagents

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that

⁶ Available from Hoechst Celanese Corporation, Hydranal Technical Center, U.S. Highway 43, Bucks, AL 36512.

¹ This test method is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.21 on Chemical Analysis of Paints and Paint Materials. Current edition approved July 10, 1996. Published September 1996. Originally published as D 4017 – 81. Last previous edition D 4017 – 96.

² *Annual Book of ASTM Standards*, Vol 11.01.

³ *Annual Book of ASTM Standards*, Vol 06.01.

⁴ *Annual Book of ASTM Standards*, Vol 15.05.

⁵ Available from the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁷ Other grades may be used, provided it is ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

TABLE 1 Specimen Guidelines

Expected water, %	Approximate Specimen Weight, g	Approximate Titrant Volume at 5 mg/mL titre, mL
0.5–1.0	5	5–10
1–3	2–5	10–20
3–10	1–2	10–20
10–30	0.4–1.0	20–25
30–70	0.1–0.4	15–25
>70	0.1	20

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent grade water conforming to Type II of Specification D 1193.

6.3 *Classical Karl Fischer Reagent*.⁸

6.3.1 *Nonpyridine Based Karl Fischer Reagent (KFR)*.

6.4 *Pyridine*.

6.5 *1-Ethylpiperidine*.⁹

6.6 *Hydrochloric Acid (HCl)*, concentrated.

NOTE 1—All reagents must be fresh. Do not use reagents that are more than 9 months old. Karl Fischer reagent deteriorates with age. Check expiration dates on the reagent bottle.

7. Hazards

7.1 Karl Fischer reagent contains four toxic compounds, namely iodine, sulfur dioxide, pyridine, and methanol or glycol ether. Prepare and dispense the reagent in a hood. Care must be exercised to avoid inhalation or skin contact. Following accidental contact or spillage, wash with large quantities of water.

7.2 Treat pyridine and methanol solvents with the same care as Karl Fischer reagent.

7.3 1-ethylpiperidine is of unknown toxicity and, therefore, handle with the same care as the materials listed in 7.1 and 7.2.

7.4 Handle also nonpyridine based reagents with the same care as the chemicals listed in 7.1 and 7.2.

8. Procedure

8.1 *Standardization of Karl Fischer Reagent:*

8.1.1 Add enough fresh solvent to cover the electrode tip. If using pyridine, also add 1 mL of 1-ethylpiperidine catalyst per 20 mL of pyridine. Catalyst performs best at a concentration of about 5 % of the volume present.

⁷ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmaceutical Convention, Inc. (USPC), Rockville, MD.

⁸ So-K-3 available from Fischer Scientific Co., or equivalent has been found suitable for this purpose.

⁹ Use 1-ethylpiperidine, manufactured by the Aldrich Chemical Co., Milwaukee, WI 53233, for the best results.

8.1.2 Fill the 100- μ L syringe to about half full with distilled water and weigh to the nearest 0.1 mg.

8.1.3 Pretitrate the solvent to the end point indicated by the equipment manufacturer, by adding just enough Karl Fischer Reagent I (KFR) to cause the end point to hold for at least 30 s.

8.1.3.1 The use of the catalyst greatly increases the reaction rate between water and Karl Fischer reagent. To obtain reliable results, increase the electrode sensitivity and reduce titration rate to a minimum. Most instruments have controls for these functions. Consult the instructional manual for information on these controls.

8.1.4 Empty the contents of the syringe into the titrator vessel. Immediately replace the stopper of the sample port and titrate with KFR to the end point as described in 8.1.3.

8.1.5 Repeat standardization until replicate values of F agree within 1 %. Determine the mean of at least two such determinations. Carry out calculations retaining at least one extra decimal figure beyond that of the acquired data. Round off figures after final calculations.

8.1.6 *Calculation:*

8.1.6.1 Calculate the KFR titre F as follows:

$$F = J/P \quad (1)$$

where:

J = water added, g, and

P = KFR used, mL.

The value for F should be recorded to the four significant digits and should be the mean of at least two determinations. Typical values are in the range of 0.004000 to 0.006000 g/mL.

8.2 *Analysis of Samples With More Than 0.5 % Water:*

8.2.1 The titration vessel should already contain pretitrated solvent and catalyst, as described in 8.1.1 and 8.1.3 in the standardization procedure. Best results are obtained with fresh solvent, that is, containing no previously titrated specimen in the vessel.

8.2.2 With a 1-mL or 10-mL syringe, draw the amount of material indicated in Table 1.

NOTE 2—Paint samples tend to settle in the syringe and give high percent water content. Obtain a freshly stirred or mixed specimen for each test run.

8.2.2.1 Remove the syringe from the specimen, pull the plunger out a little further, wipe the excess material off the syringe, and place a cap on the syringe tip. Weigh the filled syringe to the nearest 0.1 mg.

8.2.3 Remove the cap, and empty the syringe contents into the pretitrated solvent vessel. Pull the plunger out and replace the cap.

8.2.4 Stir rapidly for 1 to 2 min before starting titration. Some instruments can be set to do this automatically. If the specimen is still not dissolved or dispersed, continue stirring until it is dissolved, or use a different solvent in place of solvent in 8.2.1.

8.2.5 Titrate the specimen *slowly* with KFR to the end point described in 8.1.3.

8.2.6 Reweigh the emptied syringe, and calculate the specimen weight by difference.

8.2.7 *Calculation:*

8.2.7.1 Calculate the percent water L as follows:

$$L = (P \times F \times 100)/S \quad (2)$$

8.3 *Analysis of Materials With Less Than 0.5 % Water:*

8.3.1 For 0.1 to 0.5 %, follow procedure in 8.2 (1-g specimen), except substitute a 1-mL microburet for the 25-mL buret in the Karl Fischer apparatus.

8.3.2 For less than 0.1 %, use a 1-mL microburet and increase specimen size as much as needed, up to 10 g. It should be possible to measure moisture levels down to 1 ppm (0.0001 %) by this approach.

NOTE 3—Specimens with less than 0.1 % water may require special handling techniques to prevent pickup of atmospheric moisture. The precision of this test method was determined with specimens containing higher water levels.

9. Recommendations for Good Results

9.1 Make sure electrodes are clean.

9.2 Follow manufacturer's instructions to ensure that venting into the titration vessel is only through a dessicant.

9.3 Samples should be thoroughly mixed before taking a specimen.

9.4 Use an appropriate solvent/reagent for the paint/coating being analyzed. Paints and paint materials are often slow to dissolve or disperse. To ensure that all of the water is extracted into the pyridine or solvent, stir rapidly for 1 or 2 min before starting the titration.

9.5 Run the titration slowly with rapid stirring.

9.6 Throw out the first result in fresh pyridine.

9.7 Use only Aldrich's 1-ethylpiperidine.⁶ It has been found that other brands produce variable results.

9.8 For difficult-to-dissolve samples, extract the water with a suitable solvent, such as dry methanol. An example of this procedure is outlined in Appendix X1.

10. Maintenance

10.1 *Cleanup*—Clean the titration vessel by rinsing with fresh pyridine. Do not use methanol or other solvents.

10.2 *Dryness*—Check frequently to be sure that all drying tubes are in good condition and tightly connected. Replace dessicant when indicator color changes through *half of the tube*.

10.3 *Electrode Performance*—If electrode response is slug-

gish or otherwise off standard, take the following steps, in turn, to correct the problem. Test the electrode with a titration after each step, to determine if the next step is required.

10.3.1 Wipe the electrode tip with a clean paper towel.

10.3.2 Wash the electrode by dipping in concentrated hydrochloric acid for at least 1 min. Rinse first with distilled water, then with methanol.

10.3.3 Follow manufacturer's instructions on resetting end point meter.

10.3.4 Replace power source. See manual for replacement procedure.

10.3.5 Replace the electrode.

11. Precision and Bias¹⁰

11.1 The precision estimates are based on an interlaboratory study in which one operator in each of seven different laboratories analyzed in duplicate on two different days seven samples of water-based paints of various types containing between 25 to 75 % water. The results were analyzed statistically in accordance with Practice E 180. The within-laboratory coefficient of variation was found to be 0.9 % relative at 23 df, and the between-laboratory coefficient of variation was 1.9 % relative, at 18 df. Based on these coefficients, the following criteria should be used for judging the acceptability of results at the 95 % confidence level.

11.1.1 *Repeatability*—Two results, each the mean of duplicate determinations, obtained by the same operator on different days should be considered suspect if they differ by more than 3.5 % relative.

11.1.2 *Reproducibility*—Two results, each the mean of duplicate determinations, obtained by operators in different laboratories should be considered suspect if they differ by more than 5.5 % relative.

11.2 *Bias*—Bias has not been determined for this test method.

12. Keywords

12.1 Karl Fischer reagent method; moisture content; water content

¹⁰ Supporting data are available from ASTM Headquarters. Request RR:D01-1096.

APPENDIXES

(Nonmandatory Information)

X1. TEST METHOD FOR KARL FISCHER WATER DETERMINATION FOR LATEX PAINTS USING EXTRACTION WITH METHANOL¹¹

X1.1 Scope

X1.1.1 If variable results are obtained with the pyridine method, the methanol extraction method is recommended.

X1.1.2 This test method is applicable to paints based on latex technology, which may not be sufficiently soluble in the solvents specified in the direct titration method. Some solvent-based paints will "ball up" in contact with methanol.

X1.1.3 *This standard does not purport to address all of the*

¹¹ Isopropanol has also been found suitable in some cases.

safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

X1.2 Referenced Documents

X1.2.1 ASTM Standards:

D 3960 Practice for Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings³

E 180 Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial Chemicals⁴

X1.2.2 Other Standard:

EPA Reference Method 24, Determination of Volatile Matter Content, Water Content, Density, Volume Solids, and Weight Solids of Surface Coatings⁵

X1.3 Summary of Test Method

X1.3.1 Water is quantitatively extracted from a sample with anhydrous methanol, and an aliquot is titrated for water content using commercial non-pyridine based reagents.

X1.4 Significance and Use

X1.4.1 The latex polymers in some modern coatings are not soluble, and do not readily give up their water, in pyridine or other solvents used in this test method. This procedure is designed to quantitatively extract the water, in a reasonable time, into anhydrous methanol, so it can be easily titrated. This test method may not be applicable to all coating types, and is offered as an alternative to the direct titration method in Test Method D 4017.

X1.4.2 This test method is specifically designed to obtain VOC content of waterborne coatings with minimum error.

X1.4.3 The specimen size assumes a paint that has 50 to 90 % water content. If the product being tested has a lower expected water content, larger specimens should be taken.

X1.4.4 Good results are dependent on close attention to detail. See Section X1.12, Recommendations for Good Results.

X1.4.5 For further information see Practice D 3960, EPA Reference Method 24, and Manual 4.¹²

X1.5 Apparatus

X1.5.1 *Karl Fischer Titration Apparatus*.¹³

X1.5.2 *Disposable Syringe*, 1-cc tuberculin with cap and needle.¹⁴

X1.5.3 *Disposable Syringe*, 1-cc tuberculin with cap and *no* needle.¹⁵

X1.5.4 *Analytical Balance*, with tare bar, readable to 0.0001 g.

¹² MNL, 4, *Manual on Determination of Volatile Organic Compound (VOC) Content in Paints, Inks, and Related Coating Products*, ASTM, 1993.

¹³ The Metrohm Model E-358 was used in the development of this test method. (Brinkmann Instruments, Cantiague Rd., Westbury, NY 11590). A few references to its features are mentioned in the Procedure. Most modern Karl Fischer titrators have comparable features. This model is no longer available, but several companies, including Brinkmann, market equivalent instruments.

¹⁴ Disposable syringe, BD 9625, available from many scientific supply companies, has been found suitable for this purpose.

¹⁵ Disposable syringe, BD 9602, available from many scientific supply companies, has been found suitable for this purpose.

X1.5.5 *Sonic Bath*.¹⁶

X1.5.6 *Flasks*, 100-mL, Class A volumetric.

X1.5.7 *Pipetes*, 10 mL, Class A volumetric.

X1.6 Reagents

X1.6.1 *Non-Pyridine Composite Karl Fischer Reagent*, (KFR)¹⁷ 5 mg/mL titre.

X1.6.2 *Reagent Grade Methanol* or commercial anhydrous methanol.¹⁸

X1.6.3 *4A Molecular Sieve*, 8–12 mesh beads (required only if drying your own material).¹⁹

X1.7 Sample Preparation

X1.7.1 *Dry Methanol*: Put about 200 g of 4A molecular sieve beads into a fresh 4-L bottle of reagent grade methanol and allow to stand overnight.

X1.7.2 Into two 100-mL volumetric flasks, add about 80 mL of dry methanol and stopper.

X1.7.3 Fill a 1-mL disposable syringe (the type with no needle) with freshly mixed sample of the paint to be tested. Draw back the plunger a little, wipe off the excess paint, and cap the syringe.

X1.7.4 Place the capped syringe on the balance pan and tare to zero.

X1.7.5 Remove the cap and empty the syringe into one of the flasks, being careful not to get any sample on the neck or top of the flask. Pull the plunger back a little and cap the syringe and re-stopper the flask.

X1.7.6 Place the empty, capped syringe on the balance and record the weight to the nearest 0.0001 g.

X1.7.7 Repeat X1.7.3 to X1.7.6 with a duplicate sample. Be sure to number the flasks.

X1.7.8 Add dry methanol to the mark in each flask.

X1.7.9 Place the two flasks in a sonic bath and run for 15 min. Make sure that the flasks are tightly stoppered by taping them shut with masking tape.

X1.7.10 If the flask contents are warm, cool to room temperature, or until the meniscus returns to the mark. Ensure that the flask contents are uniform by turning them upside down three or four times.

X1.8 Titre Determination Procedure

X1.8.1 Use the following instrument settings for all titrations in this test method:

END POINT DELAY: 20 s

EXTRACTION TIME: 0 min

REPORT MODE: Mass fraction, mean value

¹⁶ Sonic bath, VWR Catalogue No. 21812-119 or equivalent has been found suitable for this purpose. VWR Scientific, Box 232, Boston, MA 02101.

¹⁷ Hydranal® Composit 5, Catalogue No. 34801, (Crescent Chemical Co., 1324 Motor Parkway, Hauppauge, NY 11788), was used in the development of this test method. Several companies market equivalent reagents, however care should be exercised to ensure that they are equivalent. Samples containing ketones, Hydranal® Composite 5K, combined with Hydranal® Working Medium K, or equivalent reagents from other suppliers, have been found to give excellent results (see Catalogue Nos. 34816 and 34817, respectively).

¹⁸ Reagent grade methanol, VWR Catalogue No. 34801 or equivalent has been found suitable for this purpose.

¹⁹ Sieve, VWR Catalogue No. EM-MX 1583L-1 or equivalent has been found suitable for this purpose.