
5 YfcbUj h_U! ?cbY_lcf jZY_Y_fj b]žc_fc[`]žVU'cbYfbc`g`Ud`Ub^YžghU'bUXY'cj bU
hYa dYfUi fU%#) š7`U] &\$\$ š7`!\$\$, "XY: Jh `!`GhU'XUfX'nUdfc]nj cX

Aerospace series - Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous - Part 008: Plug - Product standard

Luft- und Raumfahrt - Elektrische Rundsteckverbinder mit Bajonettkupplung, Betriebstemperatur 175 °C oder 200 °C konstant - Teil 008: Freier Steckverbinder - Produktnorm

(standards.iteh.ai)

Série aérospatiale - Connecteurs électriques circulaires à accouplement par baïonnettes, température d'utilisation 175 °C ou 200 °C continu - Partie 008 : Fiche - Norme de produit

Ta slovenski standard je istoveten z: EN 3646-008:2006

ICS:

49.060 Ščp\ æš Å^•[||b\ æ Aerospace electric
^|\ dā} æ] !^ { æš Å ä c { ã equipment and systems

SIST EN 3646-008:2009

en,de

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 3646-008:2009

<https://standards.iteh.ai/catalog/standards/sist/820288b8-b79c-4cbc-ac15-36aa11a1d8a6/sist-en-3646-008-2009>

EUROPEAN STANDARD

EN 3646-008

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2006

ICS 49.060

English Version

Aerospace series - Connectors, electrical, circular, bayonet
coupling, operating temperature 175 °C or 200 °C continuous -
Part 008: Plug - Product standard

Série aérospatiale - Connecteurs électriques circulaires à
accouplement par baïonnettes, température d'utilisation
175 °C ou 200 °C continu - Partie 008 : Fiche - Norme de
produit

Luft- und Raumfahrt - Elektrische Rundsteckverbinder mit
Bajonettkupplung, Betriebstemperatur 175 °C oder 200 °C
konstant - Teil 008: Frier Steckverbinder - Produktnorm

This European Standard was approved by CEN on 3 February 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents		Page
Foreword		3
1 Scope		4
2 Normative references		4
3 Terms and definitions		4
4 Required characteristics		5
5 Designation		6
6 Marking		7
7 Technical specification		7

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 3646-008:2009](#)

<https://standards.iteh.ai/catalog/standards/sist/820288b8-b79c-4cbc-ac15-36aa11a1d8a6/sist-en-3646-008-2009>

Foreword

This European Standard (EN 3646-008:2006) has been prepared by the European Association of Aerospace Manufacturers - Standardization (AECMA-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of AECMA, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by November 2006.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

ITIH STANDARD PREVIEW
(standards.iteh.ai)

[SIST EN 3646-008:2009](https://standards.iteh.ai/catalog/standards/sist/820288b8-b79c-4cbc-ac15-36aa11a1d8a6/sist-en-3646-008-2009)

<https://standards.iteh.ai/catalog/standards/sist/820288b8-b79c-4cbc-ac15-36aa11a1d8a6/sist-en-3646-008-2009>

EN 3646-008:2006 (E)**1 Scope**

This standard defines the characteristics of plugs in the family of bayonet coupling circular connectors, intended for use in an operating temperature range of – 65 °C to 175 °C or 200 °C continuous.

It applies to models defined in Table 2.

For contact, filler plugs and rear accessories associated with this plug see EN 3646-002. For receptacles and protective covers see EN 3646-003 to EN 3646-007, EN 3646-010 and EN 3646-011 respectively.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 3155-002, *Aerospace series — Electrical contacts used in elements of connection — Part 002: List and utilization of contacts.*

EN 3646-001, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 001: Technical specification.*¹⁾

EN 3646-002, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 002: Specification of performance and contact arrangements.*

EN 3646-003, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 003: Receptacle, square flange mounting — Product standard.*

EN 3646-004, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 004: Receptacle, jam-nut mounting — Product standard.*

EN 3646-005, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 005: Receptacle, hermetic, square flange mounting — Product standard.*

EN 3646-006, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 006: Receptacle, hermetic, jam-nut mounting — Product standard.*

EN 3646-007, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 007: Receptacle, hermetic, round flange, welding or brazing mounting — Product standard.*

EN 3646-010, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 010: Protective cover for plug — Product standard.*

EN 3646-011, *Aerospace series — Connectors, electrical, circular, bayonet coupling, operating temperature 175 °C or 200 °C continuous — Part 011: Dummy receptacle — Product standard.*

3 Terms and definitions

For the purposes of this standard, the terms and definitions given in EN 3646-001 apply.

1) Published as AECMA Prestandard at the date of publication of this standard.

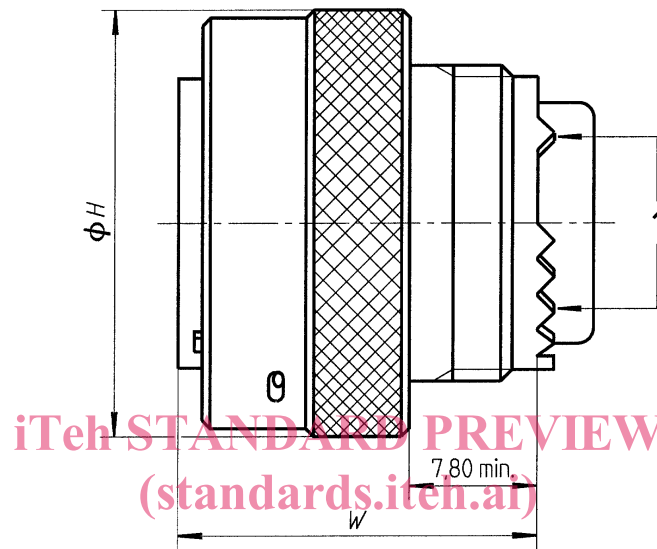
4 Required characteristics

4.1 Dimensions and mass

See Figure 1 and Table 1.

Dimensions and tolerances are in millimetres, they apply after surface treatment.

Interface and rear mating dimensions, see EN 3646-001.



Key

- 1 According to variant

SIST EN 3646-008:2009

<https://standards.iteh.ai/catalog/standards/sist/820288b8-b79c-4cbc-ac15-36aa11a1d8a6/sist-en-3646-008-2009>

Figure 1

Table 1

Housing size	H	W	Mass ^a
	max.	max.	g max.
08	18,86	25,50	9
10	23,52		13
12	26,48		19
14	30,05		23
16	33,15		28
18	35,33		31
20	38,89	27,00	39
22	42,06		45
24	45,14		55

^a Mass without accessory and without contacts

EN 3646-008:2006 (E)**4.2 Material and surface treatment**

See Table 2.

4.3 Main general characteristics

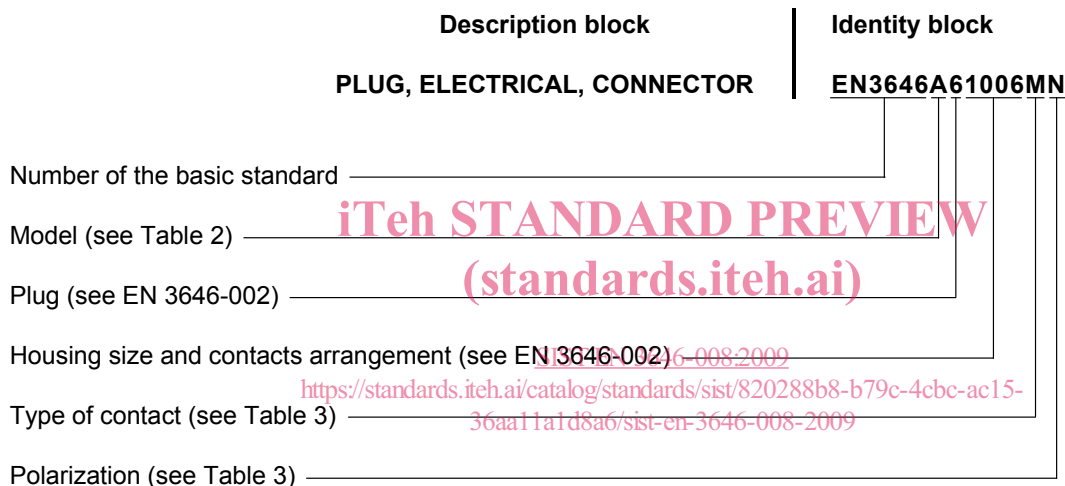
See EN 3646-002.

4.4 Possible combinations of plugs and receptacles

See EN 3646-002.

5 Designation

EXAMPLE



NOTE If necessary, the code I9005 shall be placed between the description block and the identity block.

Table 2 — Connector models

Model	Description
A	Sealed plug with housing (shell) in black anodized aluminium alloy – Crimp contacts – With three teeth at the rear of the connector – Maximum operating temperature 200 °C continuous
RS	Sealed plug with housing (shell) in nickel-plated aluminium alloy – Crimped contacts – Plug with grounding-spring-system screening ring – With three teeth at the rear of the connector – Maximum operating temperature 200 °C continuous
WS	Sealed plug with housing (shell) in olive green cadmium alloy conductive finish – 500 h resistance to salt mist – Crimp contacts – With grounding-spring-system screening ring – With teeth over the entire periphery at the rear of the connector – Maximum operating temperature 175 °C continuous