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AMERICAN SOCIETY FOR TESTING AND MATERIALS
100 Barr Harbor Dr., West Conshohocken, PA 19428
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Standard Specification for Black Synthetic Iron Oxide¹

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^{ε1} NOTE—Additional keywords were added editorially in May 1995.

1. Scope

1.1 This specification covers the pigment commercially known as black synthetic iron oxide.

2. Referenced Documents

2.1 ASTM Standards:

- D 50 Test Methods for Chemical Analysis of Yellow, Orange, Red, and Brown Pigments Containing Iron and Manganese²
- D 185 Test Methods for Coarse Particles in Pigments, Pastes, and Paints²
- D 280 Test Methods for Hygroscopic Moisture (and Other Matter Volatile Under the Test Conditions) in Pigments²
- D 387 Test Method for Color and Strength of Color Pigments with a Mechanical Muller³
- D 1208 Test Methods for Common Properties of Certain Pigments²
- D 3872 Test Method for Ferrous Iron in Iron Oxides²

3. Composition and Properties

3.1 The pigment shall be a manufactured ferrous-ferric oxide obtained by chemical reaction. It shall be a soft dry finely powdered pigment, free of admixtures of other substances and shall conform to the following requirements:

Total ferrous and ferric oxide, min %	93
Ferrous oxide (FeO), min, %	20
Water-soluble matter, max, %	0.5
Moisture and other volatile matter, max, %	1.0
Coarse particles (total residue retained on a No. 325 (45- μ m) sieve), max, %	0.5
Hydrogen ion concentration (pH value)	4.5 to 8.5

3.2 The mass color and character of the tint and the tinting

strength formed by a mixture with a white pigment shall be within mutually agreed upon limits of a standard acceptable to both the purchaser and the seller.

4. Sampling

4.1 Two samples shall be taken at random from different packages from each lot, batch, day's pack, or other unit of production in a shipment. When no markings distinguishing between units of production appear, samples shall be taken from different packages in the ratio of two samples for each 5 tons (inch-pound or SI), except that for shipments of less than 10 000 lb two samples shall be taken. At the option of the purchaser, the samples may be tested separately or after blending in equal quantities the samples from the same production unit to form a composite sample.

5. Test Methods

5.1 Tests shall be conducted in accordance with the appropriate test methods. Test procedures not covered by ASTM test methods shall be mutually agreed upon between the purchaser and the seller.

- 5.1.1 *Total Iron Oxides*—Test Methods D 50.
- 5.1.2 *Ferrous Iron in Iron Oxides*—Test Method D 3872.
- 5.1.3 *Water Soluble Matter, Maximum, Percent*—Test Methods D 1208.
- 5.1.4 *Moisture and Other Volatile Matter, Maximum, Percent*—Test Methods D 280.
- 5.1.5 *Coarse Particles (Total Residue Retained on a 325-mesh sieve (45 μ m), Maximum, Percent*—Test Methods D 185.
- 5.1.6 *Hydrogen Ion Concentration (pH value)*—Test Methods D 1208.
- 5.1.7 *Mass Color and Tinting Strength*—Test Method D 387.

6. Keywords

6.1 black iron oxide; ferric oxide; ferrous oxide; iron oxide; manganese; pigment; synthetic iron oxide

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² *Annual Book of ASTM Standards*, Vol 06.03.

³ *Annual Book of ASTM Standards*, Vol 06.01.