



Designation: C 492 – 92 (Reapproved 1998)

Standard Test Method for Hydration of Granular Dead-Burned Refractory Dolomite¹

This standard is issued under the fixed designation C 492; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the amount of hydration of a granular dead-burned refractory dolomite when exposed to moist air.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

C 92 Test Methods for Sieve Analysis and Water Content of Refractory Materials²

E 11 Specification for Wire-Cloth Sieves for Testing Purposes³

3. Significance and Use

3.1 The hydration of dead-burned dolomite grains is an important aspect of both manufacturing and using such grains. Moisture from any source will cause the grains to partially disintegrate, eventually making the dead-burned dolomite unfit for use. This test method may prove useful for determining, in a relative manner, which grains are more resistant to hydration than others.

3.2 Data from one laboratory might help in establishing internal limits for determining whether a particular batch of grain is suitable for refractory production. However, this test method takes great care to run, and is not recommended as a quality control test. Possibly, a specification might be developed between two parties if sufficient care in establishing the bias between the laboratories is carried out.

4. Apparatus

4.1 *Sieve*, ASTM No. 40 (425- μ m) (equivalent to a 35-mesh Tyler Standard Series) conforming to Specification E 11, with pan and cover.

4.2 *Glass Petri Dishes*, 95 by 20-mm.

4.3 *Circulating Hot-Air Oven*, capable of operating at 220 to 230°F (104 to 110°C).

4.4 *Steam-Humidity Cabinet*, to be maintained at $160 \pm 2^\circ\text{F}$ ($71 \pm 1^\circ\text{C}$) and $85 \pm 3\%$ humidity.⁴

4.5 *Scale*, having a capacity of 200 g, accurate to 0.02 g.

5. Sampling

5.1 The sample used shall be quartered or riffled so that it is typical of the material being tested both in screen size and oiling. All material passing the No. 40 (425- μ m) sieve shall be removed from this sample by screening. All screening shall be done in accordance with Test Methods C 92 for dry sieve analysis.

6. Procedure

6.1 Place a 100 ± 0.1 -g portion of the representative sample retained on the No. 40 (425- μ m) sieve sample in a 95 by 20-mm Petri dish. Then place this dish in a hot-air oven for 1 / 2 h at 220 to 230°F (104 to 110°C) to prevent condensation of water on the sample when placed in a hot steam-humidity cabinet.

6.2 Transfer the Petri dish containing the sample from the hot-air oven to the steam-humidity cabinet, and cover with a glass plate at an angle of 45° to prevent dripping on the sample. The edges of the glass plate shall overhang the Petri dish by about 3/4 in. (19 mm).

6.3 Maintain the steam-humidity cabinet at $160 \pm 2^\circ\text{F}$ ($71 \pm 1^\circ\text{C}$) and $85 \pm 3\%$ humidity for 24 h. The time to reach these conditions shall be approximately 1/2 h. Then immediately remove the Petri dish from the cabinet and place in a hot-air oven at 220 to 230°F (104 to 110°C) for 1/2 h or until a constant weight is attained. Then screen the sample on a No. 40

¹ This test method is under the jurisdiction of ASTM Committee C-8 on Refractories and is the direct responsibility of Subcommittee C08.04 on Chemical Behaviors.

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² *Annual Book of ASTM Standards*, Vol 15.01.

³ *Annual Book of ASTM Standards*, Vol 14.02.

⁴ An apparatus manufactured by the American Instrument Co., 8030 Georgia Ave., Silver Spring, MD, or the Electric Hotpack Co., Philadelphia, PA, has been found suitable for this purpose.