

INTERNATIONAL STANDARD

**Fibre optic interconnecting devices and passive components – Performance standard –
Part 1-3: General and guidance for single-mode fibre optic connector and cable assembly for industrial environment, Category I**

IEC 61753-1-3:2014

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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

PRICE CODE

R

ICS 33.180.20

ISBN 978-2-8322-1582-1

Warning! Make sure that you obtained this publication from an authorized distributor.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING
DEVICES AND PASSIVE COMPONENTS –
PERFORMANCE STANDARD –**

**Part 1-3: General and guidance for single-mode fibre optic connector
and cable assembly for industrial environment, Category I**

FOREWORD

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International Standard IEC 61753-1-3 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

This first edition cancels and replaces IEC/PAS 61753-1-3 published in 2009. This edition constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/3752/FDIS	86B/3780/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

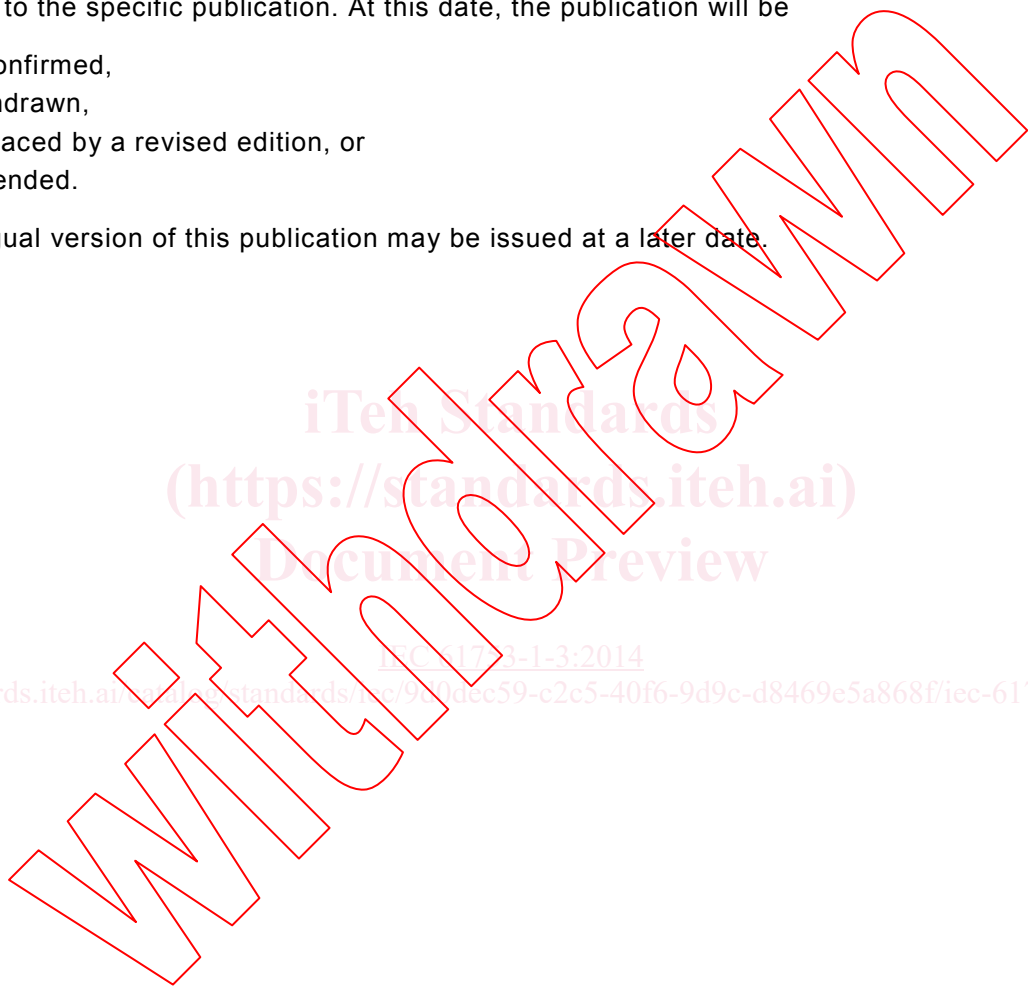
This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61753 series, published under the general title *Fibre optic interconnecting devices and passive components – Performance standard*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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- replaced by a revised edition, or
- amended.

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – PERFORMANCE STANDARD –

Part 1-3: General and guidance for single-mode fibre optic connector and cable assembly for industrial environment, Category I

1 Scope

This part of IEC 61753 defines the minimum initial performance, test and measurement requirements and severities which a connector or cable assembly with single-mode fibres needs to satisfy in order to be categorized as meeting IEC Category I (Industrial environment). Category I is an additional environmental category to C, U, O and E already described in IEC 61753-1. Category I is based on the MICE Table described in ISO/IEC 24702.

The performance tests evaluate the product for two basic acceptance criteria: mechanical integrity and optical transmission requirements, by simulating the effects of exposure to the environment in which it will be installed, simulating installation and intervention conditions, and evaluating specified features of the product.

The defined performance test procedures simulate the situation in a mated condition under use in an industrial environment. It is not the intention to simulate the situation:

- when being mated or demated;
- during the assembling of the connector;
- during transportation and storage of the connector.

Reliability tests for life time expectations are not covered by this standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-60, *Environmental testing – Part 2: Tests – Test Ke: Flowing mixed gas corrosion test*

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*

IEC 60793-2-50, *Optical fibres – Part 2-50: Product specifications – Sectional specification for class B single-mode fibres*

IEC 61300 (all parts), *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures*

IEC 61300-2-1, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-1: Tests – Vibration (sinusoidal)*

IEC 61300-2-2, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-2: Tests – Mating durability*

IEC 61300-2-4, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-4: Tests – Fibre/cable retention*

IEC 61300-2-5, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-5: Tests – Torsion*

IEC 61300-2-6, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-6: Tests – Tensile strength of coupling mechanism*

IEC 61300-2-7, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-7: Tests – Bending moment*

IEC 61300-2-9, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-9: Tests – Shock*

IEC 61300-2-10, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-10: Tests – Crush resistance*

IEC 61300-2-12, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-12: Tests – Impact*

IEC 61300-2-22, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-22: Tests – Mating durability*

IEC 61300-2-26, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-26: Tests – Salt mist*

IEC 61300-2-34, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-34: Tests – Resistance to solvents and contaminating fluids of interconnecting components and closures*

IEC 61300-2-46, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 2-46: Tests – Damp heat, cyclic*

IEC 61300-3-1, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-1: Examinations and measurements – Visual examination*

IEC 61300-3-3, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-3: Examinations and measurements – Active monitoring of changes in attenuation and return loss*

IEC 61300-3-4:2012, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-4: Examinations and measurements – Attenuation*

IEC 61300-3-6, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-6: Examinations and measurements – Return loss*

IEC 61300-3-11, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-11: Examinations and measurements – Engagement and separation forces*

IEC 61300-3-28, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-28: Examinations and measurements – Transient loss*

IEC 61300-3-34, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-34: Examinations and measurements – Attenuation of random mated connectors*

IEC 61300-3-35, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-35: Examinations and measurements – Fibre optic connector endface visual and automated inspection*

IEC 61753-1:2007, *Fibre optic interconnecting devices and passive components – Part 1: General and guidance for performance standards*

IEC 61754 (all parts), *Fibre optic connector interfaces*

IEC 61755 (all parts), *Fibre optic connector optical interfaces*

IEC 61755-1, *Fibre optic connector optical interfaces – Part 1: Optical interfaces for single mode non-dispersion shifted fibres – General and guidance*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

ISO/IEC 24702, *Information technology – Generic cabling – Industrial premises*

ISO/IEC TR 29106, *Information technology – Generic cabling – Introduction to the MICE environmental classification*

3 Abbreviations

For the purposes of this document, the following abbreviations are used.

IL	Insertion loss
MICE	Mechanical, ingress, climatic and chemical and electromagnetic classification of the environment
OTDR	Optical time domain reflectometry
RL	Return loss

4 Industrial environment

4.1 General

Fibre optic components are frequently used in industrial environments like control stations, power rooms or inside switch cabinets. The environmental conditions such as temperature, dust, moisture, vibration, chemicals, impact etc. found in industrial deployment, may require robust and sealed components to protect the optical interfaces from the effects of the environment.

4.2 Cross reference with MICE

ISO/IEC TR 29106 classifies the environment local to a cabling system in terms of MICE characteristics. The tests and severities in Clause 9 of this standard are intended to reflect the M₃ and I₃ environment. The climatic conditions and chemical substances used are selected from the C₃ environment. The defined tests and severities are according to IEC 60068-2-60.

NOTE Only a small subset of the chemical substances from the C₃ environment are used, and these are at different concentrations.

5 Tests

5.1 General

All test methods are in accordance with the IEC 61300 series as defined in Table A.1.

Each test defines the number of samples to be evaluated as described in Annex A. The samples used for each test should be composed of randomly selected and previously unstressed new samples but may also be selected from previously used samples if desired.

The connectors under test shall be terminated onto single-mode fibre per IEC 60793-2-50, type B1.1, B1.3 or B6, depending upon the design of connector. The connector interface standard shall meet the dimensions of the IEC 61754 series and the connector optical interface standard shall meet the relevant requirements of the IEC 61755 series.

Unless otherwise specified, tests should be carried out under standard atmospheric conditions according to IEC 61300-1. The optical criteria for each test shall be as defined in Clause 9 (see also notes to Table 1).

5.2 Sample definition

For the purposes of this standard, a sample is a complete set of passive connector components consisting of a free plug and a socket, as shown in Figure 1, or a plug coupler plug, as shown in Figure 2. The socket may be mounted in an enclosure. This allows demountable coupling between pairs of optical fibres.

Products under test shall be mounted and cleaned according to the manufacturer's instructions.

Each of the non terminated leads from the socket should be at least 3 m long so that the splices may be located outside of the environmental test chamber.

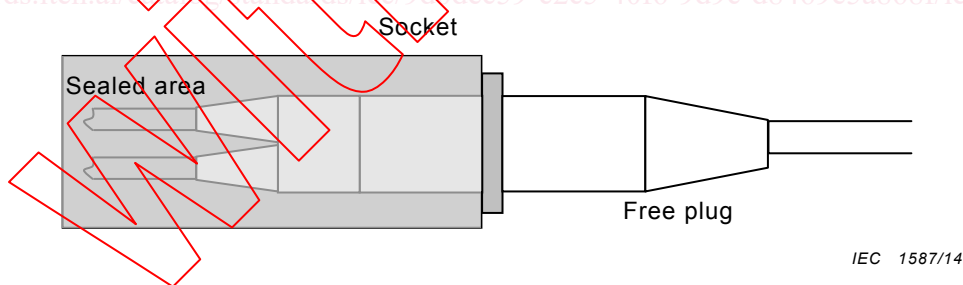


Figure 1 – Example of a free plug and a socket

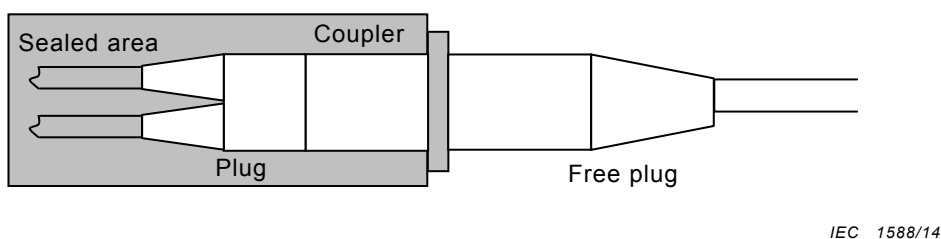


Figure 2 – Example of a plug coupler plug

5.3 Sample size

Default sample sizes for the tests are defined in Annex A.