



Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40¹

This standard is issued under the fixed designation D 2466; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers poly(vinyl chloride) (PVC) Schedule 40 pipe fittings. Included are requirements for materials, workmanship, dimensions, and burst pressure.

NOTE 1—Socket-type CPVC plastic pipe fittings, Schedule 40, which were formerly included in this standard, are now covered by Specification F 438.

1.2 The products covered by this specification are intended for use with the distribution of pressurized liquids only, which are chemically compatible with the piping materials. Due to inherent hazards associated with testing components and systems with compressed air or other compressed gases some manufacturers do not allow pneumatic testing of their products. Consult with specific product/component manufacturers for their specific testing procedures prior to pneumatic testing.

NOTE 2—Pressurized (compressed) air or other compressed gases contain large amounts of stored energy which present serious safety hazards should a system fail for any reason.

1.3 The text of this specification references notes, footnotes, and appendixes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the specification.

1.4 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

1.5 The following safety hazards caveat pertains only to the test method portion, Section 7, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

¹ This specification is under the jurisdiction of ASTM Committee F-17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.10 on Fittings.

Current edition approved May 10, 1999. Published September 1999. Originally published as D 2466 – 65 T. Last previous edition D 2466 – 97.

D 618 Practice for Conditioning Plastics for Testing²

D 1599 Test Method for Short-Time Hydraulic Failure Pressure of Plastic Pipe, Tubing, and Fittings³

D 1600 Terminology for Abbreviated Terms Relating to Plastics²

D 1784 Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds²

D 2122 Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings³

F 412 Terminology Relating to Plastic Piping Systems³

F 438 Specification for Socket-Type Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40³

F 1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings³

2.2 NSF Standards:

Standard No. 14 for Plastic Piping Components and Related Materials⁴

Standard No. 61 for Drinking Water Systems Components—Health Effects⁴

3. Terminology

3.1 General—Definitions are in accordance with Terminology F 412, and abbreviations are in accordance with Terminology D 1600, unless otherwise indicated. The abbreviation for poly(vinyl chloride) plastic is PVC.

4. Classification

4.1 General—This specification covers Schedule 40 PVC pipe fittings, made from four PVC plastic compounds and intended for use with Iron Pipe Size (IPS) outside-diameter plastic pipe.

4.1.1 Fittings covered by this specification are normally molded. In-line fittings, such as couplings, unions, bushings, caps, nipples, etc., shall be molded or machined from extruded stock.

² Annual Book of ASTM Standards, Vol 08.01.

³ Annual Book of ASTM Standards, Vol 08.04.

⁴ Available from the National Sanitation Foundation, P.O. Box 1468, Ann Arbor, MI 48106.

4.1.2 Fittings fabricated by welding are not included in this specification.

5. Materials

5.1 This specification covers PVC pipe fittings made from five PVC plastics as classified in Specification D 1784. These are PVC 12454-B, 12454-C, 13354-C, 11443-B, and 14333-D.

5.2 Compound—The PVC plastic compound shall meet the requirements of PVC 12454-B, 12454-C, 11443-B, or 14333-D, as described in Specification D 1784.

NOTE 3—Mechanical strength, heat resistance, flammability, and chemical resistance requirements are covered in Specification D 1784.

5.3 Rework Material—The manufacturers shall use only their own clean rework fitting material and the fittings produced shall meet all the requirements of this specification.

6. Requirements

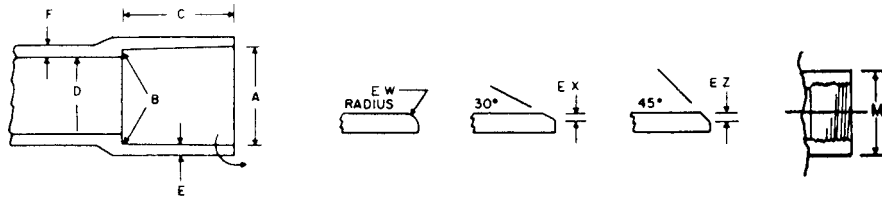
6.1 Dimensions and Tolerances:

6.1.1 Fitting sockets inside diameters (waterways), minimum wall thicknesses, and dimensions shall be as shown in Table 1, Table 2, and Table 3 when measured in accordance with Test Method D 2122.

6.1.2 When multistep reducer bushings are cored out, the inner socket shall be reinforced from the outer wall by a minimum of three ribs extending from the top of the inner socket to the deepest extremity of the coring. The transition from D to DJ (Table 3) shall be straight, tapered as shown, or radiused. A positive taper in the same direction of the taper in the socket on the outside diameter of the bushing is optional.

6.1.3 The maximum angular variation of any opening shall be not more than 1/2° off the true centerline axis.

TABLE 1 Tapered Sockets for PVC Pipe Fittings, Schedule 40, in.^A



Nominal Pipe Size	A Socket Entrance Diameter			B Socket Bottom Diameter			C Socket Length, min	D ^B Inside Diameter, min	Wall Thickness, min		Min Outside Diameter of Hub, M	Entrance, min	
	Diameter	Tolerance on Diameter	Max Out-of-Round	Diameter	Tolerance on Diameter	Max Out-of-Round			E	F		EW	EX, EZ
1/8	0.417	±0.004	0.016 (0.41)	0.401	±0.004	0.016 (0.41)	0.500	0.225	0.068	0.085	0.526	1/64	1/64
1/4	0.552	±0.004	0.016 (0.41)	0.536	±0.004	0.016 (0.41)	0.500	0.320	0.088	0.110	0.672	1/64	1/64
3/8	0.687	±0.004	0.016 (0.41)	0.671	±0.004	0.016 (0.41)	0.594	0.449	0.091	0.114	0.821	1/32	1/32
1/2	0.848	±0.004	0.016 (0.41)	0.836	±0.004	0.016 (0.41)	0.688	0.578	0.109	0.136	0.998	1/32	1/32
3/4	1.058	±0.004	0.020 (0.51)	1.046	±0.004	0.020 (0.51)	0.719	0.740	0.113	0.141	1.221	1/32	1/32
1	1.325	±0.005	0.020 (0.51)	1.310	±0.005	0.020 (0.51)	0.875	0.990	0.133	0.166	1.504	1/16	1/16
1 1/4	1.670	±0.005	0.024 (0.61)	1.655	±0.005	0.024 (0.61)	0.938	1.335	0.140	0.175	1.871	1/16	1/16
1 1/2	1.912	±0.006	0.024 (0.61)	1.894	±0.006	0.024 (0.61)	1.094	1.564	0.145	0.181	2.127	1/16	1/16
2	2.387	±0.006	0.024 (0.61)	2.369	±0.006	0.024 (0.61)	1.156	2.021	0.154	0.193	2.634	1/16	1/16
2 1/2	2.889	±0.007	0.030 (0.76)	2.868	±0.007	0.030 (0.76)	1.750	2.414	0.203	0.254	3.170	3/32	1/8
3	3.516	±0.008	0.030 (0.76)	3.492	±0.008	0.030 (0.76)	1.875	3.008	0.216	0.270	3.841	3/32	1/8
3 1/2	4.016	±0.008	0.030 (0.76)	3.992	±0.008	0.030 (0.76)	2.000	3.486	0.226	0.283	4.374	3/32	1/8
4	4.518	±0.009	0.030 (0.76)	4.491	±0.009	0.030 (0.76)	2.000	3.961	0.237	0.296	4.907	3/32	1/8
5	5.583	±0.010	0.060 (1.52)	5.553	±0.010	0.060 (1.52)	3.000	4.975	0.258	0.323	6.039	3/32	1/8
6	6.647	±0.011	0.060 (1.52)	6.614	±0.011	0.060 (1.52)	3.000	5.986	0.280	0.350	7.203	1/8	3/16
8	8.655	±0.015	0.090 (2.29)	8.610	±0.015	0.090 (2.29)	4.000	7.888	0.322	0.403	9.320	1/8	3/16
10	10.780	±0.015	0.100 (3.05)	10.735	±0.015	0.100 (3.05)	5.000	9.917	0.365	0.456	11.614	1/8	3/16
12	12.780	±0.015	0.120 (3.81)	12.735	±0.015	0.120 (3.81)	6.000	11.825	0.406	0.508	13.786	1/8	3/16

^A The sketches and designs of fittings are illustrative only.

^B See 6.1.5.