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**Glass in building — Calculation of  
steady-state  $U$  values (thermal  
transmittance) of multiple glazing**

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*Verre dans la construction — Calcul du coefficient de transmission  
thermique  $U$ , en régime stationnaire des vitrages multiples*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10292 was prepared by Technical Committee ISO/TC 160, *Glass in building*, Subcommittee SC 2, *Use considerations*.

Annex A forms an integral part of this International Standard. Annex B is for information only.

ISO 10292:1994

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# Glass in building — Calculation of steady-state $U$ values (thermal transmittance) of multiple glazing

## 1 Scope

This International Standard applies to glass, coated glass and materials opaque in the far infrared wavelengths. It gives the fundamental rules for calculating the thermal transmittance,  $U$ <sup>1)</sup>, in the glazing central area. The combined edge effects due to the thermal bridge of a glazing unit spacer and of the window frame are not included.

These rules are intended to enable the heat loss through glazing in a building to be estimated from the glazing  $U$  values and, together with heat losses through the opaque elements of the building, are used to determine the capacity of the heating or cooling plant.

In addition,  $U$  values for other purposes can be calculated using the same procedure, in particular for predicting:

a) conduction gains in summer;

b) condensation on glazing surfaces;

c) seasonal heat loss through glazing in determining overall energy use in buildings;

d) contribution of absorbed heat in determining the solar factor.

The rules have been made as simple as possible consistent with accuracy.

## 2 Definition

For the purposes of this International Standard, the following definition applies.

**2.1 thermal transmittance of glazing,  $U$ :** Value which characterizes the heat transfer through the central part of the glazing, i.e. without edge effects, and states the steady-state density of heat transfer rate per temperature difference between the ambient temperatures on each side. The  $U$  value is given in watts per square metre kelvin [W/(m<sup>2</sup>·K)].

1) In some countries the symbol  $k$  is used.

### 3 Symbols and indices

#### 3.1 Symbols

Symbol	Representation	Unit
$A$	constant	—
$c$	specific heat of gas	J/(kg·K)
$d$	thickness of layers of glass (or alternative glazing material)	m
$Gr$	Grashof number	dimensionless
$h$	surface heat transfer coefficient	W/(m <sup>2</sup> ·K)
$h$	conductance	W/(m <sup>2</sup> ·K)
$N$	number of spaces	—
$Nu$	Nusselt number	dimensionless
$Pr$	Prandtl number	dimensionless
$r$	thermal resistivity of glass (or alternative glazing material)	m·K/W
$R_n$	normal reflectance	—
$s$	width of gas space	m
$T$	absolute temperature	K
$\Delta T$	temperature difference	K
$U$	thermal transmittance	W/(m <sup>2</sup> ·K)
$v$	wind speed	m/s
$\varepsilon$	corrected emissivity	—
$\varepsilon_n$	normal emissivity (perpendicular to surface)	—
$\vartheta$	temperature	°C
$\lambda$	thermal conductivity of gas filling	W/(m·K)
$\lambda$	wavelength	μm
$\mu$	dynamic viscosity of gas	kg/(m·s)
$\rho$	gas density	kg/m <sup>3</sup>
$\sigma$	Stefan-Boltzmann constant ( $= 5,67 \times 10^{-8}$ )	W/(m <sup>2</sup> ·K <sup>4</sup> )

#### 3.2 Indices

Subscript	
c	convection
g	gas
e	external
i	internal
m	mean
n	normal
r	radiation
s	space
t	total
1, 2, ...	first, second, etc.

### 4 Basic formulae

#### 4.1 General

The method specified by this International Standard is based on a calculation from the following first principles:

$$\frac{1}{U} = \frac{1}{h_e} + \frac{1}{h_t} + \frac{1}{h_i} \quad \dots (1)$$

where

$h_e$  and  $h_i$  are the external and internal heat transfer coefficients respectively;

$h_t$  is the conductance of the multiple glazing unit.

$$\frac{1}{h_r} = \sum^N \frac{1}{h_s} + \sum^M d_m r_m \quad \dots (2)$$

where

- $h_s$  is the gas space conductance;
- $N$  is the number of spaces;
- $M$  is the number of materials;
- $d_m$  is the total thickness of each material;
- $r_m$  is the thermal resistivity of each material (the thermal resistivity of glass is 1 m·K/W).

$$h_s = h_g + h_r \quad \dots (3)$$

where

- $h_r$  is the radiation conductance;
- $h_g$  is the gas conductance (conduction and convection).

#### 4.2 Radiation conductance, $h_r$

The radiation conductance,  $h_r$ , is given by

$$h_r = 4\sigma \left( \frac{1}{\varepsilon_1} + \frac{1}{\varepsilon_2} - 1 \right)^{-1} \cdot T_m^3 \quad \dots (4)$$

where

- $\sigma$  is the Stefan-Boltzmann constant;
- $\varepsilon_1$  and  $\varepsilon_2$  are the corrected emissivities at the mean absolute temperature  $T_m$  of the gas space.

#### 4.3 Gas conductance, $h_g$

The gas conductance,  $h_g$ , is given by

$$h_g = Nu \frac{\lambda}{s} \quad \dots (5)$$

where

- $s$  is the width of the space, in metres (m);
- $\lambda$  is the gas thermal conductivity, in watts per metre kelvin [W/(m·K)];
- $Nu$  is the Nusselt number, given by

$$Nu = A(Gr \cdot Pr)^n \quad \dots (6)$$

where

- $A$  is a constant,

$Gr$  is the Grashof number,

$Pr$  is the Prandtl number,

$n$  is an exponent,

$$Gr = \frac{9,81s^3 \Delta T \rho^2}{T_m \mu^2} \quad \dots (7)$$

$$Pr = \frac{\mu c}{\lambda} \quad \dots (8)$$

where

$\Delta T$  is the temperature difference on either side of the glazing, in kelvins (K),

$\rho$  is the gas density, in kilograms per cubic metre (kg/m<sup>3</sup>),

$\mu$  is the gas dynamic viscosity, in kilograms per metre second [kg/(m·s)],

$c$  is the gas specific heat, in joules per kilogram kelvin [J/kg·K],

$T_m$  is the gas mean temperature, in kelvins (K).

For vertical spaces, the Nusselt number is calculated from formula (6) using  $A = 0,035$  and  $n = 0,38$  under the following condition (see also ref. [1]).

If  $Nu \leq 1$ , the value unity is used in formula (5), corresponding to  $Gr \cdot Pr$  less than 6 800. If  $Nu > 1$ , the greater value is used in formula (5) corresponding to a regime with convection.

## 5 Basic material properties

### 5.1 Emissivity

The corrected emissivities  $\varepsilon$  of the surfaces bounding the enclosed spaces are required to calculate the radiation conductance,  $h_r$ , in formula (4).

For glass surfaces, the corrected emissivity to be used is 0,837.

For coated surfaces, the normal emissivity,  $\varepsilon_n$ , is obtained from infrared spectrometer measurements (see A.1 in annex A).

The corrected emissivity is obtained from table A.2, in annex A.

The mean temperature of the space,  $T_m$ , is fixed at 283 K, for purposes of comparison.

NOTE 1 Two different definitions of emissivity should be theoretically used to describe radiation exchange:

- between glass surfaces facing each other in multiple glazing, or
- between a glass surface and the inside of a room.

However, in practice numerical differences are found to be negligibly small. Thus corrected emissivity can be used to describe both types of heat exchange with sufficient approximation.

## 5.2 Gas properties

The following properties of the gas filling the space are required:

- a) the thermal conductivity,  $\lambda$  [W/(m·K)];
- b) the density,  $\rho$  (kg/m<sup>3</sup>);
- c) the dynamic viscosity,  $\mu$  [kg/(m·s)];
- d) the specific heat,  $c$  [J/(kg·K)].

The relevant values are substituted in formulae (7) and (8) for the Grashof and Prandtl numbers, and the Nusselt number is determined from formula (6).

If the Nusselt number is greater than 1, this indicates that convection is occurring, enhancing the heat flow-rate.

If the Nusselt number is less than or equal to 1, this indicates that heat flow is by conduction only and the Nusselt number is given the limit value of 1.

Substitution of  $Nu$  in formula (5) gives the gas conductance  $h_g$ .

Values of gas properties for a range of gases used in sealed multiple glazing units are given in table A.3, annex A.

For gas mixtures, the gas properties are proportioned in the ratio of the volumes.

If we have

- gas 1 with a ratio of the volume  $R_1$ ,
- gas 2 with a ratio of the volume  $R_2$ , etc.,

then

$$F = F_1 R_1 + F_2 R_2 + \dots \quad \dots (9)$$

where  $F$  represents the relevant property, i.e. thermal conductivity, density, dynamic viscosity or specific heat.

## 5.3 Infrared-absorbing gases

Some gases absorb infrared radiation in the 5  $\mu\text{m}$  to 50  $\mu\text{m}$  range.

Where the gas concerned is used in combination with a low emissivity coating ( $\varepsilon < 0,2$ ), this effect is ignored because of the low density of the net infrared radiant flux.

For other cases the  $U$  value shall be measured if a possible benefit to the  $U$  value from the absorption of the gas might be realized.

## 5.4 Horizontal or angled glazing

For upward heat flow, the heat transfer by convection is enhanced.

This effect is taken into account by substituting the following  $A$  and  $n$  values in formula (6):

for horizontal spaces:  $A = 0,16$  and  $n = 0,28$

for spaces at 45°:  $A = 0,10$  and  $n = 0,31$

When the direction of heat flow is downward, the convection can be considered suppressed, for practical cases, and  $Nu = 1$  is substituted in formula (5) (see also ref. [1]).

## 6 External and internal heat transfer coefficients

### 6.1 External heat transfer coefficient, $h_e$

The external heat transfer coefficient,  $h_e$ , in watts per square metre kelvin [W/(m<sup>2</sup>·K)], is a function of the wind speed,  $v$ , near the glazing given by the following approximate formula:

$$h_e = 10,0 + 4,1v \quad \dots (10)$$

where  $v$  is the wind speed, in metres per second (m/s).

The value  $h_e$  equal to 23 W/(m<sup>2</sup>·K) is used for the purposes of comparison of glazing  $U$  values.

NOTE 2 The reciprocal  $1/h_e$  is 0,04 m<sup>2</sup>·K/W expressed to two significant decimals.