INTERNATIONAL STANDARD

ISO 10312

First edition
1995-05-01

Ambient air — Determination of asbestos fibres — Direct-transfer transmission electron microscopy method

Air ambiant — Détermination des fibres d'amiante — Méthode de microscopie électronique à transmission directe

Reference number
ISO 10312:1995(E)

Contents

International Organization for Standardization
Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10312 was prepared by Technical Committee ISO/TC 146, *Air quality*, Subcommittee SC 3, *Ambient atmospheres*.

Annexes A, B, C, D, E and F form an integral part of this International Standard. Annexes G, H and J are for information only.

Introduction

This International Standard is applicable to the determination of airborne asbestos in a wide range of ambient air situations, including the interior atmospheres of buildings, and for detailed evaluation of any atmosphere in which asbestos structures are likely to be present. Because the best available medical evidence indicates that the numerical fibre concentration and the fibre sizes are the relevant parameters for evaluation of the inhalation hazards, a fibre counting technique is the only logical approach. Most fibres in ambient atmospheres are not asbestos, and therefore there is a requirement for fibres to be identified. Many airborne asbestos fibres in ambient atmospheres have diameters below the resolution limit of the optical microscope. This International Standard is based on transmission electron microscopy, which has adequate resolution to allow detection of small fibres and is currently the only technique capable of unequivocal identification of the majority of individual fibres of asbestos. Asbestos is often found, not as single fibres, but as very complex, aggregated structures which may or may not be also aggregated with other particles. The fibres found suspended in an ambient atmosphere can often be identified unequivocally, if a sufficient measurement effort is expended. However, if each fibre were to be identified in this way, the analysis would become prohibitively expensive. Because of instrumental deficiencies or because of the nature of the particulate, some fibres cannot be positively identified as asbestos, even though the measurements all indicate that they could be asbestos. Subjective factors therefore contribute to this measurement, and consequently a very precise definition of the procedure for identification and enumeration of asbestos fibres is required. The method specified in this International Standard is designed to provide the best description possible of the nature, numerical concentration, and sizes of asbestos-containing particles found in an air sample. This International Standard is necessarily complex, because the instrumental techniques used are complex, and also because a very detailed and logical procedure must be specified to reduce the subjective aspects of the measurement. The method of data recording specified in this International Standard is designed to allow re-evaluation of the structure counting data as new medical evidence becomes available. All of the feasible specimen preparation techniques result in some modification of the airborne particulate. Even the collection of particles from a three-dimensional airborne dispersion onto a two-dimensional filter surface can be considered a modification of the particulate, and some of the particles in most samples are modified by the specimen preparation procedures. However, the procedures specified in this International Standard are designed to minimize the disturbance of the collected particulate material, and the effect of those disturbances which do occur can be evaluated.

This International Standard describes the method of analysis for a single air filter. However, one of the largest potential errors in characterizing asbestos in ambient atmospheres is associated with the variability between filter samples. For this reason, it is necessary to design a replicate sampling scheme in order to determine this International Standard's accuracy and precision.

Ambient air — Determination of asbestos fibres — Direct-transfer transmission electron microscopy method

1 Scope

1.1 Substance determined

This International Standard specifies a reference method using transmission electron microscopy for the determination of the concentration of asbestos structures in ambient atmospheres and includes measurement of the lengths, widths and aspect ratios of the asbestos structures. The method allows determination of the type(s) of asbestos fibres present. The method cannot discriminate between individual fibres of the asbestos and non-asbestos analogues of the same amphibole mineral.

1.2 Type of sample

The method is defined for polycarbonate capillary-pore filters or cellulose ester (either mixed esters of cellulose or cellulose nitrate) filters through which a known volume of air has been drawn. The method is suitable for determination of asbestos in both exterior and building atmospheres.

1.3 Measuring range

The range of concentration which can be determined is 50 structures/mm^2 to 7 000 structures/mm^2 on the filter. The air concentrations represented by these values are a function of the volume of air sampled. There is no lower limit to the dimensions of asbestos fibres which can be detected. In practice, microscopists vary in their ability to detect very small asbestos fibres. Therefore, a minimum length of 0,5 µm has been defined as the shortest fibre to be incorporated in the reported results.

1.4 Limit of detection

The limit of detection theoretically can be lowered indefinitely by filtration of progressively larger volumes of air and by extending the examination of the specimens in the electron microscope. In practice, the lowest achievable limit of detection for a particular area of TEM specimen examined is controlled by the total suspended particulate concentration.

For total suspended particulate concentrations of approximately 10 µg/m^3, corresponding to clean, rural atmospheres, and assuming filtration of 4 000 litres of air, an analytical sensitivity of 0,5 structure/l can be obtained, equivalent to a limit of detection of 1,8 structure/l, if an area of 0,195 mm^2 of the TEM specimens is examined. If higher total suspended particulate concentrations are present, the volume of air filtered must be reduced in order to maintain an acceptable particulate loading on the filter, leading to a proportionate increase in the analytical sensitivity.

Where this is the case, lower limits of detection can be achieved by increasing the area of the TEM specimens that is examined. In order to achieve lower limits of detection for fibres and bundles longer than 5 µm, and for PCM equivalent fibres, lower magnifications are specified which permit more rapid examination of larger areas of the TEM specimens when the examination is limited to these dimensions of fibre. The direct analytical method cannot be used if the general particulate loading of the sample collection filter exceeds approximately 10 µg/cm^2 of filter surface, which corresponds to approximately 10 % coverage of the collection filter by particulate. If the total suspended particulate is largely organic material, the limit of detection can be lowered significantly by using an indirect preparation method.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 4225:1994, *Air quality — General aspects — Vocabulary.*

ISO 4226:1993, *Air quality — General aspects — Units of measurement.*

ISO Standard Handbook No. 2:1993, *Quantities and units.*

ISO Standard Handbook No. 3:1989, *Statistical Methods.*

3 Definitions

For the purposes of this International Standard, the following definitions apply (see also ISO 4225).

3.1 acicular: The shape of an extremely slender crystal with cross-sectional dimensions which are small relative to its length, i.e. needle-like.

3.2 amphibole: A group of rock-forming ferromagnesium silicate minerals, closely related in crystal form and composition, with the nominal formula:

$$A_{0 \text{ or } 1}B_2C_5T_8O_{22}(OH,F,Cl)_2$$

where

A = K, Na

B = Fe^{2+}, Mn, Mg, Ca, Na

C = Al, Cr, Ti, Fe^{3+}, Mg, Fe^{2+}

T = Si, Al, Cr, Fe^{3+}, Ti

In some varieties of amphibole, these elements can be partially substituted by Li, Pb or Zn. Amphibole is characterized by a cross-linked double chain of Si-O tetrahedra with a silicon:oxygen ratio of 4:11, by columnar or fibrous prismatic crystals and by good prismatic cleavage in two directions parallel to the crystal faces and intersecting at angles of about 56° and 124°.

3.3 amphibole asbestos: Amphibole in an asbestiform habit.

3.4 analytical sensitivity: The calculated airborne asbestos structure concentration in asbestos structures/litre, equivalent to counting of one asbestos structure in the analysis. The method in this International Standard does not specify an analytical sensitivity.

3.5 asbestiform: A specific type of mineral fibrosity in which the fibres and fibrils possess high tensile strength and flexibility.

3.6 asbestos: A term applied to a group of silicate minerals belonging to the serpentine and amphibole groups which have crystallized in the asbestiform habit, causing them to be easily separated into long, thin, strong fibres when crushed or processed. The Chemical Abstracts Service Registry Numbers of the most common asbestos varieties are: chrysotile (12001-29-5), crocidolite (12001-28-4), grünerite asbestos (amosite) (12172-73-5), anthophyllite asbestos (77536-67-5), tremolite asbestos (77536-68-6) and actinolite asbestos (77536-66-4).

3.7 asbestos structure: A term applied to any connected or overlapping grouping of asbestos fibres or bundles, with or without other particles.

3.8 aspect ratio: The ratio of length to width of a particle.

3.9 blank: A structure count made on TEM specimens prepared from an unused filter, to determine the background measurement.

3.10 camera length: The equivalent projection length between the specimen and its electron diffraction pattern, in the absence of lens action.

3.11 chrysotile: A fibrous mineral of the serpentine group which has the nominal composition

$$Mg_3Si_2O_5(OH)_4$$

Most natural chrysotile deviates little from this nominal composition. In some varieties of chrysotile, minor substitution of silicon by Al^{3+} may occur. Minor substitution of magnesium by Al^{3+}, Fe^{2+}, Fe^{3+}, Ni^{2+}, Mn^{2+} and Co^{2+} may also be present. Chrysotile is the most prevalent type of asbestos.

3.12 cleavage: The breaking of a mineral along one of its crystallographic directions.

3.13 cleavage fragment: A fragment of a crystal that is bounded by cleavage faces.

3.14 cluster: A structure in which two or more fibres, or fibre bundles, are randomly oriented in a connected grouping.

3.15 d-spacing: The distance between identical adjacent and parallel planes of atoms in a crystal.

3.16 electron diffraction: A technique in electron microscopy by which the crystal structure of a specimen is examined.

3.17 electron scattering power: The extent to which a thin layer of substance scatters electrons from their original directions.

3.18 energy dispersive X-ray analysis: Measurement of the energies and intensities of X-rays by use of a solid state detector and multichannel analyser system.

3.19 eucentric: The condition when the area of interest of an object is placed on a tilting axis at the intersection of the electron beam with that axis and is in the plane of focus.

3.20 field blank: A filter cassette which has been taken to the sampling site, opened, and then closed. Such a filter is used to determine the background structure count for the measurement.

3.21 fibril: A single fibre of asbestos, which cannot be further separated longitudinally into smaller components without losing its fibrous properties or appearances.

3.22 fibre: An elongated particle which has parallel or stepped sides. For the purposes of this International Standard, a fibre is defined to have an aspect ratio equal to or greater than 5:1 and a minimum length of 0,5 µm.

3.23 fibre bundle: A structure composed of parallel, smaller diameter fibres attached along their lengths. A fibre bundle may exhibit diverging fibres at one or both ends.

3.24 fibrous structure: A fibre, or connected grouping of fibres, with or without other particles.

3.25 habit: The characteristic crystal growth form, (or combination of these forms), of a mineral, including characteristic irregularities.

3.26 limit of detection: The calculated airborne asbestos structure concentration in structures per litre, equivalent to counting 2,99 asbestos structures in the analysis.

3.27 matrix: A structure in which one or more fibres, or fibre bundles, touch, are attached to, or partially concealed by, a single particle or connected group of nonfibrous particles.

3.28 Miller index: A set of either three or four integer numbers used to specify the orientation of a crystallographic plane in relation to the crystal axes.

3.29 PCM equivalent fibre: A fibre of aspect ratio greater than or equal to 3:1, longer than 5 µm, and which has a diameter between 0,2 µm and 3,0 µm.

3.30 PCM equivalent structure: A fibrous structure of aspect ratio greater than or equal to 3:1, longer than 5 µm, and which has a diameter between 0,2 µm and 3,0 µm.

3.31 primary structure: A fibrous structure that is a separate entity in the TEM image.

3.32 replication: A procedure in electron microscopy specimen preparation in which a thin copy, or replica, of a surface is made.

3.33 selected area electron diffraction: A technique in electron microscopy in which the crystal structure of a small area of a sample is examined.

3.34 serpentine: A group of common rock-forming minerals having the nominal formula

$$Mg_3Si_2O_5(OH)_4$$

3.35 structure: A single fibre, fibre bundle, cluster or matrix.

3.36 twinning: The occurrence of crystals of the same species joined together at a particular mutual orientation, such that the relative orientations are related by a definite law.

3.37 unopened fibre: An asbestos fibre bundle of large diameter which has not been separated into its constituent fibrils or fibres.

3.38 zone-axis: The line or crystallographic direction through the centre of a crystal which is parallel to the intersection edges of the crystal faces defining the crystal zone.

4 Principle

A sample of airborne particulate is collected by drawing a measured volume of air through either a

capillary-pore polycarbonate membrane filter of maximum pore size 0,4 µm or a cellulose ester (either mixed esters of cellulose or cellulose nitrate) membrane filter of maximum pore size 0,45 µm by means of a battery-powered or mains-powered pump. TEM specimens are prepared from polycarbonate filters by applying a thin film of carbon to the filter surface by vacuum evaporation. Small areas are cut from the carbon-coated filter, supported on TEM specimen grids, and the filter medium is dissolved away by a solvent extraction procedure. This procedure leaves a thin film of carbon which bridges the openings in the TEM specimen grid, and which supports each particle from the original filter in its original position. Cellulose ester filters are chemically treated to collapse the pore structure of the filter, and the surface of the collapsed filter is then etched in an oxygen plasma to ensure that all particles are exposed. A thin film of carbon is evaporated onto the filter surface and small areas are cut from the filter. These sections are supported on TEM specimen grids and the filter medium is dissolved away by a solvent extraction procedure.

The TEM specimen grids from either preparation method are examined at both low and high magnifications to check that they are suitable for analysis before carrying out a quantitative structure count on randomly-selected grid openings. In the TEM analysis, electron diffraction (ED) is used to examine the crystal structure of a fibre, and its elemental composition is determined by energy dispersive X-ray analysis (EDXA). For a number of reasons, it is not possible to identify each fibre unequivocally, and fibres are classified according to the techniques which have been used to identify them. A simple code is used to record, for each fibre, the manner in which it was classified. The fibre classification procedure is based on successive inspection of the morphology, the electron diffraction pattern for a selected area, and the qualitative and quantitative energy dispersive X-ray analyses. Confirmation of the identification of chrysotile is done only by quantitative ED, and confirmation of amphibole is done only by quantitative EDXA and quantitative zone axis ED.

In addition to isolated fibres, ambient air samples often contain more complex aggregates of fibres, with or without other particles. Some particles are composites of asbestos fibres with other materials. Individual fibres and structures that are more complex are referred to as "asbestos structures". A coding system is used to record the type of fibrous structure, and to provide the optimum description of each of these complex structures. The two codes remove the requirement to interpret the structure counting data from the microscopist, and allow this evaluation to be made later without the requirement for re-examination of the TEM specimens. Several levels of analysis are specified, the higher levels providing a more rigorous approach to the identification of fibres. The procedure permits a minimum required fibre identification criterion to be defined on the basis of previous knowledge, or lack of it, about the particular sample. Attempts are then made to achieve this minimum criterion for each fibre, and the degree of success is recorded for each fibre. The lengths and widths of all classified structures and fibres are recorded. The number of asbestos structures found on a known area of the microscope sample, together with the equivalent volume of air filtered through this area, is used to calculate the airborne concentration in asbestos structures/litre of air.

5 Symbols of units and abbreviations

5.1 Symbols of units (see also ISO 4226 and ISO No. 2)

eV = electron volt

kV = kilovolt

l/min = litres per minute

µg = microgram (10^{-6} gram)

µm = micrometre (10^{-6} metre)

nm = nanometre (10^{-9} metre)

W = watt

5.2 Abbreviations

DMF	Dimethylformamide
DE	Electron diffraction
EDXA	Energy dispersive X-ray analysis
FWHM	Full width, half maximum
HEPA	High efficiency particle absolute
MEC	Mixed esters of cellulose
PC	Polycarbonate
PCM	Phase contrast optical microscopy
SAED	Selected area electron diffraction
SEM	Scanning electron microscope
STEM	Scanning transmission electron microscope
TEM	Transmission electron microscope

UICC Union Internationale Contre le Cancer

6 Reagents

During the analysis, unless otherwise stated, use only reagents of recognized analytical grade and water (6.1).

WARNING — Use the reagents in accordance with the appropriate health and safety regulations.

6.1 water, fibre-free.

A supply of freshly distilled, fibre-free water, or another source of fibre-free, pyrogen-free water shall be used.

6.2 Chloroform, analytical grade, distilled in glass, preserved with 1 % (*V/V*) ethanol.

6.3 1-Methyl-2-pyrrolidone.

6.4 Dimethylformamide.

6.5 Glacial acetic acid.

6.6 Acetone.

7 Apparatus

7.1 Air sampling — Equipment and consumable supplies

7.1.1 Filter cassette

Field monitors, comprising 25 mm to 50 mm diameter three-piece cassettes, with cowls which project less than 2 cm in front of the filter surface shall be used for sample collection. The cassette shall be loaded with either a capillary pore polycarbonate filter of maximum pore size 0,4 µm or an MEC or cellulose nitrate filter of maximum pore size 0,45 µm. Either type of filter shall be backed by a 5 µm pore size MEC or cellulose nitrate filter, and supported by a cellulose back-up pad. When the filters are in position, an elastic cellulose band or adhesive tape shall be applied to prevent air leakage. Suitable precautions shall be taken to ensure that the filters are tightly clamped in the assembly, so that significant air leakage around the filter cannot occur.

Representative filters from the filter lot shall be analysed as specified in 9.7 for the presence of asbestos structures before any are used for air sample collection.

7.1.2 Sampling pump

The sampling pump shall be capable of a flow-rate sufficient to achieve the desired analytical sensitivity. The face velocity through the filter shall be between 4,0 cm/s and 25,0 cm/s. The sampling pump used shall provide a non-fluctuating airflow through the filter, and shall maintain the initial volume flow-rate to within ± 10 % throughout the sampling period. A constant flow or critical orifice controlled pump meets these requirements. Flexible tubing shall be used to connect the filter cassette to the sampling pump. A means for calibration of the flow-rate of each pump is also required.

7.1.3 Stand

A stand shall be used to hold the filter cassette at the desired height for sampling, and shall be isolated from the vibrations of the pump (7.1.2).

7.1.4 Variable area flowmeter

A calibrated variable are a flowmeter with a range of approximately 1 l/min to 10 l/min is required for calibration of the air sampling system.

The variable area flowmeter shall be cleaned before use to avoid transfer of asbestos contamination from the flowmeter to the sample being collected.

7.2 Specimen preparation laboratory

Asbestos, particularly chrysotile, is present in varying quantities in many laboratory reagents. Many building materials also contain significant amounts of asbestos or other mineral fibres which may interfere with the analysis if they are inadvertently introduced during preparation of specimens. It is most important to ensure that, during preparation, contamination of TEM specimens by any extraneous asbestos fibres is minimized. All specimen preparation steps shall therefore be performed in an environment where contamination of the sample is minimized. The primary requirement of the sample preparation laboratory is that a blank determination shall yield a result which will meet the requirements specified in 9.7. A minimum facility considered suitable for preparation of TEM specimens is a laminar flow hood with positive pressure. However, it has been established that work practices in specimen preparation appear to be more important than the tape of clean handling facilities in use. Preparation of samples shall be carried out only after acceptable blank values have been demonstrated.

NOTE 1 It is recommended that activities involving manipulation of bulk asbestos samples not be performed in the

same area as TEM specimen preparation, because of the possibilities of contaminating the TEM specimens.

7.3 Equipment for analysis

7.3.1 Transmission electron microscope

A TEM operating at an accelerating potential of 80 kV to 120 kV, with a resolution better than 1,0 nm, and a magnification range of approximately × 300 to × 100 000 shall be used. The ability to obtain a direct screen magnification of about × 100 000 is necessary for inspection of fibre morphology; this magnification may be obtained by supplementary optical enlargement of the screen image by use of a binocular if it cannot be obtained directly. It is also required that the viewing screen of the microscope be calibrated such that the lengths and widths of fibre images down to 1 mm width can be measured in increments of 1 mm, regardless of image orientation. This requirement is often fulfilled through the use of a fluorescent screen with calibrated gradations in the form of circles, as shown in figure 1.

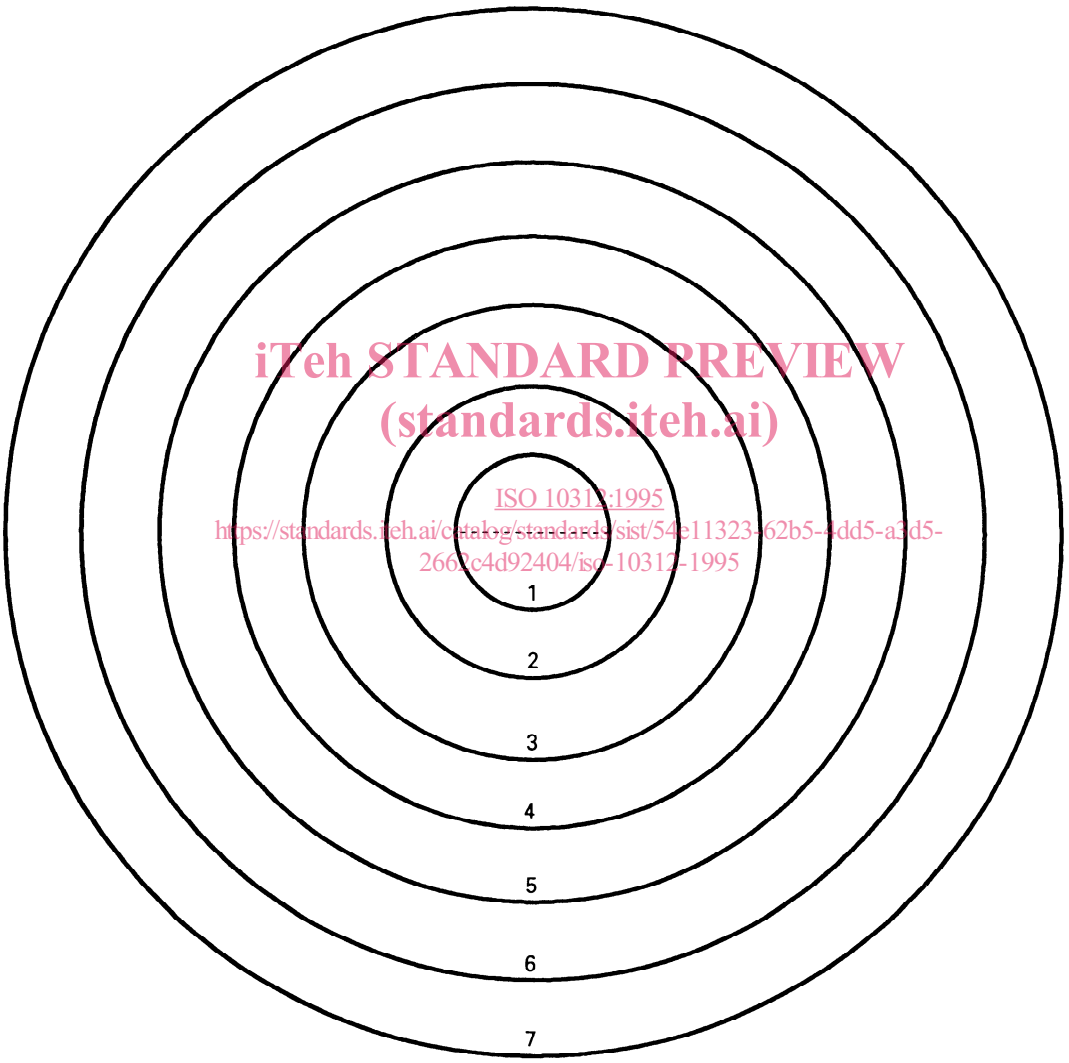


Figure 1 — Example of calibration markings on TEM viewing screen

For Bragg angles less than 0,01 rad, the TEM shall be capable of performing ED from an area of 0,6 μm^2 or less, selected from an in-focus image at a screen magnification of × 20 000. This performance requirement defines the minimum separation between particles at which independent ED patterns can be obtained from each particle. If SAED is used, the performance of a particular instrument may normally be calculated using the following equation

$$A = 0{,}785\ 4 \times \left(\frac{D}{M} + 2\ 000 C_s \theta^3 \right)^2$$

where

A is the effective SAED area, in square micrometres;

D is the diameter, in micrometres, of the SAED aperture;

M is the magnification of the objective lens;

C_s is the spherical aberration coefficient, in millimetres, of the objective lens;

θ is the maximum required Bragg angle, in radians.

It is not possible to reduce the effective SAED area indefinitely by the use of progressively smaller SAED apertures, because there is a fundamental limitation imposed by the spherical aberration coefficient of the objective lens.

If zone-axis ED analyses are to be performed, the TEM shall incorporate a goniometer stage which permits the TEM specimen to be either

a) rotated through 360°, combined with tilting through at least + 30° to − 30° about an axis in the plane of the specimen;

b) tilted through at least + 30° to − 30° about two perpendicular axes in the plane of the specimen.

The analysis is greatly facilitated if the goniometer permits eucentric tilting, although this is not essential. If EDXA and zone-axis ED are required on the same fibre, the goniometer shall be of a type which permits tilting of the specimen and acquisition of EDXA spectra without changing the specimen holder.

The TEM shall have an illumination and condenser lens system capable of forming an electron probe of diameter less than 250 nm.

NOTE 2 Use of an anti-contamination trap around the specimen is recommended if the required instrumental performance is to be obtained.

7.3.2 Energy dispersive X-ray analyser

The TEM shall be equipped with an energy dispersive X-ray analyser capable of achieving a resolution better than 180 eV (FWHM) on the MnKα. Since the performance of individual combinations of TEM and EDXA equipment is dependent on a number of geometrical factors, the required performance of the combination of the TEM and X-ray analyser is specified in terms of the measured X-ray intensity obtained from a fibre of small diameter, using a known electron beam diameter. Solid state X-ray detectors are least sensitive in the low energy region, and so measurement of sodium in crocidolite shall be the performance criterion. The combination of electron microscope and X-ray analyser shall yield, under routine analytical conditions, a background-subtracted NaKα integrated peak count rate of more than 1 count per second (cps) from a fibre of UICC crocidolite, 50 nm in diameter or smaller, when irradiated by an electron probe of 250 nm diameter or smaller at an accelerating potential of 80 kV. The peak/background ratio for this performance test shall exceed 1,0.

The EDXA unit shall provide the means for subtraction of the background, identification of elemental peaks, and calculation of background-subtracted peak areas.

7.3.3 Computer

Many repetitive numerical calculations are necessary, and these may be performed conveniently by relatively simple computer programmes. For analyses of zone-axis ED pattern measurements, a computer with adequate memory is required to accommodate the more complex programmes involved.

7.3.4 Plasma asher

For preparation of TEM specimens from MEC filters, a plasma asher, with a radio frequency power rating of 50 W or higher, shall be used to etch the surface of collapsed MEC filters. The asher shall be supplied with a controlled oxygen flow, and shall be modified, if necessary, to provide a valve to control the speed of air admission so that rapid air admission does not disturb particulates from the surface of the filter after the etching step.

NOTE 3 It is recommended that filters be fitted to the oxygen supply and the air admission line.

7.3.5 Vacuum coating unit

A vacuum coating unit capable of producing a vacuum better than 0,013 Pa shall be used for vacuum deposition of carbon on the membrane filters. A sample

holder is required which will allow a glass microscope slide to be continuously rotated during the coating procedure.

NOTE 4 A mechanism which also allows the rotating slide to be tilted through an angle of approximately 45° during the coating procedure is recommended. A liquid nitrogen cold trap above the diffusion pump may be used to minimize the possibility of contamination of the filter surfaces by oil from the pumping system. The vacuum coating unit may also be used for deposition of the thin film of gold, or other calibration material, when it is required on TEM specimens as an internal calibration of ED patterns.

7.3.6 Sputter coater

A sputter coater with a gold target may be used for deposition of gold onto TEM specimens as an integral calibration of ED patterns. Other calibration materials are acceptable. Experience has shown that a sputter coater allows better control of the thickness of the calibration material.

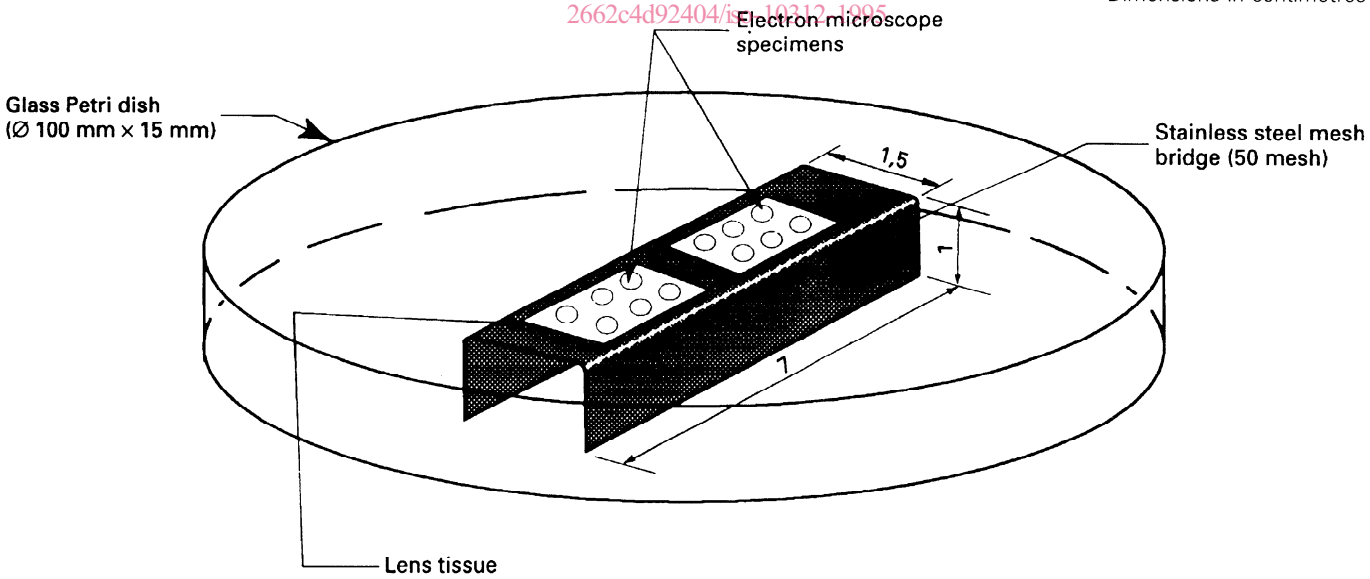
7.3.7 Solvent washer (Jaffe washer)

The purpose of the Jaffe washer is to allow dissolution of the filter polymer while leaving an intact evaporated carbon film supporting the fibres and other particles from the filter surface. One design of a washer which has been found satisfactory for various solvents and filter media is shown in figure 2. In general, either chloroform or 1-methyl-2-pyrrolidone has been used for dissolving polycarbonate filters and dimethylformamide or acetone has been used for dissolving MEC or cellulose nitrate filters. The higher evaporation rates of chloroform and acetone require that a reservoir of 10 ml to 50 ml of solvent be used, which may need replenishment during the procedure. Dimethylformamide and 1-methyl-2-pyrrolidone have lower vapour pressures and much smaller volumes of solvent may be used. It is recommended that all washers be used in a fume hood, and when specimens are not being inserted or removed, the Petri dish lid shall be in place during the solvent dissolution. The washer shall be cleaned before it is used for each batch of specimens.

7.3.8 Condensation washer

For more rapid dissolution of the filter polymer, or if difficulties are experienced in dissolving the filter polymer, use a condensation washer, consisting of a flask, condenser and cold finger assembly, with a heating mantle and means for controlling the temperature. A suitable assembly is shown in figure 3, using either acetone or chloroform as the solvent, depending on the type of filter.

Dimensions in centimetres



NOTE — Solvent is added until the meniscus contacts the underside of the stainless steel mesh bridge.

Figure 2 — Example of design of solvent washer (Jaffe washer)

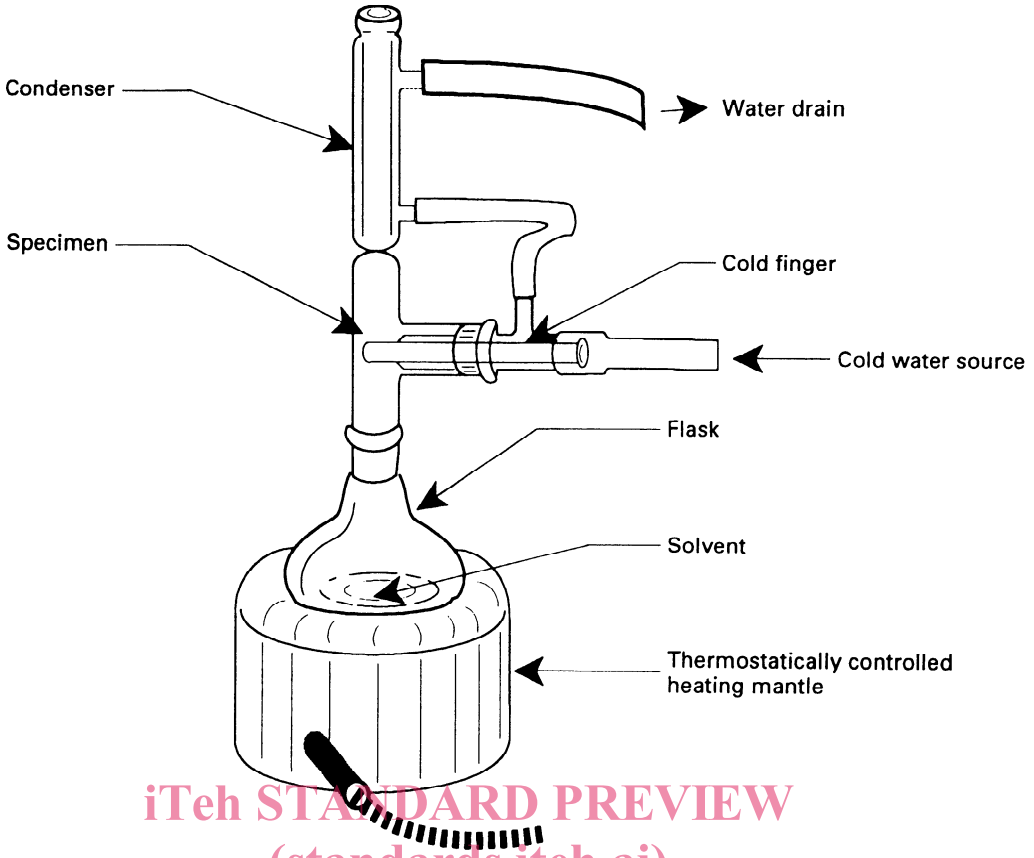


Figure 3 — Example of design of condensation washer

7.3.9 Slide warmer or oven

Use either a slide warmer or an oven for heating slides during the preparation of TEM specimens from MEC or cellulose nitrate filters. It is required to maintain a temperature of 65 °C to 70 °C.

7.3.10 Ultrasonic bath

An ultrasonic bath is necessary for cleaning the apparatus used for TEM specimen preparation.

7.3.11 Carbon grating replica

A carbon grating replica with about 2 000 parallel lines per millimetre shall be used to calibrate the magnification of the TEM.

7.3.12 Calibration specimen grids for EDXA

TEM specimen grids prepared from dispersions of calibration minerals are required for calibration of the EDXA system. Some suitable calibration minerals are riebeckite, chrysotile, halloysite, phlogopite, wollastonite and bustamite. The mineral used for calibration of the EDXA system for sodium shall be prepared using a gold TEM grid.

7.3.13 Carbon rod sharpener

The use of necked carbon rods, or equivalent, allows the carbon to be evaporated onto the filters with a minimum of heating.

7.3.14 Disposable tip micropipettes

A disposable tip micropipette, capable of transferring a volume of approximately 30 µl, is necessary for the preparation of TEM specimen grids from MEC filters.

7.4 Consumable supplies

7.4.1 Copper electron microscope grids

Copper TEM grids with 200 mesh are recommended. Grids which have grid openings of uniform size such that they meet the requirement specified in 9.6.2 shall be chosen. To facilitate the relocation of individual grid openings for quality assurance purposes, the use of grids with numerical or alphabetical indexing of individual grid openings is recommended.

7.4.2 Gold electron microscope grids

Gold TEM grids with 200 mesh are recommended to mount TEM specimens when sodium measurements are required in the fibre identification procedure. Grids which have grid openings of uniform size such that they meet the requirement specified in 9.6.2 shall be chosen. To facilitate the relocation of individual grid openings for quality assurance purposes, the use of grids with numerical or alphabetical indexing of individual grid openings is recommended.

7.4.3 Carbon rod electrodes

Spectrochemically pure carbon rods, shall be used in the vacuum evaporator (7.3.5) during carbon coating of filters.

7.4.4 Routine electron microscopy tools and supplies

Fine-point tweezers, scalpel holders and blades, microscope slides, double-coated adhesive tape, lens tissue, gold wire, tungsten filaments and other routine supplies are required.

7.4.5 Reference asbestos samples

Asbestos samples, shall be for preparation of reference TEM specimens of the primary asbestos minerals. The UICC set of minerals is suitable for this purpose.

8 Air sample collection

The desired analytical sensitivity is a parameter that shall be established for the analysis prior to sample collection. It is defined as the structure concentration corresponding to the detection of one structure in the analysis. For direct transfer methods of TEM specimen preparation, the analytical sensitivity is a function of the volume of air sampled, the active area of the collection filter, and the area of the TEM specimen over which structures are counted. If total airborne dust levels are high, it may be necessary to terminate sampling before the required volume has been sampled. If this happens, the analytical sensitivity required can be achieved only by counting structures on more grid openings, or by selective concentration of asbestos structures using an indirect TEM specimen preparation technique. Select the sampling rate and the period of sampling to yield the required analytical sensitivity, as detailed in table 1. Before air samples are collected, unused filters shall be analysed as described in 9.7 to determine the mean asbestos structure count for blank filters.

Air samples shall be collected using filter cassettes (7.1.1). During sampling, the cassette shall be supported on a stand (7.1.3) which is isolated from the vibrations of the pump (7.1.2). The cassette shall be held facing vertically downwards at a height of approximately 1,5 m to 2,0 m above ground/floor level, and shall be connected to the pump with a flexible tube.

Measure the sampling flow-rate at the front end of the cassette, both at the beginning and end of the sampling period, using a calibrated variable area flowmeter (7.1.4) temporarily attached to the inlet of the cassette. The mean value of these two measurements shall be used to calculate the total air volume sampled.

Basic strategies for monitoring environmental sources of airborne asbestos are described in annex G. After sampling, a cap shall be placed over the open end of the cassette, and the cassette packed with the filter face-upwards for return to the laboratory. Field blank filters shall also be included, as specified in 9.7, and submitted to the remaining analytical procedures along with the samples.

NOTES

5 In table 1 a collection filter area of 385 mm^2 is assumed, and the TEM grid openings are assumed to be 85 μm^2 square. The limit of detection is defined as the upper 95 % confidence limit of the Poisson distribution for a count of 0 structures. In the absence of background, this is equal to 2,99 times the analytical sensitivity. Backgrounds that are different from 0 observed during analysis of blank filters will degrade the limit of detection.

6 The analytical sensitivity S, expressed in number of structures per litre, is calculated using the following equation:

$$S = \frac{A_f}{k A_g V}$$

where

A_f is the active area, in square millimetres, of sample collection filter;

A_g is the mean area, in square millimetres, of grid openings examined;

k is the number of grid openings examined;

V is the volume of air sampled, in litres.

Table 1 — Examples of the minimum number of grid openings required to achieve a particular analytical sensitivity and limit of detection

Analytical sensitivity	Limit of detection	Volume of air sampled (litres)					
structures/l	structures/l	500	1 000	2 000	3 000	4 000	5 000
0,1	0,30	1 066	533	267	178	134	107
0,2	0,60	533	267	134	89	67	54
0,3	0,90	356	178	89	60	45	36
0,4	1,2	267	134	67	45	34	27
0,5	1,5	214	107	54	36	27	22
0,7	2,1	153	77	39	26	20	16
1,0	3,0	107	54	27	18	14	11
2,0	6,0	54	27	14	9	7	6
3,0	9,0	36	18	9	6	5	4
4,0	12	27	14	7	5	4	4
5,0	15	22	11	6	4	4	4
7,0	21	16	8	4	4	4	4
10	30	11	6	4	4	4	4

9 Procedure for analysis

9.1 General

The techniques used to prepare TEM specimens are different for polycarbonate and cellulose ester filters. The preparation method to be used shall be either 9.3 or 9.4, depending on the type of membrane filter used for air sampling. Cleaning of the sample cassettes before they are opened, preparation of the carbon evaporator, criteria for acceptable specimen grids, and the requirement for blank determinations are identical for the two preparation techniques. TEM examination, structure counting, fibre identification and reporting of results are independent of the type of filter or preparation technique used.

The ability to meet the blank sample criteria is dependent on the cleanliness of equipment and supplies. Consider all supplies such as microscope slides and glassware as potential sources of asbestos contamination. It is necessary to wash all glassware before it is used. Wash any tools or glassware which come into contact with the air sampling filters or TEM specimen preparations both before use and between handling of individual samples. Where possible, disposable supplies should be used.

9.2 Cleaning of sample cassettes

Asbestos fibres can adher to the exterior surfaces of air sampling cassettes, and these fibres can be inadvertently transferred to the sample during handling. To prevent this possibility of contamination, and after ensuring that the cassette is tightly sealed, wipe the exterior surfaces of each sampling cassette before it is placed in the clean facility or laminar flow hood.

9.3 Direct preparation of TEM specimens from polycarbonate filters

9.3.1 Selection of filter area for carbon coating

Use a cleaned microscope slide to support representative portions of polycarbonate filter during the carbon evaporation. Double-coated adhesive tape is used to attach the filter portions to the glass slide. Take care not to stretch the polycarbonate filters during handling. Using freshly cleaned tweezers, remove the polycarbonate filter from the sampling cassette, and place it on to a second cleaned glass microscope slide which is used as a cutting surface. Using a freshly cleaned curved scalpel blade, cut the filter by rocking the blade from the point, pressing it into contact with the filter. Repeat the process as necessary. Several such portions may be mounted on the same microscope slide. The scalpel blade and tweezers shall be washed and dried between the handling of each filter. Identify the filter portions by writing on the glass slide.

9.3.2 Carbon coating of filter portions

Place the glass slide holding the filter portions on the rotation-tilting device, approximately 10 cm to 12 cm