IEC 60601-2-65

Edition 1.0 2012-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE

colour inside

Medical electrical equipment –
Part 2-65: Particular requirements for the basic safety and essential performance of dental intra-oral X-ray equipment

Appareils électromédicaux –
Partie 2-65: Exigences particulières pour la sécurité de base et les performances essentielles des appareils à rayonnement X dentaires intra-oraux

IEC 60601-2-65:2012

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-65: Particular requirements for the basic safety and essential performance of dental intra-oral X-ray equipment

FOREWORD

1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60601-2-65 has been prepared by IEC subcommittee 62B: Diagnostic Imaging Equipment, of IEC technical committee 62: Electrical equipment in medical practice.

The text of this particular standard is based on the following documents:

FDIS	Report on voting
62B/889/FDIS	62B/897/RVD

Full information on the voting for the approval of this particular standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- Requirements and definitions: roman type.
- *Test specifications: italic type.*
- Informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type.
- TERMS DEFINED IN CLAUSE 3 OF THE GENERAL STANDARD, IN THIS PARTICULAR STANDARD OR AS NOTED: SMALL CAPITALS.

In referring to the structure of this standard, the term

- "clause" means one of the seventeen numbered divisions within the table of contents, inclusive of all subdivisions (e.g. Clause 7 includes subclauses 7.1, 7.2, etc.);
- "subclause" means a numbered subdivision of a clause (e.g. 7.1, 7.2 and 7.2.1 are all subclauses of Clause 7).

References to clauses within this standard are preceded by the term "Clause" followed by the clause number. References to subclauses within this particular standard are by number only.

In this standard, the conjunctive "or" is used as an "inclusive or" so a statement is true if any combination of the conditions is true.

The verbal forms used in this standard conform to usage described in Annex H of the ISO/IEC Directives, Part 2. For the purposes of this standard, the auxiliary verb:

– "shall" means that compliance with a requirement or a test is mandatory for compliance with this standard;

– "should" means that compliance with a requirement or a test is recommended but is not mandatory for compliance with this standard;

– "may" is used to describe a permissible way to achieve compliance with a requirement or test.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in Annex AA.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

This particular standard has been prepared to provide, based on IEC 60601-1:2005 and its collaterals, a complete set of BASIC SAFETY and ESSENTIAL PERFORMANCE requirements for DENTAL INTRA-ORAL X-RAY EQUIPMENT. While the previously existing standards for such equipment were dedicated to components and subsystems, this particular standard addresses the system level of DENTAL INTRA-ORAL X-RAY EQUIPMENT. Components and their functions are addressed as far as necessary.

The minimum safety requirements specified in this particular standard are considered to provide for a practical degree of safety in the operation of DENTAL INTRA-ORAL X-RAY EQUIPMENT.

The minimum safety requirements for DENTAL EXTRA-ORAL X-RAY EQUIPMENT are specified in a separate particular standard IEC 60601-2-63 to simplify and improve the readability

This particular standard amends and supplements IEC 60601-1 (third edition, 2005): *Medical electrical equipment – Part 1: General requirements for safety and essential performance*, hereinafter referred to as the general standard.

Within its specific scope, the clauses of this particular standard supersede and replace those of IEC 60601-2-7, *Medical electrical equipment* – Particular requirements for the safety of high-voltage generators of diagnostic X-ray generators. Requirements particular to DENTAL X-RAY-EQUIPMENT which were included in previous editions of the collateral standard IEC 60601-1-3 or the particular standard IEC 60601-2-28, IEC 60601-2-7 or IEC 60601-2-32 have been extracted and moved into this particular standard.

All requirements addressing integrated X-RAY TUBE ASSEMBLIES are covered by this particular standard. Therefore IEC 60601-2-28 does not apply to equipment in the scope of this International Standard.

MEDICAL ELECTRICAL EQUIPMENT –

Part 2-65: Particular requirements for the basic safety and essential performance of dental intra-oral X-ray equipment

201.1 Scope, object and related standards

Clause 1 of the general standard[1] applies, except as follows:

201.1.1 Scope

Replacement:

This International Standard applies to the BASIC SAFETY and ESSENTIAL PERFORMANCE of DENTAL INTRA-ORAL X-RAY EQUIPMENT and its main components, hereafter also called ME EQUIPMENT.

The scope of this standard is restricted to X-RAY EQUIPMENT where the X-RAY TUBE ASSEMBLY contains the HIGH-VOLTAGE TRANSFORMER ASSEMBLY.

DENTAL EXTRA-ORAL X-RAY EQUIPMENT is excluded from the scope of this standard

NOTE 1 The X-RAY GENERATOR in DENTAL INTRA-ORAL X-RAY EQUIPMENT always comprises an X-RAY MONOBLOCK ASSEMBLY. Therefore in this particular standard the concept of X-RAY TUBE ASSEMBLY is replaced by that of X-RAY MONOBLOCK ASSEMBLY.

NOTE 2 Main components may be for instance the X-RAY MONOBLOCK ASSEMBLY and an ELECTRONIC X-RAY IMAGE RECEPTOR.

NOTE 3 Photostimulated phosphor plates and their readers (hardware and software) are excluded from the scope of this particular standard, since they have no electrical APPLIED PARTS in the PATIENT ENVIRONMENT, and are not ME EQUIPMENT.

ME EQUIPMENT and ME SYSTEMS in the scope of IEC 60601-2-63, IEC 60601-2-44, IEC 60601-2-54, IEC 60601-2-45 or IEC 60601-2-43 are excluded from the scope of this particular standard. The scope of this International Standard also excludes RADIOTHERAPY SIMULATORS and equipment for bone or tissue absorption densitometry. Excluded from the scope is also ME EQUIPMENT intended to be used for DENTAL RADIOSCOPY.

Within its specific scope, the clauses of this particular standard supersede and replace those of IEC 60601-2-7, *Medical electrical equipment – Particular requirements for the safety of high-voltage generators of diagnostic X-ray generators* and of IEC 60601-2-32, *Medical electrical equipment – Particular requirements for the safety of associated equipment of X-ray equipment*.

NOTE 4 Requirements for X-RAY GENERATORS and for ASSOCIATED EQUIPMENT, which were previously specified in IEC 60601-2-7 and IEC 60601-2-32, have been included in either IEC 60601-1:2005 (Ed3) or in this particular standard. Therefore IEC 60601-2-7 and IEC 60601-2-32 are not part of the IEC 60601-1 3rd edition scheme for DENTAL INTRA-ORAL X-RAY EQUIPMENT.

All requirements addressing integrated X-RAY TUBE ASSEMBLIES are covered by this particular standard. Therefore IEC 60601-2-28 does not apply to ME EQUIPMENT in the scope of this International Standard.

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1 The general standard is IEC 60601-1:2005, *Medical electrical equipment – Part 1: General requirements for basic safety and essential performance*

201.1.2 Object

Replacement:

The object of this particular standard is to establish particular BASIC SAFETY and ESSENTIAL PERFORMANCE requirements for ME EQUIPMENT for DENTAL INTRA-ORAL RADIOGRAPHY.

201.1.3 Collateral standards

Addition:

This particular standard refers to those applicable collateral standards that are listed in Clause 2 of the general standard and clause 201.2 of this particular standard.

IEC 60601-1-2 and IEC 60601-1-3 apply as modified in Clauses 202 and 203 respectively. IEC 60601-1-8, IEC 60601-1-10[2)] and IEC 60601-1-11[3)] do not apply. All other published collateral standards in the IEC 60601-1 series apply as published.

NOTE OPERATORS of DENTAL INTRA-ORAL X-RAY EQUIPMENT are used to audible signals as required in this particular standard rather than to the concepts of IEC 60601-1-8. Therefore IEC 60601-1-8 does not apply.

201.1.4 Particular standards

Replacement:

In the IEC 60601 series, particular standards may modify, replace or delete requirements contained in the general standard or collateral standards as appropriate for the particular ME EQUIPMENT under consideration, and may add other BASIC SAFETY and ESSENTIAL PERFORMANCE requirements.

A requirement of a particular standard takes priority over the general standard.

For brevity, IEC 60601-1 is referred to in this particular standard as the general standard. Collateral standards are referred to by their document number.

The numbering of clauses and subclauses of this particular standard corresponds to that of the general standard with the prefix “201” (e.g. 201.1 in this standard addresses the content of Clause 1 of the general standard) or applicable collateral standard with the prefix “20x” where x is the final digit(s) of the collateral standard document number (e.g. 202.4 in this particular standard addresses the content of Clause 4 of the 60601-1-2 collateral standard, 203.4 in this particular standard addresses the content of Clause 4 of the 60601-1-3 collateral standard, etc.). The changes to the text of the general standard are specified by the use of the following words:

“Replacement” means that the clause or subclause of the general standard or applicable collateral standard is replaced completely by the text of this particular standard.

“Addition” means that the text of this particular standard is additional to the requirements of the general standard or applicable collateral standard.

“Amendment” means that the clause or subclause of the general standard or applicable collateral standard is amended as indicated by the text of this particular standard.

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2) IEC 60601-1-10, *Medical electrical equipment – Part 1-10: General requirements for basic safety and essential performance – Collateral Standard: Requirements for the development of physiologic closed-loop controllers*

3) IEC 60601-1-11, *Medical electrical equipment – Part 1-11: General requirements for basic safety and essential performance –Collateral Standard: Requirements for medical electrical equipment and medical electrical systems used in the home healthcare environment*

Subclauses, figures or tables which are additional to those of the general standard are numbered starting from 201.101. However due to the fact that definitions in the general standard are numbered 3.1 through 3.139, additional definitions in this standard are numbered beginning from 201.3.201. Additional annexes are lettered AA, BB, etc., and additional items aa), bb), etc.

Subclauses, figures or tables which are additional to those of a collateral standard are numbered starting from 20x, where "x" is the number of the collateral standard, e.g. 202 for IEC 60601-1-2, 203 for IEC 60601-1-3, etc.

The term "this standard" is used to make reference to the general standard, any applicable collateral standards and this particular standard taken together.

Where there is no corresponding clause or subclause in this particular standard, the clause or subclause of the general standard or applicable collateral standard, although possibly not relevant, applies without modification; where it is intended that any part of the general standard or applicable collateral standard, although possibly relevant, is not to be applied, a statement to that effect is given in this particular standard.

201.2 Normative references

NOTE Informative references are listed in the bibliography beginning on page 37.

Clause 2 of the general standard applies, except as follows:

Replacement:

IEC 60601-1-2:2007, *Medical electrical equipment – Part 1-2: General requirements for basic safety and essential performance – Collateral standard: Electromagnetic compatibility – Requirements and tests*

IEC 60601-1-3:2008, *Medical electrical equipment – Part 1-3: General requirements for basic safety and essential performance – Collateral Standard: Radiation protection in diagnostic X-ray equipment*

Addition:

IEC 60336, *Medical electrical equipment – X-ray tube assemblies for medical diagnosis – Characteristics of focal spots*

IEC/TR 60788:2004, *Medical electrical equipment – Glossary of defined terms*

IEC 62220-1:2003, *Medical electrical equipment – Characteristics of digital X-ray imaging devices – Part 1: Determination of the detective quantum efficiency*

201.3 Terms and definitions

Amendment:

For the purposes of this document, the terms and definitions given in IEC 60601-1:2005, its applicable collateral standards, IEC/TR 60788:2004 and the following apply:

NOTE An index of defined terms is found beginning on page 40.

Addition:

201.3.201
DENTAL
related to structures in the dento-maxillo-facial district of the PATIENT, including dentition

[SOURCE: IEC 60601-2-63:2012, 201.3.202]

201.3.202
DOSE AREA PRODUCT
product of the area of the cross-section of an X-RAY BEAM and the averaged AIR KERMA over that cross-section. The unit is the gray square meter ($Gy \cdot m^2$).

[SOURCE: IEC 60601-2-54:2009, 201.3.203]

201.3.203
ELECTRONIC X-RAY IMAGE RECEPTOR
X-RAY IMAGE RECEPTOR comprising an electrically-powered conversion method

[SOURCE: IEC 60601-2-63:2012, 201.3.205]

201.3.204
EXIT FIELD SIZE
dimensions of the RADIATION FIELD at the distal end of the dental cone as determined by the BEAM LIMITING DEVICE

Note 1 to entry: The dental cone ensures the minimum focus to skin distance. Usually the BEAM LIMITING DEVICE is part of the dental cone.

201.3.205
EXTRA-ORAL
related to DENTAL RADIOGRAPHY where the X-RAY IMAGE RECEPTOR is located outside the oral cavity

[SOURCE: IEC 60601-2-63:2012, 201.3.206]

201.3.206
INTERLOCK
means preventing the start or the continued operation of ME EQUIPMENT unless certain predetermined conditions prevail

[SOURCE: IEC 60601-2-54:2009, 201.3.207]

201.3.207
INTRA-ORAL
related to DENTAL RADIOGRAPHY where the X-RAY IMAGE RECEPTOR is located, wholly or partially, inside the oral cavity

[SOURCE: IEC 60601-2-63: 2012, 201.3.208]

201.3.208
ONE-PEAK HIGH VOLTAGE GENERATOR
HIGH-VOLTAGE GENERATOR for operation on a single-phase supply that delivers an unrectified output voltage, or rectified output voltage with one peak during each cycle of the supply

201.3.209
TWO-PEAK HIGH VOLTAGE GENERATOR
HIGH-VOLTAGE GENERATOR for operation on a single-phase supply that delivers a rectified output voltage with two peaks during each cycle of the supply

201.3.210
X-RAY MONOBLOCK ASSEMBLY
X-RAY TUBE ASSEMBLY containing the HIGH-VOLTAGE TRANSFORMER ASSEMBLY

Note 1 to entry: The term X-RAY MONOBLOCK ASSEMBLY excludes the BEAM LIMITING DEVICE.

[SOURCE: IEC 60601-2-63:2012, 201.3.213]

201.4 General requirements

Clause 4 of the general standard applies, except as follows

201.4.3 ESSENTIAL PERFORMANCE

Addition:

201.4.3.101 Additional ESSENTIAL PERFORMANCE requirements

The list in Table 201.101 is a list of potential ESSENTIAL PERFORMANCE to be considered by the MANUFACTURER in the RISK MANAGEMENT PROCESS.

NOTE Subclause 203.6.4.3.102 (Accuracy of LOADING FACTORS) specifies a limitation in applying subclause 203.6.4.3.102.2 (Accuracy of X-RAY TUBE VOLTAGE) and 203.6.4.3.102.3 (Accuracy of X-RAY TUBE CURRENT). This limitation is also valid for the ESSENTIAL PERFORMANCE list.

Table 201.101 – List of potential ESSENTIAL PERFORMANCE to be considered by MANUFACTURER in the RISK MANAGEMENT PROCESS

Requirement	Subclause
Accuracy of LOADING FACTORS	203.6.4.3.102
Reproducibility of the RADIATION output	203.6.3.2

201.4.10.2 Supply mains for ME EQUIPMENT and ME SYSTEMS

Addition:

The internal impedance of a SUPPLY MAINS is to be considered sufficiently low for the operation of ME EQUIPMENT if the value of the APPARENT RESISTANCE OF SUPPLY MAINS does not exceed the value specified in the ACCOMPANYING DOCUMENTS.

ME EQUIPMENT is considered to comply with the requirements of this standard only if its specified NOMINAL ELECTRIC POWER can be demonstrated at a resistance of supply mains having a value not less than the APPARENT RESISTANCE OF SUPPLY MAINS specified by the MANUFACTURER in the ACCOMPANYING DOCUMENTS.

Compliance is checked by inspection of the ACCOMPANYING DOCUMENTS and by functional test.

201.5 General requirements for testing of ME EQUIPMENT

Clause 5 of the general standard applies.

201.6 Classification of ME EQUIPMENT and ME SYSTEMS

Clause 6 of the general standard applies.

201.7 ME EQUIPMENT identification, marking and documents

Clause 7 of the general standard applies, except as follows:

201.7.2 Marking on the outside of ME EQUIPMENT or ME EQUIPMENT parts

201.7.2.7 Electrical input power from the SUPPLY MAINS

Addition:

Except for item a) to c) below, for ME EQUIPMENT that is specified to be PERMANENTLY INSTALLED, the information may be stated in the ACCOMPANYING DOCUMENTS only.

The information on the input power shall be specified in terms of combinations of

a) the RATED MAINS VOLTAGE of the ME EQUIPMENT in volts; see 7.2.1 and 7.2.6 of the general standard,
b) the number of phases; see 7.2.1 and 7.2.6 of the general standard,
c) the frequency, in hertz; see 7.2.1 and 7.2.6 of the general standard,
d) the maximum permissible value for APPARENT RESISTANCE OF SUPPLY MAINS, in ohms;
e) the characteristics of OVER-CURRENT RELEASES required in the SUPPLY MAINS.

NOTE These requirements are adapted from IEC 60601-2-7 subclause 6.1j).

Additional subclause:

201.7.2.101 BEAM LIMITING DEVICE

Where detachable in NORMAL USE, BEAM LIMITING DEVICES shall be provided with the following markings:

- those required in subclause 7.2.2 of the general standard;
- serial designation or individual identification;
- the EXIT FIELD SIZE in terms of dimension or graphical means. If the EXIT FIELD SIZE is described by graphical means, such means shall be described in the instructions for use;
- ADDITIONAL FILTRATION, if the additional value is more than the equivalent of 0,2 mm Al.

Compliance is checked by inspection.

201.7.8.1 Colours of indicator lights

Addition:

The indication of X-ray related states shall be excluded from subclause 7.8 in the general standard. 203.6.4.2 and 203.6.4.101 shall apply instead.

201.7.9 ACCOMPANYING DOCUMENTS

201.7.9.1 General

Addition:

NOTE 101 Annex C, Table 201.C.102 lists the requirements of this particular standard that are additional to those of the general standard for statements in the ACCOMPANYING DOCUMENTS.

The ACCOMPANYING DOCUMENTS shall contain quality control procedures to be performed on the ME EQUIPMENT by the RESPONSIBLE ORGANISATION. These shall include acceptance criteria and the recommended minimum frequency for the tests.

Additionally for ELECTRONIC X-RAY IMAGE RECEPTORS, the ACCOMPANYING DOCUMENTS shall contain

- a description of the performance of means, required to display the images for diagnostic purpose according to the INTENDED USE;

  NOTE For instance, the minimum required number of pixel and number of discernible grey levels of the display screen.

- indication of the nominal IMAGE RECEPTOR AIR KERMA range needed for the INTENDED USE;
- recommendations for typical LOADING FACTORS and FOCAL SPOT TO SKIN DISTANCES to achieve this AIR KERMA.

Compliance is checked by inspection of the ACCOMPANYING DOCUMENTS.

201.7.9.2 Instructions for use

201.7.9.2.1 General

Additional subclauses:

201.7.9.2.1.101 LOADING FACTORS

In the instructions for use of ME EQUIPMENT, the LOADING FACTORS shall be stated as described below. The following combinations and data shall be stated:

a) value(s) of X-RAY TUBE VOLTAGE settings;
b) value(s) of X-RAY TUBE CURRENT settings;
c) values or range of IRRADITION TIME settings;
d) maximum X-RAY TUBE CURRENT at each X-RAY TUBE VOLTAGE setting, if different from b);
e) maximum and minimum IRRADIATION TIME at each X-RAY TUBE VOLTAGE and X-RAY TUBE CURRENT setting, if different from c).

Compliance is checked by inspection of the instructions for use.

201.7.9.2.1.102 BEAM LIMITING DEVICES

The EXIT FIELD SIZE(S) provided by the BEAM LIMITING DEVICE shall be stated in the instructions for use and technical description.

Compliance is checked by inspection of the instructions for use.

201.7.9.3 Technical description

Additional subclause:

201.7.9.3.101 X-RAY SOURCE ASSEMBLY

The technical description of the integrated X-RAY SOURCE ASSEMBLY shall specify the following, in addition to the data required to be marked according to subclause 7.2 of the general standard:

a) specification of the REFERENCE AXIS to which the TARGET ANGLE(s) and the FOCAL SPOT characteristics of the X-RAY SOURCE ASSEMBLY refer;
b) TARGET ANGLE(s) with respect to the specified REFERENCE AXIS;
c) position of the FOCAL SPOT;
d) NOMINAL FOCAL SPOT VALUE(s) determined according to IEC 60336 for the specified REFERENCE AXIS.
e) The EXIT FIELD SIZE(S) provided by the BEAM LIMITING DEVICE.

Compliance is checked by inspection of the technical description.

Additional subclause:

201.7.9.101 Requirements to the SUPPLY MAINS

The information on the RATED electrical input power for DENTAL INTRA-ORAL X-RAY GENERATORS shall also include:

- either the maximum permissible value for the APPARENT RESISTANCE OF SUPPLY MAINS or other appropriate SUPPLY MAINS specifications used in a facility; and
- the characteristics of OVER-CURRENT RELEASES eventually required in the SUPPLY MAINS.

201.8 Protection against electrical HAZARDS from ME EQUIPMENT

Clause 8 of the general standard applies, except as follows:

201.8.5 Separation of parts

201.8.5.1 MEANS OF PROTECTION (MOP)

Additional subclause:

201.8.5.1.101 Additional limitation of voltage, current or energy for DENTAL INTRA-ORAL X-RAY GENERATORS

Provision shall be made to prevent the appearance of an unacceptably HIGH VOLTAGE in the MAINS PART or in any other low-voltage circuit.

NOTE This may be achieved for example by

– provision of a winding layer or a conductive screen connected to the PROTECTIVE EARTH TERMINAL between HIGH VOLTAGE and low-voltage circuits, or

– provision of a voltage limiting device across terminals to which external devices are connected and between which an excessive voltage might arise if the external path becomes open-circuited.

Compliance is checked by inspection of design data and construction.

NOTE these requirements are adapted from IEC 60601-2-7:1998, subclause 15bb).

201.8.7 LEAKAGE CURRENTS and PATIENT AUXILIARY CURRENTS

201.8.7.3 * Allowable values

Amendment:

Item c) is amended as follows:

For non-PERMANENTLY INSTALLED X-RAY GENERATORS the allowable value of TOUCH CURRENT in SINGLE FAULT CONDITION is 2 mA.

NOTE This relaxation from the requirement of the general standard does not apply to PATIENT LEAKAGE CURRENT.

Item e) is amended as follows:

For PERMANENTLY INSTALLED X-RAY GENERATORS the allowable value of EARTH LEAKAGE CURRENT is 20 mA r.m.s. in NORMAL CONDITION and SINGLE FAULT CONDITION.