

# INTERNATIONAL STANDARD



**Explosive atmospheres –  
Part 10-1: Classification of areas – Explosive gas atmospheres**

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**EXPLOSIVE ATMOSPHERES –****Part 10-1: Classification of areas –  
Explosive gas atmospheres**

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International Standard IEC 60079-10-1 has been prepared by subcommittee 31J: Classification of hazardous areas and installation requirements, of IEC technical committee 31: Equipment for explosive atmospheres.

This second edition of IEC 60079-10-1 cancels and replaces the first edition, published in 2008, and constitutes a technical revision. The significant technical changes with respect to the previous edition are as follows:

Changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Complete restructuring and dividing into sections to identify possible methodologies for classifying hazardous areas and to provide further explanation on specific assessment factors	Main body of the text	X	X	X
Introducing new terms and the definitions	3		X	
Introducing clauses for alternative methods of area classification	5		X	X
Updating examples for presentation of hazardous area classification	Annex A		X	X
Updating calculations for release rate	Annex B		X	X
Complete re-write with a new approach based upon the degree of dilution instead of the degree of ventilation	Annex C		X	X
Introduced as a new Annex for zone extents	Annex D		X	
Updated with new examples to explain the methodology set forth in Annexes A, B, C and D	Annex E			X
Update of the flow chart illustrating the area classification procedure by dividing it into four sections	Annex F		X	
Introduced as a new Annex on hydrogen	Annex H		X	
Introduced as a new Annex on hybrid mixtures	Annex I		X	
Introduced as a new Annex with supplementary equations	Annex J		X	
Introduced as a new Annex for reference to national and industry codes with specific examples of hazardous area classification	Annex K		X	

NOTE The technical changes referred to include the significance of technical changes in the revised IEC Standard, but they do not form an exhaustive list of all modifications from the previous version.

**Explanations:**

**Definitions**

**Minor and editorial changes**

- clarification
- decrease of technical requirements
- minor technical change
- editorial corrections

These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change.

**Extension**

- addition of technical options

These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing requirements.

**Major technical changes**

- addition of technical requirements
- increase of technical requirements

These are changes to technical requirements (addition, increase of the level or removal).

NOTE These changes represent current technological knowledge. However, these changes should not normally have an influence on equipment already placed on the market.

The text of this standard is based on the following documents:

FDIS	Report on voting
31J/253/FDIS	31J/256/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60079 series, under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

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- withdrawn,
- replaced by a revised edition, or
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A bilingual version of this publication may be issued at a later date.

The contents of the corrigendum of November 2015 have been included in this copy.

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## INTRODUCTION

In areas where dangerous quantities and concentrations of flammable gas or vapour may arise, protective measures ~~are~~ need to be applied in order to reduce the risk of explosions. This part of IEC 60079 sets out the essential criteria against which the ignition hazards can be assessed, and gives guidance on the design and control parameters which can be used in order to reduce such hazards.

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## EXPLOSIVE ATMOSPHERES –

### Part 10-1: Classification of areas – Explosive gas atmospheres

#### 1 Scope

This part of IEC 60079 is concerned with the classification of areas where flammable gas or vapour ~~or mist~~ hazards ~~(see Notes 1, 2 and 3)~~ may arise and may then be used as a basis to support the proper selection and installation of equipment for use in hazardous areas.

It is intended to be applied where there may be an ignition hazard due to the presence of flammable gas or vapour, mixed with air ~~under normal atmospheric conditions (see Note 4)~~, but it does not apply to:

- a) mines susceptible to firedamp;
- b) the processing and manufacture of explosives;
- c) catastrophic failures ~~or rare malfunctions~~ which are beyond the concept of abnormality dealt with in this standard (see ~~Note 5~~ 3.7.3 and 3.7.4);
- d) rooms used for medical purposes;
- e) commercial and industrial applications where only low pressure fuel gas is used for appliances e.g. for cooking, water heating and similar uses, where the installation is compliant with relevant gas codes;
- f) domestic premises;
- g) ~~areas~~ where a hazard may arise due to the presence of combustible dusts or ~~fibres~~ combustible flyings but the principles may be used in assessment of a hybrid mixture (refer also ~~IEC 61241-10 / IEC 60079-10-2~~).

~~This standard does not take into account the effects of consequential damage.~~

~~Definitions and explanations of terms are given together with the main principles and procedures relating to hazardous area classification.~~

~~For detailed recommendations regarding the extent of the hazardous areas in specific industries or applications, reference may be made to national or industry codes relating to those applications.~~

NOTE Additional guidance on hybrid mixtures is provided in Annex I.

~~NOTE 1~~ Flammable mists may form or be present at the same time as flammable vapour. ~~Liquids not considered to be hazardous in terms of this standard (due to the flash point), when released under pressure may also generate flammable mists.~~ In such case, the strict application of ~~area classification for gases and vapours~~ the details in this standard may not be appropriate ~~as the basis for selection of equipment~~. Flammable mists may also form when liquids not considered to be a hazard due to the high flash point are released under pressure. In these cases the classifications and details given in this standard do not apply. Information on flammable mists is provided in Annex G.

~~NOTE 2~~ The use of IEC 60079-14 for selection of equipment and installations is not required for mist hazards.

~~NOTE 3~~ For the purpose of this standard, an area is a three-dimensional region or space.

**NOTE 4** Atmospheric conditions include variations above and below reference levels of 101,3 kPa (1 013 mbar) and 20 °C (293 K), provided that the variations have a negligible effect on the explosion properties of the flammable ~~materials~~ **substances**.

~~**NOTE 5** Catastrophic failure in this context is applied, for example, to the rupture of a process vessel or pipeline and events that are not predictable.~~

**NOTE 6** In any process plant, irrespective of size, there may be numerous sources of ignition apart from those associated with equipment. Appropriate precautions will be necessary to ensure safety in this context. This standard ~~may be used~~ **is applicable** with judgement for other ignition sources.

This standard does not take into account the consequences of ignition of an explosive atmosphere.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 60050-426, International Electrotechnical Vocabulary (IEV) – Part 426: Equipment for explosive atmospheres~~

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

~~IEC 60079-4, Electrical apparatus for explosive gas atmospheres – Part 4: Method of test for ignition temperature~~

~~IEC 60079-4A, First supplement to IEC 60079-4 (1966), Electrical apparatus for explosive gas atmospheres – Part 4: Method of test for ignition temperature~~

IEC 60079-14, *Explosive atmospheres – Part 14: Electrical installations design, selection and erection*

~~IEC 60079-20, Electrical apparatus for explosive gas atmospheres – Part 20: Data for flammable gases and vapours, relating to the use of electrical apparatus~~

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60079-0 and the following apply.

NOTE Additional definitions applicable to explosive atmospheres can be found in IEC 60050-426.

### 3.1

#### **explosive atmosphere**

mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, dust, fibres, or flyings which, after ignition, permits self-sustaining **flame** propagation

[SOURCE: IEC 60079-0:2013, 3.30]

### 3.2

#### **explosive gas atmosphere**

mixture with air, under atmospheric conditions, of flammable substances in the form of gas or vapour, which, after ignition, permits self-sustaining flame propagation

Note 1 to entry: Although a mixture which has a concentration above the upper ~~explosive~~ flammable limit (UEL/UFL) is not an explosive gas atmosphere, it can readily become so and, ~~in certain cases~~ generally for area classification purposes, it is advisable to consider it as an explosive gas atmosphere.

Note 2 to entry: There are some gases and vapours which are explosive with the concentration of 100 % (e.g. acetylene, CAS no. 74-86-2, C<sub>2</sub>H<sub>2</sub>; monovinyl acetylene, CAS no. 689-97-4, C<sub>4</sub>H<sub>4</sub>; 1-propyl nitrate (vapour), CAS no. 627-13-4, CH<sub>3</sub>(CH<sub>2</sub>)<sub>2</sub>NO<sub>3</sub>; isopropyl nitrate (vapour), CAS no. 1712-64-7, (CH<sub>3</sub>)<sub>2</sub>CHONO<sub>2</sub>; ethylene oxide (vapour), CAS no. 75-21-8, (CH<sub>2</sub>)<sub>2</sub>O; hydrazine (vapour), CAS no. 302-01-2, H<sub>4</sub>N<sub>2</sub>).

[SOURCE: IEC 60079-0:2013, 3.32, modified (addition of Notes to entry)]

### 3.3 hazardous areas and zones

#### 3.3.1 hazardous area (on account of explosive gas atmospheres)

an area in which an explosive gas atmosphere is or may be expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment

Note 1 to entry: The interior of many items of process equipment are commonly considered as a hazardous area even though a flammable atmosphere may not normally be present to account for the possibility of air entering the equipment. Where specific controls such as inerting are used the interior of process equipment may not need to be classified as a hazardous area.

#### 3.3.2 non-hazardous area (on account of explosive gas atmospheres)

an area in which an explosive gas atmosphere is not expected to be present in quantities such as to require special precautions for the construction, installation and use of equipment

#### 3.3.3 zones

hazardous area ~~are classified into zones~~ classification based upon the frequency of the occurrence and duration of an explosive ~~gas~~ atmosphere

#### 3.3.4 zone 0

an area in which an explosive gas atmosphere is present continuously or for long periods or frequently

Note 1 to entry: Both "long" and "frequently" are the terms which are intended to describe a very high likelihood of a potentially explosive atmosphere in the area. In that respect, those terms do not necessarily need to be quantified.

#### 3.3.5 zone 1

an area in which an explosive gas atmosphere is likely to occur **periodically** or occasionally in normal operation

#### 3.3.6 zone 2

an area in which an explosive gas atmosphere is not likely to occur in normal operation but, if it does occur, it will ~~persist~~ exist for a short period only

Note 1 to entry: Indications of the frequency of the occurrence and duration may be taken from codes relating to specific industries or applications.

[SOURCE: IEC 60050-426:2009, 426-03-05]

#### 3.3.7 extent of zone

distance in any direction from the source of release to where a gas/air mixture will be diluted by air to a concentration below the lower flammable limit