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INTERNATIONAL STANDARD

**Resin based reactive compounds used for electrical insulation –
Part 2: Methods of test**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**RESIN BASED REACTIVE COMPOUNDS
USED FOR ELECTRICAL INSULATION –****Part 2: Methods of test**

FOREWORD

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International Standard IEC 60455-2 has been prepared by IEC technical committee 15: Solid electrical insulating materials.

This third edition cancels and replaces the second edition published in 1998. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Introduction of test methods related to IEC 60455-3-8;
- b) Additional and updated test methods for resins.

The text of this standard is based on the following documents:

FDIS	Report on voting
15/751/FDIS	15/757/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60455 series, published under the general title *Resin based reactive compounds used for electrical insulation*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

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IEC 60455-2:2015

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INTRODUCTION

This part of IEC 60455 is one of a series which deals with solvent-free resin based reactive compounds and their components used for electrical insulation.

The series consists of three parts:

- Part 1: Definitions and general requirements (IEC 60455-1);
- Part 2: Methods of test (IEC 60455-2);
- Part 3: Specifications for individual materials (IEC 60455-3).

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RESIN BASED REACTIVE COMPOUNDS USED FOR ELECTRICAL INSULATION –

Part 2: Methods of test

1 Scope

This part of IEC 60455 specifies methods of test to be used for testing resin based reactive compounds, their components and cured compounds used for electrical insulation.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (all parts), *International Electrotechnical Vocabulary* (available at <http://www.electropedia.org>)

IEC 60068-2-10:2005, *Environmental testing – Part 2-10: Tests – Test J and guidance: Mould growth*

IEC 60093:1980, *Methods of test for volume resistivity and surface resistivity of solid electrical insulating materials*

IEC 60112:2003, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60216 (all parts), *Electrical insulating materials – Thermal endurance properties*

IEC 60243-1:1998, *Electrical strength of insulating materials – Test methods – Part 1: Tests at power frequencies*

IEC 60250:1969, *Recommended methods for the determination of the permittivity and dielectric dissipation factor of electrical insulating materials at power, audio and radio frequencies including metre wavelengths*

IEC 60296:2012, *Fluids for electrotechnical applications – Unused mineral insulating oils for transformers and switchgear*

IEC 60426:2007, *Electrical insulating materials – Determination of electrolytic corrosion caused by insulating materials – Test methods*

IEC 60455-1:1998, *Resin based reactive compounds used for electrical insulation – Part 1: Definitions and general requirements*

IEC 60455-3 (all parts), *Resin based reactive compounds used for electrical insulation – Part 3: Specifications for individual materials*

IEC 60455-3-8:2013, *Resin based reactive compounds used for electrical insulation – Part 3: Specifications for individual materials – Sheet 8: Resins for cable accessories*

IEC 60695-11-10:1999, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*

IEC 60814:1997, *Insulating liquids – Oil-impregnated paper and pressboard – Determination of water by automatic coulometric Karl Fischer titration*

IEC 61033:1991, *Test methods for the determination of bond strength of impregnating agents to an enamelled wire substrate*

IEC 61099:2010, *Insulating liquids – Specifications for unused synthetic organic esters for electrical purposes*

ISO 37:2011, *Rubber, vulcanized or thermoplastic – Determination of tensile stress-strain properties*

ISO 62:2008, *Plastics – Determination of water absorption*

ISO 75 (all parts), *Plastics and ebonite – Determination of temperature of deflection under load*

ISO 175:2010, *Plastics – Determination of the effects of liquid chemicals, including water*

ISO 178:2010, *Plastics – Determination of flexural properties*

ISO 179-1:2010, *Plastics – Determination of Charpy impact properties – Part 1: Non-instrumented impact test*

ISO 179-2:1997, *Plastics – Determination of Charpy impact properties – Part 2: Instrumented impact test*

ISO 291, *Plastics – Standard atmospheres for conditioning and testing*

ISO 306:2004, *Plastics – Thermoplastic materials – Determination of Vicat softening temperature (VST)*

ISO 527 (all parts), *Plastics – Determination of tensile properties*

ISO 584:1982, *Plastics – Unsaturated polyester resins – Determination of reactivity at 80 degrees C (conventional method)*

ISO 604:2002, *Plastics – Determination of compressive properties*

ISO 868:2003, *Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)*

ISO 1183-1:2012, *Plastics – Methods for determining the density of non-cellular plastics – Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1513:2010, *Paints and varnishes – Examination and preparation of samples for testing*

ISO 1523:2002, *Paints, varnishes, petroleum and related products – Determination of flashpoint – Closed cup equilibrium method*

ISO 1675:1985, *Plastics – Liquid resins – Determination of density by the pycnometer method*

ISO 2039-1:1993, *Plastics – Determination of hardness – Part 1: Ball indentation method*

ISO 2114:1996, *Plastics – Unsaturated polyester resins – Determination of partial acid value and total acid value*

ISO 2431:1993, *Paints and varnishes – Determination of flow time by use of flow cups*

ISO 2535:1997, *Plastics – Unsaturated polyester resins – Measurement of gel time at 25 degrees C*

ISO 2554:1997, *Plastics – Unsaturated polyester resins – Determination of hydroxyl value*

ISO 2555:1989, *Plastics – Resins in the liquid state or as emulsions or dispersions – Determination of apparent viscosity by the Brookfield test method*

ISO 2592:1973, *Petroleum products – Determination of flash and fire points – Cleveland open cup method*

ISO 3001:1997, *Plastics – Epoxide compounds – Determination of epoxide equivalent*

ISO 3219:1993, *Plastics – Polymers/resins in the liquid state or as emulsions or dispersions – Determination of viscosity using a rotational viscometer with defined shear rate*

ISO 3451-1:1997, *Plastics – Determination of ash – Part 1: General methods*

ISO 3521:1997, *Plastics – Unsaturated polyester and epoxy resins – Determination of overall volume shrinkage*

ISO 3679:1983, *Paints, varnishes, petroleum and related products – Determination of flashpoint – Rapid equilibrium method*

ISO 4573:1978, *Plastics – Epoxide resins and glycidyl esters – Determination of inorganic chlorine*

ISO 4583:1998, *Plastics – Epoxide resins and related materials – Determination of easily saponifiable chlorine*

ISO 4615:1979, *Plastics – Unsaturated polyesters and epoxide resins – Determination of total chlorine content*

ISO 4625:1980, *Binders for paints and varnishes – Determination of softening point – Ringand-ball method*

ISO 4895, *Plastics – Liquid epoxy resins – Determination of tendency to crystallize*

ISO 7056, *Plastics laboratory ware – Beakers*

ISO 9396:1997, *Plastics – Phenolic resins – Determination of the gel time at a given temperature using automatic apparatus*

ISO 11357-2:1999, *Plastics – Differential scanning calorimetry (DSC) – Part 2: Determination of glass transition temperature*

ISO 11359-2:1999, *Plastics – Thermomechanical analysis (TMA) – Part 2: Determination of coefficient of linear thermal expansion and glass transition temperature*