

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Household and similar electrical appliances – Safety –
Part 2-15: Particular requirements for appliances for heating liquids

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-15: Exigences particulières pour les appareils de chauffage des liquides

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IEC 60335-2-15:2012

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CONTENTS

| | |
|--|----|
| FOREWORD..... | 3 |
| INTRODUCTION..... | 6 |
| 1 Scope..... | 7 |
| 2 Normative references..... | 8 |
| 3 Terms and definitions..... | 8 |
| 4 General requirement..... | 10 |
| 5 General conditions for the tests..... | 10 |
| 6 Classification..... | 10 |
| 7 Marking and instructions..... | 10 |
| 8 Protection against access to live parts..... | 12 |
| 9 Starting of motor-operated appliances..... | 13 |
| 10 Power input and current..... | 13 |
| 11 Heating..... | 13 |
| 12 Void..... | 15 |
| 13 Leakage current and electric strength at operating temperature..... | 15 |
| 14 Transient overvoltages..... | 15 |
| 15 Moisture resistance..... | 15 |
| 16 Leakage current and electric strength..... | 17 |
| 17 Overload protection of transformers and associated circuits..... | 17 |
| 18 Endurance..... | 17 |
| 19 Abnormal operation..... | 17 |
| 20 Stability and mechanical hazards..... | 19 |
| 21 Mechanical strength..... | 20 |
| 22 Construction..... | 20 |
| 23 Internal wiring..... | 24 |
| 24 Components..... | 24 |
| 25 Supply connection and external flexible cords..... | 25 |
| 26 Terminals for external conductors..... | 25 |
| 27 Provision for earthing..... | 25 |
| 28 Screws and connections..... | 25 |
| 29 Clearances, creepage distances and solid insulation..... | 26 |
| 30 Resistance to heat and fire..... | 26 |
| 31 Resistance to rusting..... | 26 |
| 32 Radiation, toxicity and similar hazards..... | 26 |
| Annexes..... | 28 |
| Annex C (normative) Ageing test on motors..... | 28 |
| Bibliography..... | 29 |
| Figure 101 – Schematic representation of the 30 ml spillage test..... | 27 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-15: Particular requirements
for appliances for heating liquids**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This sixth edition cancels and replaces the fifth edition published in 2002 including its Amendment 1 (2005) and its Amendment 2 (2008). It constitutes a technical revision.

The principal changes in this edition as compared with the fifth edition of IEC 60335-2-15 are as follows (minor changes are not listed):

- added requirements for soy milk makers;
- added requirements for dynamic pressure cookers;
- expanded requirements for cordless kettles to cover cordless appliances throughout document;

- reorganized 7.12 so that instructions related to generic types of appliances covered by this part are listed first;
- converted notes to normative (5.2, 7.12, 19.101, 22.7, 22.106, 24.1.5, 24.4, 25.101) text;
- deleted Note in 19.102.

The text of this standard is based on the following documents:

| FDIS | Report on voting |
|--------------|------------------|
| 61/4451/FDIS | 61/4504/RVD |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for appliances for heating liquids.

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When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used.

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

The following differences exist in the countries indicated below.

- 19.101: The test is not applicable (Japan).
- 25.8: A supply cord having a cross-sectional area of 0,75 mm² is not allowed for appliances having a rated current exceeding 6 A (Japan).
- 25.8: Longer supply cords are allowed (Japan).

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INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

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This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

<https://standards.iteh.ai/catalog/standards/sist/3c5a50e4-d7bc-471d-9fc6-492804d791ec/iec-60335-2-15-2012>

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-15: Particular requirements for appliances for heating liquids

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electrical appliances for heating liquids for household and similar purposes, their **rated voltage** being not more than 250 V.

NOTE 101 Some appliances can be used for heating food.

NOTE 102 Examples of appliances that are within the scope of this standard are

- coffee-makers;
- cooking pans;
- egg boilers;
- **feeding-bottle heaters**;
- kettles and other appliances for boiling water, having a **rated capacity** not exceeding 10 l;
- milk heaters;
- pressure cookers having a **rated cooking pressure** not exceeding 140 kPa and a **rated capacity** not exceeding 10 l;
- **rice cookers**;
- slow cookers;
- **steam cookers**;
- **soy milk makers**;
- tea maker;
- wash boilers;
- yoghurt makers.

Appliances intended for normal household and similar use and that may also be used by laymen in shops, in light industry and on farms, are within the scope of this standard.

NOTE 103 Examples of such appliances are

- glue pots with a water jacket;
- livestock feed boilers;
- sterilizers.

If the appliance is intended to be used professionally to process food for commercial consumption, the appliance is not considered to be for household and similar use only.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;

- children playing with the appliance.

NOTE 104 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

NOTE 105 This standard does not apply to

- frying pans and deep fat fryers (IEC 60335-2-13);
- storage water heaters (IEC 60335-2-21);
- instantaneous water heaters (IEC 60335-2-35);
- surface-cleaning appliances employing liquids or steam (IEC 60335-2-54);
- portable immersion heaters (IEC 60335-2-74);
- commercial dispensing appliances and vending machines (IEC 60335-2-75);
- appliances for medical purposes (IEC 60601);
- appliances intended exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances for high-frequency heating;
- pressure sterilizers;
- humidifiers for household and similar use (IEC 60335-2-98).

NOTE 106 Attention is drawn to the fact that in many countries requirements for pressure vessels are applied to pressure cookers.

2 Normative references

This clause of Part 1 is applicable. <https://standards.iteh.ai/catalog/standards/sist/3c5a50e4-d7bc-471d-9fc6-a92906afcb26/iec-60335-2-15-2012>

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.9 Replacement:

normal operation

operation of the appliance under the following conditions

3.1.9.101 Kettles, thermal pots, urns and other appliances for boiling water, coffee-makers, cooking pans, glue pots, milk heaters, slow cookers, sterilizers, wash boilers and yoghurt makers are operated with their container filled with the **rated capacity** of water, any lid being closed. The quantity of water in slow cookers is maintained above 50 % of their **rated capacity**.

Appliances with a heated surface intended to keep the liquid warm are operated with or without the container, whichever is the more unfavourable.

3.1.9.102 Egg boilers and **steam cookers** are operated with their containers filled with the maximum quantity of water specified in the instructions.

3.1.9.103 Feeding-bottle heaters are operated with a bottle of heat-resistant glass, round or hexagonal in shape, having a mass between 190 g and 200 g and a capacity of approximately 225 ml, unless a particular bottle is specified, in which case that bottle is used. The bottle is filled to approximately its **rated capacity** of water or 200 ml, whichever is less, and is placed in the **feeding-bottle heater**. The heater is filled with water to the level specified in the instructions or, in the absence of instructions, to the maximum level.

3.1.9.104 Livestock feed boilers are operated with the lid closed, the container being filled with half its **rated capacity** of water.

3.1.9.105 Pressure cookers are operated in accordance with the instructions but with the container filled with water to a depth of 25 mm.

3.1.9.106 Rice cookers are operated with the rice container filled with water to the level of maximum rated capacity. Water is added to maintain the level during boiling.

When operated in the keep-warm mode, the **rice cooker** is operated with the rice container empty.

3.1.9.107 Soy milk makers are operated with the container filled with soy beans in accordance with the instructions and water to the **rated capacity**.

**3.101
rated capacity**
capacity assigned to the appliance by the manufacturer

**3.102
rated cooking pressure**
pressure assigned to the appliance by the manufacturer

**3.103
espresso coffee-maker**
coffee-maker in which water is heated and forced through the ground coffee by steam pressure or by means of a pump

Note 1 to entry: **Espresso coffee-makers** may have an outlet for supplying steam or hot water.

**3.104
feeding-bottle heater**
appliance for heating prepared baby food in a feeding-bottle to a predetermined temperature, heat being transferred by means of water

**3.105
pressure regulator**
control that maintains the pressure at a particular value during normal use

**3.106
pressure-relief device**
control that limits the pressure under abnormal operating conditions

**3.107
cordless kettle**
kettle incorporating a heating element and which is connected to the supply only when placed on its associated stand

**3.108
steam cooker**
appliance in which food is heated by steam generated at atmospheric pressure

**3.109
rice cooker**
appliance for cooking rice that is placed in a detachable container, the container being placed within the appliance when cooking

Note 1 to entry: **Rice cookers** may have a keep warm function.

Note 2 to entry: **Rice cookers** may cook food other than rice.

3.110

induction rice cooker

rice cooker that heats the rice container by means of eddy currents

Note 1 to entry: The eddy currents are induced in the rice container or lid or rice container and lid by the electromagnetic field of a coil.

3.111

cordless appliance

appliance incorporating a heating element and which is connected to the supply only when placed on its associated stand

3.112

dynamic pressure cooker

pressure cooker which reduces the pressure by a dynamic action of an elastic part

3.113

soy milk maker

appliance with heating, pulverising and agitating functions that are intended to make soy milk

4 General requirement

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.2 Addition:

If the test of 15.101 has to be carried out, three additional samples are required.

5.3 Addition:

The test of 19.101 is carried out after the other tests.

5.101 Induction rice cookers are tested as motor-operated appliances.

6 Classification

This clause of Part 1 is applicable except as follows.

6.2 Addition:

Wash boilers and livestock feed boilers shall be at least IPX3.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Addition:

Appliances intended to be partially immersed in water for cleaning shall be marked with the maximum level of immersion and with the substance of the following:

Do not immerse beyond this level.

Kettles shall have a level mark or other means to indicate when they are filled to **rated capacity**, unless they cannot be filled beyond their **rated capacity**. This indication shall be visible when the kettle is in the filling position. If the level mark is not self-evident, there shall be a reference **to** this mark on the outside of the kettle which shall be visible when the kettle is in its normal position of use.

If the closed position of the lid of a pressure cooker is not obvious, this position shall be marked on the appliance.

Stands provided with **cordless appliances** shall be marked with

- the name, trademark or identification mark of the manufacturer or responsible vendor;
- the model or type reference.

Soy milk makers shall have a level mark or other means to indicate when they are filled to **rated capacity**, unless they cannot be filled beyond their **rated capacity**.

7.12 Addition:

The instructions for appliances shall include the substance of the following:

This appliance is intended to be used in household and similar applications such as:

- staff kitchen areas in shops, offices and other working environments;
- farm houses; <https://standards.iteh.ai/catalog/standards/sist/3c5a50e4-d7bc-471d-9fc6-a92906afcb26/iec-60335-2-15-2012>
- by clients in hotels, motels and other residential type environments;
- bed and breakfast type environments.

If the manufacturer wants to limit the use of the appliance to less than the above, this must be clearly stated in the instructions.

The instructions for appliances incorporating an appliance inlet, and intended to be partially or fully immersed in water for cleaning, shall state that the connector must be removed before the appliance is cleaned and that the appliance inlet must be dried before the appliance is used again.

The instructions for appliances normally cleaned after use, and not intended to be immersed in water for cleaning, shall state that the appliance must not be immersed. This requirement normally applies to coffee-makers, cooking pans, milk heaters, pressure cookers, **steam cookers**, slow cookers, **soy milk makers** and yoghurt makers.

The instructions for appliances intended to be used with a connector incorporating a **thermostat** shall state that only the appropriate connector must be used.

Unless kettles are constructed so that a hazard cannot arise from boiling water being ejected, the instructions shall state that if the kettle is overfilled, boiling water may be ejected.

The instructions for kettles filled through a lid aperture situated below the handle shall include the substance of the following:

- **WARNING:** Do not remove the lid while the water is boiling.
- **CAUTION:** Position the lid so that steam is directed away from the handle.

The caution statement is not required if the lid can only be closed so that steam is directed away from the handle.

The instructions for **cordless appliances** shall state that the appliance is only to be used with the stand provided.

If the appliance and stand of **cordless appliances** can be lifted together by gripping the handle of the appliance, the instructions shall include the substance of the following:

CAUTION: Insure that the appliance is switched off before removing it from its stand.

The instructions for **feeding-bottle heaters** shall state

- that the food should not be heated for too long;
- how to check that the correct food temperature has not been exceeded.

The instructions for pressure cookers, other than **dynamic pressure cookers**, shall state that the ducts in the **pressure regulator** allowing the escape of steam should be checked regularly to ensure that they are not blocked.

The instructions for **pressure cookers** shall also give details of how to open the container safely and state that the container must not be opened until the pressure has decreased sufficiently.

The instructions for egg boilers provided with a pricking device shall contain the substance of the following:

CAUTION: Avoid injuries from the egg pricking device.

For **espresso coffee-makers** incorporating a pressurized reservoir filled by the user, the instructions shall contain information for the safe refilling of the water reservoir and the substance of the following:

WARNING: The filling aperture must not be opened during use.

The instructions for all appliances shall include:

- a warning to avoid spillage on the connector
- details on how to clean the surfaces in contact with food
- a warning of potential injury from misuse
- a statement that the heating element surface is subject to residual heat after use.

The instructions for **soy milk makers** shall also include a statement that care shall be taken when handling the sharp cutting blades, emptying the container and during cleaning.

The instruction for **soy milk makers** incorporating a switch necessary for compliance with 22.40 shall include the substance of the following:

Switch off the appliance and disconnect from supply before changing accessories or approaching parts that move in use.

8 Protection against access to live parts

This clause of Part 1 is applicable except as follows.

8.1.2 Addition:

NOTE 101 Connecting devices in stands of **cordless appliances** are not considered to be socket-outlets.

9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

10 Power input and current

This clause of Part 1 is applicable.

11 Heating

This clause of Part 1 is applicable except as follows.

11.2 Addition:

Portable appliances are tested away from the walls of the test corner.

11.3 Addition:

NOTE 101 If the magnetic field of an **induction rice cooker** unduly influences the results, the temperature rises can be determined using platinum resistances with twisted connecting wires or any equivalent means.

11.4 Addition:

If the temperature rise limits are exceeded in appliances incorporating motors, transformers or **electronic circuits**, and if the power input is lower than the **rated power input**, the test is repeated with the appliance supplied at 1,06 times the **rated voltage**.

11.6 Addition:

Combined appliances are operated as **heating appliances**.

11.7 Replacement:

Appliances are operated for the duration specified in 11.7.101 to 11.7.105.

11.7.101 For kettles incorporating a **temperature limiter**, the **temperature limiter** is reset 1 min after it has operated or as soon as possible afterwards. The test is terminated after the **temperature limiter** has operated for the second time.

For kettles incorporating a **thermostat**, the test is terminated 15 min after the water has attained a temperature of 95 °C.

For other kettles, the test is terminated 5 min after the water has attained a temperature of 95 °C.

11.7.102 For cooking pans, egg boilers, **feeding-bottle heaters**, glue pots, livestock feed boilers, milk heaters, sterilizers, wash boilers and for appliances that boil water other than kettles, the test is terminated

- for appliances without a thermal control, 15 min after the water in the container has attained a temperature of 95 °C or the maximum temperature it can attain if this is lower;
- for **portable appliances** provided with a thermal control, 15 min after the thermal control has operated for the first time;