

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Industrial communication networks –
Installation of communication networks in industrial premises**

**Réseaux de communication industriels –
Installation de réseaux de communication dans des locaux industriels**

<https://standards.iteh.ai/catalog/standards/sist/b6491a8-994c-453e-a9db-d33ad963b072/iec-61918-2013>



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CONTENTS

FOREWORD.....	10
INTRODUCTION.....	12
1 Scope.....	15
2 Normative references	15
3 Terms, definitions, and abbreviated terms	18
3.1 Terms and definitions	18
3.2 Abbreviated terms	28
3.3 Conventions for installation profiles	30
4 Installation planning	30
4.1 General	30
4.1.1 Objective	30
4.1.2 Cabling in industrial premises	30
4.1.3 The planning process	33
4.1.4 Specific requirements for CPs	34
4.1.5 Specific requirements for generic cabling in accordance with ISO/IEC 24702	34
4.2 Planning requirements.....	34
4.2.1 Safety.....	34
4.2.2 Security.....	34
4.2.3 Environmental considerations and EMC.....	35
4.2.4 Specific requirements for generic cabling in accordance with ISO/IEC 24702	36
4.3 Network capabilities	36
4.3.1 Network topology	36
4.3.2 Network characteristics	38
4.4 Selection and use of cabling components	42
4.4.1 Cable selection.....	42
4.4.2 Connecting hardware selection.....	46
4.4.3 Connections within a channel/permanent link	48
4.4.4 Terminators.....	54
4.4.5 Device location and connection	55
4.4.6 Coding and labelling.....	55
4.4.7 Earthing and bonding of equipment and devices and shielded cabling	55
4.4.8 Storage and transportation of cables	65
4.4.9 Routing of cables.....	65
4.4.10 Separation of circuits.....	67
4.4.11 Mechanical protection of cabling components	68
4.4.12 Installation in special areas	69
4.5 Cabling planning documentation.....	69
4.5.1 Common description.....	69
4.5.2 Cabling planning documentation for CPs	69
4.5.3 Network certification documentation	70
4.5.4 Cabling planning documentation for generic cabling in accordance with ISO/IEC 24702	70
4.6 Verification of cabling planning specification	70
5 Installation implementation	70
5.1 General requirements.....	70

5.1.1	Common description	70
5.1.2	Installation of CPs	70
5.1.3	Installation of generic cabling in industrial premises	70
5.2	Cable installation	70
5.2.1	General requirements for all cabling types	70
5.2.2	Installation and routing	77
5.2.3	Specific requirements for CPs	78
5.2.4	Specific requirements for wireless installation	78
5.2.5	Specific requirements for generic cabling in accordance with ISO/IEC 24702	78
5.3	Connector installation	78
5.3.1	Common description	78
5.3.2	Shielded connectors	79
5.3.3	Unshielded connectors	79
5.3.4	Specific requirements for CPs	79
5.3.5	Specific requirements for wireless installation	79
5.3.6	Specific requirements for generic cabling in accordance with ISO/IEC 24702	79
5.4	Terminator installation	79
5.4.1	Common description	79
5.4.2	Specific requirements for CPs	80
5.5	Device installation	80
5.5.1	Common description	80
5.5.2	Specific requirements for CPs	80
5.6	Coding and labelling	80
5.6.1	Common description	80
5.6.2	Specific requirements for CPs	80
5.7	Earthing and bonding of equipment and devices and shield cabling	80
5.7.1	Common description	80
5.7.2	Bonding and earthing of enclosures and pathways	81
5.7.3	Earthing methods	82
5.7.4	Shield earthing methods	84
5.7.5	Specific requirements for CPs	86
5.7.6	Specific requirements for generic cabling in accordance with ISO/IEC 24702	86
5.8	As-implemented cabling documentation	86
6	Installation verification and installation acceptance test	87
6.1	General	87
6.2	Installation verification	87
6.2.1	General	87
6.2.2	Verification according to cabling planning documentation	88
6.2.3	Verification of earthing and bonding	89
6.2.4	Verification of shield earthing	90
6.2.5	Verification of cabling system	90
6.2.6	Cable selection verification	90
6.2.7	Connector verification	91
6.2.8	Connection verification	91
6.2.9	Terminators verification	92
6.2.10	Coding and labelling verification	93

6.2.11	Verification report	93
6.3	Installation acceptance test	93
6.3.1	General	93
6.3.2	Acceptance test of Ethernet-based cabling	95
6.3.3	Acceptance test of non-Ethernet-based cabling	97
6.3.4	Specific requirements for wireless installation	98
6.3.5	Acceptance test report	98
7	Installation administration	98
7.1	General	98
7.2	Fields covered by the administration	99
7.3	Basic principles for the administration system	99
7.4	Working procedures	99
7.5	Device location labelling	100
7.6	Component cabling labelling	100
7.7	Documentation	101
7.8	Specific requirements for administration	101
8	Installation maintenance and installation troubleshooting	101
8.1	General	101
8.2	Maintenance	102
8.2.1	Scheduled maintenance	102
8.2.2	Condition-based maintenance	104
8.2.3	Corrective maintenance	104
8.3	Troubleshooting	104
8.3.1	General description	104
8.3.2	Evaluation of the problem	105
8.3.3	Typical problems	105
8.3.4	Troubleshooting procedure	108
8.3.5	Simplified troubleshooting procedure	109
8.4	Specific requirements for maintenance and troubleshooting	110
Annex A (informative)	Overview of generic cabling for industrial premises	111
Annex B (informative)	MICE description methodology	112
B.1	General	112
B.2	Overview of MICE	112
B.3	Examples of use of the MICE concept	113
B.3.1	Common description	113
B.3.2	Examples of mitigation	114
B.4	Determining E classification	115
B.5	The MICE table	118
Annex C (informative)	Network topologies	120
C.1	Common description	120
C.2	Total cable demand	120
C.3	Maximum cable segment length	120
C.4	Maximum network length	120
C.5	Fault tolerance	120
C.5.1	General	120
C.5.2	Use of redundancy	120
C.5.3	Failure analysis for networks with redundancy	121

C.6 Network access for diagnosis convenience.....	121
C.7 Maintainability and on-line additions.....	121
Annex D (informative) Connector tables.....	122
Annex E (informative) Power networks with respect to electromagnetic interference – TN-C and TN-S approaches.....	135
Annex F (informative) Conductor sizes in electrical cables.....	137
Annex G (informative) Installed cabling verification checklists.....	139
G.1 General.....	139
G.2 Copper cabling verification checklist.....	139
G.3 Optical fibre cabling verification checklist.....	143
Annex H (normative) Cord sets.....	144
H.1 General.....	144
H.2 Constructing cord sets.....	144
H.2.1 Straight through cord sets with M12-4 D-coding connectors.....	144
H.2.2 Crossover cord sets with M12-4 D-coding connectors.....	145
H.2.3 Straight through cord sets with 8-way modular connectors.....	145
H.2.4 Crossover cord sets with 8-way modular connectors.....	146
H.2.5 Straight conversion from one connector family to another.....	147
H.2.6 Crossover conversion from one connector family to another.....	147
Annex I (informative) Guidance for terminating cable ends.....	149
I.1 General.....	149
I.2 Guidance for terminating shielded twisted pair cable ends for 8-way modular plugs.....	149
I.3 Guidance for terminating unshielded twisted pair cable ends for 8-way modular plugs.....	152
I.4 Guidance for M12-4 D-coding connector installation.....	153
I.5 Guidance for terminating optical fibre cable ends.....	155
Annex J (informative) Recommendations for bulkhead connection performance and channel performance with more than 4 connections in the channel.....	156
J.1 General.....	156
J.2 Recommendations.....	156
Annex K (informative) Fieldbus data transfer testing.....	157
K.1 Background.....	157
K.2 Allowable error rates for control systems.....	157
K.2.1 Bit errors.....	157
K.2.2 Burst errors.....	157
K.3 Testing channel performance.....	158
K.4 Testing cable parameters.....	158
K.4.1 General.....	158
K.4.2 Generic cable testing.....	158
K.4.3 Fieldbus cable testing.....	159
K.5 Testing fieldbus data rate performance.....	159
K.5.1 General.....	159
K.5.2 Fieldbus test.....	159
K.5.3 Planning for fieldbus data rate testing.....	159
K.5.4 Fieldbus data rate test reporting template.....	160
K.5.5 Values for acceptable fieldbus performance.....	160

Annex L (informative) Communication network installation work responsibility	161
L.1 General	161
L.2 Installation work responsibility	161
L.3 Installation work responsibility table	161
Annex M (informative) Trade names of communication profiles	162
Annex N (informative) Validation measurements	165
N.1 General	165
N.2 DCR measurements	165
N.2.1 Purpose of test	165
N.2.2 Assumptions	165
N.2.3 Measurements	165
N.2.4 Calculations	167
N.2.5 Measurement results	167
Annex O (informative) End-to-end link	171
O.1 General	171
O.2 End-to-end link	171
O.3 Deliverables	172
O.4 End-to-end link test schedules and methods	172
O.4.1 End-to-end link test method 1	172
O.4.2 End-to-end link test method 2	173
Bibliography	174
Figure 1 – Industrial network installation life cycle	13
Figure 2 – Standards relationships	14
Figure 3 – Structure of generic cabling connected to an automation island	31
Figure 4 – Automation island cabling attached to elements of generic cabling	31
Figure 5 – Automation islands	32
Figure 6 – Automation island network external connections	32
Figure 7 – How to meet environmental conditions	36
Figure 8 – How enhancement, isolation and separation work together	36
Figure 9 – Basic physical topologies for passive networks	37
Figure 10 – Basic physical topologies for active networks	37
Figure 11 – Example of combination of basic topologies	38
Figure 12 – Basic reference implementation model	49
Figure 13 – Enhanced reference implementation model	51
Figure 14 – Selection of the earthing and bonding systems	58
Figure 15 – Wiring for bonding and earthing in an equipotential configuration	60
Figure 16 – Wiring of the earths in a star earthing configuration	61
Figure 17 – Schematic diagram of a field device with direct earthing	62
Figure 18 – Schematic diagram of a field device with parallel RC circuit earthing	63
Figure 19 – Insert edge protector	72
Figure 20 – Use an uncoiling device and avoid forming loop	73
Figure 21 – Avoid torsion	73
Figure 22 – Maintain minimum bending radius	74

Figure 23 – Do not pull by the individual wires	74
Figure 24 – Use cable clamps with a large (wide) surface	74
Figure 25 – Cable gland with bending protection	75
Figure 26 – Spiral tube	75
Figure 27 – Separate cable pathways	78
Figure 28 – Use of flexible bonding straps at movable metallic pathways	81
Figure 29 – Surface preparation for earthing and bonding electromechanical connections	82
Figure 30 – Example of isolated bus bar	83
Figure 31 – Example of isolator for mounting DIN rails	84
Figure 32 – Parallel RC shield earthing	84
Figure 33 – Direct shield earthing	85
Figure 34 – Examples for shielding application	85
Figure 35 – Voltage offset mitigation	86
Figure 36 – First example of derivatives of shield earthing	86
Figure 37 – Second example of derivatives of shield earthing	86
Figure 38 – Installation verification process	88
Figure 39 – Test of earthing connections	89
Figure 40 – Pin and pair grouping assignments for two eight position IEC 60603-7 subparts and four position IEC 60603 series to IEC 61076-2-101 connectors	92
Figure 41 – Two pair 8-way modular connector	92
Figure 42 – Transposed pairs, split pairs and reversed pair	92
Figure 43 – Validation process	94
Figure 44 – Schematic representation of the channel	95
Figure 45 – Schematic representation of the permanent link	95
Figure 46 – Communication network maintenance	103
Figure 47 – Troubleshooting procedure	108
Figure 48 – Fault detection without special tools	109
Figure B.1 – MICE classifications	112
Figure B.2 – Example MICE classifications within a facility	113
Figure B.3 – Enhancement, isolation and separation	113
Figure B.4 – Example 1 of mitigation	114
Figure B.5 – Example 2 of mitigation	115
Figure B.6 – Frequency range of electromagnetic disturbance from common industrial devices	115
Figure B.7 – Example of a general guidance for separation versus EFT value	117
Figure E.1 – Four-wire power network (TN-C)	135
Figure E.2 – Five wire power network (TN-S)	136
Figure H.1 – Straight through cord sets with M12-4 D-coding connectors	144
Figure H.2 – Straight through cord sets with 8-way modular connectors, 8 poles	145
Figure H.3 – Straight through cord sets with 8-way modular connectors, 4 poles	146
Figure I.1 – Stripping the cable jacket	149
Figure I.2 – Example of wire preparation for type A cables	150
Figure I.3 – 8-way modular plug	150

Figure I.4 – Inserting the cable into the connector body	151
Figure I.5 – Crimping the connector	151
Figure I.6 – Example of a cable preparation for type A wiring	152
Figure I.7 – Connector components	153
Figure I.8 – Cable preparation	153
Figure I.9 – Connector wire gland, nut and shell on the cable	153
Figure I.10 – Conductors preparation	153
Figure I.11 – Jacket removal	154
Figure I.12 – Shield preparation	154
Figure I.13 – Conductors preparation	154
Figure I.14 – Installing conductors in connector	154
Figure I.15 – Assembling the body of the connector	155
Figure I.16 – Final assembling	155
Figure N.1 – Loop resistance measurement wire to wire	166
Figure N.2 – Loop resistance measurement wire 1 to shield	166
Figure N.3 – Loop resistance measurement wire 2 to shield	166
Figure N.4 – Resistance measurement for detecting wire shorts	166
Figure N.5 – Resistance measurement between wire 1 and wire 2	167
Figure N.6 – Validation of the cable DCR	168
Figure N.7 – Conclusions for cable open or shorts	169
Figure N.8 – Determination of proper cable terminator value	170
Figure O.1 – Channel according to ISO/IEC 11801	171
Figure O.2 – End-to-end link	172
Table 1 – Basic network characteristics for balanced cabling not based on Ethernet	39
Table 2 – Network characteristics for balanced cabling based on Ethernet	40
Table 3 – Network characteristics for optical fibre cabling	41
Table 4 – Information relevant to copper cable: fixed cables	43
Table 5 – Information relevant to copper cable: cords	44
Table 6 – Information relevant to optical fibre cables	45
Table 7 – Connectors for balanced cabling CPs based on Ethernet	47
Table 8 – Connectors for copper cabling CPs not based on Ethernet	47
Table 9 – Optical fibre connecting hardware	47
Table 10 – Relationship between FOC and fibre types (CP x/y)	48
Table 11 – Basic reference implementation formulas	50
Table 12 – Enhanced reference implementation formulas	51
Table 13 – Correction factor Z for operating temperature above 20 °C	52
Table 14 – Equalisation and earthing conductor sizing and length	57
Table 15 – Bonding straps cross-section	59
Table 16 – Bonding plates surface protection	59
Table 17 – Cable circuit types and minimum distances	68
Table 18 – Parameters for balanced cables	71
Table 19 – Parameters for silica optical fibre cables	71

Table 20 – Parameters for POF optical fibre cables	71
Table 21 – Parameters for hard clad silica optical fibre cables	72
Table 22 – Typical problems in a network with balanced cabling	106
Table 23 – Typical problems in a network with optical fibre cabling	107
Table B.1 – Example 1 of targeted MICE area	114
Table B.2 – Example 2 of targeted MICE area	114
Table B.3 – Relationship between electromagnetic disturbance-generating devices and “E” classification	116
Table B.4 – Coupling mechanism for some interfering devices	117
Table B.5 – MICE definition	118
Table D.1 – Conventions for colour code used in the connector table	122
Table D.2 – Pair numbers and colour scheme	123
Table D.3 – 8-way modular connector	124
Table D.4 – M12-4 A-coding connector	125
Table D.5 – M12-4 D-coding connector	126
Table D.6 – M12-5 A-coding connector	127
Table D.7 – M12-5 B-coding connector	128
Table D.8 – SubD connector	129
Table D.9 – 7/8-16 UN-2B THD / M18 connector	130
Table D.10 – Open style connector	131
Table D.11 – M12-8 X-coding connector	132
Table D.12 – BNC connector	133
Table D.13 – TNC connector	134
Table F.1 – American wire gauge system and kcmil	137
Table G.1 – Copper cabling verification checklist	139
Table G.2 – Earthing and bonding measurements checklist	141
Table G.3 – Signatures for Table G.1 and Table G.2 checklists	141
Table G.4 – Checklist for special checks for non-Ethernet base CPs	142
Table G.5 – Signatures for Table G.4 checklist	142
Table G.6 – Optical fibre cabling verification checklist	143
Table G.7 – Signatures for Table G.6 checklist	143
Table H.1 – M12-4 D-coding pin/pair assignment	145
Table H.2 – M12-4 D-coding to M12-4 D-coding crossover pin/pair assignment	145
Table H.3 – 8-way modular pin/pair assignment	146
Table H.4 – 8-way modular crossover pin/pair assignment	147
Table H.5 – Connectivity pin assignment	147
Table H.6 – M12 to 8-way modular crossover pin pair assignment	148
Table J.1 – Transmission requirements for more than 4 connections in a channel	156
Table M.1 – Trade names of CPFs and CPs	163

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INDUSTRIAL COMMUNICATION NETWORKS –**Installation of communication networks in industrial premises**

FOREWORD

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International Standard IEC 61918 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation.

This third edition cancels and replaces the second edition published in 2010. This edition constitutes a technical revision.

This edition includes the following technical changes with respect to the previous edition:

- some terms and abbreviated terms have been added to Clause 3;
- Subclauses 4.4.3.4.1 and 4.4.7.3 have been updated;
- Subclause 8.1 has been updated;
- Figure 13, Figure 29, Figure H.1, Table 3, Table 6, Table 7 and Table B.5 have been updated;
- Annex D and Annex M have been extended to cover additional communication profile families;

– a new informative Annex O has been added.

This standard is to be used in conjunction with the IEC 61784-5 series with regard to the installation of communication profiles (CPs). This standard is to be used in conjunction with ISO/IEC 14763-2 with regard to the installation of generic cabling in accordance with ISO/IEC 24702.

NOTE For further information, see the Introduction.

This standard was developed in cooperation with ISO/IEC JTC1/SC25 which is responsible for ISO/IEC 24702.

The text of this standard is based on the following documents:

FDIS	Report on voting
65C/737/FDIS	65C/742/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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INTRODUCTION

Process and factory automation are increasingly relying on communication networks and fieldbuses that are inherently designed to cope with the specific environmental conditions of the industrial premises. The networks and fieldbuses provide for an effective integration of applications among the several functional units of the plant/factory. One of the benefits of integrating field-generated data with higher-level management systems is to reduce production costs. At the same time, integrated data helps maintain or even increase the quantity and quality of production. A correct network installation is an important prerequisite for communications availability, reliability, and performance. This requires proper consideration of safety and security conditions and environmental aspects such as mechanical, liquid, particulate, climatic, chemicals and electromagnetic interference.

The specifications of these communication networks are provided in the following standards.

ISO/IEC 24702 specifies design of generic telecommunications infrastructures within industrial premises and provides the foundations for some of the transmission performance specifications of this standard. ISO/IEC 24702 specifies only the raw bandwidth capability of a channel; it does not specify useful data transfer rate for a specific network using that channel or expected errors after taking account of interference during the communication process.

IEC 61158 fieldbus standard and IEC 62026-3 and their companion standard IEC 61784-1 and IEC 61784-2 jointly specify several CPs suitable for industrial automation. These CPs specify a raw bandwidth capability and in addition, they specify bit modulation and encoding rules for their fieldbus. Some profiles also specify target levels for useful data transfer rate, and maximum values for errors caused by interference during the communication process.

This standard provides a consistent set of installation rules for industrial premises concerning both generic cabling (of the telecommunication infrastructures) and fieldbuses. In addition, it offers support for the definition and installation of the interfaces between automation island networks and generic cabling. One of the problems it seeks to solve is the situation created when different parts of a large automation site are provided by suppliers that use non-homogeneous installation guidelines having different structures and contents. This lack of consistency greatly increases the potential for errors and mismatch situations liable to compromise the communication system.

This standard was developed by harmonising the approaches of several user groups and industrial consortia.

This standard provides a common point of reference for the installation of the media of most used industrial communication networks for most industrial sites. The standard covers the life cycle of an installation in the following clauses (see the map of the standard in Figure 1):

- Clause 4: Installation planning;
- Clause 5: Installation implementation;
- Clause 6: Installation verification and acceptance test;
- Clause 7: Installation administration;
- Clause 8: Installation maintenance and installation troubleshooting.

The methods described in these clauses are written in such a way as to provide installation guidance for a wide range of technician skills.

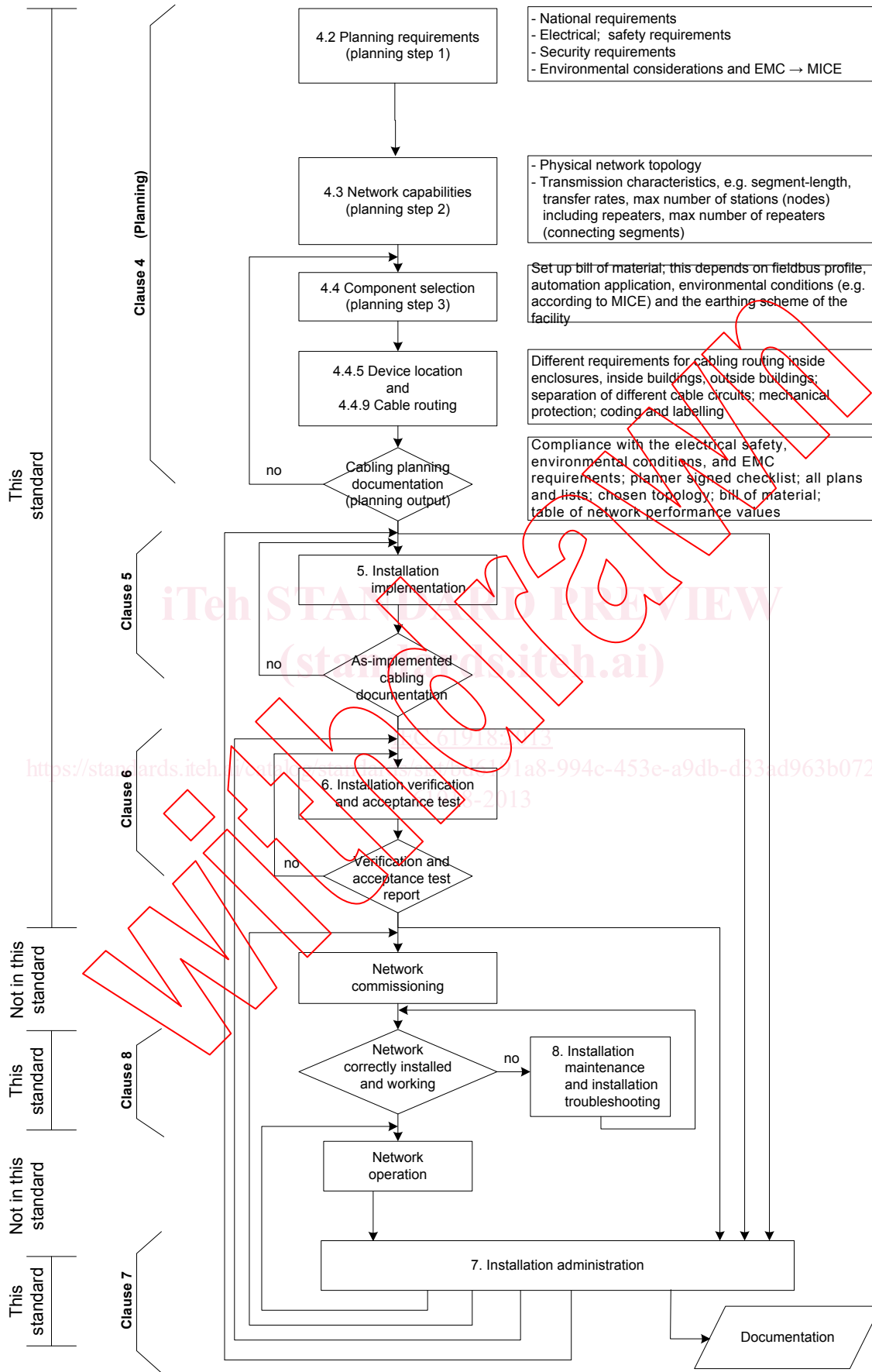


Figure 1 – Industrial network installation life cycle