

SLOVENSKI STANDARD SIST EN ISO 9974-2:2001

01-november-2001

Priključevanja za splošno uporabo in za fluidno tehniko - Odprtine in priključki z navoji po ISO 261 in z elastomernim ali kovinskim tesnjenjem - 2. del: Priključki z elastomernim tesnjenjem (tip E) (ISO 9974-2:1996)

Connections for general use and fluid power - Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal sealing - Part 2: Stud ends with elastomeric sealing (type E) (ISO 9974-2:1996)

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Leitungsanschlüsse für Fluidtechnik und allgemeine Anwendung - Einschraublöcher und Einschraubzapfen mit Gewinde nach ISO 261 und Elastomerdichtung oder metallener Dichtkante - Teil 2: Einschraubzapfen mit Elastomerdichtung (Typ E) (ISO 9974-2:1996)

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Raccordements pour applications générales et transmissions hydrauliques et pneumatiques - Orifices et éléments mâles a filetage ISO 261 et joints en élastomere ou étanchéité métal sur métal - Partie 2: Eléments mâles avec joint en élastomere (type E) (ISO 9974-2:1996)

Ta slovenski standard je istoveten z: EN ISO 9974-2:2000

ICS:

23.100.60 Filtri, tesnila in Filters, seals and

onesnaževanje tekočin contamination of fluids

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EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 9974-2

May 2000

ICS 23.100.30

English version

Connections for general use and fluid power - Ports and studends with ISO 261 threads with elastomeric or metal-to-metal sealing - Part 2: Studends with elastomeric sealing (type E) (ISO 9974-2:1996)

Raccordements pour applications générales et transmissions hydrauliques et pneumatiques - Orifices et éléments mâles à filetage ISO 261 et joints en élastomère ou étanchéité métal sur métal - Partie 2; Eléments mâles avec joint en élastomère (type E) (ISO 9974-2:1996) Leitungsanschlüsse für Fluidtechnik und allgemeine Anwendung - Einschraublöcher und Einschraubzapfen mit Gewinde nach ISO 261 und Elastomerdichtung oder metallener Dichtkante - Teil 2: Einschraubzapfen mit Elastomerdichtung (Typ E) (ISO 9974-2:1996)

This European Standard was approved by CEN on 8 April 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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Foreword

The text of the International Standard from Technical Committee ISO/TC 5 "Ferrous metal pipes and metallic fittings" and ISO/TC 131 "Fluid power systems" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee ECISS/TC 29 "Steel tubes and fittings for steel tubes", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2000, and conflicting national standards shall be withdrawn at the latest by November 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 9974-2:1996 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

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Annex ZA (normative)
Normative references to international publications with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | en e | <u>EN</u> | <u>Year</u> |
|--------------------|-------------|---|--|-------------|-------------|
| ISO 6803 | 1994 | Rubber or plastics hoses and hose Hydraulic-pressure impulse test witho | | EN ISO 6803 | 1997 |

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INTERNATIONAL STANDARD

ISO 9974-2

First edition 1996-04-15

Connections for general use and fluid power — Ports and stud ends with ISO 261 threads with elastomeric or metal-to-metal

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Stud ends with elastomeric sealing (type E)

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Raccordements pour applications générales et transmissions hydrauliques et pneumatiques — Orifices et éléments mâles à filetage ISO 261 et joint en élastomère ou étanchéité métal sur métal —

Partie 2: Éléments mâles avec joint en élastomère (type E)



ISO 9974-2:1996(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 9974-2 was prepared jointly by Technical Committees ISO/TC 5, Ferrous metal pipes and metallic fittings, Subcommittee SC 5, Threaded or plain end butt-welding fittings, threads, gauging of threads, and ISO/TC 131, Fluid power systems, Subcommittee SC 4, Connectors and similar products and components.

ISO 9974 consists of the following parts, under the general stille Conhec 113-42b7-b08f-tions for general use and fluid power — Ports and Stud ends with ISO 2611 threads with elastomeric or metal-to-metal sealing.

- Part 1: Threaded ports
- Part 2: Stud ends with elastomeric sealing (type E)
- Part 3: Stud ends with metal-to-metal sealing (type B)

The performance requirements, dimensions and designs are defined for port and stud end connections for the L and S series in ISO 9974-2 and for the LL, L and S series in ISO 9974-3. Significant testing over more than 30 years of use has confirmed the performance requirements of these port and stud end connections.

Stud ends conforming to ISO 9974-2 and 9974-3 are identical to those conforming to DIN 3852-1. ISO 9974-2 stud ends are used on ISO 8434-1 and ISO 8434-4 fittings, and ISO 9974-3 stud ends are used on ISO 8434-1 fittings.

Annex A forms an integral part of this part of ISO 9974. Annex B is for information only.

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Introduction

In fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within an enclosed circuit. In general applications, a fluid may be conveyed under pressure.

Components are connected through their threaded ports by stud ends on fluid conductor fittings to tubes and pipes or to hose fittings and hoses.

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