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Connections for general use and fluid power - Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing - Part 2: Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E) (ISO 1179-2:2007)

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**Ta slovenski standard je istoveten z: EN ISO 1179-2:2008**

**ICS:**

23.100.40 Cevna napeljava in sklopke Piping and couplings

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ICS 23.100.40

English Version

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This European Standard was approved by CEN on 25 March 2008.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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## Foreword

The text of ISO 1179-2:2007 has been prepared by Technical Committee ISO/TC 131 “Fluid power systems” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 1179-2:2008 by Technical Committee EC/ISS/TC 29 “Steel tubes and fittings for steel tubes” the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2008, and conflicting national standards shall be withdrawn at the latest by October 2008.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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The text of ISO 1179-2:2007 has been approved by CEN as a EN ISO 1179-2:2008 without any modification.

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**Connections for general use and fluid  
power — Ports and stud ends with  
ISO 228-1 threads with elastomeric or  
metal-to-metal sealing —**

Part 2:

**Heavy-duty (S series) and light-duty  
(L series) stud ends with elastomeric  
sealing (type E)**

*Raccordements pour applications générales et transmissions  
hydrauliques et pneumatiques — Orifices et éléments mâles à filetage  
ISO 228-1 et joint en élastomère ou étanchéité métal sur métal —*

*Partie 2: Éléments mâles de séries légère (série L) et lourde (série S)  
avec joint en élastomère (type E)*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 1179-2 was prepared by Technical Committee ISO/TC 131, *Fluid power systems*, Subcommittee SC 4, *Connectors and similar products and components*.

This first edition of ISO 1179-2, together with ISO 1179-1, ISO 1179-3 and ISO 1179-4, cancels and replaces ISO 1179:1981 which has been technically revised.

ISO 1179 consists of the following parts, under the general title *Connections for general use and fluid power — Ports and stud ends with ISO 228-1 threads with elastomeric or metal-to-metal sealing*:

- Part 1: Threaded ports
- Part 2: Heavy-duty (S series) and light-duty (L series) stud ends with elastomeric sealing (type E)
- Part 3: Light-duty (L series) stud ends with sealing by O-ring with retaining ring (types G and H)
- Part 4: Stud ends for general use only with metal-to-metal sealing (type B)

## Introduction

In fluid power systems, power is transmitted and controlled through a fluid (liquid or gas) under pressure within a circuit. In general applications, a fluid may be conveyed under pressure. Components are connected through their threaded ports by fluid conductor connectors to tubes and pipes or to hose fittings and hoses.

For threaded ports and stud ends specified in new designs in hydraulic fluid power applications, ISO/TC 131/SC 4 recommends that the ISO 6149 series be used because these International Standards specify ports and stud ends with metric threads and O-ring sealing and because the sub-committee would like to help users by recommending one preferred system. ISO/TC 131/SC 4 further recommends that threaded ports and stud ends in accordance with the ISO 1179 series, ISO 9974 series and ISO 11926 series not be used for new designs in hydraulic fluid power applications; these International Standards will be maintained because they specify ports and stud ends that are currently used in hydraulic systems worldwide.

For threaded ports and stud ends specified in new designs in pneumatic fluid power applications, ISO/TC 131/SC 4 recommends that ISO 16030 be used, except where products are to interface with ISO 7-1 threads, because the sub-committee would like to help users by recommending one preferred system. ISO/TC 131/SC 4 further recommends that threaded ports and stud ends in accordance with the ISO 1179 series not be used for new designs in pneumatic fluid power applications; these International Standards will be maintained because they specify ports and stud ends that are currently used in pneumatic systems worldwide.

Significant testing over more than 30 years of use has confirmed the performance requirements of connection ends made from carbon steel. The stud end connections specified in ISO 1179 parts 2, 3 and 4 apply to connectors detailed in ISO 8434 parts 1, 2 and 4.

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