



Designation: D 6817 – 02

Standard Specification for Rigid Cellular Polystyrene Geofoam¹

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1. Scope

1.1 This specification covers the types, physical properties and dimensions of rigid cellular polystyrene intended for use as geofoam.

1.2 This specification does not cover the layout, placement and workmanship for proper installation and performance of rigid cellular polystyrene geofoam.

1.3 Rigid cellular polystyrene geofoam covered by this specification may need protection from certain chemicals, environmental exposure, and concentrated loads. Additional design considerations may include thermal conductivity and buoyancy. Guidelines regarding these end use considerations are included in Appendix X1.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

- C 165 Test Method for Measuring Compressive Properties of Thermal Insulation²
- C 203 Test Methods for Breaking Load and Flexural Properties of Block Type Thermal Insulation²
- C 303 Test Method for Density of Preformed Block-Type Thermal Insulation²
- C 390 Criteria for Sampling and Acceptance of Preformed Thermal Insulation Lots²
- C 578 Specification for Rigid Cellular Polystyrene Insulation²
- D 1621 Test Method for Compressive Properties of Rigid Cellular Plastics²
- D 1622 Test Method for Apparent Density of Rigid Cellular Plastics²

¹ This specification is under the jurisdiction of ASTM Committee D35 on Geosynthetics and is the direct responsibility of Subcommittee D35.03 on Permeability and Filtration.

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² Annual Book of ASTM Standards, Vol

D 2863 Test Method for Measuring the Minimum Oxygen Concentration to Support Candle-like Combustion of Plastics (Oxygen Index)²

3. Terminology

3.1 Definitions:

3.1.1 Terms used in this specification are defined in Terminology D 4439.

3.1.2 *geofoam*—block or planar rigid cellular foam polymeric material used in geotechnical engineering applications.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *EPS, XX*—number designation for expanded polystyrene geofoam Type(s) having a minimum density of XX kg/m³ (lb/ft³).

3.2.2 *XPS, XX*—number designation for extruded polystyrene geofoam Type(s) having a minimum density of XX kg/m³ (lb/ft³).

3.2.3 *RCPS*—letter designation for EPS and XPS rigid cellular polystyrene geofoam covered by this specification.

4. Ordering Information

4.1 Acquisition documents shall specify the following:

4.1.1 Title, number and year of this specification.

4.1.2 Type, as per Table 1, or minimum density required.

4.1.3 Total product volume required of each Type, or minimum density.

5. Materials and Manufacture

5.1 RCPS geofoam shall be formed by the expansion of polystyrene resin beads or granules in a molding process (EPS) or by the expansion of polystyrene base resin in an extrusion process (XPS). RCPS geofoam may be manufactured with reprocessed polystyrene foam (regrind).

5.2 RCPS geofoam shall be of uniform density and have essentially closed cells. RCPS geofoam is an organic material and is considered combustible. It should not be exposed to flames or other ignition sources.

6. Qualification Requirements

6.1 The physical properties listed in Table 1 constitute the minimum product qualification requirements for commonly manufactured types of RCPS geofoam.