

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Semiconductor devices – Semiconductor devices for energy harvesting and generation –
Part 2: Thermo power based thermoelectric energy harvesting**

**Dispositifs à semiconducteurs – Dispositifs à semiconducteurs pour
récupération et production d'énergie –
Partie 2: Récupération d'énergie thermoélectrique basée sur la puissance
thermoélectrique**

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SEMICONDUCTOR DEVICES – SEMICONDUCTOR DEVICES FOR ENERGY HARVESTING AND GENERATION –

Part 2: Thermo power based thermoelectric energy harvesting

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The text of this standard is based on the following documents:

FDIS	Report on voting
47/2329/FDIS	47/2352/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

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SEMICONDUCTOR DEVICES – SEMICONDUCTOR DEVICES FOR ENERGY HARVESTING AND GENERATION –

Part 2: Thermo power based thermoelectric energy harvesting

1 Scope

This part of IEC 62830 describes procedures and definitions for measuring the thermo power of thin films used in micro-scale thermoelectric energy generators, micro heaters and micro coolers. This part of IEC 62830 specifies the methods of tests and the characteristic parameters of the thermoelectric properties of wire, bulk and thin films which have a thickness of less than 5 μm and energy harvesting devices that have thermoelectric thin films, in order to accurately evaluate their performance and practical uses. This part of IEC 62830 is applicable to energy harvesting devices for consumer, general industries, military and aerospace applications without any limitations of device technology and size.

2 Normative references

There are no normative references in this document.

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- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

Seebeck coefficient

S

magnitude of an induced thermoelectric voltage in response to a temperature difference across a material, and the entropy per charge carrier in the material

3.2

thermal conductivity

k

at a point fixed in a medium with a temperature field, scalar quantity λ characterizing the ability of the medium to transmit heat through a surface element containing that point: $\varphi = -k \text{ grad } T$, where φ is the density of heat flow rate and T is thermodynamic temperature

Note 1 to entry: In an anisotropic medium, thermal conductivity is a tensor quantity.

Note 2 to entry: The coherent SI unit of thermal conductivity is watt per metre kelvin, $\text{W}/(\text{m}\cdot\text{K})$.

[SOURCE: IEC 60050-113:2011, 113-04-38]

3.3

electrical conductivity specific conductance

σ

value of a material's ability to conduct an electrical current

3.4

<thermoelectric energy harvesting>

figure of merit

Z

characteristic value of thermoelectric films given by the convolution of electrical conductivity and the square of the Seebeck coefficient divided by thermal conductivity

4 Testing methods

4.1 General

It is indispensable to measure the thermo-power to establish the thermoelectric devices. The electrical resistivity and the thermopower shall be measured in order to define the thermoelectric properties of the materials used for fabrication of thermoelectric devices. Generally to measure these values the materials should be investigated under temperature from between 3 K and 300 K. There are two types of measuring methods for thermo-power measurement. The first is the integral method and the other is the differential method. In case of measuring the electrical conductance the electrical resistivity is to be measured and the reciprocal number of the measured value is to be used. A four-point proof method is typically used in electrical resistivity. When this method is used, the total voltage drop can be measured by the sum of resistive voltage and Seebeck voltage. To obtain resistive voltage without the Seebeck-induced voltage, very fast switching DC or AC measurement is needed to measure the electrical resistivity. In addition, the sample will be prepared of a wire type which has a diameter under 200 μm and thin films which have been deposited onto the silicon substrate with a 100 nanometer insulating layer.

4.2 Thermo-power measurement

4.2.1 Integral method

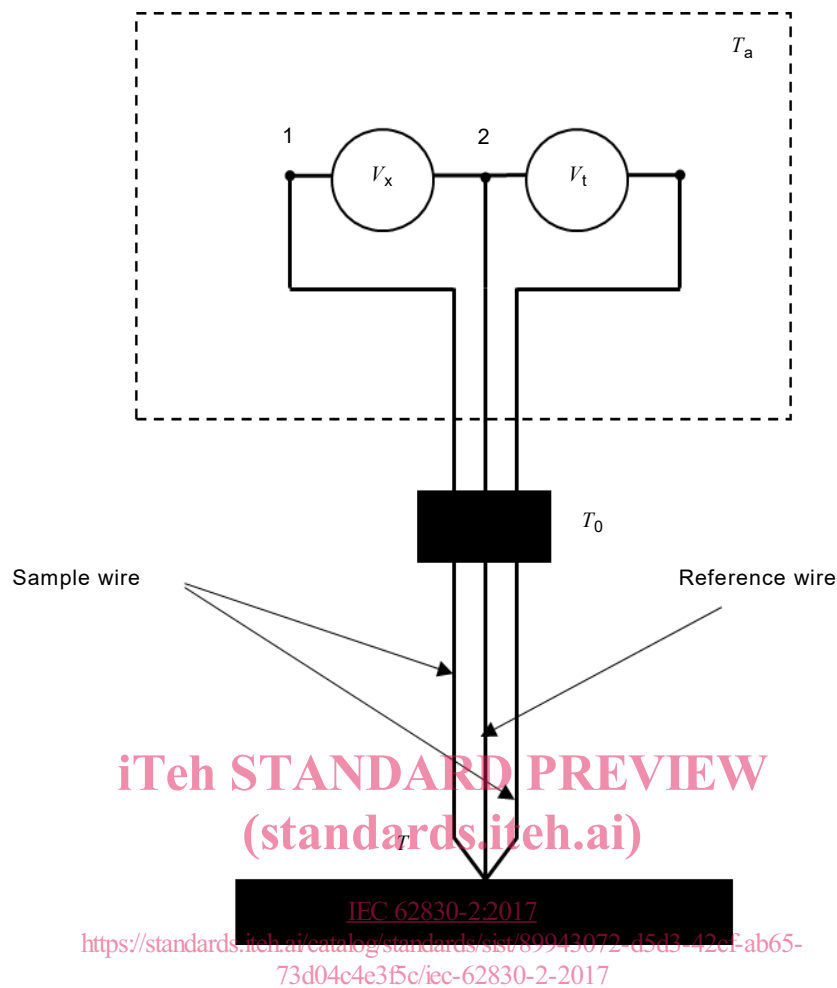
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4.2.1.1 General

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The integral method is a very simple method of obtaining the thermo-power value for thermoelectric materials. The generated voltage change between the reference material and sample material is used for the calculation of the thermo-power value of the materials. In this method the materials shall be fabricated in wire form to make a thermocouple form. The third thermocouple can be attached to the hot junction of the reference and sample wire to measure the temperature of the junction.

The schematic diagram of the integral method to measure the thermo-power of thermoelectric materials is shown in Figure 1.

**Key**

T :	temperature to be measured	T_a :	temperature of ambient
T_0 :	temperature of cold junction		
V_x, V_t :	voltmeter which can measure the voltage drop		

Figure 1 – Schematic diagram of integral method for measurement of the thermo-power of thermoelectric materials

At the thermocouple of the measured material and the reference the potential difference can be measured using equations (1) and (2).

$$\Delta V = -\int_{term1}^{term2} E dl = -\int_{term1}^{term2} \alpha \nabla T dl \quad (1)$$

Or

$$\Delta V = -\left(\int_{T_a}^{T_0} \alpha_{Cu} dT + \int_{T_0}^T \alpha_x dT + \int_T^{T_0} \alpha_{ref} dT + \int_{T_0}^{T_a} \alpha_{Cu} dT \right) = -\int_{T_0}^{T_a} (\alpha_x - \alpha_{ref}) dT \quad (2)$$

where T_0 is temperature of cold junction of the thermocouples and T_a is usually absolute value of $T_0 = 274,15$ K. As shown in the equation (3), the numerical differentiation of the measured voltage change of the thermocouple has been derived.

$$\frac{d\Delta V}{dT} = -(\alpha_x - \alpha_{ref})_T \quad (3)$$

Finally the value of the sample wire's thermo-power is obtained using equation (4) when the thermo-power of the reference material has been already known.

$$\alpha_x(T) = -\left(\frac{d\Delta V}{dT}\right)_T + \alpha_{ref}(T) \quad (4)$$

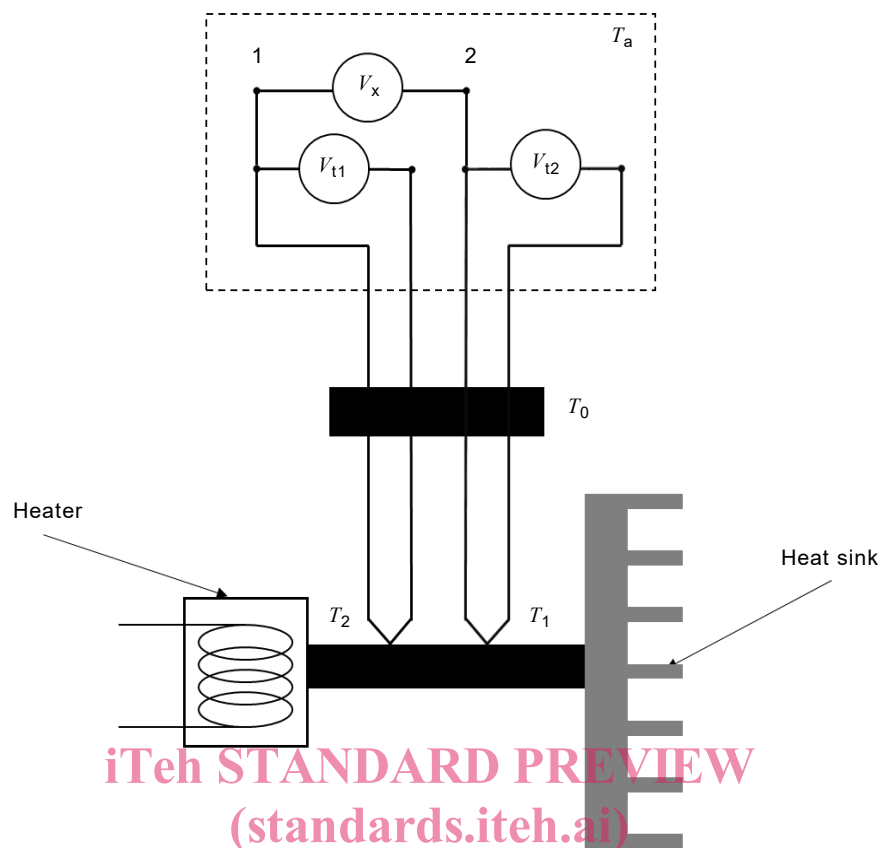
4.2.1.2 Test procedure

- a) Form a wire of sample material using any kind of method to make a wire form.
- b) Join the sample material wire and reference wire for using hot junction.
- c) Attach another third wire for measuring the temperature of hot junction.
- d) Place one voltmeter between the third wire and reference wire.
- e) Place the other voltmeter between the reference wire and the sample wire
- f) Read the voltage difference between the sample and reference wire.
- g) Calculate the thermo-power using equation (4).

4.2.2 Differential method

4.2.2.1 General

The differential method is measuring two points of material to be measured. The potential difference can be also measured simultaneously when the net current through the sample is zero. At that time the electrical field in the measuring sample is given by $E = \alpha \Delta T$ which is due to thermo-power. In Figure 2 the schematic diagram of the differential method for measuring thermo-power is shown.



IEC

Key

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T_1, T_2 :	temperature to be measured
T_0 :	temperature of cold junction
V_x, V_{t1}, V_{t2} :	voltmeter which can measure the voltage drop

Figure 2 – Schematic diagram of the differential method for measuring the thermo-power

When the thermocouple wires and the sample are joined homogeneously, measuring errors can be minimized and equations (5), (6) and (7) can be used for calculation of the thermo-power of the materials. Under these conditions potential difference is given by the equation.

$$\Delta V = - \left(\int_{T_a}^{T_0} \alpha_{Cu} dT + \int_{T_0}^{T_1} \alpha_{ref}^1 dT + \int_{T_1}^{T_2} \alpha_x dT + \int_{T_2}^{T_0} \alpha_{ref}^2 dT + \int_{T_0}^{T_a} \alpha_{Cu} dT \right) \quad (5)$$

For a homogeneous reference wire the second and the fourth integral terms can be merged and the equation (5) can be modified into a more simple equation (6).

$$\Delta V = - \int_{T_1}^{T_2} (\alpha_x - \alpha_{ref}) dT \quad (6)$$

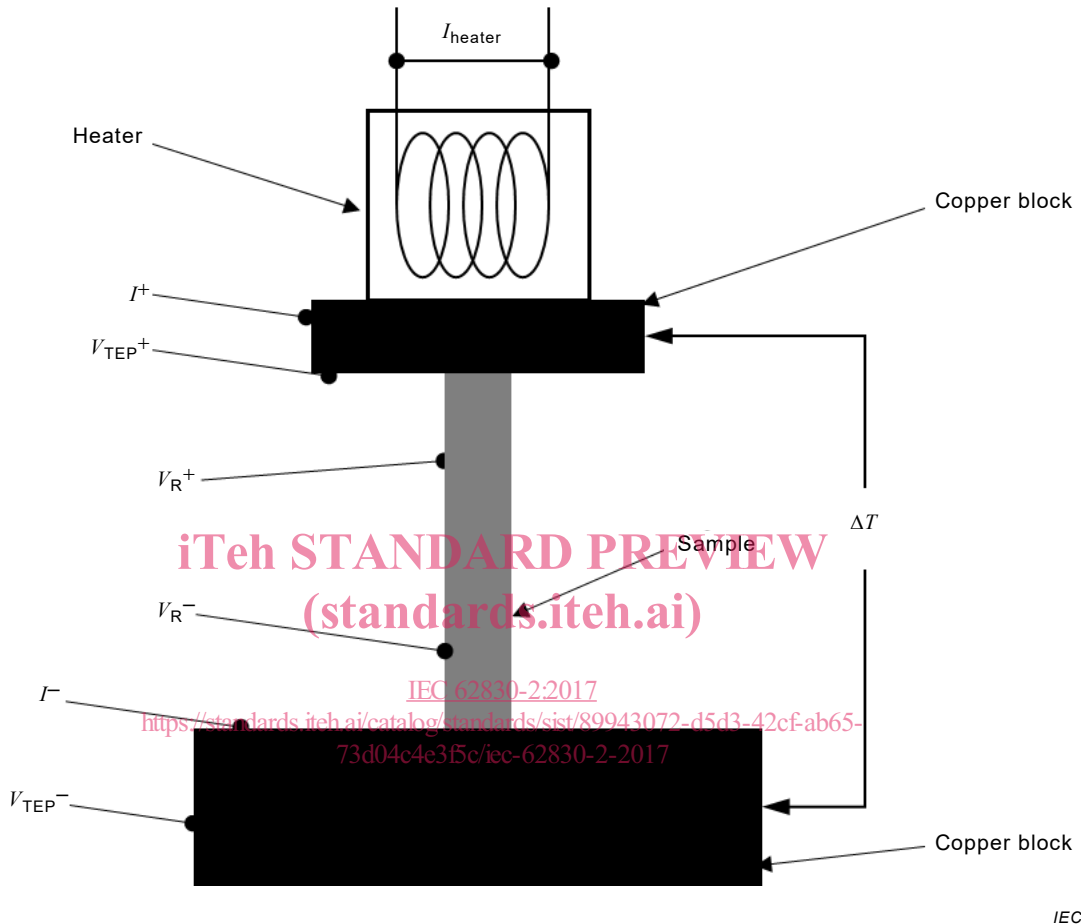
If the temperature difference is only given by the difference between point 1 and point 2, the final simplified form is given as shown in equation (7).

$$\alpha_x(T_{av}) = - \frac{\Delta V}{\Delta T} + \alpha_{ref}(T_{av}) \quad (7)$$

when the T_{av} is given by the half of the sum of the T_1 and T_2 .

4.2.2.2 Test Procedure

The diagram of the setup for the measurement of the resistivity and Seebeck coefficient of bulk materials using the differential method is shown in Figure 3.



Key

- | | |
|--|--|
| ΔT : temperature difference | I_{heater} : current for heater |
| I^+ : positive current | I^- : negative current |
| V_{R+} : resistive positive voltage | V_{R-} : resistive negative voltage |
| V_{TEP+} : thermoelectric positive voltage | V_{TEP-} : thermoelectric negative voltage |

Figure 3 – Diagram of the setup for measuring electrical resistivity and Seebeck coefficient using differential method

In thermoelectric materials the Seebeck coefficient is relatively larger than non-thermoelectric materials. So the total voltage across the sample shall be the summation of the Seebeck voltage and the resistive or IR voltage which is given by the equation (8).

$$V_{total} = V_{IR} + \alpha \Delta T \tag{8}$$

Generally the resistive voltage has a negligible effect on the Seebeck voltage portion of the total voltage. Therefore to minimize the Seebeck effect contribution to measure the IR voltage, the measurement process should be processed very fast, for example in 2 seconds or 3 seconds. By switching the current direction the Seebeck voltage can be cancelled out using the averaging technique, as shown in equation (9).