



Designation: B 863 – 02

Standard Specification for Titanium and Titanium Alloy Wire¹

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1. Scope

1.1 This specification covers titanium and titanium alloy wire as follows:

- 1.1.1 *Grade 1*—Unalloyed titanium, low oxygen,
- 1.1.2 *Grade 2*—Unalloyed titanium, standard oxygen,
- 1.1.3 *Grade 3*—Unalloyed titanium, medium oxygen,
- 1.1.4 *Grade 4*—Unalloyed titanium, high oxygen,
- 1.1.5 *Grade 5*—Titanium alloy (6 % aluminum, 4 % vanadium),
- 1.1.6 *Grade 6*—Titanium alloy (5 % aluminum, 2.5 % tin),
- 1.1.7 *Grade 7*—Unalloyed titanium plus 0.12 % to 0.25 % palladium, standard oxygen,
- 1.1.8 *Grade 9*—Titanium alloy (3 % aluminum, 2.5 % vanadium),
- 1.1.9 *Grade 11*—Unalloyed titanium plus 0.12 % to 0.25 % palladium, low oxygen,
- 1.1.10 *Grade 12*—Titanium alloy (0.3 % molybdenum, 0.8 % nickel),
- 1.1.11 *Grade 13*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.12 *Grade 14*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.13 *Grade 15*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.14 *Grade 16*—Unalloyed titanium plus 0.04 % to 0.08 % palladium, standard oxygen,
- 1.1.15 *Grade 17*—Unalloyed titanium plus 0.04 % to 0.08 % palladium, low oxygen,
- 1.1.16 *Grade 18*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.04 % to 0.08 % palladium,
- 1.1.17 *Grade 19*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum),
- 1.1.18 *Grade 20*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum) plus 0.04 % to 0.08 % palladium,
- 1.1.19 *Grade 21*—Titanium alloy (15 % molybdenum, 3 % aluminum, 2.7 % niobium, 0.25 % silicon),
- 1.1.20 *Grade 23*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI),

1.1.21 *Grade 24*, Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.04 % to 0.08 % palladium,

1.1.22 *Grade 25*—Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.3 % to 0.8 % nickel and 0.04 % to 0.08 % palladium,

1.1.23 *Grade 26*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.24 *Grade 27*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.25 *Grade 28*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.08 to 0.14 % ruthenium,

1.1.26 *Grade 29*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI) plus 0.08 to 0.14 % ruthenium,

1.1.27 *Grade 32*—Titanium alloy (5 % aluminum, 1 % tin, 1 % vanadium, 1 % zirconium, 0.8 % molybdenum),

1.1.28 *Grade 33*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),

1.1.29 *Grade 34*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium), and

1.1.30 *Grade 35*—Titanium alloy (4.5 % aluminum, 2 % molybdenum, 1.6 % vanadium, 0.5 % iron, 0.3 % silicon).

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

2. Referenced Documents

2.1 ASTM Standards:

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²

E 8 Test Methods for Tension Testing of Metallic Materials³

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications⁴

E 120 Test Methods for Chemical Analysis of Titanium and Titanium Alloys⁵

E 1409 Test Method For Determination of Oxygen in Titanium and Titanium Alloys by the Inert Gas Fusion Technique⁶

E 1447 Test Method for Determination of Hydrogen in

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² *Annual Book of ASTM Standards*, Vol 01.03.

³ *Annual Book of ASTM Standards*, Vol 03.01.

⁴ *Annual Book of ASTM Standards*, Vol 14.02.

⁵ *Annual Book of ASTM Standards*, Vol 03.05.

⁶ *Annual Book of ASTM Standards*, Vol 03.06.

 **B 863 – 02**

Titanium and Titanium Alloys by the Inert Gas Fusion Thermal Conductivity Method⁶

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *coils, n*—wire in coil form with pitch and cast as described by purchaser.

3.1.2 *straight lengths, n*—wire in straight lengths, generally made by straightening wire from coils by the producer.

3.1.3 *weld wire, n*—round wire for welding.

3.1.4 *wire, n*—rounds, flats, or special shapes from 0.020 in. (0.5 mm) to 0.1875 in. (4.8 mm) in thickness or major dimension.

TABLE 1 Chemical Requirements^A

Element	Composition, %									
	Grade 1	Grade 2	Grade 3	Grade 4	Grade 5	Grade 6	Grade 7	Grade 9	Grade 11	Grade 12
Nitrogen, max	0.03	0.03	0.05	0.05	0.05	0.03	0.03	0.03	0.03	0.03
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015
Iron, max	0.20	0.30	0.30	0.50	0.40	0.50	0.30	0.25	0.20	0.30
Oxygen, max	0.18	0.25	0.35	0.40	0.20	0.20	0.25	0.15	0.18	0.25
Aluminum	5.5–6.75	4.0–6.0	...	2.5–3.5
Vanadium	3.5–4.5	2.0–3.0
Tin	2.0–3.0
Ruthenium
Palladium	0.12–0.25	...	0.12–0.25	...
Cobalt
Molybdenum	0.2–0.4
Chromium
Nickel	0.6–0.9
Niobium
Zirconium
Silicon
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance

Element	Composition, %									
	Grade 13	Grade 14	Grade 15	Grade 16	Grade 17	Grade 18	Grade 19	Grade 20	Grade 21	Grade 23
Nitrogen, max	0.03	0.03	0.05	0.03	0.03	0.03	0.03	0.03	0.03	0.03
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.05	0.05	0.05	0.08
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.015	0.02	0.02	0.015	0.0125
Iron, max	0.20	0.30	0.30	0.30	0.20	0.25	0.30	0.30	0.40	0.25–0.5
Oxygen, max	0.10	0.15	0.25	0.25	0.18	0.15	0.12	0.12	0.17	0.13
Aluminum	2.5–3.5	3.0–4.0	3.0–4.0	2.5–3.5	5.5–6.5
Vanadium	2.0–3.0	7.5–8.5	7.5–8.5	...	3.5–4.5
Tin
Ruthenium	0.04–0.06	0.04–0.06	0.04–0.06
Palladium	0.04–0.08	0.04–0.08	0.04–0.08	...	0.04–0.08
Cobalt
Molybdenum	3.5–4.5	3.5–4.5	14.0–16.0	...
Chromium	5.5–6.5	5.5–6.5
Nickel	0.4–0.6	0.4–0.6	0.4–0.6
Niobium	2.2–3.2	...
Zirconium	3.5–4.5	3.5–4.5
Silicon	0.15–0.25	...
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.1	0.15	0.15	0.1	0.1
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance