SLOVENSKI STANDARD

SIST EN 912:2000/AC:2002

prva izdaja
julij 2002

Vezna sredstva za les - Specifikacije za moznike za les

Timber fasteners - Specifications for connectors for timber

ICS 21.060.99; 91.080.20

Referenčna številka
SIST EN 912:2000/AC:2002(en)

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 912:1999/AC

October 2000
Octobre 2000
Oktober 2000

English version
Version Française
Deutsche Fassung

Timber fasteners - Specifications for connectors for timber

Organes d'assemblage pour le bois - Spécifications des connecteurs pour bois

Holzverbindungsmittel - Spezifikationen für Dübel besonderer Bauart für Holz

This corrigendum becomes effective on 11 October 2000 for incorporation in the three official language versions of the EN.

Ce corrigendum prendra effet le 11 octobre 2000 pour incorporation dans les trois versions linguistiques officielles de l'EN.

Die Berichtigung tritt am 11.Oktober 2000 zur Einarbeitung in die drei offiziellen Sprachfassungen der EN in Kraft

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Ref. No. EN 912:1999/AC:2000 D/E/F

The following tables are to be incorporated into the English language version of EN 912:

Table A.1 on page 6

Diameter d_c	Height h_c	Thickness t	Radius $\sim r$
65	30	5	50
80	30	6	50
95	30	6	60
126	30	6	60
128	45	8	60
160	45	10	60
190	45	10	60
Tolerances on all dimensions: ±0,5.			

Table A.5 on page 11

The foootnote [1)] is to be deleted.

ıle B.1 on page 14

ameter f plate d_c	Total height h_c	Max. thickness of plate and flange t	Min. thickness of plate t_1	Diameter of centre hole d_1	Diameter of screw holes d_2	Outside diameter of hub d_3	Diameter of flange d_4	Radius ~ r	Height of hub above plate h_1	Distance between screw holes a_1	Depth of countersink a_2
65	23	5	3,5	13	6,5	22,5	60	50	8	42	3
80	23	6	3,5	13	6,5	25,5	74	50	8	46	3
95	23	6	4,5	13	6,5	33,5	89	60	8	55	3
128	32,5	7,5	4,5	13	6,5	45	120	60	10	74	4
160	34,5	9	5,5	16,5	6,5	50	150	60	12	108	4
190	34,5	9	6	16,5	6,5	60	180	60	12	129,5	4
lerances on all dimensions ±0,5.											

Table C.1 on page 21

Diameter d_c	Height h_c	Thickness[1]) t	Diameter of centre hole d_1	Number of outer teeth	Number of inner teeth	Height of inner teeth[2]) h_2
50	13,0	1,0	17,0	24	–	–
62	16,0	1,2	21,0	24	–	–
75	19,5	1,25	26,0	24	–	–
95	24,0	1,35	33,0	24	12	9,5
117	30,0	1,5	48,0	24	12	12,5
140	31,0	1,65	58,0	28	14	10,5
165	33,0	1,8	68,0	32	16	11,0
Tolerances: Thickness t EN 10131 Other dimensions ±0,8						
[1]) Thickness without zinc-coating. [2]) Height of outer teeth $h_1 = (h_c\text{-}t)/2$.						

Table C.5 on page 26

Side length d	Height h_c	Thickness t	Inner side length d_1	Number of outer teeth	Number of inner teeth
100	16	1,35	40	36	20
130	20	1,5	52	36	20
Tolerances: Thickness t EN 10131 Other dimensions ±0,8					

Table C.10 on page 32

Diameter d_c	Height h_c	Thickness t	Inside diameter of ring plate d_1	Diameter of inner circle d_2	Diameter of outer circle d_3	Diameter of spikes at base d_4	Number of spikes at each side
50	27	3	30,5	41	–	6	8[1])
65	27	3	35,5	48	58	6	14[2])[3])
80	27	3	49,5	60	70	6	18[2])
95	27	3	65,5	76	88	6	24[2])
115	27	3	85,5	95	108	6	32[2])
Tolerances on h_c, t ±0,5; other dimensions ±0,8.							
[1]) Arranged in one circle. [2]) Arranged in two circles. [3]) The spikes of one side are not staggered against the spikes of the other side.							

Table C.11 on page 34

Diameter d_c	Height h_c	Thickness t	Diameter of centre hole d_1	Diameter of inner circle d_2	Diameter of outer circle d_3	Diameter of spikes at base d_4	Diameter of flange d_5	Radius r	Height of flange from face h_1	Number of spikes
50	15	3	12,5	40	54	6	17	4	3	8[1])
65	15	3	16,5	46	56	6	21	4	3	14[2])
80	15	3	20,5	57	69	6	20,5[3])	–	3	22[2])
95	15	3	24,5	64	84	6	30,5	4	3	24[2])
115	15	3	24,5	84	106	6	30,5	4	3	32[2])

Tolerances on h_c, t, r, h_1 ±0,5; other dimensions ±0,8.

[1]) Arranged in one circle.
[2]) Arranged in two circles.
[3]) The transition between the plate and the flange is not curved but sloped with an angle of 26,5°.