

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



Optical fibres – **iTeh STANDARD PREVIEW**  
Part 2-40: Product specifications – Sectional specification for category A4  
multimode fibres  
(standards.iteh.ai)

<https://standards.iteh.ai/catalog/standards/sist/94a2994d-42f5-489a-814b-227700000000/iec-60793-2-40-2015>  
Fibres optiques – **IEC 60793-2-40:2015**  
Partie 2-40: Spécifications de produits – Spécification intermédiaire pour  
les fibres multimodales de catégorie A4





## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2015 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

#### IEC Catalogue - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

#### IEC publications search - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary of electronic and electrical terms, containing 20 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Glossary - [std.iec.ch/glossary](http://std.iec.ch/glossary)

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [csc@iec.ch](mailto:csc@iec.ch).

### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Catalogue IEC - [webstore.iec.ch/catalogue](http://webstore.iec.ch/catalogue)

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

#### Recherche de publications IEC - [www.iec.ch/searchpub](http://www.iec.ch/searchpub)

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### Glossaire IEC - [std.iec.ch/glossary](http://std.iec.ch/glossary)

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

#### Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [csc@iec.ch](mailto:csc@iec.ch).

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE



**Optical fibres – iTeh STANDARD PREVIEW**  
**Part 2-40: Product specifications – Sectional specification for category A4**  
**multimode fibres**  
(standards.iteh.ai)

**Fibres optiques – IEC 60793-2-40:2015**  
**Partie 2-40: Spécifications de produits – Spécification intermédiaire pour**  
**les fibres multimodales de catégorie A4**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 33.180.10

ISBN 978-2-8322-3732-8

**Warning! Make sure that you obtained this publication from an authorized distributor.**  
**Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	5
1 Scope.....	7
2 Normative references .....	8
3 Specifications .....	8
3.1 Dimensional requirements.....	8
3.2 Mechanical requirements .....	9
3.2.1 General .....	9
3.2.2 Tensile load test .....	10
3.3 Transmission requirements .....	11
3.4 Environmental requirements .....	11
3.4.1 General .....	11
3.4.2 Mechanical environmental requirements .....	12
3.4.3 Transmission environmental requirements .....	12
Annex A (normative) Family specifications for sub-category A4a multimode fibres .....	14
A.1 General.....	14
A.2 Dimensional requirements.....	14
A.3 Mechanical requirements .....	14
A.4 Transmission requirements .....	14
A.5 Environmental requirements .....	15
Annex B (normative) Family specifications for sub-category A4b multimode fibres .....	16
B.1 General.....	16
B.2 Dimensional requirements .....	16
B.3 Mechanical requirements .....	16
B.4 Transmission requirements .....	16
B.5 Environmental requirements .....	17
Annex C (normative) Family specifications for sub-category A4c multimode fibres .....	18
C.1 General.....	18
C.2 Dimensional requirements.....	18
C.3 Mechanical requirements .....	18
C.4 Transmission requirements .....	18
C.5 Environmental requirements .....	19
Annex D (normative) Family specifications for sub-category A4d multimode fibres.....	20
D.1 General.....	20
D.2 Dimensional requirements.....	20
D.3 Mechanical requirements .....	20
D.4 Transmission requirements .....	20
D.5 Environmental requirements .....	21
Annex E (normative) Family specifications for sub-category A4e multimode fibres .....	22
E.1 General.....	22
E.2 Dimensional requirements.....	22
E.3 Mechanical requirements .....	22
E.4 Transmission requirements .....	22
E.5 Environmental requirements .....	23
Annex F (normative) Family specifications for sub-category A4f multimode fibres .....	24
F.1 General.....	24
F.2 Dimensional requirements.....	24

F.3	Mechanical requirements .....	24
F.4	Transmission requirements .....	24
F.5	Environmental requirements .....	25
Annex G (normative)	Family specifications for sub-category A4g multimode fibres.....	26
G.1	General.....	26
G.2	Dimensional requirements.....	26
G.3	Mechanical requirements .....	26
G.4	Transmission requirements .....	26
G.5	Environmental requirements .....	27
Annex H (normative)	Family specifications for sub-category A4h multimode fibres.....	28
H.1	General.....	28
H.2	Dimensional requirements.....	28
H.3	Mechanical requirements .....	28
H.4	Transmission requirements .....	28
H.5	Environmental requirements .....	29
Annex I (normative)	Mode scramblers for sub-category A4a to A4d fibres .....	30
I.1	General.....	30
I.2	Specification for mode scramblers .....	30
Annex J (informative)	Additional transmission requirements for sub-category A4a multimode fibres for wavelengths below 650 nm .....	31
J.1	General.....	31
J.2	Transmission requirements .....	31
Bibliography	.....	32
<a href="https://standards.iteh.ai/catalog/standards/sis/94a2094d-42f5-489a-814b-09721f9609fb/iec-60793-2-40-2015">https://standards.iteh.ai/catalog/standards/sis/94a2094d-42f5-489a-814b-09721f9609fb/iec-60793-2-40-2015</a>		
Figure 1 – Tensile load versus elongation for a plastic optical fibre	.....	10
Figure I.1 – Mode scrambler for category A4 fibre	.....	30
Table 1 – Characteristics and applications of category A4 fibres .....	7	
Table 2 – Dimensional attributes and measurement methods .....	9	
Table 3 – Requirements common to all category A4 fibres .....	9	
Table 4 – Additional attributes required in A4f through A4h family specifications.....	9	
Table 5 – Mechanical attributes and test methods.....	9	
Table 6 – Requirements common to category A4 fibres.....	10	
Table 7 – Additional attributes required in family specification for sub-category A4f through A4h fibres .....	10	
Table 8 – Transmission attributes and measurement methods .....	11	
Table 9 – Attributes required in family specifications.....	11	
Table 10 – Environmental exposure tests.....	12	
Table 11 – Attributes measured .....	12	
Table 12 – Requirement for tensile strength.....	12	
Table 13 – Requirement for change in attenuation for A4a through A4e fibre .....	13	
Table 14 – Requirement for change in attenuation for A4f through A4h fibre .....	13	
Table A.1 – Dimensional requirements specific to A4a fibres .....	14	
Table A.2 – Mechanical requirements specific to A4a fibres .....	14	
Table A.3 – Transmission requirements specific to A4a fibres.....	15	
Table B.1 – Dimensional requirements specific to A4b fibres .....	16	

Table B.2 – Mechanical requirements specific to A4b fibres ..... 16

Table B.3 – Transmission requirements specific to A4b fibres ..... 17

Table C.1 – Dimensional requirements specific to A4c fibres ..... 18

Table C.2 – Mechanical requirements specific to A4c fibres ..... 18

Table C.3 – Transmission requirements specific to A4c fibres ..... 19

Table D.1 – Dimensional requirements specific to A4d fibres ..... 20

Table D.2 – Mechanical requirements specific to A4d fibres ..... 20

Table D.3 – Transmission requirements specific to A4d fibres ..... 21

Table E.1 – Dimensional requirements specific to A4e fibres ..... 22

Table E.2 – Mechanical requirements specific to A4e fibres ..... 22

Table E.3 – Transmission requirements specific to A4e fibres ..... 23

Table F.1 – Dimensional requirements specific to A4f fibres ..... 24

Table F.2 – Mechanical requirements specific to A4f fibres ..... 24

Table F.3 – Transmission requirements specific to A4f fibres ..... 25

Table G.1 – Dimensional requirements specific to A4g fibres ..... 26

Table G.2 – Mechanical requirements specific to A4g fibres ..... 26

Table G.3 – Transmission requirements specific to A4g fibres ..... 27

Table H.1 – Dimensional requirements specific to A4h fibres ..... 28

Table H.2 – Mechanical requirements specific to A4h fibres ..... 28

Table H.3 – Transmission requirements specific to A4h fibres ..... 29

Table I.1 – Mode Scrambler parameters ..... 30

Table J.1 – Transmission requirements specific to A4a.2 fibre ..... 31

iteh STANDARD PREVIEW  
 (standards.iteh.ai)  
 IEC 60793-2-40:2015  
<https://standards.iteh.ai/catalog/standards/sist/94a2994d-42b5-489a-814b-09721f9609fb/iec-60793-2-40-2015>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## OPTICAL FIBRES –

**Part 2-40: Product specifications –  
Sectional specification for category A4 multimode fibres**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.  
<https://standards.iteh.ai/catalog/standards/sist/94a2994d-42f5-489a-814b-312609090000/iec-60793-2-40-2015>
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60793-2-40 has been prepared by subcommittee 86A: Fibres and cables, of IEC technical committee 86: Fibre optics.

This fourth edition cancels and replaces the third edition published in 2009. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) harmonization of terminology within the IEC 60793-2 series;
- b) added measurement parameters for numerical aperture and fibre geometry.

This bilingual version (2016-11) corresponds to the English version, published in 2015-11.

The text of this standard is based on the following documents:

CDV	Report on voting
86A/1587/CDV	86A/1618/RVC

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60793 series, published under the general title *Optical fibres*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**ITeH STANDARD PREVIEW**  
(standards.iteh.ai)

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**



## OPTICAL FIBRES –

### Part 2-40: Product specifications – Sectional specification for category A4 multimode fibres

#### 1 Scope

This part of IEC 60793-2 is applicable to category A4 optical multimode fibres and the related sub-categories A4a, A4b, A4c, A4d, A4e, A4f, A4g and A4h. These fibres have a plastic core and plastic cladding and may have step-index, multi-step index or graded-index profiles. The fibres are used in information transmission equipment and other applications employing similar light transmitting techniques, and finally in fibre optic cables. Table 1 summarizes some of the salient characteristics and applications of these fibres.

**Table 1 – Characteristics and applications of category A4 fibres**

Sub-category	A4a	A4b	A4c	A4d	A4e	A4f	A4g	A4h
Core diameter (µm)	See Note 1	See Note 1	See Note 1	See Note 1	≥ 500	200	120	62,5
Cladding diameter (µm)	1 000	750	500	1 000	750	490	490	245
Numerical aperture $Na_{ff}$	0,50	0,50	0,50	0,30	0,25	0,190	0,190	0,190
Operating wave-length (s) (nm)	650 See Note 2	650	650	650	650	650 850 1 300	650 850 1 300	850 1 300
Applications	Digital audio interface, automobile, industrial, sensor and data transmission	Industrial and sensor	Sensor	Digital audiovisual interface and data transmission	Digital audiovisual interface and data transmission	Industrial and mobile; compatible with A3 transmission equipment	Data transmission	Data transmission; primarily used in ribbon structures
NOTE 1 Typically 15 µm to 35 µm smaller than the cladding diameter.								
NOTE 2 Other potential wavelengths for A4a fibre are described in Annex J.								

In addition to the applications shown in Table 1, other applications for A4 fibres include, but are not restricted to, the following: support for short reach, high bit-rate systems in telephony, distribution and local networks, carrying data, voice and/or video services and on-premises intrabuilding and interbuilding fibre installations, including LANs, PBXs, video, various multiplexing uses and miscellaneous related uses, such as consumer electronics and industrial and mobile networks.

Three types of requirements apply to A4 fibres:

- general requirements, as defined in IEC 60793-2;
- specific requirements common to category A4 multimode fibres covered in this standard and which are given in Clause 3;

- particular requirements applicable to individual fibre sub-categories and implementations or specific applications which are defined in this standard, in the normative family specification annexes.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60793-1-20:2001, *Optical fibres – Part 1-20: Measurement methods and test procedures – Fibre geometry*

IEC 60793-1-22, *Optical fibres – Part 1-22: Measurement methods and test procedures – Length measurement*

IEC 60793-1-40:2001, *Optical fibres – Part 1-40: Measurement methods and test procedures – Attenuation*

IEC 60793-1-41, *Optical fibres – Part 1-41: Measurement methods and test procedures – Bandwidth*

IEC 60793-1-42, *Optical fibres – Part 1-42: Measurement methods and test procedures – Chromatic dispersion*

IEC 60793-1-43, *Optical fibres – Part 1-43: Measurement methods and test procedures – Numerical aperture measurement*

IEC 60793-1-46, *Optical fibres – Part 1-46: Measurement methods and test procedures – Monitoring of changes in optical transmittance*

IEC 60793-1-47:2009, *Optical fibres – Part 1-47: Measurement methods and test procedures – Macrobending loss*

IEC 60793-1-50, *Optical fibres – Part 1-50: Measurement methods and test procedures – Damp heat (steady state) tests*

IEC 60793-1-51, *Optical fibres – Part 1-51: Measurement methods and test procedures – Dry heat (steady state) tests*

IEC 60793-1-52, *Optical fibres – Part 1-52: Measurement methods and test procedures – Change of temperature tests*

## 3 Specifications

### 3.1 Dimensional requirements

Relevant dimensional attributes and measurement methods are given in Table 2.

Requirements common to all category A4 fibres are indicated in Table 3.

Additional attributes that shall be specified in the family specifications for sub-categories A4f through A4h are given in Table 4.

**Table 2 – Dimensional attributes and measurement methods**

Attribute	Measurement method
Cladding diameter	IEC 60793-1-20 <sup>a</sup>
Cladding non-circularity	IEC 60793-1-20 <sup>a</sup>
Core diameter <sup>b</sup>	IEC 60793-1-20
Fibre length	IEC 60793-1-22
Core-cladding concentricity error	IEC 60793-1-20
Core non-circularity	IEC 60793-1-20
<sup>a</sup> Mechanical methods are also applicable to cladding diameter and cladding non-circularity measurements if they provide the same measurement uncertainty. <sup>b</sup> Core diameter is specified at $(650 \pm 10)$ nm with a test specimen length of $2,0 \text{ m} \pm 0,2 \text{ m}$ and a threshold value $k_{\text{CORE}}$ of 2,5 % (IEC 60793-1-20:2001, Method B) for A4 fibres.	

**Table 3 – Requirements common to all category A4 fibres**

Attribute	Unit	Limit
Cladding diameter	$\mu\text{m}$	a
Cladding non-circularity	%	$\leq 6$ <sup>b</sup>
Core diameter	$\mu\text{m}$	c
Fibre length	km	d
<sup>a</sup> The cladding diameter varies and is listed in the family specification. <sup>b</sup> Unless otherwise specified in the family specification. <sup>c</sup> For A4a, A4b, A4c and A4d fibre, the core diameter is typically $15 \mu\text{m}$ to $35 \mu\text{m}$ smaller than the cladding diameter. For A4e, A4f, A4g and A4h fibre, the core diameter varies and is listed in the family specification. <sup>d</sup> Length requirements vary and should be agreed between supplier and customer.		

**Table 4 – Additional attributes required in A4f through A4h family specifications**

Attribute
Core non-circularity
Core-cladding concentricity error

### 3.2 Mechanical requirements

#### 3.2.1 General

Mechanical attributes, test methods, and requirements for buffered fibres can be found in IEC 60794-2-41.

Relevant mechanical attributes and test methods are given in Table 5.

Requirements common to all category A4 fibres are indicated in Table 6.

Additional attributes that shall be specified in the family specifications for sub-categories A4f through A4h are given in Table 7.

**Table 5 – Mechanical attributes and test methods**

Attribute	Test method
Tensile performance	3.2.2

**Table 6 – Requirements common to category A4 fibres**

Attribute	Unit	Limit
Elongation at yield peak	%	≥ 4,0
Tensile load at yield peak	N	a
<sup>a</sup> Tensile load at yield peak varies and is listed in the family specification.		

**Table 7 – Additional attributes required in family specification for sub-category A4f through A4h fibres**

Attribute
Tensile load to induce 4 % elongation

**3.2.2 Tensile load test**

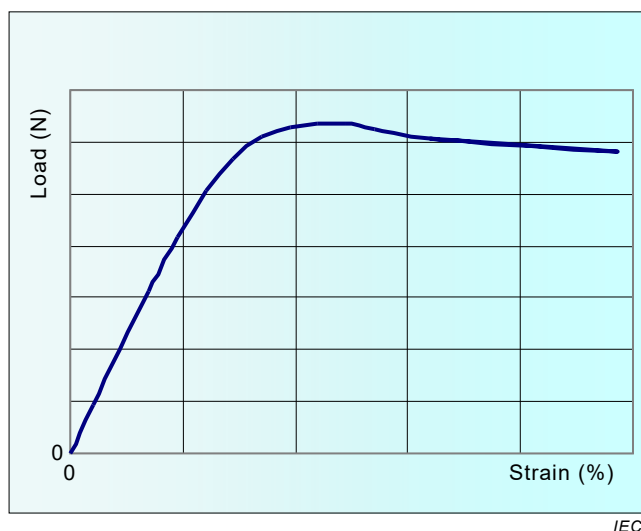
**3.2.2.1 Object**

The purpose of this test is to characterize the ability of the fibre to support a load during handling. Its purpose is to obtain values of the fibre’s tensile strength.

The fibre samples are subjected to a mechanical environment as specified below. The test shall be carried out at the standard test conditions in compliance with IEC 60068-1.

**3.2.2.2 Definition of yield peak**

Figure 1 shows a typical load versus elongation curve for a plastic optical fibre. The curve exhibits an initial monotonic increase in tensile load with applied elongation that goes through a load peak. The peak is followed by a decrease in load as the sample begins to undergo a ductile, irreversible elongation. Localized necking and drawing of the sample may accompany the process. This phenomenon is known as yielding and the peak is termed a yield peak.



**Figure 1 – Tensile load versus elongation for a plastic optical fibre**

**3.2.2.3 Test apparatus**

The length of the sample between two clamping devices shall be between 100 mm and 200 mm.

The tensile strength measuring apparatus shall be a device, for example a vertical tensile tester, which provides relative motion to the test fibre. The apparatus shall be capable of imparting constant motion without jerking the fibre under test. The apparatus shall have the ability to simultaneously measure and record the resulting tensile force or load. To prevent

fibre breakage, the means used to secure the fibre ends at the clamping points shall not stress the fibre excessively.

### 3.2.2.4 Procedure

The tensile speed shall be 100 mm/min ( $\pm 10\%$ ). Yield strength and yield elongation are obtained from the load-elongation curve described in 3.2.2.2. Unless otherwise specified, tensile load at the yield peak and tensile load to induce 4 % elongation shall be recorded.

NOTE Elongation to breaking point is not applicable to category A4 fibres.

### 3.2.2.5 Requirements

The requirements are stated in the family specifications found in the normative annexes to this specification. If the fibre sample breaks at a clamping point, the test shall be regarded as invalid and another test shall be carried out. The number of samples tested shall be sufficient to allow for a statistical analysis.

## 3.3 Transmission requirements

Relevant transmission attributes and measurement methods are given in Table 8.

Additional attributes required in the family specifications are indicated in Table 9.

**Table 8 – Transmission attributes and measurement methods**

Attribute	Measurement method
Attenuation <sup>a</sup>	IEC 60793-1-40
Modal bandwidth <sup>a</sup>	IEC 60793-1-41
Modal bandwidth with RML	IEC 60793-1-41
Numerical aperture <sup>b,c,d</sup>	IEC 60793-1-43
Chromatic dispersion	IEC 60793-1-42
Macrobending loss	IEC 60793-1-47:2009, Method B
<p><sup>a</sup> When measuring attenuation and modal bandwidth, the appropriate launching conditions should be applied as specified in IEC 60793-1-40 and IEC 60793-1-41 or as stated in the family specification. Bandwidth is not necessarily linear with regard to length. The value of bandwidth is referenced to 100 m of fibre.</p> <p><sup>b</sup> Numerical aperture is specified at 650 nm <math>\pm</math> 10 nm with a test specimen length of 2,0 m <math>\pm</math> 0,2 m and a threshold value <math>k_{NA}</math> of 50 % for A4a to A4c and A4e fibres.</p> <p><sup>c</sup> Numerical aperture is specified at 650 nm <math>\pm</math> 10 nm with a test specimen length of 2,0 m <math>\pm</math> 0,2 m and by the local minimums and related angles in the farfield intensity pattern for A4d fibres (IEC 60793-1-43:2014 Technique 4, Inverse far-field measurement).</p> <p><sup>d</sup> Numerical aperture is specified at 850 nm <math>\pm</math> 10 nm with a test specimen length of 6,0 m <math>\pm</math> 0,6 m and a threshold value <math>k_{NA}</math> of 5 % for A4f to A4h fibres.</p>	

**Table 9 – Attributes required in family specifications**

Attribute
Attenuation
Modal bandwidth
Numerical aperture
Chromatic dispersion
Macrobending loss

## 3.4 Environmental requirements

### 3.4.1 General

Environmental exposure tests and measurement methods are documented in two forms:

- relevant environmental attributes, test methods and test conditions given in Table 10;
- measurements of a particular mechanical and transmission attribute that may change during exposure to the environmental test listed in Table 11.

**Table 10 – Environmental exposure tests**

Test condition <sup>a</sup>	Environment	Test method <sup>b</sup>	Test condition <sup>c</sup>
A	Damp heat	IEC 60793-1-50	+75 °C, 85 % RH, 30 days
	Dry heat	IEC 60793-1-51	+85 °C, 30 days
	Change of temperature	IEC 60793-1-52	$T_A:-40\text{ °C}$ , $T_B:+85\text{ °C}$
B	Damp heat	IEC 60793-1-50	+60 °C, 85 % RH, 30 days
	Dry heat	IEC 60793-1-51	+70 °C, 30 days
	Change of temperature	IEC 60793-1-52	$T_A:-20\text{ °C}$ , $T_B:+70\text{ °C}$
<sup>a</sup> Test condition A or B should be agreed between supplier and customer. <sup>b</sup> Although these test methods do not specifically mention their applicability to A4 fibres, the test methods should be used. The test specimen length shall be agreed between supplier and customer. <sup>c</sup> These test conditions supersede any that might be specified in the indicated test methods.			

**Table 11 – Attributes measured**

Attribute	Measurement method
Change in optical transmission	IEC 60793-1-46
Tensile load	Subclause 3.2.2

IEC 60793-2-40:2015

These tests are normally conducted periodically as type-tests for a fibre design. Unless otherwise specified:

- the specimen shall be pre-conditioned by keeping it at standard atmospheric conditions for at least 24 h, and
- the recovery period allowed between the completion of the environmental exposure and measuring the attributes shall be as stated in the particular environmental test method.

Environmental exposure testing of sub-category A4a to A4e fibres are usually performed after the fibres are buffered (refer to IEC 60794-2-41 for environmental requirements on buffered fibres). Environmental exposure testing of unbuffered fibre is only required when the fibres are sold in unbuffered form.

**3.4.2 Mechanical environmental requirements**

Tensile strength shall be verified following removal of the fibre from the environment but only after cooling down the specimen at standard atmospheric conditions.

**Table 12 – Requirement for tensile strength**

Environment	Elongation at yield peak
Damp heat	≥ 4,0 %

**3.4.3 Transmission environmental requirements**

Change in attenuation from the initial value shall be less than the values in Table 13 and Table 14. The requirements differ for the two groups of fibres because of their different application environments.

**Table 13 – Requirement for change in attenuation for A4a through A4e fibre**

Environment	Attribute	Unit	Limits
Damp heat	Attenuation increase at 650 nm	dB/100 m	≤ 5 (includes attenuation due to water absorption)
Dry heat	Attenuation increase at 650 nm	dB/100 m	≤ 2
Change of temperature	Attenuation increase at 650 nm	dB/100 m	≤ 2

**Table 14 – Requirement for change in attenuation for A4f through A4h fibre**

Environment	Attribute	Unit	Limits
Damp heat	Attenuation increase at 650nm, 850 nm and/or 1 300 nm <sup>a</sup>	dB/100 m	≤ 1,0 (includes attenuation due to water absorption)
Dry heat	Attenuation increase at 650 nm, 850 nm and/or 1 300 nm	dB/100 m	≤ 0,5
Change of temperature	Attenuation increase at 650 nm, 850 nm and/or 1 300 nm	dB/100 m	≤ 0,5

<sup>a</sup> Because the effect of absorbed water can be significant at 1 300 nm, attenuation increase is specified only after the sample has recovered for at least 24 h under standard room temperature atmospheric conditions.

**iTeh STANDARD PREVIEW**  
(standards.iteh.ai)

[IEC 60793-2-40:2015](https://standards.iteh.ai/catalog/standards/sist/94a2994d-42f5-489a-814b-09721f9609fb/iec-60793-2-40-2015)

<https://standards.iteh.ai/catalog/standards/sist/94a2994d-42f5-489a-814b-09721f9609fb/iec-60793-2-40-2015>