



SLOVENSKI STANDARD

SIST EN 50377-10-1:2007

01-november-2007

BUXca Yý U.
SIST EN 50377-10-1:2004

?cbY_hcfg_].df]Vcf]b[dcj Yncj UbY_ca dcbYbhYnUi dcfUvc[j`cdh[b]_ca i b]_UWg_].g]ghYa]\`E`GdYW]_UWY[Y]nXY_UE%\$!%XY.G]a d`Y_g`hd`A1 !D7ž nU`1 Yb'bUYbcfcXbYa j`U.bi `97 * \$+- ' !&) \$`_UhY[cf]^6 %]b`6 %" žWf_cb]Yj U h`_U_UhY[cf]Y7

Connector sets and interconnect components to be used in optical fibre communication systems - Product specifications -- Part 10-1: Type MU-PC simplex terminated on IEC 60793-2-50 category B1.1 and B1.3 singlemode fibre, with full zirconia ferrule category C

(standards.iteh.ai)

Steckverbinderäte und Verbindungsbauelemente für Lichtwellenleiter-Datenübertragungssysteme - Produktnormen -- Teil 10-1: Bauart MU-PC-Simplex zum Anschluss an Einmodenfasern der Typen B1.1 und B1.3 nach IEC 60793-2-50 mit Zirkonium-Stift für die Kategorie C

Jeux de connecteurs et composants d'interconnexion à utiliser dans les systèmes de communication par fibres optiques - Spécifications de produit -- Partie 10-1: Type MU-PC simplex câblé sur une fibre unimodale des catégories B1.1 et B1.3 de la CEI 60793-2-50, avec férule tout zircone, catégorie C

Ta slovenski standard je istoveten z: EN 50377-10-1:2007

ICS:

33.180.20 Ú[ç^: [çæ] ^Á æ [æ^Áæ [] cã } æç|æ } æ Fibre optic interconnecting devices

SIST EN 50377-10-1:2007

en,fr

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN 50377-10-1:2007](#)

<https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007>

English version

**Connector sets and interconnect components
to be used in optical fibre communication systems -
Product specifications -
Part 10-1: Type MU-PC simplex terminated
on IEC 60793-2-50 category B1.1 and B1.3 singlemode fibre,
with full zirconia ferrule category C**

Jeux de connecteurs et composants
d'interconnexion à utiliser
dans les systèmes de communication
par fibres optiques -
Spécifications de produit -
Partie 10-1: Type MU-PC simplex câble
sur une fibre unimodale des catégories
B1.1 et B1.3 de la CEI 60793-2-50,
avec férule tout zirconium, catégorie C

Steckverbindersätze
und Verbindungsbauelemente
für Lichtwellenleiter-
Datenübertragungssysteme -
Produktnormen -
Teil 10-1: Bauart MU-PC-Simplex zum
Anschluss an Einmodenfasern der Typen
B1.1 und B1.3 nach IEC 60793-2-50
mit Zirkonium-Stift für die Kategorie C

[SIST EN 50377-10-1:2007](#)

<https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007>

This European Standard was approved by CENELEC on 2007-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

This European Standard was prepared by the Technical Committee CENELEC TC 86BXA, Fibre optic interconnect, passive and connectorised components.

The text of the draft was submitted to the Unique Acceptance Procedure and was approved by CENELEC as EN 50377-10-1 on 2007-04-01.

This European Standard supersedes EN 50377-10-1:2003.

This document is updated to include the performance of the adaptor, and patch cord next to the pigtalled connector as defined in the previous version. It also includes latest attenuation and return loss grades as specified in IEC.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2008-04-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2010-04-01

iTeh STANDARD PREVIEW (standards.iteh.ai)

[SIST EN 50377-10-1:2007](#)
<https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007>

Connector sets and interconnect components to be used in optical fibre communication systems - Product specifications				
Part 10-1: Type MU-PC simplex terminated on IEC 60793-2-50 category B1.1 and B1.3 singlemode fibre, with full zirconia ferrule category C				
Coupling mechanism:	Description Push-pull	Application: For use in IEC category C (controlled environment)		
Configuration:	Plug/adaptor/plug	Attenuation grades: (random mate) B: $\leq 0,12$ dB mean $\leq 0,25$ dB for $\geq 97\%$ of measurements		
Fibre category:	IEC 60793-2-50 Types B1.1 and B1.3	C: $\leq 0,25$ dB mean $\leq 0,50$ dB for $\geq 97\%$ of measurements		
Cable type	See Table 3	Return loss grade: 2: ≥ 45 dB		
Related documents:				
EN 60794-2	Optical fibre cables - Part 2: Indoor cables - Sectional specification (IEC 60794-2)			
EN 61300 series	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures (IEC 61300 series)			
EN 61753-1	Fibre optic interconnecting devices and passive components performance standard - Part 1: General and guidance for performance standards (IEC 61753-1)			
EN 61754-6	Fibre optic connector interfaces - Part 6: Type MU connector family (IEC 61754-6)			
EN 61755-1	Fibre optic connector optical interfaces - Part 1: Optical interfaces for single mode non-dispersion shifted fibres - General and guidance (IEC 61755-1)			
EN 61755-3-1 ¹⁾	Fibre optic connector optical interfaces - Part 3-1: Optical interface, 2,5 mm and 1,25 mm diameter/cylindrical full zirconia PC ferrule/single mode fibre (IEC 61755-3-1, mod.)			
3068033 IEC SISTEN EN 50377-10-1:2007				
Outline and maximum dimensions:				

¹⁾ At draft stage.

Contents

1	Scope	5
1.1	Product definition.....	5
1.2	Intermateability	5
1.3	Operating environment	5
1.4	Reliability	5
1.5	Quality assurance	5
2	Normative references	6
3	Description	7
3.1	Plug	7
3.2	Adaptor	7
3.3	Materials	7
3.4	Dimensions.....	7
3.5	Colour and marking.....	7
4	Variants	8
4.1	Terminated plug	8
4.2	Adaptor	8
4.3	Identification of variants	8
5	Dimensional requirements.....	9
5.1	Outline dimensions	9
5.2	Mating face and other limit dimensions.....	12
6	Tests	20
6.1	Sample size.....	20
6.2	Test and measurement methods.....	20
6.3	Test sequence	21
6.4	Pass/fail criteria	21
7	Test report	21
8	Product qualification requirements.....	21
8.1	Dimensional and marking requirements.....	21
8.2	Optical performance requirements.....	21
8.3	Mechanical performance requirements	23
8.4	Environmental performance requirements	27
Annex A (normative) Adaptor matched reference plug details.....		
https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3c68033c1c3/sist-en-50377-10-1-2007		29
Annex B (normative) Reference connector details.....		30
Annex C (normative) Sample size and product sourcing requirements.....		31
Annex D (informative) Zirconia ferrule response surface.....		32
Bibliography.....		
Figure 1 - Outline dimensions - Plug		9
Figure 2 - Adaptor dimensions		10
Figure 3 - Plug connector interface reference planes.....		12
Figure 4a - Ferrule end face geometry - After termination		14
Figure 4b - Ferrule end face geometry - After termination		15
Figure 5 - Positioning of fibre core centre to ferrule centre and connector key		16
Figure 6 - Offset between plug fibre core and ideal reference plug fibre core		17
Figure 7 - Mating face and other limit dimensions - Adaptor		18
Figure 8 - Pin gauge for adaptor		20
Figure D.1 - Radius vs. undercut and apex offset		32
Table 1 - Ensured level of random attenuation.....		
Table 2 - Preferred colour scheme.....		7
Table 3 - Plug variants		8
Table 4 - Adaptor variants.....		8
Table 5 - Grade C plug variants		8
Table 6 - Grade B plug variants		8
Table 7 - Adaptor variants.....		8
Table 8 - Optical performance requirements.....		21
Table 9 - Mechanical performance requirements		23
Table 10 - Environmental performance requirements		27

1 Scope

1.1 Product definition

This standard contains the initial, start of life dimensional, optical, mechanical and environmental performance requirements which a terminated and assembled single mode resilient alignment sleeve MU-PC simplex connector set (plug/adaptor/plug), adaptor and patchcord must meet in order for it to be categorised as an EN standard product.

Since different variants and grades of performance are permitted, product marking details are given in 3.5.

1.2 Intermateability

Although all products conforming to the requirements of this standard will intermate, the resulting level of random attenuation performance will only be ensured in accordance with Table 1. The intention is that this will be true irrespective of the manufacturing source(s) of the product.

When intermating plug variants having different attenuation grades, the resulting level of attenuation can not be assured to be any better than the worst attenuation grade.

The intermating of a grade C plug with a grade B plug will result in an uncertain level of random attenuation performance.

Table 1 - Ensured level of random attenuation

Plug variant/Attenuation grade	C	B
C	C	C
B	C	B

iTeh STANDARD PREVIEW

1.3 Operating environment ([standards.iteh.ai](https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007))

The tests selected combined with the severities and durations are representative of a category C environment as defined in EN 61753-1.

[SIST EN 50377-10-1:2007](https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007)

<https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007>

1.4 Reliability

[3e68033c1e3f/sist-en-50377-10-1-2007](https://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007)

Whilst the anticipated service life expectancy of the product in this environment is 20 years, compliance with this standard does not guarantee the reliability of the product. This should be predicted using a recognised reliability assessment programme.

1.5 Quality assurance

Compliance with this standard does not guarantee the manufacturing consistency of the product. This should be maintained using a recognised quality assurance programme.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 61300-2-1	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-1: Tests - Vibration (sinusoidal) (IEC 61300-2-1)
EN 61300-2-2	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-2: Tests - Mating durability (IEC 61300-2-2)
EN 61300-2-4	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-4Tests - Fibre/cable retention (IEC 61300-2-4)
EN 61300-2-5	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-5: Tests - Torsion/twist (IEC 61300-2-5)
EN 61300-2-6	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-6: Tests - Tensile strength of coupling mechanism (IEC 61300-2-6)
EN 61300-2-12	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-12: Tests - Impact (IEC 61300-2-12)
EN 61300-2-17	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-17: Tests - Cold (IEC 61300-2-17)
EN 61300-2-18	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-18: Tests - Dry heat - High temperature endurance (IEC 61300-2-18)
EN 61300-2-19	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-19: Tests - Damp heat (steady state) (IEC 61300-2-19)
EN 61300-2-22	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-22: Tests - Change of temperature (IEC 61300-2-22)
EN 61300-2-42	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-42: Tests - Static side load for connectors (IEC 61300-2-42)
EN 61300-2-44	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-44: Tests - Flexing of the strain relief of fibre optic devices (IEC 61300-2-44)
EN 61300-3-4	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-4: Examinations and measurements – Attenuation (IEC 61300-3-4) http://standards.itech.ai/standard/17936923-43-61926
EN 61300-3-6	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-6: Examinations and measurements - Return loss (IEC 61300-3-6)
EN 61300-3-10	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-10: Examinations and measurements - Gauge retention force (IEC 61300-3-10)
EN 61300-3-15	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-15: Examinations and measurements - Eccentricity of a convex polished ferrule end face (IEC 61300-3-15)
EN 61300-3-16	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-16: Examinations and measurements – End face radius of spherically polished ferrules (IEC 61300-3-16)
EN 61300-3-23	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-23: Examinations and measurements - Fibre position relative to ferrule end face (IEC 61300-3-23)
EN 61300-3-28	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-28: Examinations and measurements - Transient loss (IEC 61300-3-28)
EN 61300-3-34	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-34: Examinations and measurements - Attenuation of random mated connectors (IEC 61300-3-34)
EN 61300-3-42 ¹⁾	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-42: Examinations and measurements - Attenuation of single mode alignment sleeves and or adaptors with resilient alignment sleeves (IEC 61300-3-42) ¹⁾
EN 61753-1	Fibre optic interconnecting devices and passive components performance standard - Part 1: General and guidance for performance standards (IEC 61753-1)

¹⁾ At draft stage.

3 Description

The MU-PC connector is a single position plug connector set of plug/adaptor/plug configuration characterised by a cylindrical, spring loaded butting ferrule of 1,25 mm nominal diameter and a push-pull coupling mechanism. The optical alignment mechanism of the connectors is of a resilient sleeve style.

3.1 Plug

The plug features a cylindrical zirconia ferrule and a push-pull mechanism. It has a single male key which is used to limit and may be used to orientate, the relative rotation between mated connectors.

A cover (dustcap) to protect the ferrule end face when the connector is in the unmated condition shall be provided.

3.2 Adaptor

The adaptor has a zirconia ceramic resilient alignment sleeve. The mounting styles are duplex rectangular flange with snap-latches with a panel cut out as SC connector and simplex rectangular flange with snap-latches.

Covers (dust caps) shall be provided to protect each port of the adaptor.

Alternative material may be used for the sleeve that have directly compatible material properties to zirconia but the performance requirements must be met under all conditions

3.3 Materials

Materials which are not specified or which are not specifically described are left to the discretion of the manufacturer.

3.4 Dimensions [iTeh STANDARD PREVIEW](http://standards.iteh.ai/)

Outline dimensions and other dimensions necessary to ensure intermateability or which affect performance are specified. All other dimensions are left to the discretion of the manufacturer. Where the mating face limit dimensions are not in agreement with an IEC Interface Standard this is clearly stated.

[SIST EN 50377-10-1:2007](http://standards.iteh.ai/)

3.5 Colour and marking <http://standards.iteh.ai/catalog/standards/sist/66179d3f-92a3-4fbf-b936-3e68033c1e3f/sist-en-50377-10-1-2007>

Marking of the product shall be in the following order of precedence:

- identification of manufacturer;
- manufacturing date code: year/week;
- manufacturers part number;
- variant identification number.

The following colour scheme is preferred:

Table 2 - Preferred colour scheme

Adaptor	De-latch housing
Blue	Blue
Preferred RAL number 5015	

4 Variants

4.1 Terminated plug

The following variants are permitted:

Table 3 - Plug variants

Variant No.	Fibre/Cable Ø mm	Structure	Note
C01	0,7 - 1,4	Buffered fibre	1 fibre
C02	1,6 ± 0,2	Reinforced cable	1 fibre
C03	2,0 ± 0,2	Reinforced cable	1 fibre
B01	0,7 - 1,4	Buffered fibre	1 fibre
B02	1,6 ± 0,2	Reinforced cable	1 fibre
B03	2,0 ± 0,2	Reinforced cable	1 fibre

4.2 Adaptor

The following variants are permitted:

Table 4 - Adaptor variants

Variant No.	Format
01	Simplex
02	Rectangular flange - duplex

4.3 Identification of variants

iTeh STANDARD PREVIEW (standards.iteh.ai)

Table 5 - Grade C plug variants

[SIST EN 50377-10-1:2007](https://standards.iteh.ai/cables/GradeC?ref=6e179d3f-91a3-4fbf-1026)

Variant number	Performance grade (Return loss)	Identification number
C01	2	EN 50377-10-1-C01-2
C02	2	EN 50377-10-1-C02-2
C03	2	EN 50377-10-1-C03-2

Table 6 - Grade B plug variants

Variant number	Performance grade (Return loss)	Identification number
B01	2	EN 50377-10-1-B01-2
B02	2	EN 50377-10-1-B02-2
B03	2	EN 50377-10-1-B03-2

Table 7 - Adaptor variants

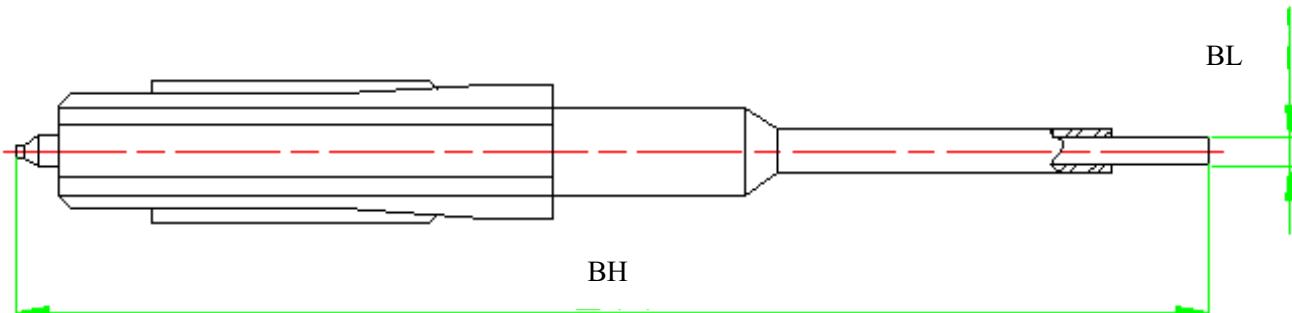
Variant number	Identification number
01	50377-10-1-01
02	50377-10-1-02

5 Dimensional requirements

5.1 Outline dimensions

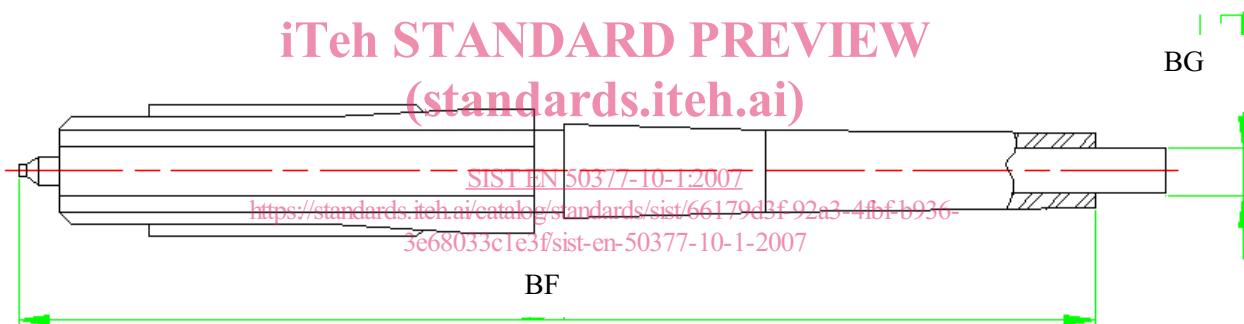
5.1.1 Plug variants

Variant No. C01/B01



Ref.	Dimensions		Note
	min. Mm	max.	
BL	0,9	1,1	
BH	-	54	

iTeh STANDARD PREVIEW
(standards.iteh.ai)



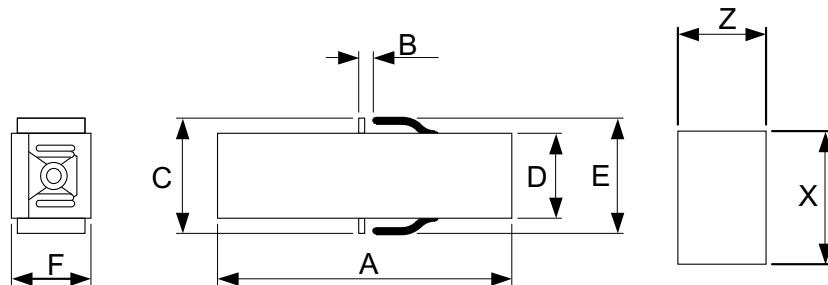
Variant No. /C02/C03/B02/B03

Ref.	Dimensions		Note
	min. mm	max.	
BG	1,6	2,2	
BF	-	54	

Figure 1 - Outline dimensions - Plug

5.1.2 Adaptor variants

Variant No. 01



NOTE Panel cut out: panel thickness should be between 1,2 mm and 1,7 mm.

Ref.	Dimensions		Note
	min. mm	mm	max. mm
A	26,0		26,4
B	1,65		1,75
C	9,4		9,8
D	7,0		7,2
E	9,4	SIST EN 50377-10-1:2007 https://standards.iteh.ai/catalog/standards/sist/66179d3f92a3-4fbf-b936-3668033c1e3f/sist-en-50377-10-1:2007	9,8
F	10,4		10,6
X	10,75		10,85
Z	7,35		7,45

Figure 2 - Adaptor dimensions