SLOVENSKI STANDARD
SIST EN 3892:2002

01-januar-2002

Aerospace series - Titanium alloy TI-W64001 - Filler metal for welding

Aerospace series - Titanium alloy TI-W64001 - Filler metal for welding

Luft- und Raumfahrt - Titanlegierung TI-W64001 - Schweißzusatz

Série aérospatiale - Alliage de titane TI-W64001 - Métal d'apport de soudage

Ta slovenski standard je istoveten z: **EN 3892:2001**

ICS:

49.025.30	Titan	Titanium

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EUROPEAN STANDARD

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EN 3892

June 2001

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English version

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This European Standard was approved by CEN on 2 May 2001.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Ref. No. EN 3892:2001 E

Foreword

This European Standard has been prepared by the European Association of Aerospace Manufacturers (AECMA).

After inquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of AECMA, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2001, and conflicting national standards shall be withdrawn at the latest by December 2001.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

0 Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organisation of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-4.

1 Scope

This standard specifies the requirements relating to:

Titanium alloy TI-W64001
Filler metal for welding

for aerospace applications.

2 Normative references

This European Standard incorporates by dated or undated reference provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 2043 Aerospace series – Metallic materials – General requirements for semi-finished product qualification (excluding forgings and castings) 1)

EN 3879 Aerospace series – Metallic materials – Filler metals for welding – Technical specification 1)

EN 4258 Aerospace series – Metallic materials – General organization of standardization – Links between types of EN standards and their use

EN 4500-4 Aerospace series – Metallic materials – Rules for drafting and presentation of material standards – Part 4: Specific rules for titanium and titanium alloys 1)

1) Published as AECMA Prestandard at the date of publication of this standard

1	Material designation		Titanium alloy TI-W64001										
2	Chemical composition %	Element	Al	V	0_2	N_2	H_2	C	Fe	Y	Others [a]		Ti
											Each	Total	
		min.	5,5	3,5	–	–	–	–	–	–	–	–	Base
		max.	6,75	4,5	0,18	0,03	0,015	0,05	0,30	50 *)	0,10	0,40	
3	Method of melting		Consumable electrode vacuum arc remelted										
4.1	Form		Filler wire and filler rods										
4.2	Method of production		Cold drawn										
4.3	Limit dimension(s)	mm	–										
5	Technical specification		EN 3879										

6.1	Delivery condition	Cold drawn and annealed
	Heat treatment	–
6.2	Delivery condition code	U
7	Use condition	Delivery condition
	Heat treatment	–

Characteristics

8.1	Test sample(s)				–
8.2	Test piece(s)				–
8.3	Heat treatment				–
9	Dimensions concerned			mm	–
10	Thickness of cladding on each face			%	–
11	Direction of test piece				–
12	T	Temperature	θ	°C	–
13	T	Proof stress	$R_{p0,2}$	MPa	–
14	T	Strength	R_m	MPa	–
15	T	Elongation	A	%	–
16	T	Reduction of area	Z	%	–
17	Hardness				–
18	Shear strength		R_c	MPa	–
19	Bending		k	–	–
20	Impact strength				–
21	C	Temperature	θ	°C	–
22	C	Time		h	–
23	C	Stress	σ_a	MPa	–
24	C	Elongation	a	%	–
25	C	Rupture stress	σ_R	MPa	–
26	C	Elongation at rupture	A	%	–
27	Notes (see line 98)				*) [a]

44	External defects	–	See EN 3879
53	Residual stress	–	See EN 3879
61	Internal defects	–	See EN 3879
82	Batch uniformity (Material verification)	–	See EN 3879
95	Marking inspection	–	See EN 3879
96	Dimensional inspection	–	See EN 3879
98	Notes	–	*) p.p.m. [a] The "capability clause" applies.
99	Typical use	–	–

100	–	Product qualification	–	See EN 2043
				Qualification programme to be agreed between manufacturer and purchaser.