

INTERNATIONAL STANDARD

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**Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces –
Part 6-100: Type MU connector family – Simplified receptacle MU-PC connector interfaces**

[IEC 61754-6-100:2015](https://standards.iteh.ai/catalog/standards/sist/9003c578-4d62-4833-ba12-1e6d00000000/iec-61754-6-100-2015)

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**Dispositifs d'interconnexion et composants passifs à fibres optiques –
Interfaces de connecteurs à fibres optiques –
Partie 6-100: Famille de connecteurs de type MU – Interfaces de connecteur
MU-PC à embase simplifiée**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING
DEVICES AND PASSIVE COMPONENTS –
FIBRE OPTIC CONNECTOR INTERFACES –****Part 6-100: Type MU connector family –
Simplified receptacle MU-PC connector interfaces**

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International Standard IEC 61754-6-100 has been prepared by subcommittee SC86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

This first edition of IEC 61754-6-100 cancels and replaces the first edition of IEC 61754-6-1 published in 2003. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) change of the standard number;
- b) change of the interface number;
- c) addition of an intermateability table;

- d) change in the pin gauge specification;
- e) change in the specification of the ferrule outside diameter.
- f) addition of a table of the ferrule grade including multimode.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/3939/FDIS	86B/3960/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61754 series, published under the general title *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 6-100: Type MU connector family – Simplified receptacle MU-PC connector interfaces

1 Scope

This part of IEC 61754 defines the standard interface dimensions of simplified receptacle dimensions for the type MU connector family. The receptacle assembly consists of a simplified receptacle housing and a simplified plug.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61300-3-22, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-22: Examinations and measurements – Ferrule compression force*

IEC 61754-6:2013, *Fibre optic interconnecting devices and passive components – Fibre optic connector interfaces – Part 6: Type MU connector family*

IEC 61755-3-1, *Fibre optic connector optical interfaces – Part 3-1: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia PC ferrule, single mode fibre*

3 Description

The parent connector for the type MU connector family is a miniature single-position plug which is characterized by one or more cylindrical, spring-loaded butting ferrules of a 1,25 mm typical diameter, and a push-pull coupling mechanism.

- The simplified receptacles whose standard interface dimensions are defined in this part of IEC 61754, are made up of simplified receptacle housings and simplified plugs.
- The simplified receptacle housings are used to retain the connector plug and mechanically maintain the optical datum target of the plugs at a defined position within the simplified receptacle housings.
- A spring is not included in the simplified plug.
- The simplified plug is removed with the aid of a tool.
- The optical alignment mechanism of the connector is of a resilient sleeve style.
- The simplified receptacle housings are to be mated with the plug specified in IEC 61754-6:2013, Figure 1 which is the counterpart of the simplified plug.

4 Interfaces

4.1 General

This standard contains the following standard interfaces.

- Interface IEC 61754-6-100-1: simplified receptacles housings interface
- Interface IEC 61754-6-100-2: simplified plugs interface

The simplified plug has a ferrule with a spherical polished ferrule endface, and realizes physical contact (PC).

4.2 Intermateability

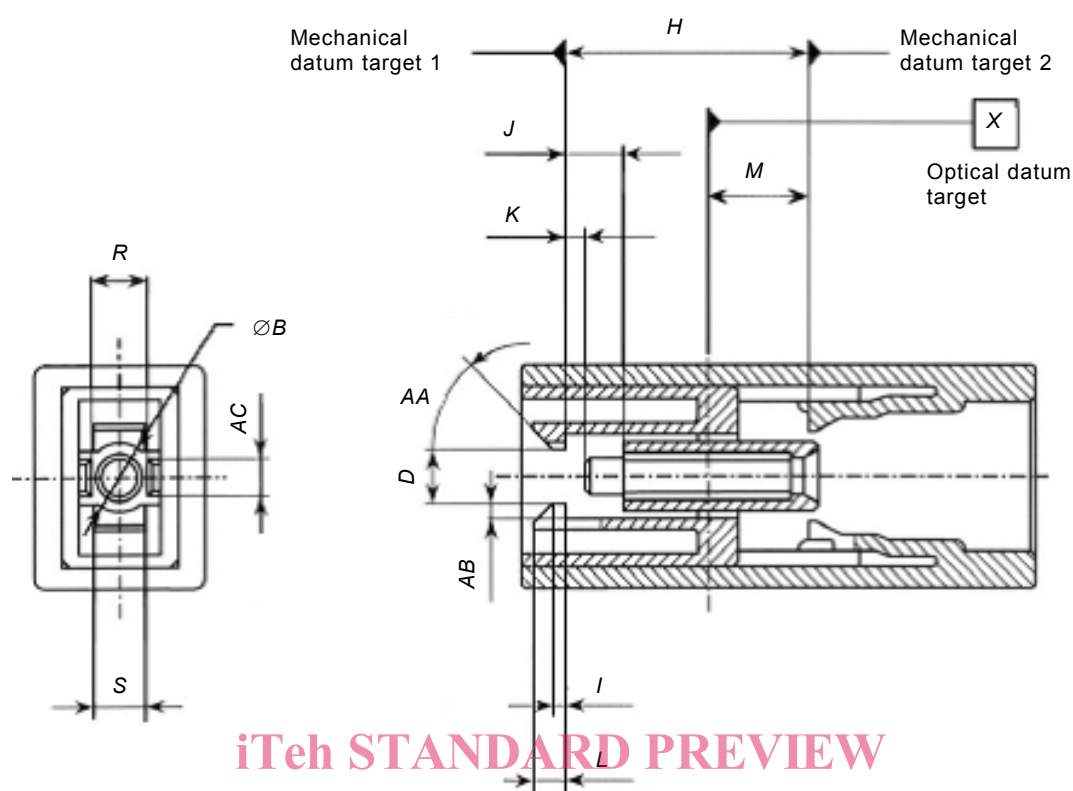
Table 1 shows the intermateability of the interface. The mating plugs shall employ the ferrule with the same polished endface shape. An example of an intermateable set is shown in Figure A.1.

Table 1 – Intermateability of the interface

Simplified receptacle housing interfaces	Plugs interfaces	
	IEC 61754-6-100-2	IEC 61754-6-1 ^a
IEC 61754-6-100-1	Mate	Mate
^a See IEC 61754-6:2013, Figure 1.		

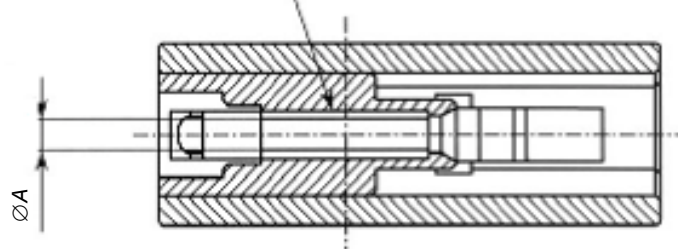
4.3 Interfaces and dimensions

Figure 1 is an example of a simplified receptacle housing interface. Table 2 gives dimensions of the simplified receptacle housings interface. Table 3 gives the grade of the simplified receptacle housings interface.



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Figure 1 – Simplified receptacle housing interface

Table 2 – Dimensions of the simplified receptacles housings interface*Dimensions in millimetres*

Reference	Dimensions		Remarks
	Minimum	Maximum	
<i>A</i>			Diameter, see Table 3
<i>B</i>	2,3	2,7	Diameter
<i>D</i> ^a	1,8	2,2	
<i>H</i> ^b	9,3	9,7	
<i>I</i>	0,2	0,4	
<i>J</i>	2,1	2,5	
<i>K</i>	0,8	1,0	
<i>L</i>	1,2	1,4	
<i>M</i> ^{c,d}	3,9	4,1	Reference
<i>R</i>	2,35	2,45	
<i>S</i>	1,8	2,0	
<i>AA</i> (°)	30	50	Angle, unit in degrees
<i>AB</i>	0,4	0,65	
<i>AC</i>	1,15	1,25	
^a The dimension <i>D</i> shall become greater than 3,05 mm when a plug is coupled to or removed from the simplified receptacle housing. ^b “Mechanical datum target 1” corresponds to the mechanical datum target of simplified plug in Figure 3 and “Mechanical datum target 2” corresponds to the mechanical datum target in IEC 61754-6:2013, Figure 1. ^c “Optical datum target” corresponds to the optical datum target in IEC 61754-6:2013, Figure 1. ^d Features to the right of the optical datum target are the same structure and dimension as IEC 61754-6:2013 , Figure 3			

Table 3 – Grade of the simplified receptacles housings interface*Dimensions in millimetres*

Grade	Dimensions		Remarks
	A		
	Minimum	Maximum	
1 ^{a,b}	—	—	Resilient sleeve
^a The connector alignment feature is a resilient alignment sleeve. The feature shall accept a pin gauge shown in Figure 2 to the centre of the adaptor with a force of 1 N to 2,5 N under the condition that another pin gauge is inserted into the feature from the other side (ferrule compression force shall be measured according to IEC 61300-3-22). The centre of the adaptor is defined by the optical target datum in Figure 1.			
^b Add the grade number to the interface reference number.			

Figure 2 is an example of a pin gauge for adaptor. Table 4 gives the pin gauge dimensions.

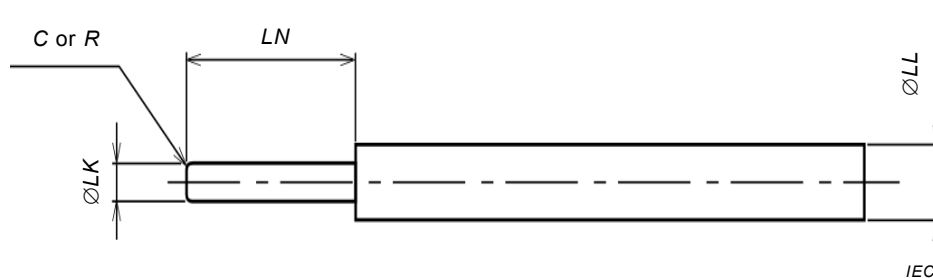


Figure 2 – Pin gauge for adaptor

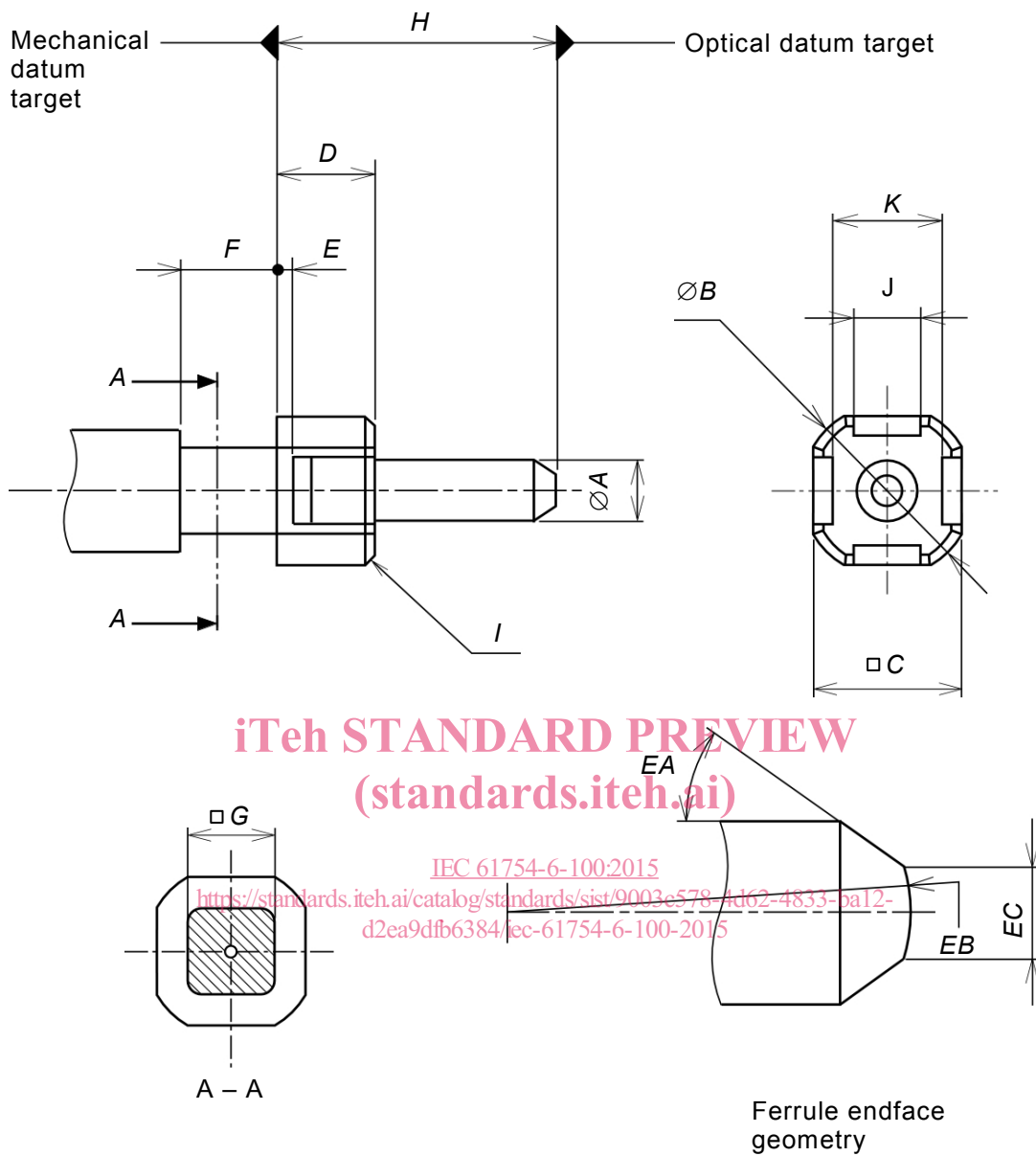
Table 4 – Pin gauge dimensions

Dimensions in millimetres

Reference	Dimensions		Remarks
	Minimum	Maximum	
LK	1,248 5	1,249 5	Diameter Surface roughness Grade N4 (0,2 µm radius)
LL	2,6	2,8	Diameter
LN	4,7	9,5	

Figure 3 shows the simplified plug interface. Table 5 gives dimensions of the simplified plug interface. Table 6 gives the grade of the simplified plug interface. While the details of dimensions of the ferrule for single mode fibre shall be according to IEC 61755-3-1, multimode fibre should be according to IEC 61755-6-1.

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Figure 3 – Simplified plug interface